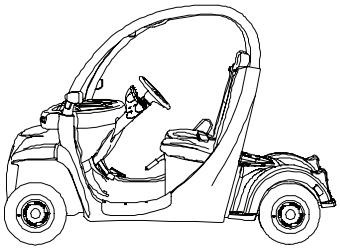
GEM®

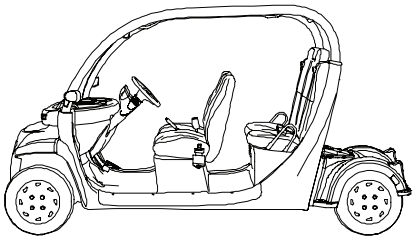
2011 Parts Catalog



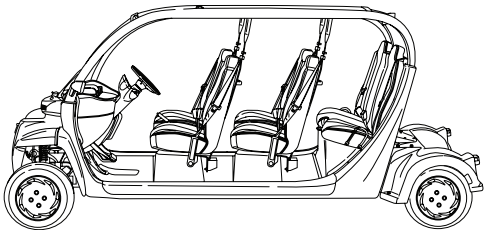
GEM e2 GEM e4 GEM e6® GEM eS GEM eL GEM eL XD



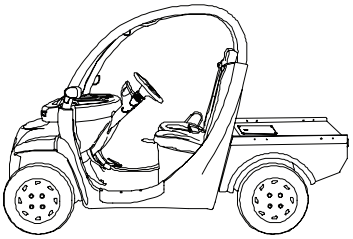
GEM e2 - 2 Passenger



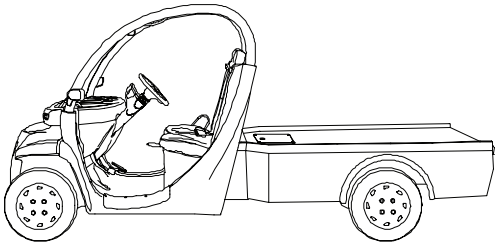
GEM e4 - 4 Passenger



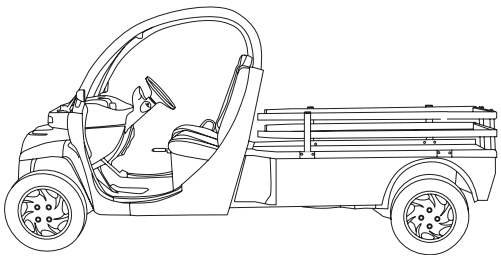
GEM e6® - 6 Passenger



GEM eS- 2 Passenger Short-Back



GEM eL - 2 Passenger Long-Back



GEM eL - 2 Passenger Long-Back Extra Duty

Global Electric Motorcars® by POLARIS®

2011 Model Year Parts Catalog

GEM Models

GEM e2 - 2 Passenger

GEM e4 - 4 Passenger

GEM e6® - 6 Passenger

GEM eS - 2 Passenger Short-Back

GEM eL - 2 Passenger Long-Back

GEM eLXD - 2 Passenger Long-Back Extra Duty

PN 9923697
July 2011

Disclaimer

This document is based on information available at the time of its publications. While efforts have been made to be accurate, the information contained herein does not purport to cover all details or variations. Features may be described herein which are not present in all vehicles. Global Electric Motorcars assumes no obligation of notice to holders of this document with respect to changes subsequently made.

Global Electric Motorcars makes no representation or warranty, expressed, implied, or statutory with respect to, and assumes no responsibility for the accuracy, or completeness, sufficiency, or usefulness of the information contained herein. No warranties of merchantability or fitness for purpose shall apply.

This catalog contains sections specifically separated into mechanical and electrical aspects as they relate to the GEM car(s). This catalog is intended as a tool to locate and identify parts for replacement and part ordering. The catalog is written for both US/Domestic and International usage. A majority of the written materials are standard equipment for both US/Domestic and International vehicles, though there are also materials noted strictly for US/Domestic or International usage. These materials specific for International usage are identifiable by literature stating ***(Standard Component for European/ International Homologated Vehicles)***. Section 12 – European/International Components, identifies all other standard equipment for International vehicles that are not available as Standard or Optional Equipment for US/Domestic released vehicles.

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PARTS ORDERING INFORMATION

If you need service or parts for your GEM car:

For service assistance or parts, contact your nearest authorized GEM car dealer or the factory. Your nearest authorized GEM car dealer will need to know the Vehicle Identification Number (V.I.N.) of your vehicle to provide the most efficient service. See below for information on how to identify and record the V.I.N. for your vehicle.

REPLACEMENT PARTS

Only genuine GEM car replacement parts should be used to repair the vehicle. GEM car replacement parts are available from your GEM car Dealer. To obtain prompt, efficient service, remember to give the Dealer the correct part description and V.I.N. number of the vehicle.

When ordering parts for your GEM car provide the following:

1. The V.I.N. of your vehicle.
2. The PART NUMBER of the part.
3. The PART DESCRIPTION.
4. The QUANTITY needed.

⚠ WARNING

We urge using only genuine replacement parts, which meet all the latest requirements. Replacement parts manufactured by others could present safety hazards, even though they may fit on this unit.

V.I.N. DECAL LOCATION

Always give your authorized GEM car dealer the V.I.N. of your vehicle when ordering parts, requesting service, or any other information. Remember to record the last six digits of your Vehicle Identification Number (V.I.N.) in the space provided below before calling. Use (Fig. # 1 - 3) to locate the V.I.N. decal. To verify that you are listed as the registered owner of your GEM car/V.I.N. in the Global Electric Motorcars database you can call 1.866.764.0616.

V.I.N. _____

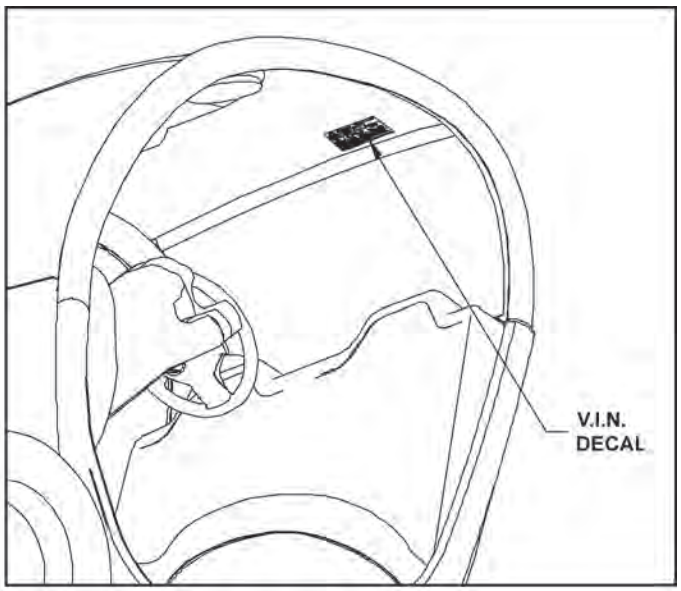


Fig. # 1 V.I.N. decal location

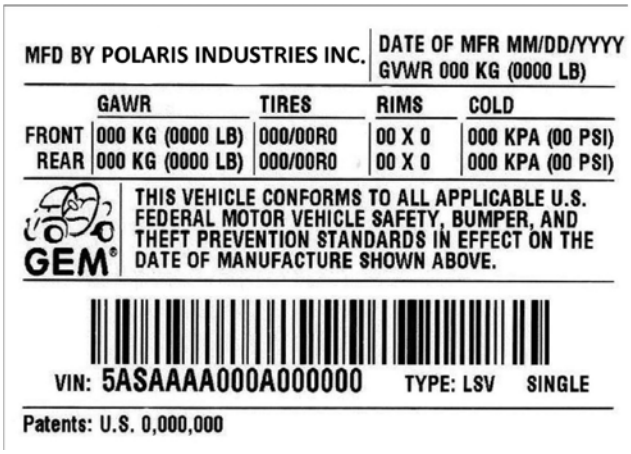


Fig. # 2 US/Domestic V.I.N. Label

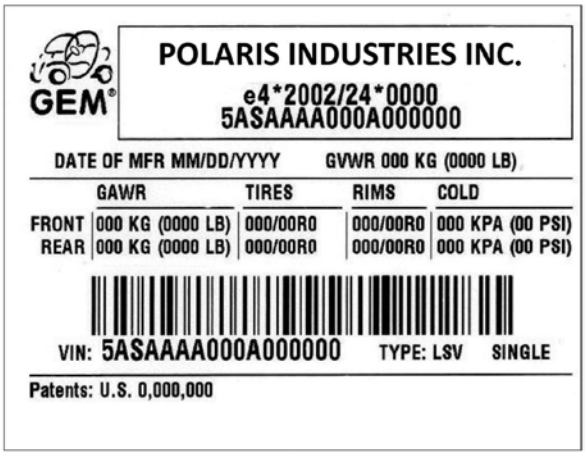


Fig. # 3 European/International V.I.N. Label

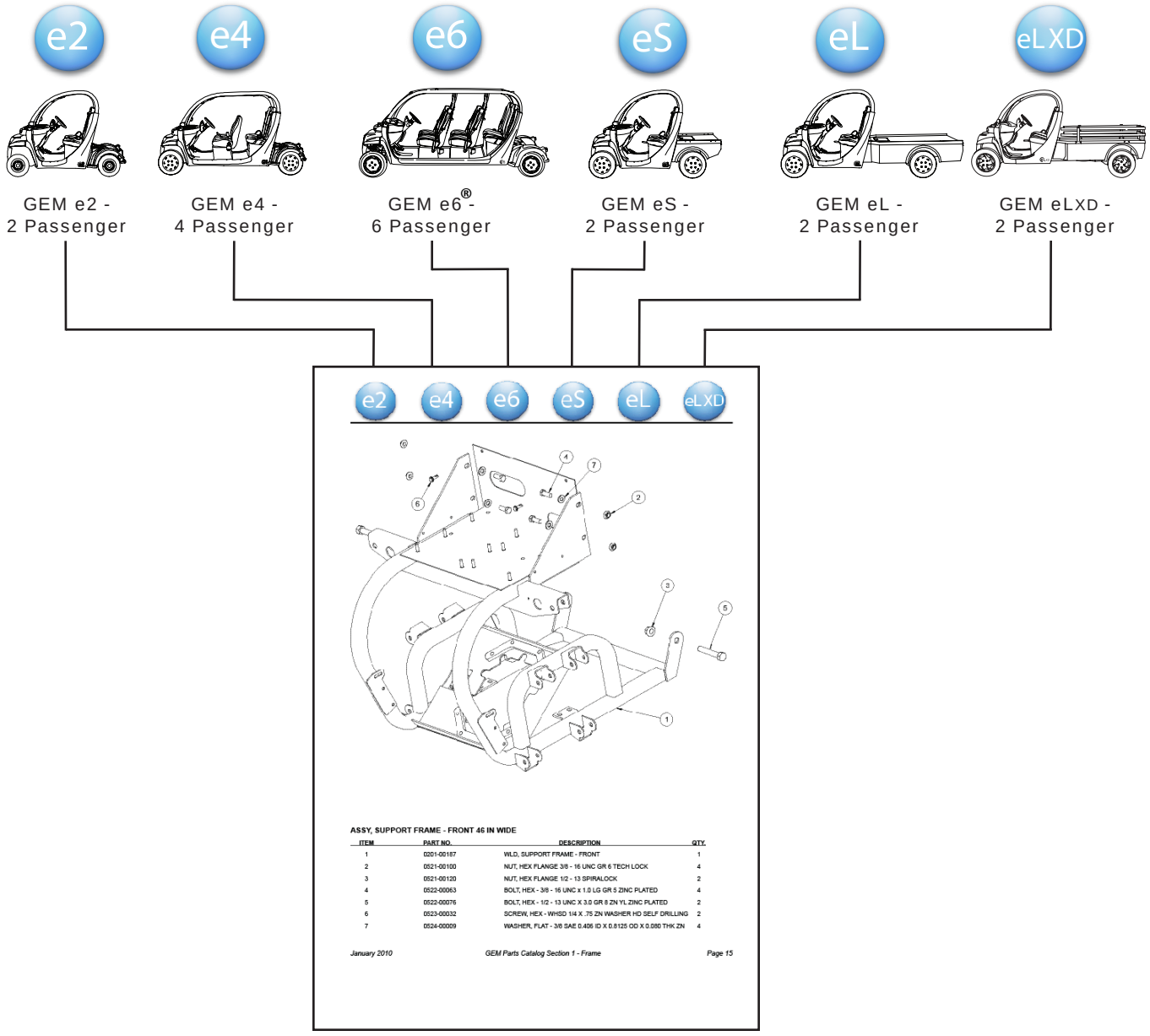
HOW TO USE THIS CATALOG AND LOCATE PARTS

This catalog is divided into Item Class Groups in which illustrations for parts of a similar function and/or location are published.

Option 1: From the contents page of the parts catalog, select the section which would most logically contain the part to be found. When the part is found, then determine if the part is for your model of vehicle by located the correct icon at the top of the page. (See illustration below “Determining if the part is for your model of vehicle”)

Option 2: If the part number is known but the applications and/or locations need to be determined, refer to the numerical index. This index shows the **Part Number**, **Description,** and **Page Numbers** that the item is listed.

DETERMINING IF THIS PART IS FOR YOUR MODEL OF VEHICLE





Global Electric Motorcars - 1301-39th Street N - Fargo, ND 58102 - Phone 877-447-0102 - Fax: 701-446-0108

PARTS ORDER FORM

Order Requested By:_____ Date Requested: _____

Fax Confirmation To: _____ Phone Number: _____

INVOICE INFORMATION:

Bill To:_____

_____

_____

_____

_____

_____

Ship To:_____

_____

_____

_____

_____

Ship to Phone :

Terms: (Circle On)

On Account VISA MC AM EXP DISCOVER

PO# _____ Card #_____

Expiration Date: _____ CV2# _____

Shipping Terms: (Check One)

GROUND (7-10 DAYS)

2-DAY $20.00 CHARGE - PLUS ACTUAL FREIGHT

OVERNIGHT $20.00 CHARGE - PLUS ACTUAL FREIGHT

Qty	Part #	Description	Price EA	VIN # (last six digits)

SHIPPING INSTRUCTIONS: _____

DATE: _____ SIGNATURE: _____

PARTS RETURN AUTHORIZATION FORM

Dealer Name: _____

Fax # _____

Signature: _____

Return Authorization Number:

INSTRUCTIONS:

1. Complete RA Form, fax the form to 1-701-446-0108 for approval.
   a. The parts Department will process the Return and provide the Return Authorization Number via fax.
2. Keep a copy of the Return along with the tracking number of the return package(s).
3. The Return Authorization Number must be written on the shipping carton being returned.
4. Dealer must place a copy of the Return faxed by GEM in the box with the returned parts.`
5. Ship the parts to be returned in a pre-paid package within 10 days to:

Global Electric Motorcars
1301-39th Street N STE 2
Fargo, ND 58102

Return Code: _____

Date of return: _____

A. Ordered in error by dealer
B. Customer cancelled
C. Dealer overstock
D. Defective part
E. Quantity discrepancy
F Shipped in error/dealer did not order
G. Other, please explain:

_____
_____
_____
_____
_____

Credit will only be issued if part(s) are in saleable condition.
A restock fee may be charged, see time frame for returns.
a. 20% after 30 days.
b. 40% after 60 days.
c. Returns after 90 days will not be accepted.

Return due to shipping damage will not be accepted.
Dealer must file claim with carrier for shipping damage.
Provide sales order number for each part being returned.
Need assistance or have questions?
Please call 1-877-447-0102.

Qty.	Part Number	Description	Return code	Sales Order #	Re-stock Fee%

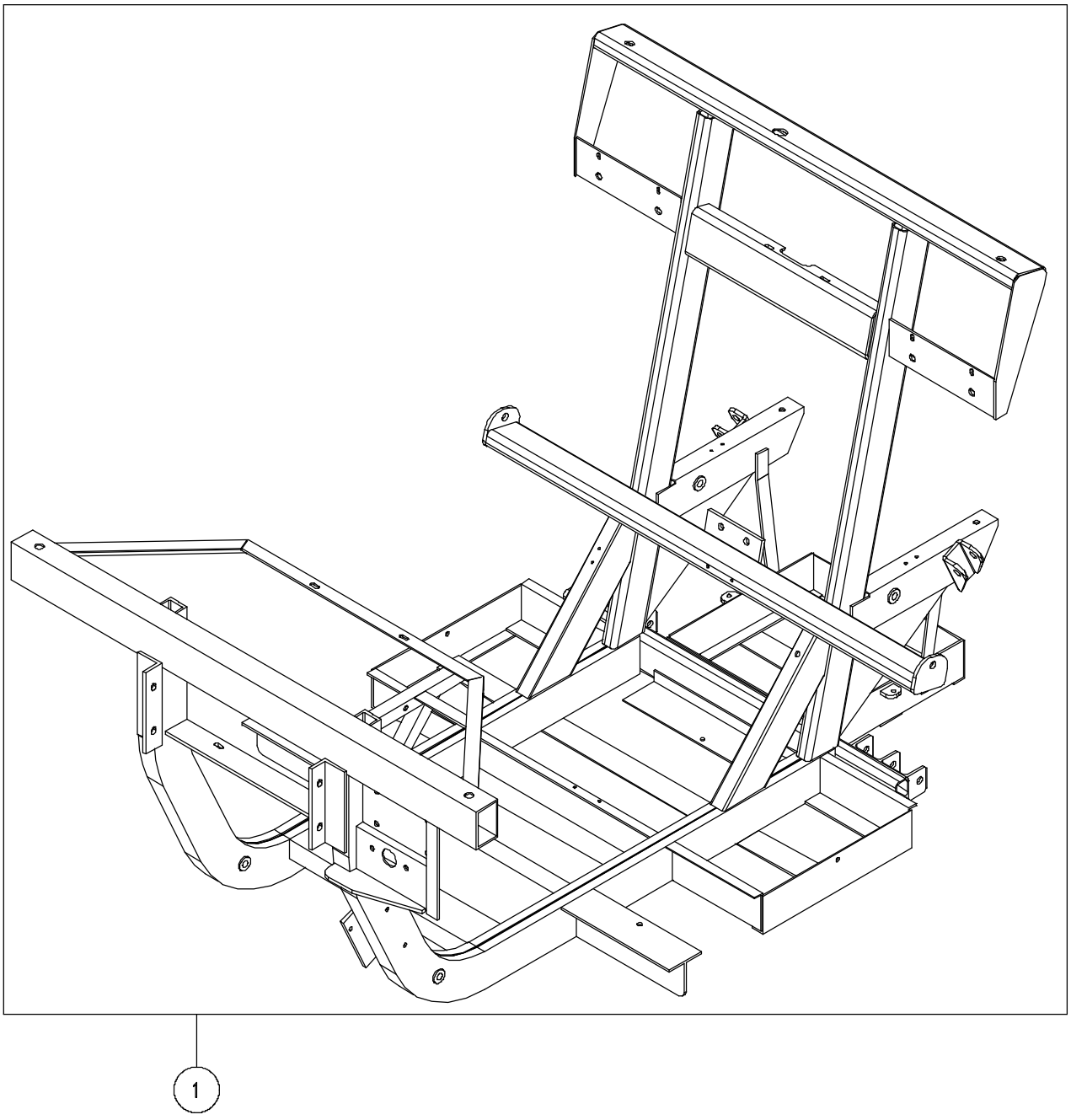
Global Electric Motorcars - 1301-39th Street N - Fargo, ND 58102 - Phone 877-447-0102 - Fax: 701-446-0108

DEALER RETURN POLICY

1. Returns will be accepted within 30 days from purchase ONLY when accompanied by the completed Return Authorization form.
2. The completed Return Authorization form must accompany all returns, regardless of time line.
3. A detailed explanation of reason for return must accompany all returns.
   a. Ordered in error by dealer
   b. Customer cancelled
   c. Dealer overstock
   d. Defective part (s)
   e. Quantity discrepancy
   f. Shipped in error/dealer did not order
   g. Other, please explain
4. Part (s) must be in original packaging and condition in order for credit to be issued.
5. Restocking fees will apply as follows:
   a. 20% after 30 days.
   b. 40% after 60 days.
   c. Returns after 90 days will not be accepted.
6. All returns must be shipped back prepaid.
7. Freight charges may apply to larger items returned (hoods, spats, etc…).
8. Returns due to shipping damage will not be accepted. Please check your packages for damage upon receipt. All shipping damage claims must be filed with the freight carrier by the receiving dealer.
9. Adhering to these guidelines allows us to credit your account in a timely manner.

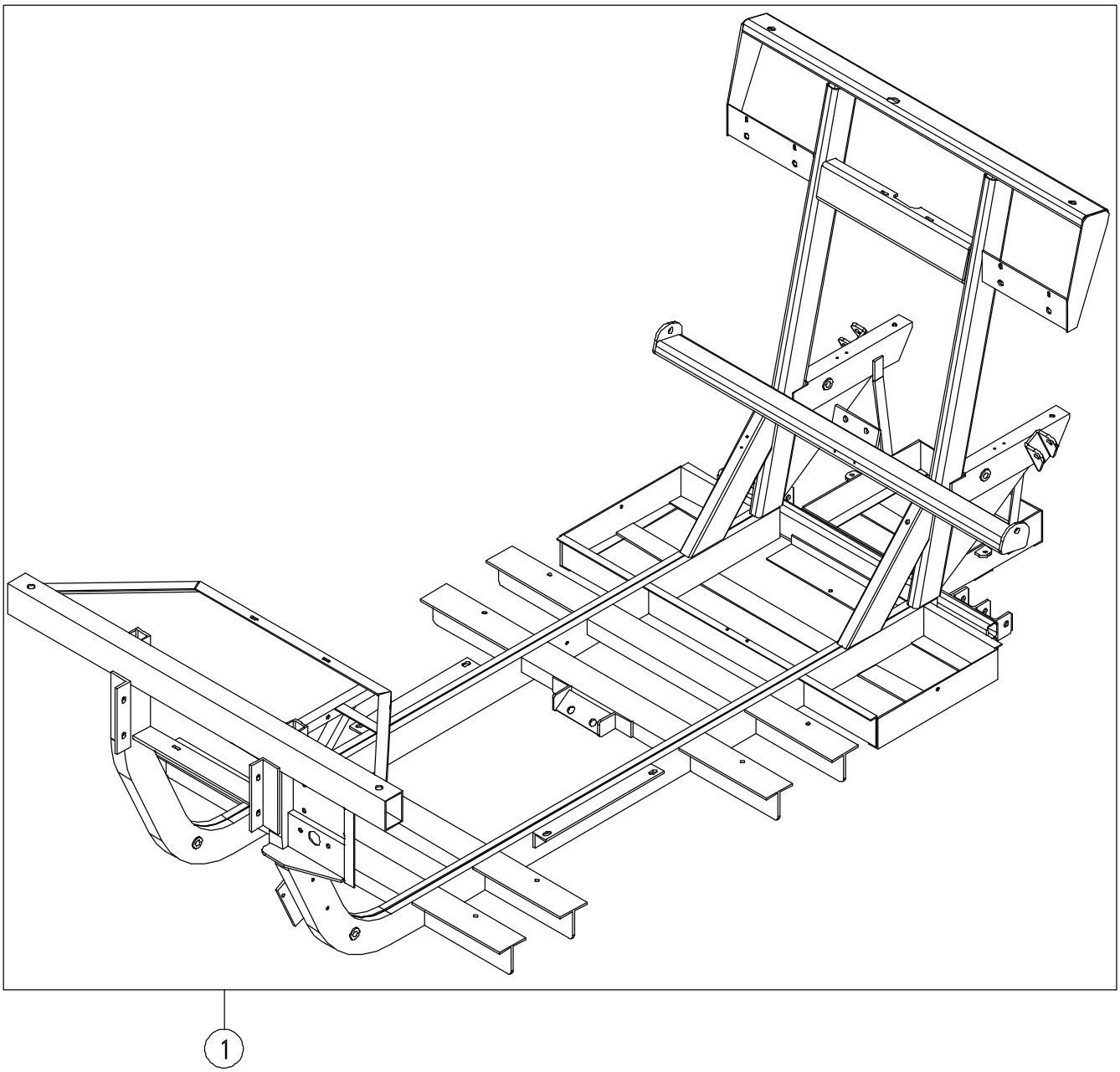
Parts Catalog

SECTION 1 - FRAME



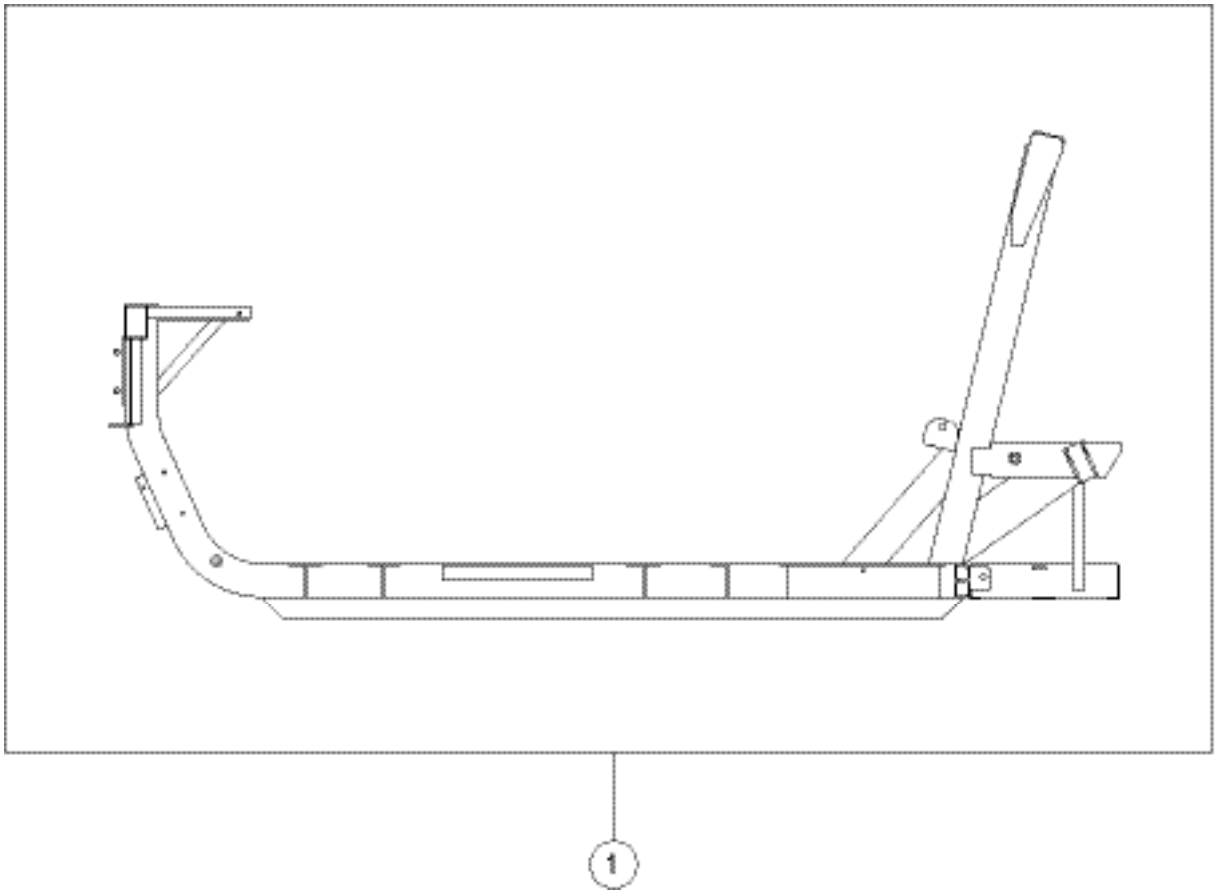
WELDMENT, FRAME - 2 PASSENGER

ITEM	PART NO.	DESCRIPTION	QTY.
1	0201-00381	WELDMENT, FRAME - 2 PASS -	1



WELDMENT, FRAME - 4 PASSENGER

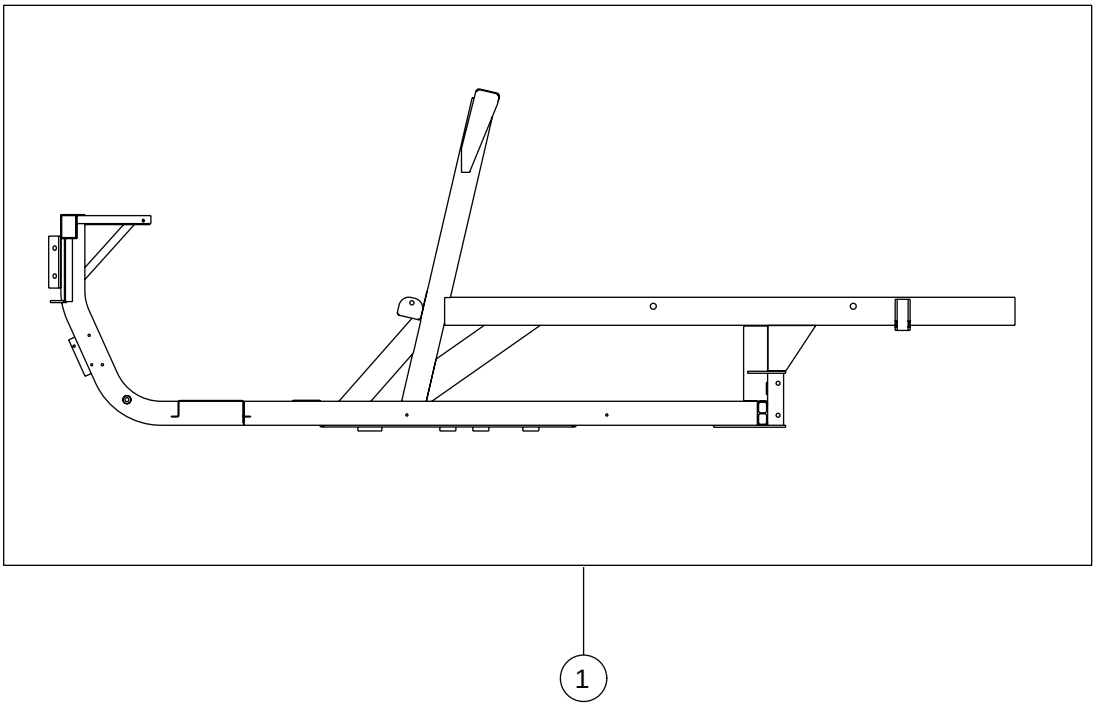
ITEM	PART NO.	DESCRIPTION	QTY.
1	0201-00382	WELDMENT, FRAME - 4 PASS	1



WELDMENT, FRAME - 4 PASSENGER WITH HARD DOOR OPTION
(STANDARD COMPONENT FOR EUROPEAN HOMOLOGATED VEHICLE)

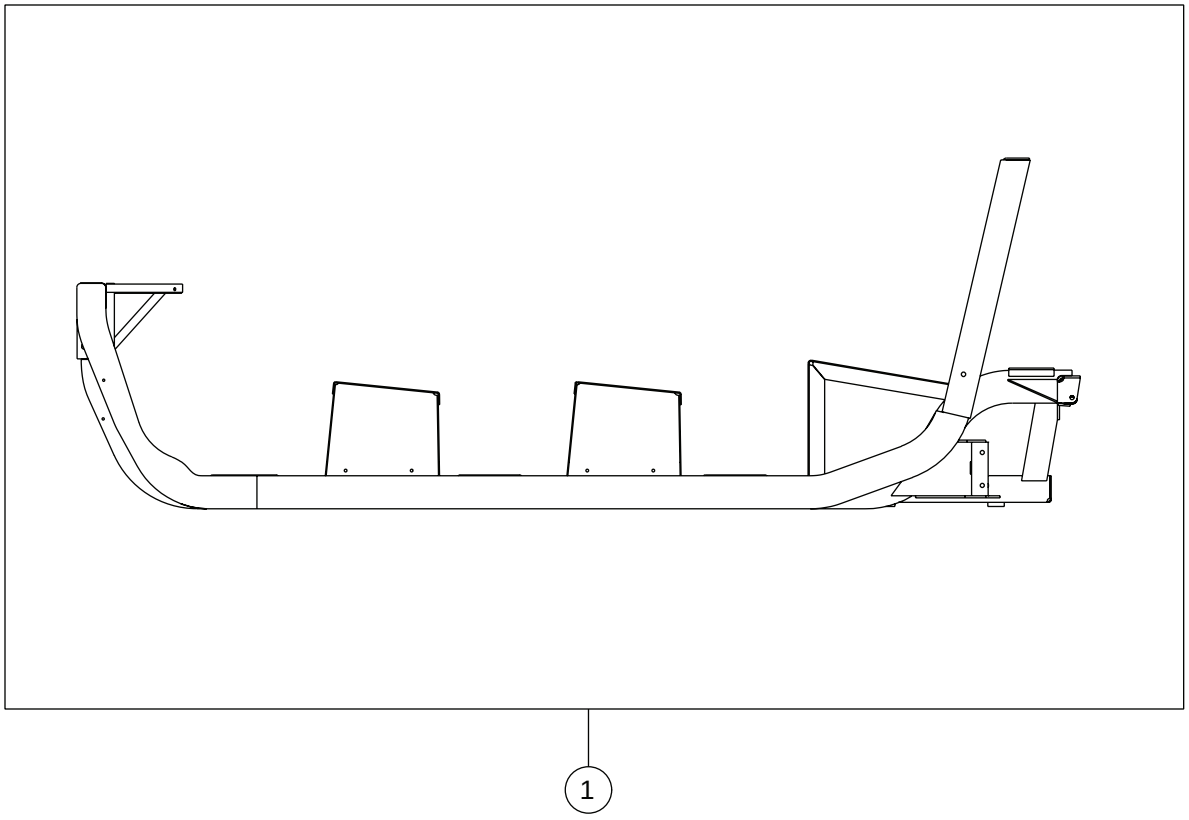
ITEM	PART NO.	DESCRIPTION	QTY.
1	0201-00383	WELDMENT, FRAME - 4 PASS	1

**AVAILABLE FOR VEHICLES EQUIPPED WITH HARD DOOR OPTIONS ONLY.*



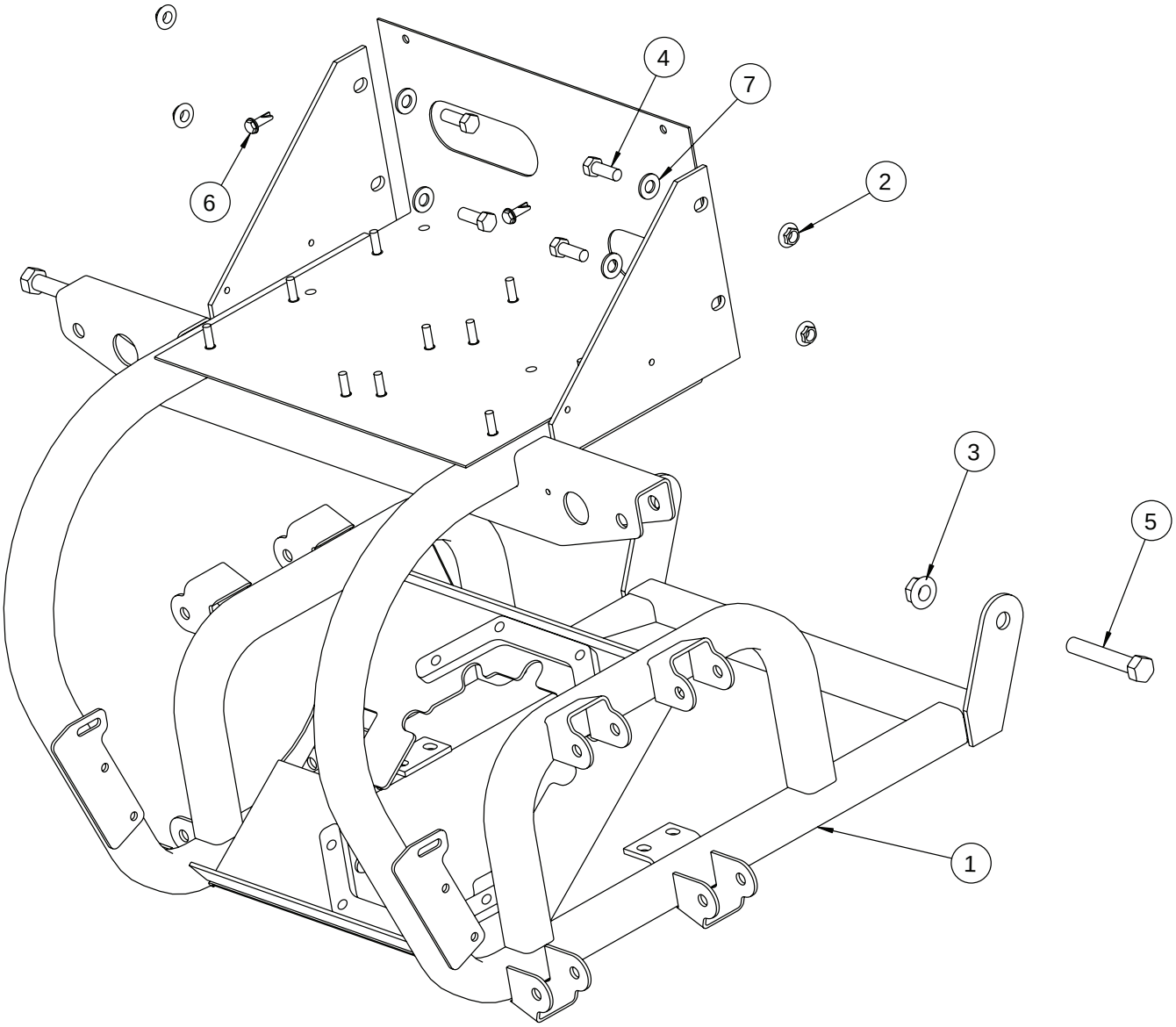
WELDMENT, FRAME - GEM eL/eLXD

ITEM	PART NO.	DESCRIPTION	QTY.
1	0201-00385	WELDMENT, FRAME eL/eLXD	1



WELDMENT, FRAME - GEM e6®

ITEM	PART NO.	DESCRIPTION	QTY.
1	0201-00384	WELDMENT, FRAME GEM e6®	1

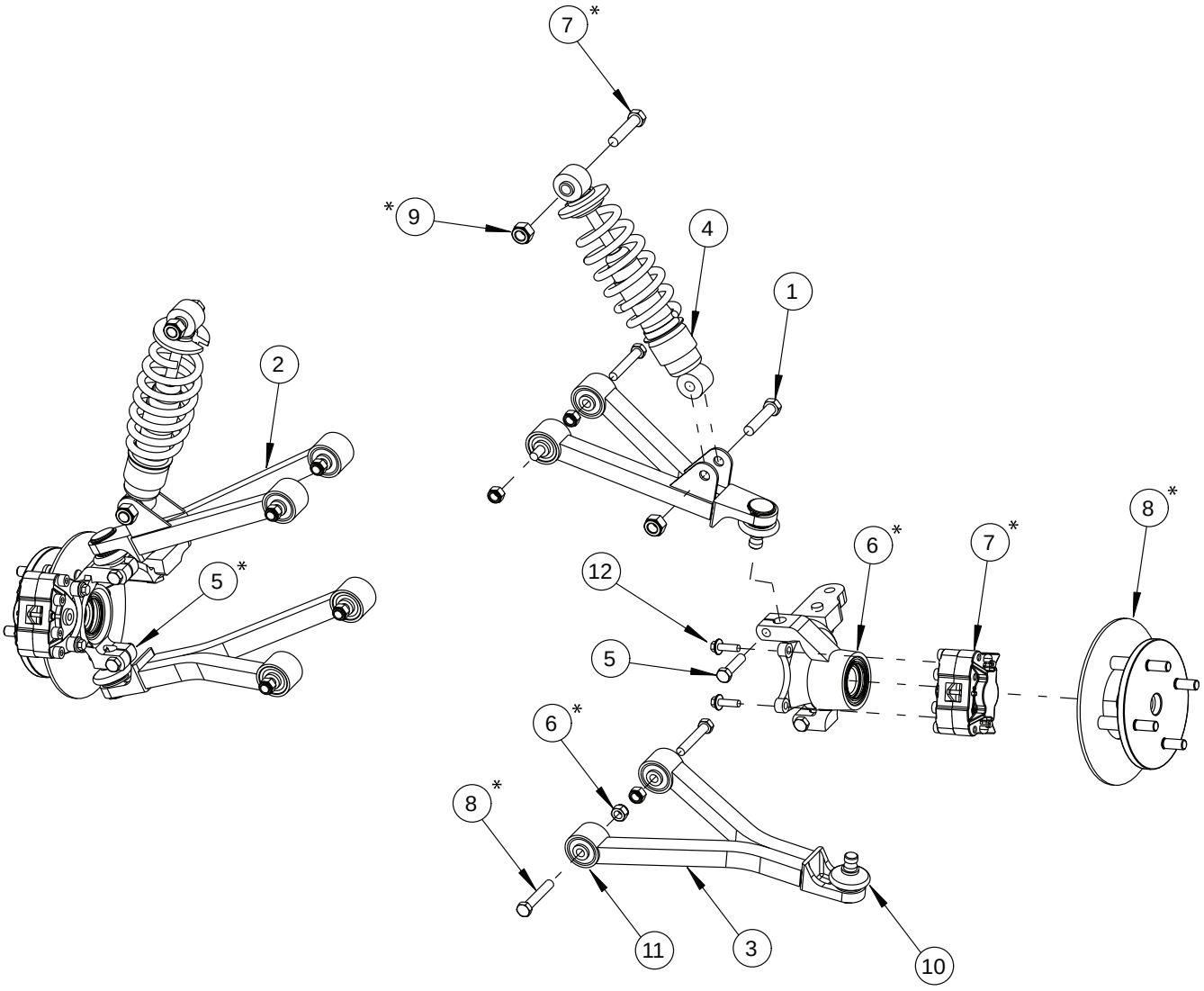


ASSY, SUPPORT FRAME - FRONT 46 IN WIDE

ITEM	PART NO.	DESCRIPTION	QTY.
1	0201-00187	WLD, SUPPORT FRAME - FRONT	1
2	0521-00100	NUT, HEX FLANGE 3/8 - 16 UNC GR 6 TECH LOCK	4
3	0521-00120	NUT, HEX FLANGE 1/2 - 13 SPIRALOCK	2
4	0522-00063	BOLT, HEX - 3/8 - 16 UNC x 1.0 LG GR 5 ZINC PLATED	4
5	0522-00076	BOLT, HEX - 1/2 - 13 UNC X 3.0 GR 8 ZN YL ZINC PLATED	2
6	0523-00032	SCREW, HEX - WHSD 1/4 X .75 ZN WASHER HD SELF DRILLING	2
7	0524-00009	WASHER, FLAT - 3/8 SAE 0.406 ID X 0.8125 OD X 0.080 THK ZN	4

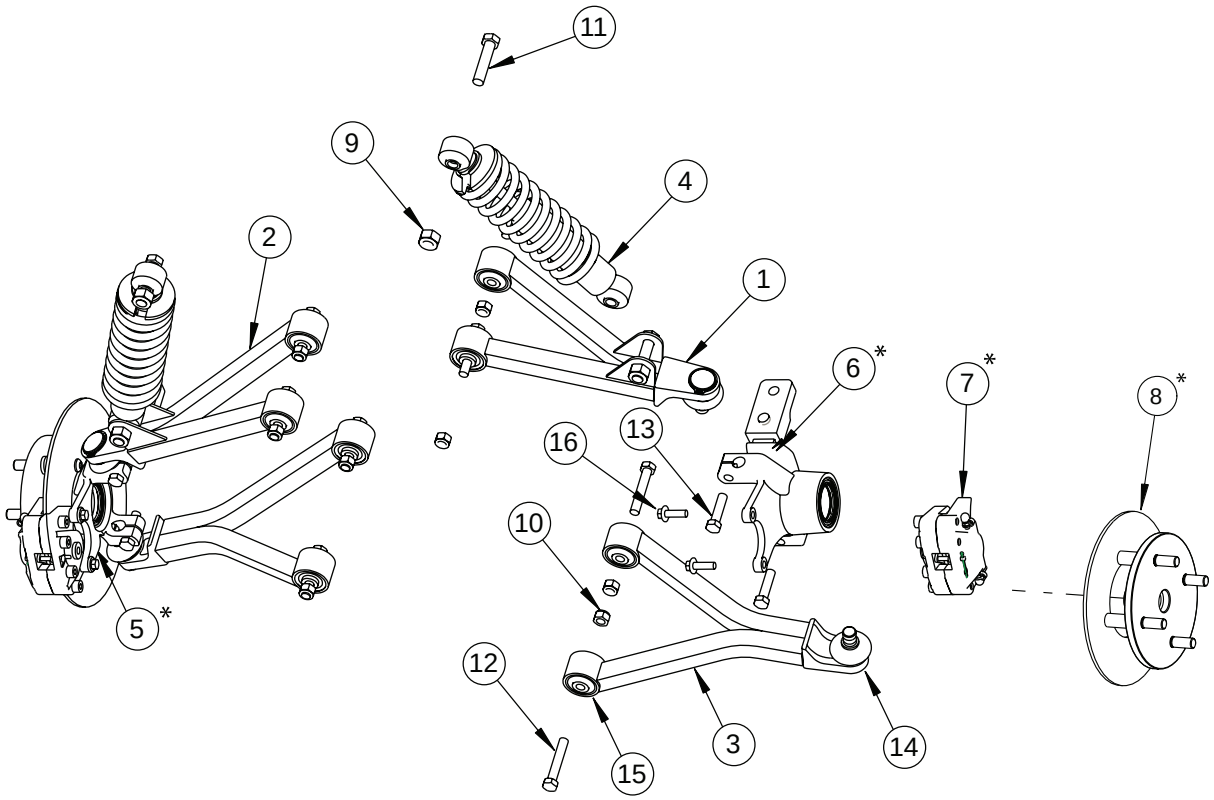
Parts Catalog

SECTION 2 - FRONT AND REAR SUSPENSION



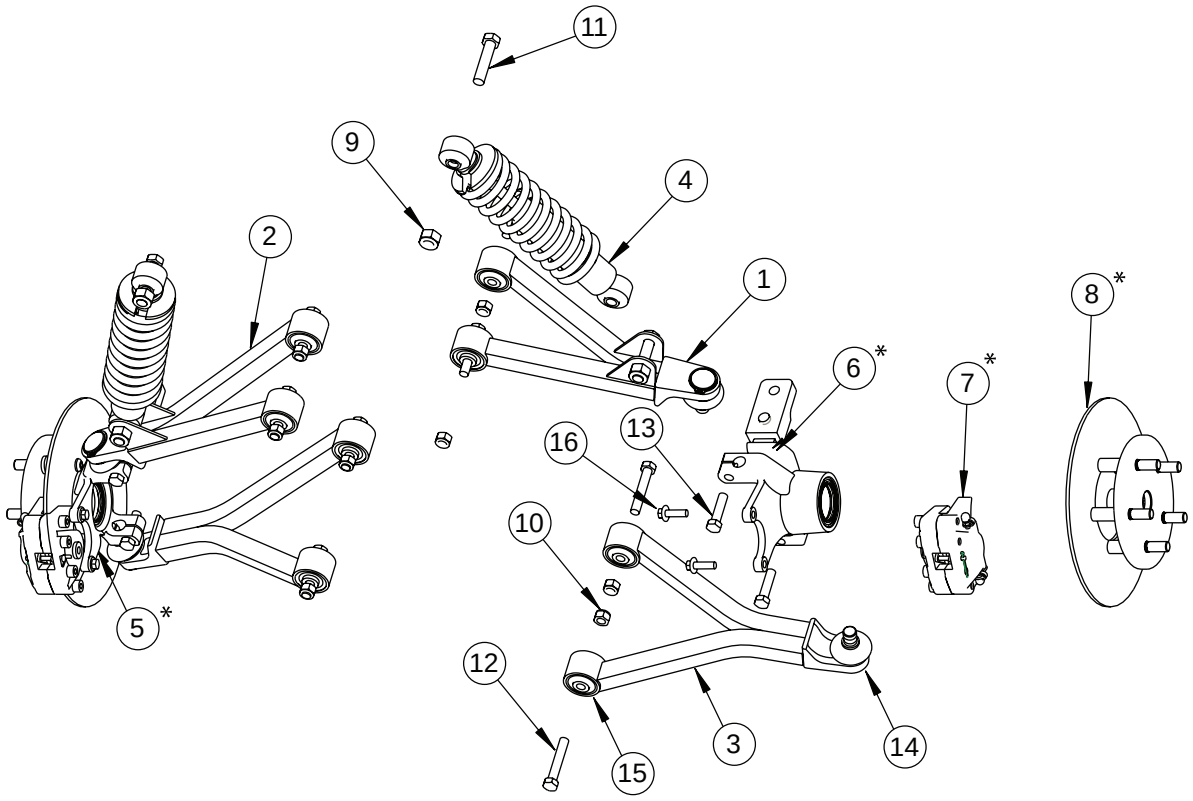
ASSY, SUSPENSION - FRONT W/WHEEL ENDS 7.56” DIA DISC (10” Tires/Wheels Only)

ITEM	PART NO.	DESCRIPTION	QTY.
1	0103-02548	ASSY, A-ARM - UPPER LH	1
2	0103-02549	ASSY, A-ARM - UPPER RH	1
3	0103-02550	ASSY, A-ARM - LOWER	2
4	0103-00289	ASSY, SPRING OVER SHOCK	2
*5	–	REFER TO SECTION 3 - STEERING	1
*6	–	REFER TO SECTION 3 - STEERING	1
*7	–	REFER TO SECTION 5 - BRAKES	2
*8	–	REFER TO SECTION 4 - WHEEL END COMPONENTS	2
9	0521-00023	NUT, HEX - NYLOCK M12 X 1.75	4
10	0103-02551	ASSY, BALL JOINT	4
11	0603-00149	BUSHING, FRONT SUSPENSION QA1	8
12	0522-00396	BOLT, HEX - FLANGE M8 X 1.25 X 25 LG GR8	4



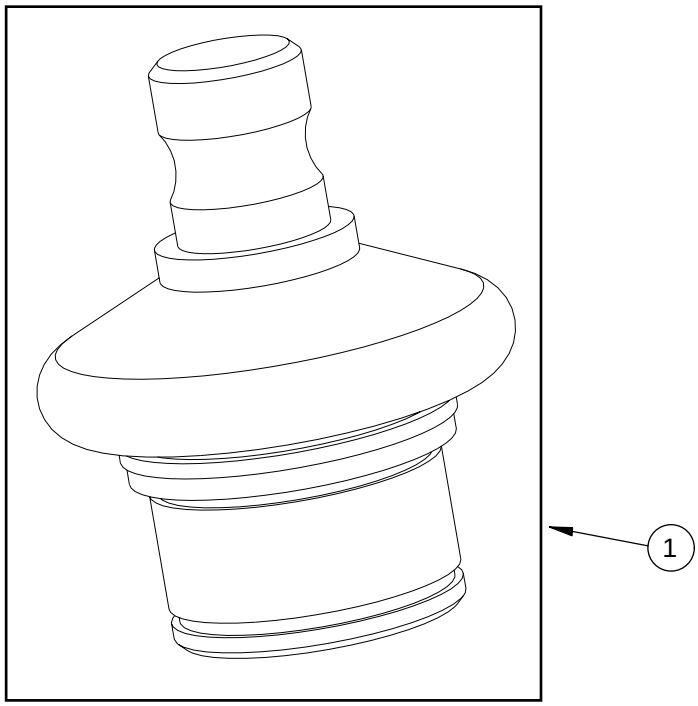
ASSY, SUSPENSION - FRONT

ITEM	PART NO.	DESCRIPTION	QTY.
1	0103-02548	ASSY, A-ARM - UPPER LH	1
2	0103-02549	ASSY, A-ARM - UPPER RH	1
3	0103-02550	ASSY, A-ARM - LOWER	2
4	0103-00289	ASSY, SPRING OVER SHOCK	2
*5	–	REFER TO SECTION 3 - STEERING	1
*6	–	REFER TO SECTION 3 - STEERING	1
*7	–	REFER TO SECTION 5 - BRAKES	2
*8	–	REFER TO SECTION 4 - WHEEL END COMPONENTS	2
9	0521-00023	NUT, HEX - NYLOCK M10 X 1.75	4
10	0521-00212	NUT, HEX - NYLOCK M10 X 1.5 ZN BLK	8
11	0522-00048	BOLT, HEX - M12 X 1.75 X 55 LG HHCS - GR 10.9 ZN YLW	4
12	0522-00213	BOLT, HEX - M10 X 1.50 X 60 LG HHCS - GR 10.9 ZN BLK	8
13	0522-00246	BOLT, HEX - M10 X 1.50 X 40 LG HHCS - GR 10.9 ZN	4
14	0103-02551	ASSY, BALL JOINT	4
15	0603-00149	BUSHING, FRONT SUSPENSION QA1	8
16	0522-00396	BOLT, HEX - FLANGE M8 X 1.25 X 25 LG GR8	4



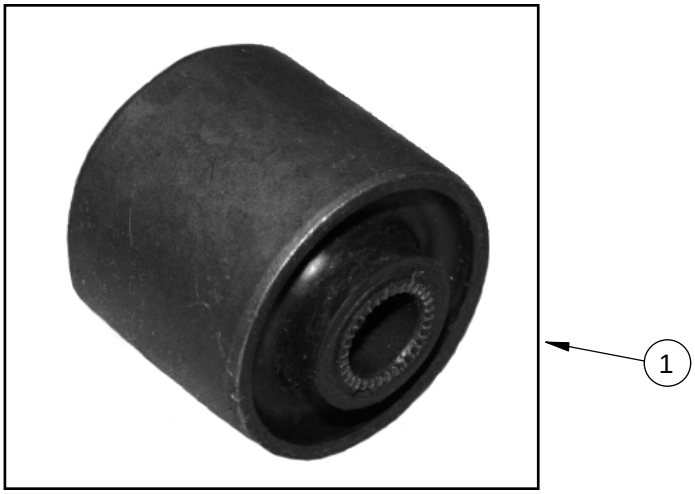
ASSY, SUSPENSION - FRONT

ITEM	PART NO.	DESCRIPTION	QTY.
1	0103-02548	ASSY, A-ARM - UPPER LH	1
2	0103-02549	ASSY, A-ARM - UPPER RH	1
3	0103-02550	ASSY, A-ARM - LOWER	2
4	0103-01606	ASSY, SPRING OVER SHOCK	2
*5	–	REFER TO SECTION 3 - STEERING	1
*6	–	REFER TO SECTION 3 - STEERING	1
*7	–	REFER TO SECTION 5 - BRAKES	2
*8	–	REFER TO SECTION 4 - WHEEL END COMPONENTS	2
9	0521-00023	NUT, HEX - NYLOCK M10 X 1.75	4
10	0521-00212	NUT, HEX - NYLOCK M10 X 1.5 ZN BLK	8
11	0522-00048	BOLT, HEX - M12 X 1.75 X 55 LG HHCS - GR 10.9 ZN YLW	4
12	0522-00213	BOLT, HEX - M10 X 1.50 X 60 LG HHCS - GR 10.9 ZN BLK	8
13	0522-00246	BOLT, HEX - M10 X 1.50 X 40 LG HHCS - GR 10.9 ZN	4
14	0103-02551	ASSY, BALL JOINT	4
15	0603-00149	BUSHING, FRONT SUSPENSION QA1	8
16	0522-00396	BOLT, HEX - FLANGE M8 X 1.25 X 25 LG GR8	4



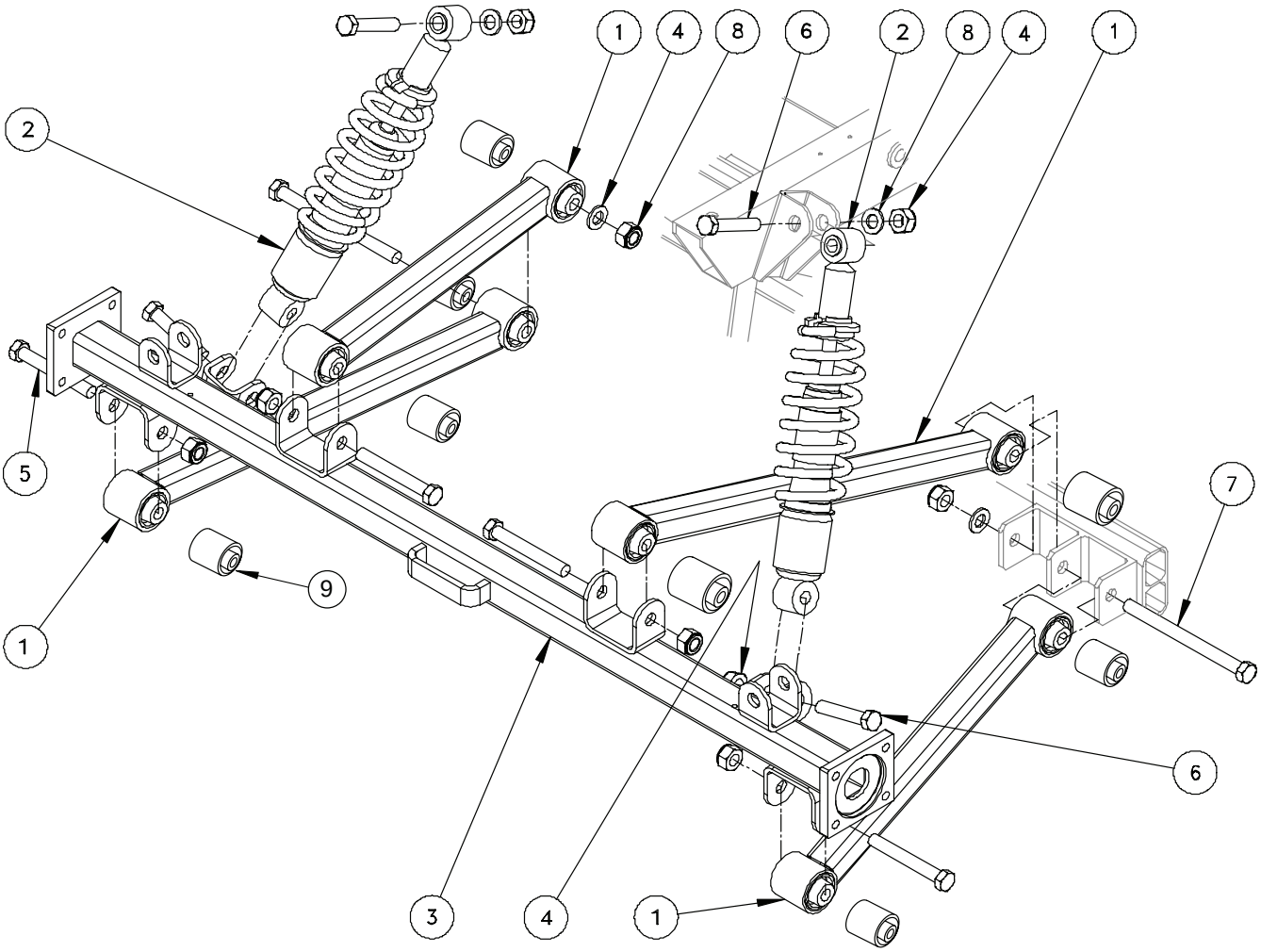
ASSY, BALL JOINT

ITEM	PART NO.	DESCRIPTION	QTY.
1	0103-02551	ASSY, BALL JOINT	4



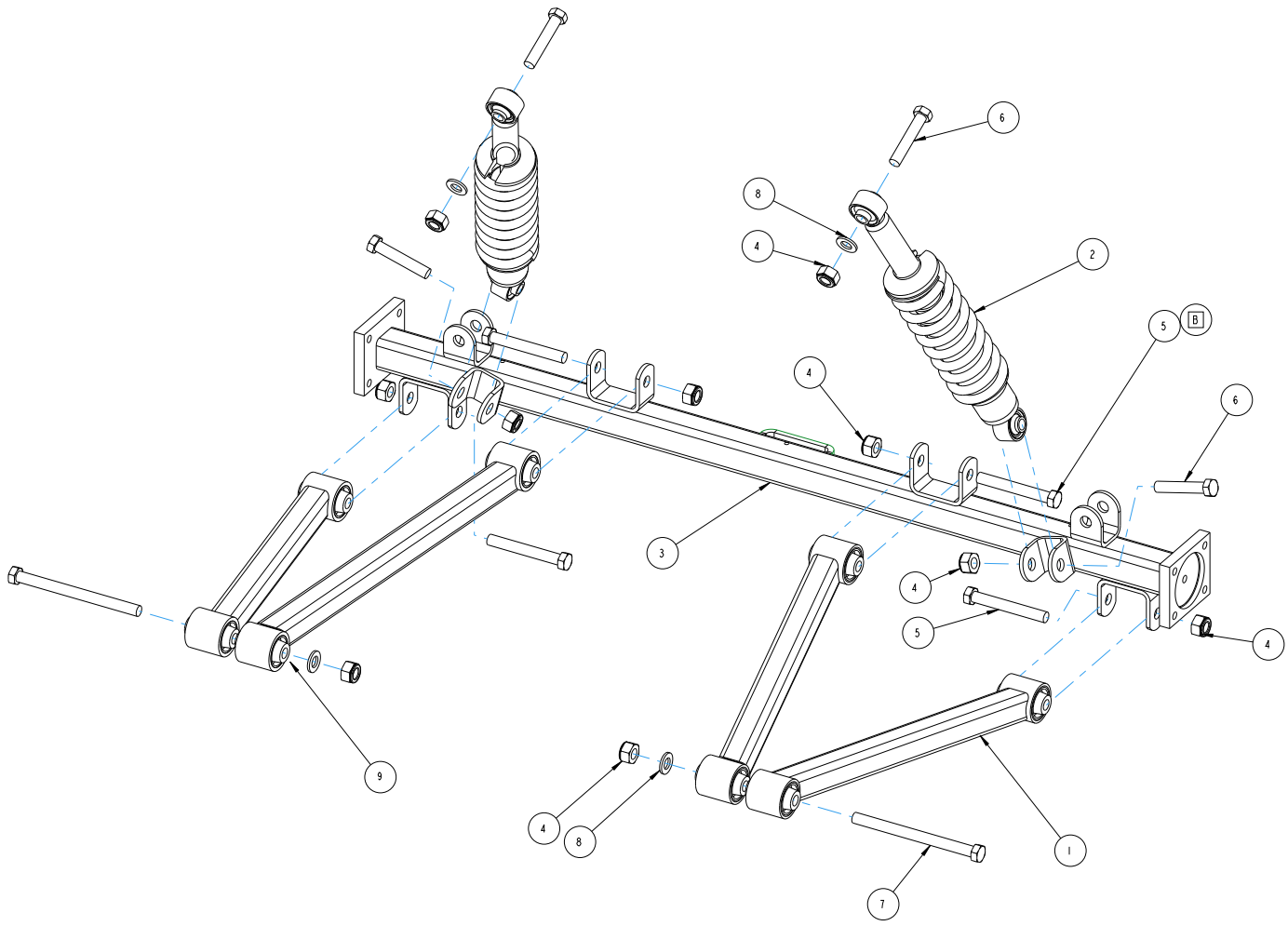
ASSY, FRONT SUSPENSION BUSHING - FRONT

ITEM	PART NO.	DESCRIPTION	QTY.
1	0603-00149	BUSHING, SUSPENSION - FRONT	8



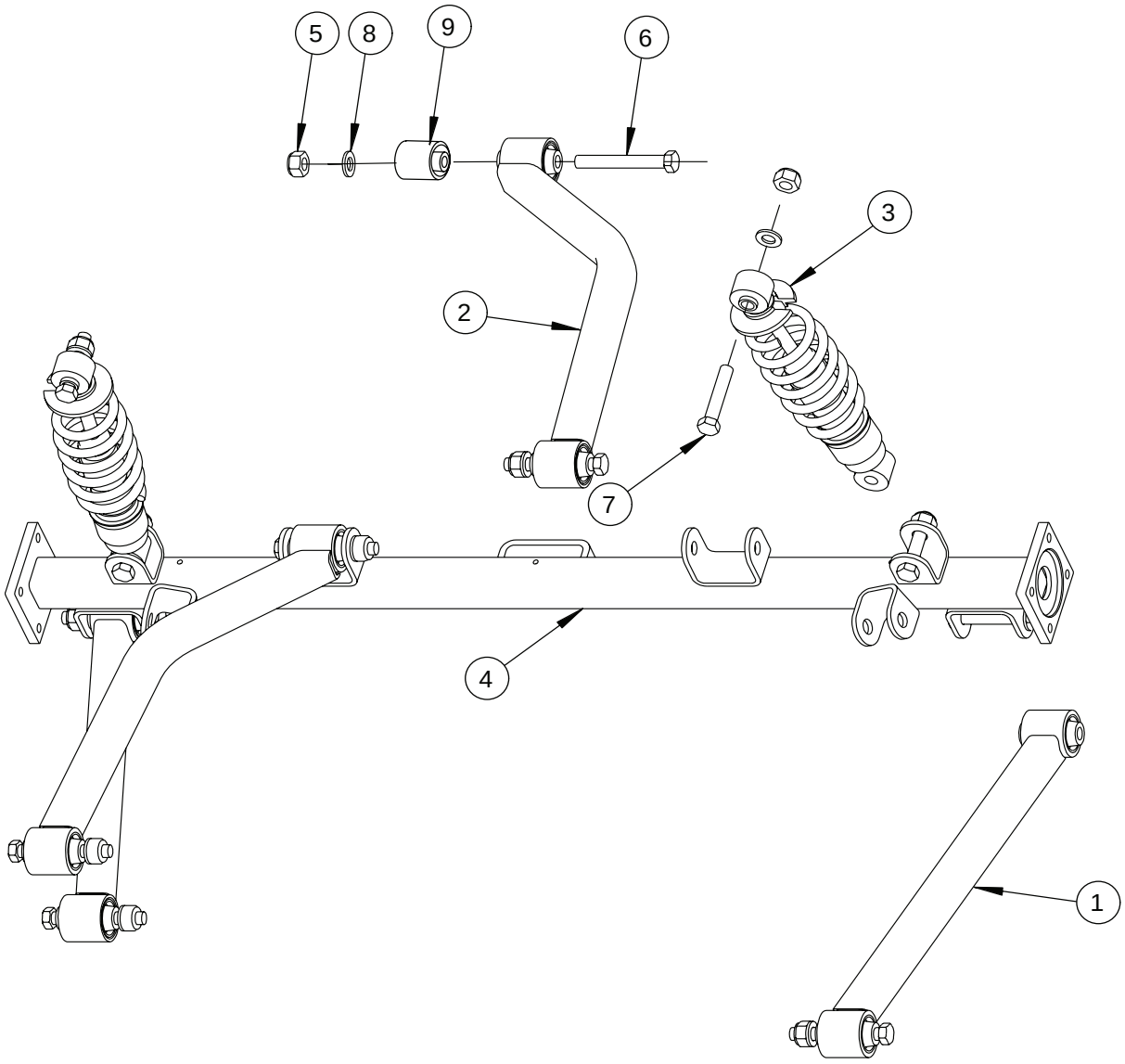
ASSY, SUSPENSION - REAR GEM e2, GEM e4, GEM eS

ITEM	PART NO.	DESCRIPTION	QTY.
1	0102-01035	ASSY, ARM TRAILING	4
2	0103-01848	ASSY, SHOCK SPRING OVER SHOCK -	2
3	0202-00157	WELD REAR AXLE TRAILING ARM	1
4	0521-00023	NUT, HEX - NYLOCK M12 X 1.75 ZN	10
5	0522-00044	BOLT, HEX M12 X 1.75 X 90 LG HHCS - GR 10.9 ZN YLW	4
6	0522-00046	BOLT, HEX M12 X 1.75 X 65 LG HHCS - GR 10.9 ZN YLW	4
7	0522-00366	BOLT, HEX M12 X 1.75 X 150 LG HHCS - GR 10.9 Z	2
8	0524-00115	WASHER, FLAT - M12 13mm ID X 24mm OD X 2.5mm THK	4
9	0302-00163	BUSHING SUSPENSION - REAR	8



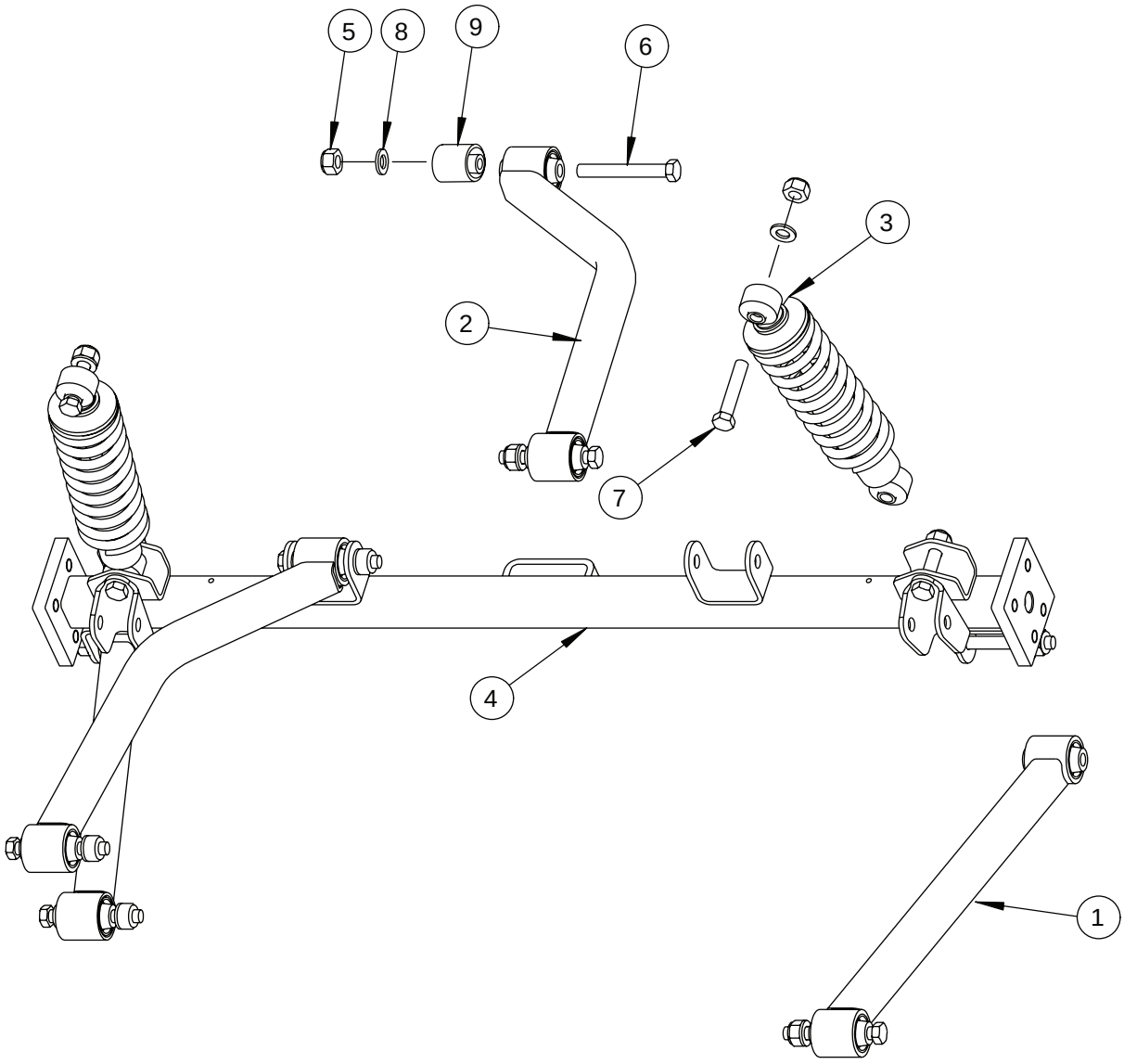
ASSY, SUSPENSION - REAR GEM e4 WITH 14” WHEEL OPTIONS

ITEM	PART NO.	DESCRIPTION	QTY.
1	0102-01035	ASSY, ARM-TRAILING	4
2	0102-02525	ASSY, SPRING OVER SHOCK - REAR	2
3	0202-00157	WELD REAR AXLE TRAILING ARM	1
4	0521-00023	NUT, HEX - NYLOCK M12 X 1.75	10
5	0522-00044	BOLT, HEX - M12 X 1.75 X 90 LG HHCS - GR 10.9 ZN YLW	4
6	0522-00046	BOLT, HEX - M12 X 1.75 X 65 LG HHCS - GR 10.9 ZN YLW	4
7	0522-00366	BOLT, HEX - M12 X 1.75 X 65 LG HHCS - GR 10.9 ZN	2
8	0524-00115	WASHER, FLAT - M12 13mm ID X 24mm OD X 2.5mm THK	4
9	0302-00163	BUSHING, SUSPENSION - REAR	8



ASSY, SUSPENSION - REAR GEM eL

ITEM	PART NO.	DESCRIPTION	QTY.
1	0102-01035	ASSY, ARM-TRAILING	2
2	0102-01441	ASSY, ARM-TRAILING	2
3	0103-00289	ASSY, SPRING OVER SHOCK	2
4	0202-00157	WELD REAR AXLE TRAILING ARM	1
5	0521-00023	NUT, HEX - NYLOCK M12 X 1.75	12
6	0522-00044	BOLT, HEX - M12 X 1.75 X 90 LG HHCS - GR 10.9 ZN YLW	8
7	0522-00046	BOLT, HEX - M12 X 1.75 X 65 LG HHCS - GR 10.9 ZN YLW	4
8	0524-00115	WASHER, FLAT - M12 13mm ID X 24mm OD X 2.5mm THK	12
9	0302-00163	BUSHING SUSPENSION - REAR	8

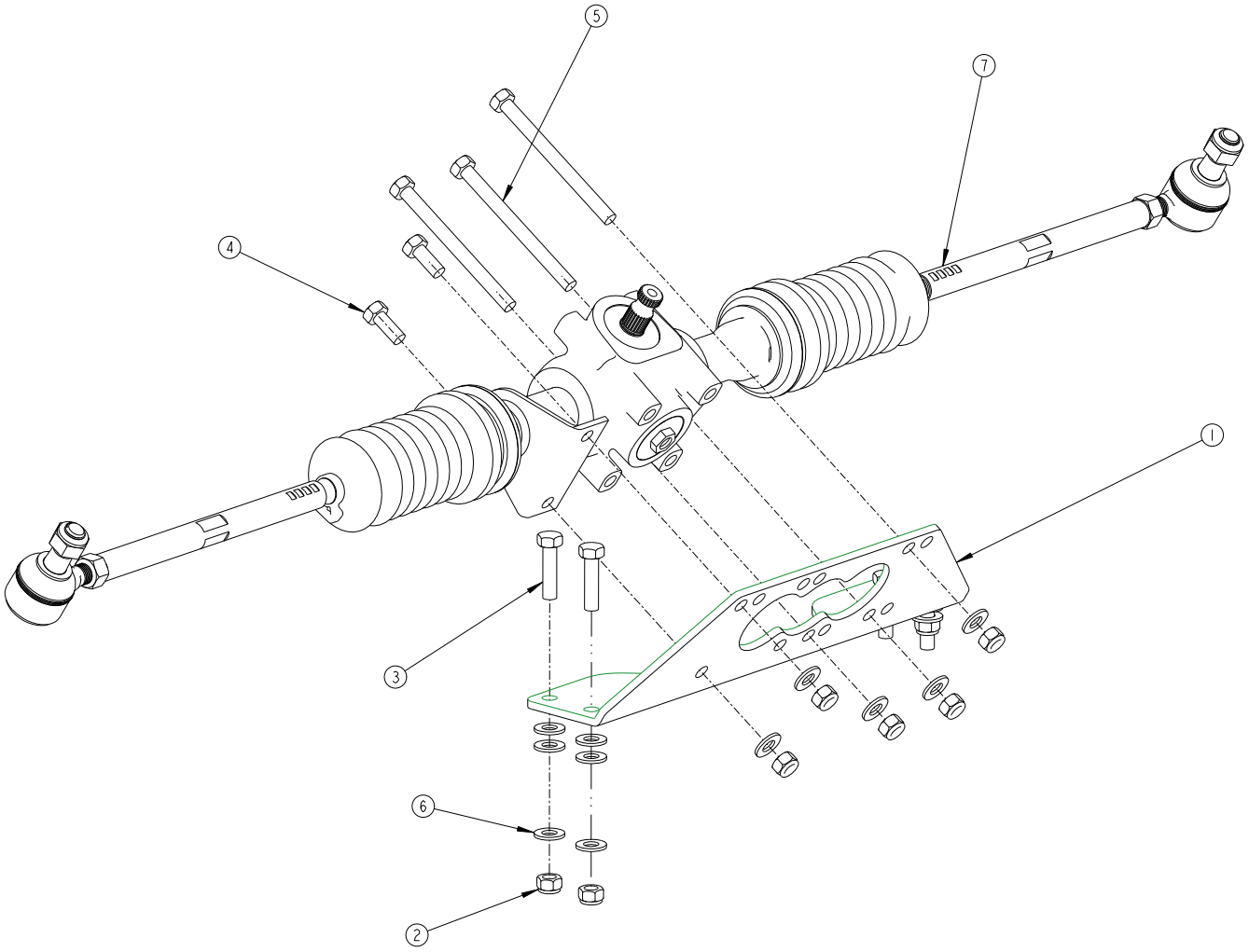


ASSY, SUSPENSION - REAR GEM e6®, GEM eLXD

ITEM	PART NO.	DESCRIPTION	QTY.
1	0102-04020	ASSY, ARM-TRAILING	2
2	0102-04021	ASSY, ARM-TRAILING	2
3	0103-01606	ASSY, SPRING OVER SHOCK	2
4	0202-00216	WELD, AXLE-REAR 4 RAIL FRAME	1
5	0521-00023	NUT, HEX - NYLOCK M12 X 1.75	12
6	0522-00044	BOLT, HEX - M12 X 1.75 X 90 LG HHCS - GR 10.9 ZN YLW	8
7	0522-00046	BOLT, HEX - M12 X 1.75 X 65 LG HHCS - GR 10.9 ZN YLW	4
8	0524-00115	WASHER, FLAT - M12 13mm ID X 24mm OD X 2.5mm THK	12
9	0302-03525	BUSHING SUSPENSION - REAR	8

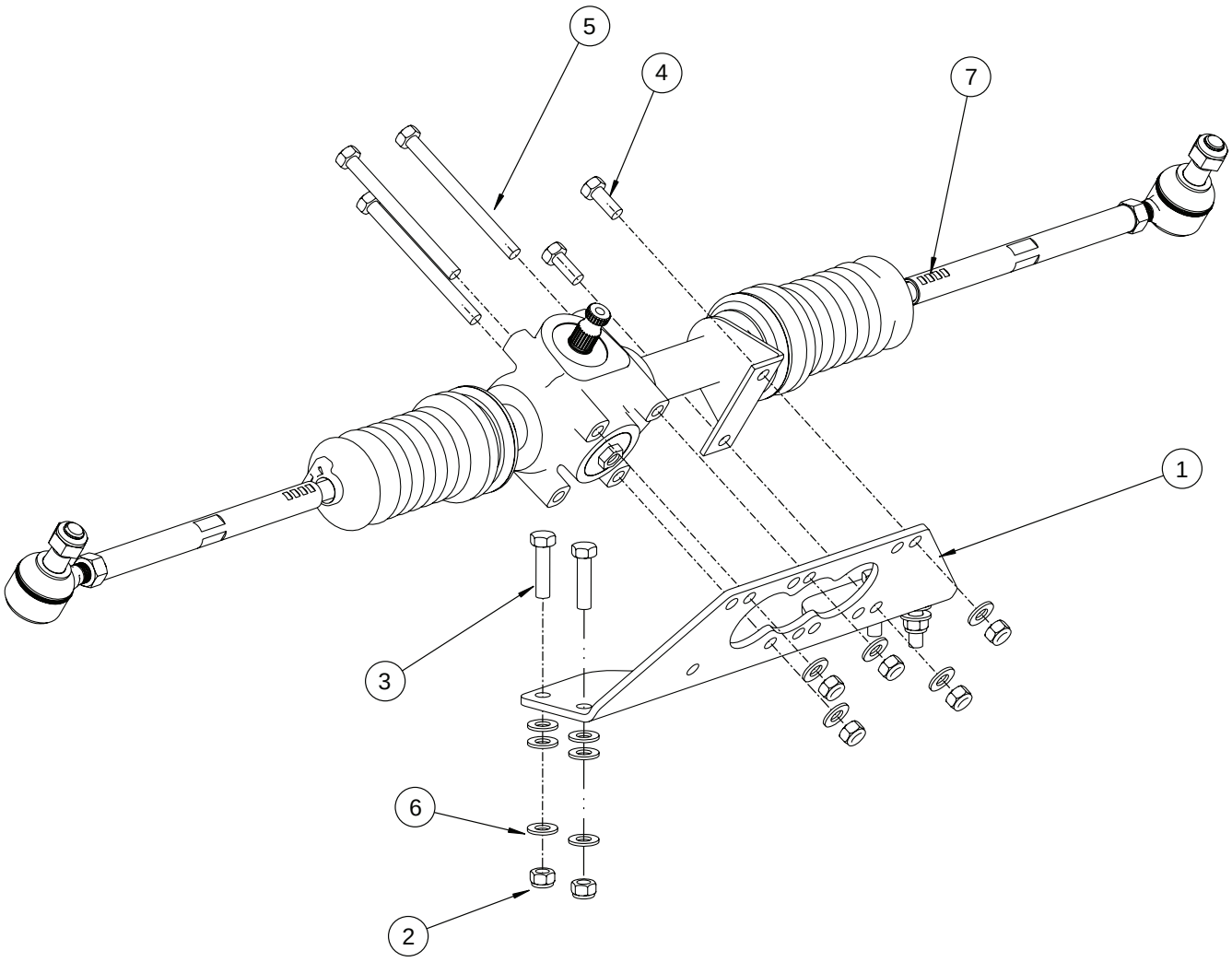
Parts Catalog

SECTION 3 - STEERING



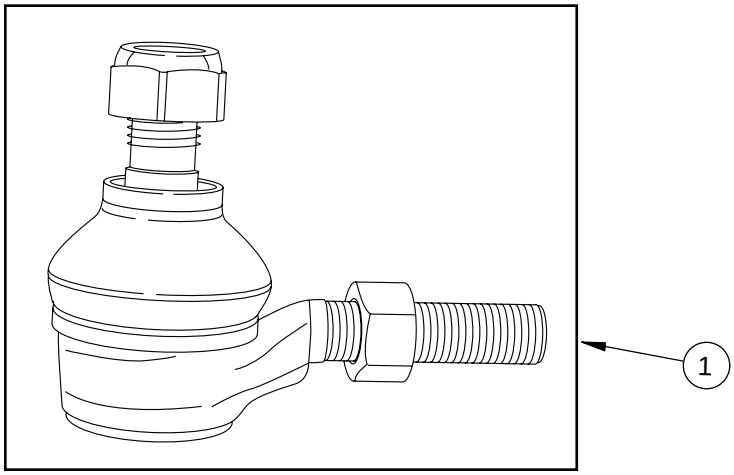
ASSY, STEERING GEAR - 46 IN WT 3.17 IN STR

ITEM	PART NO.	DESCRIPTION	QTY.
1	0312-01292	MOUNT, STEERING GEAR	1
2	0521-00017	NUT, HEX - NYLOCK 5/16 - 18 UNC GR 5	9
3	0522-00080	BOLT, HEX - 5/16 - 18 UNC X 1.25 GR 5 ZINC PLATED	4
4	0522-00144	BOLT, HEX - 5/16 - 18 X 3/4 LG GR 5 ZINC	2
5	0522-00403	BOLT, HEX - 5/16 - 18 UNC X 3.75 GR 5 ZN	3
6	0524-00003	WASHER, FLAT - 5/16 SAE 0.344 ID X 0.688 OD X 0.065 THK ZN	17
7	0612-00680	GEAR, STEERING - 46 IN WT 3.17 IN STR	1



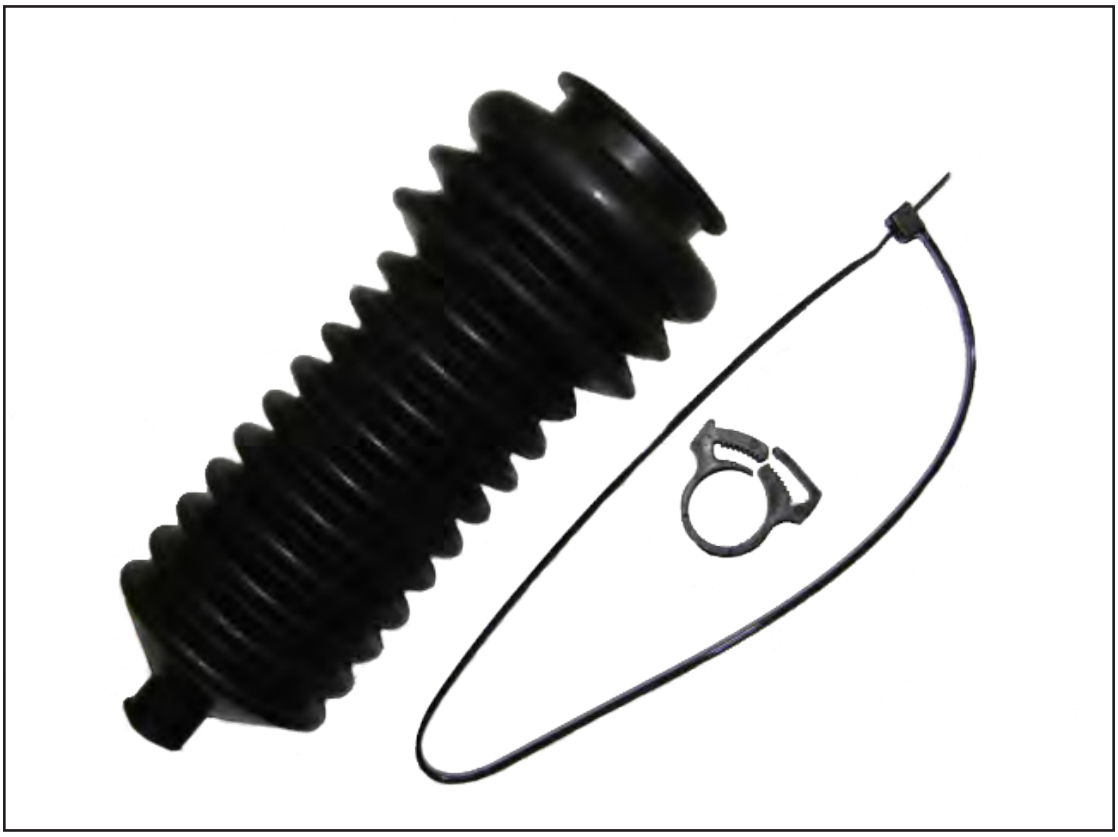
ASSY, STEERING GEAR - 46 IN WT 3.17 IN STR WITH ADJUSTABLE TILT COLUMN

ITEM	PART NO.	DESCRIPTION	QTY.
1	0312-01292	MOUNT, STEERING GEAR	1
2	0521-00017	NUT, HEX - NYLOCK 5/16 - 18 UNC GR 5	9
3	0522-00080	BOLT, HEX - 5/16 - 18 UNC X 1.25 GR 5 ZINC PLATED	4
4	0522-00144	BOLT, HEX - 5/16 - 18 X 3/4 LG GR 5 ZINC	2
5	0522-00403	BOLT, HEX - 5/16 - 18 UNC X 3.75 GR 5 ZN	3
6	0524-00003	WASHER, FLAT - 5/16 SAE 0.344 ID X 0.688 OD X 0.065 THK ZN	17
7	0612-00741	GEAR, STEERING - 46 IN WT 3.17 IN STR	1



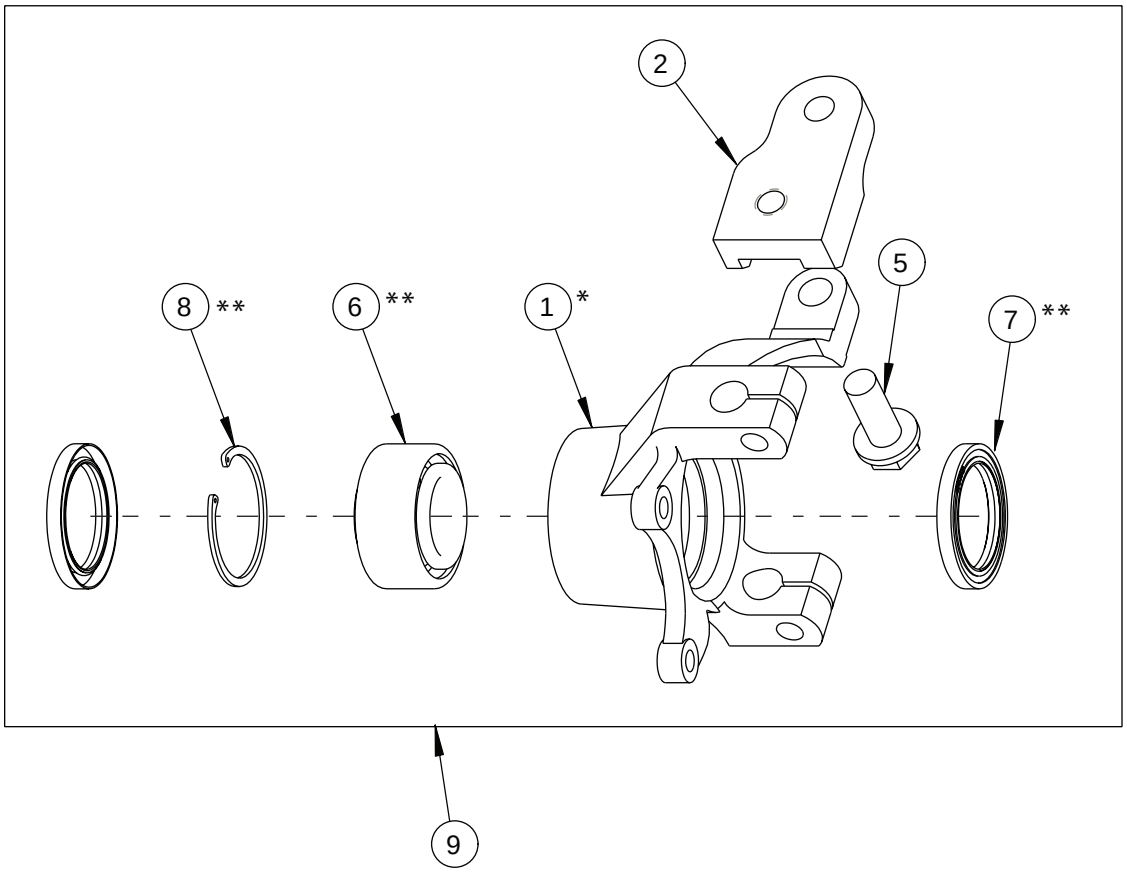
ASSY, TIE ROD END

ITEM	PART NO.	DESCRIPTION	QTY.
1	0112-02946	ASSY, TIE ROD END	2



BOOT, STEERING GEAR

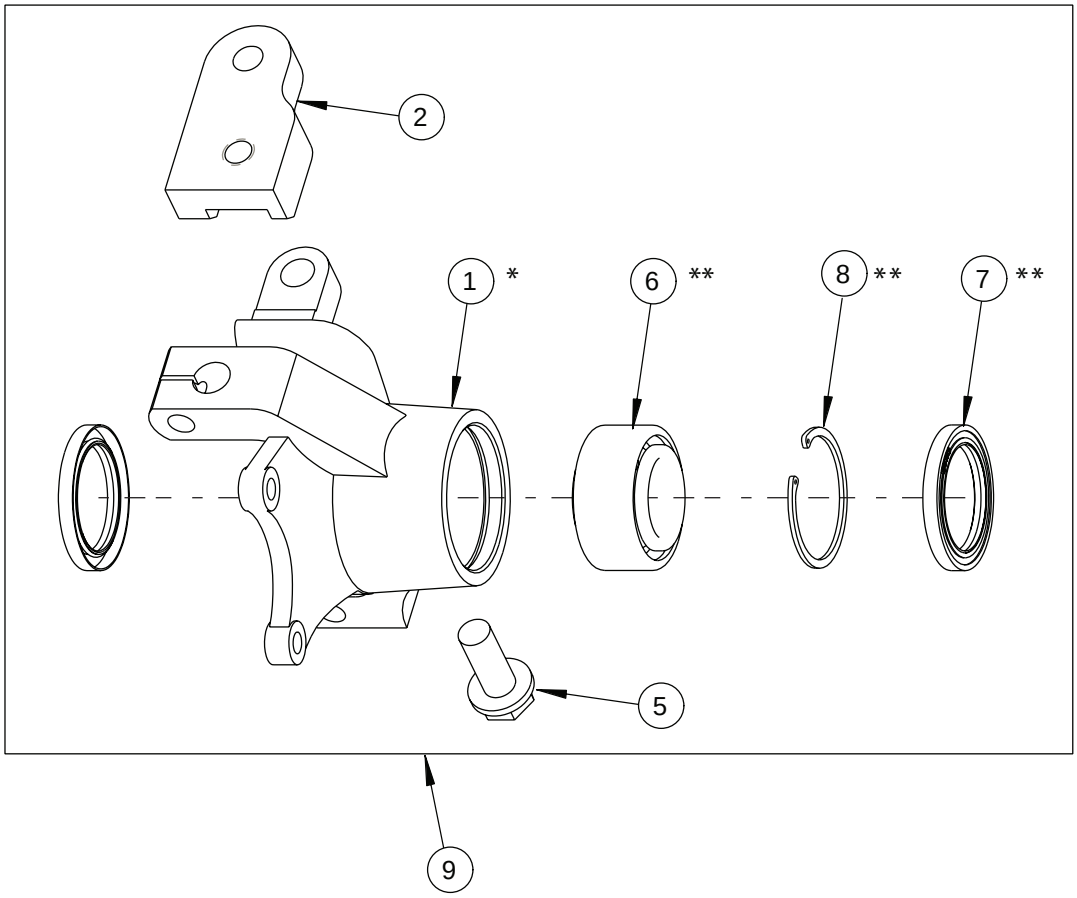
ITEM	PART NO.	DESCRIPTION	QTY.
1	0612-00326	BOOT, STEERING GEAR	1



ASSY, KNUCKLE - RIGHT 7.56 IN DIA DISC (10” Tires/Wheels Only)

ITEM	PART NO.	DESCRIPTION	QTY.
*1	–	KNUCKLE, MACHINED - RH	1
2	0312-02360	EXTENSION, STR ARM - RH	1
3	0408-00140	LOCKTITE, RED - 271 (NOT SHOWN)	0.02ML
*4	–	ADHESIVE, FUSOR - #1088 / T30 LORD (NOT SHOWN)	2ML
5	0522-00508	BOLT, HEX FLANGE - 1/2 - 13 UNC X 1.25 LG GR 8 BLACK	1
**6	0610-00842	BEARING, FRONT KNUCKLE	1
**7	0610-00456	SEAL, WHEEL	2
**8	0610-00457	RETAINER, SNAPRING - INTERNAL - 2.1”	1
9	0103-02142	ASSY, KNUCKLE - RH 7.56 IN DIA DISC W/ OFFSET EXTENSION	1

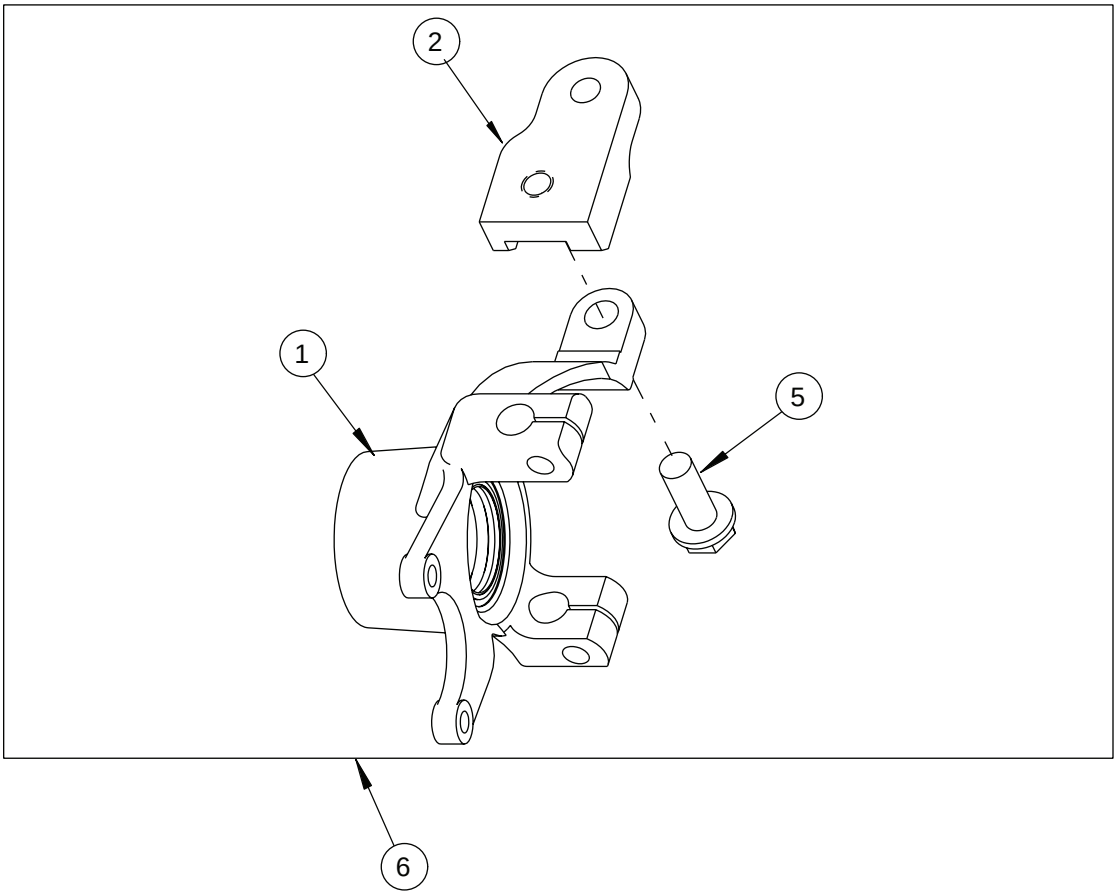
** NOT SOLD SEPARATELY*
***AVAILABLE FOR ALL MODELS*



ASSY, KNUCKLE - LEFT 7.56 IN DIA DISC (10” Tires/Wheels Only)

ITEM	PART NO.	DESCRIPTION	QTY.
*1	–	KNUCKLE, MACHINED - RH	1
2	0312-02359	EXTENSION, STR ARM - LH	1
3	0408-00140	LOCKTITE, RED - 271 (NOT SHOWN)	0.02ML
*4	–	ADHESIVE, FUSOR - #1088 / T30 LORD (NOT SHOWN)	2ML
5	0522-00508	BOLT, HEX FLANGE - 1/2 - 13 UNC X 1.25 LG GR 8 BLACK	1
**6	0610-00842	BEARING, FRONT KNUCKLE	1
**7	0610-00456	SEAL, WHEEL	2
**8	0610-00457	RETAINER, SNAPRING - INTERNAL - 2.1”	1
9	0103-02143	ASSY, KNUCKLE - LH 7.56 IN DIA DISC	1

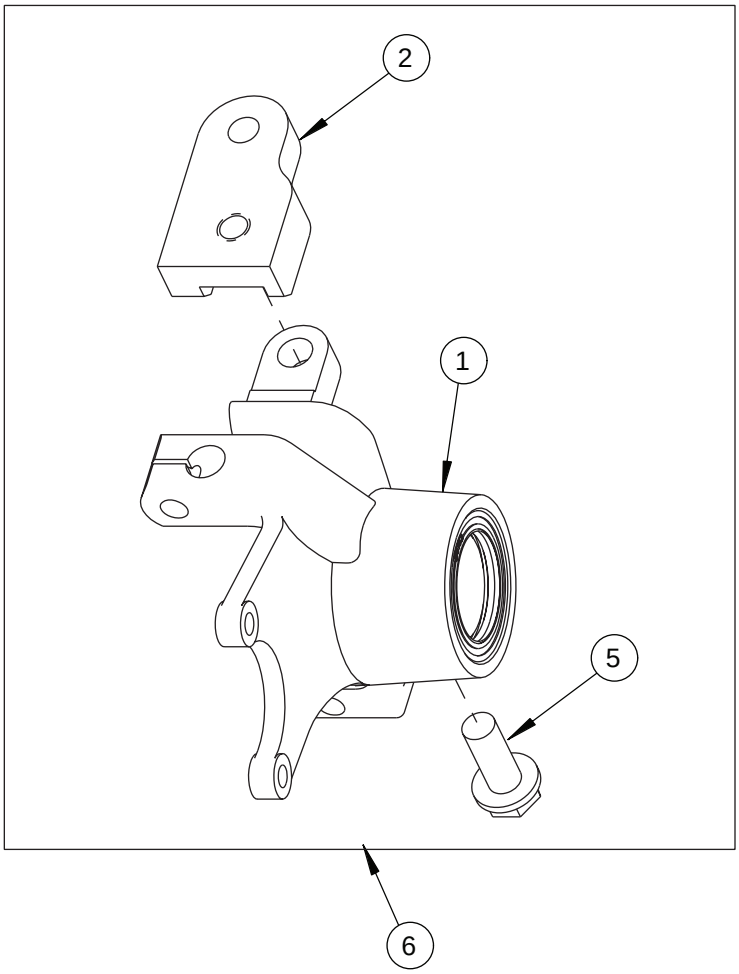
** NOT SOLD SEPARATELY*
***AVAILABLE FOR ALL MODELS*



ASSY, KNUCKLE - RIGHT 9.21 IN DSC WITH OFFSET EXTENSION

ITEM	PART NO.	DESCRIPTION	QTY.
1	0103-02323	ASSY, KNUCKLE - RH 9.21 IN DISC	1
2	0312-02360	EXTENSION, STR ARM - RH	1
3	0408-00140	LOCKTITE, RED - 271 (NOT SHOWN)	0.02ML
*4	–	ADHESIVE, FUSOR - #1088/T30 LORD (NOT SHOWN)	2ML
5	0522-00508	BOLT, HEX FLANGE - 1/2 - 13 UNC X 1.25 LG GR 8 BLACK	1
6	0103-02320	ASSY, KNUCKLE - RH 9.21 IN DISC W/OFFSET EXTENSION	1

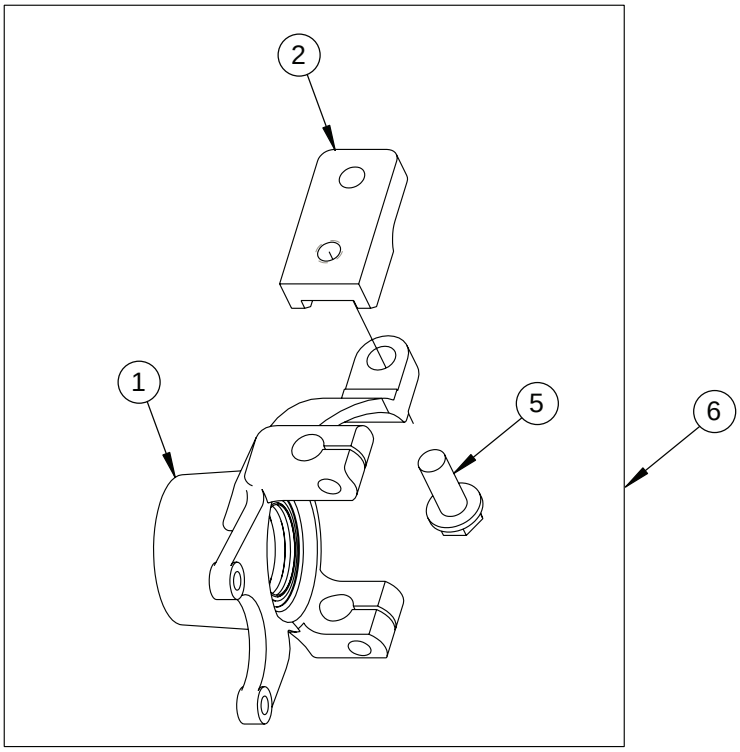
* NOT SOLD SEPARATELY



ASSY, KNUCKLE - LEFT 9.21 IN DSC WITH OFFSET EXTENSION

ITEM	PART NO.	DESCRIPTION	QTY.
1	0103-02324	ASSY, KNUCKLE - RH 9.21 IN DISC	1
2	0312-02359	EXTENSION, STR ARM - RH	1
3	0408-00140	LOCKTITE, RED - 271 (NOT SHOWN)	0.02ML
*4	–	ADHESIVE, FUSOR - #1088/T30 LORD (NOT SHOWN)	2ML
5	0522-00508	BOLT, HEX FLANGE - 1/2 - 13 UNC X 1.25 LG GR 8 BLACK	1
6	0103-02321	ASSY, KNUCKLE - LH 9.21 IN DISC W/OFFSET EXTENSION	1

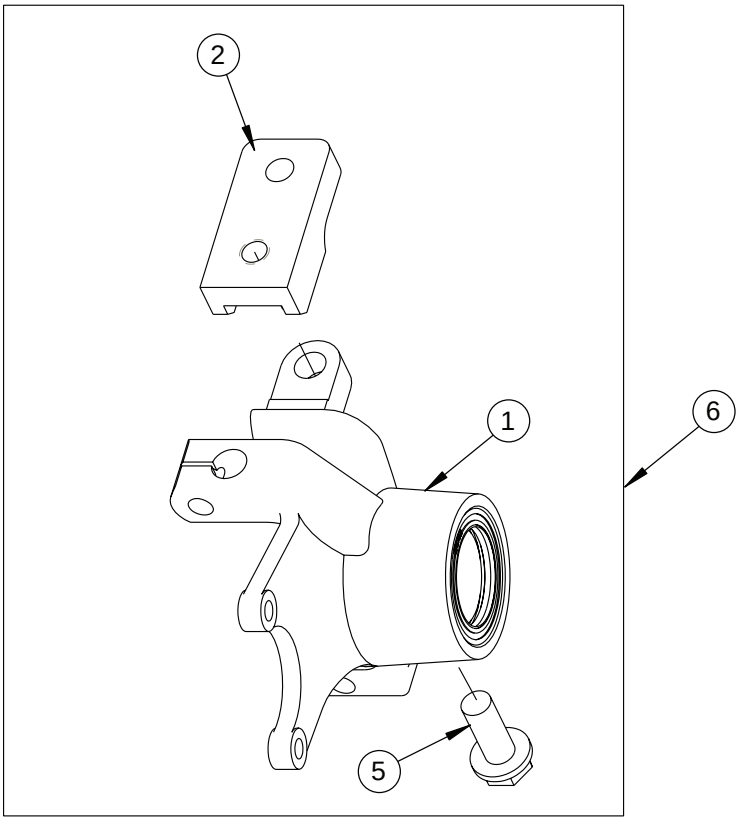
* NOT SOLD SEPARATELY



ASSY, KNUCKLE - RIGHT WITH OFFSET EXTENSION

ITEM	PART NO.	DESCRIPTION	QTY.
1	0103-02323	ASSY, KNUCKLE - RH 9.21 IN DISC	1
2	0312-02211	EXTENSION, STR ARM - RH	1
3	0408-00140	LOCKTITE, RED - 271 (NOT SHOWN)	0.02ML
*4	–	ADHESIVE, FUSOR - #1088/T30 LORD (NOT SHOWN)	2ML
5	0522-00508	BOLT, HEX FLANGE - 1/2 - 13 UNC X 1.25 LG GR 8 BLACK	1
6	0103-01997	ASSY, KNUCKLE - RH 9.21 IN DISC W/OFFSET EXTENSION	1

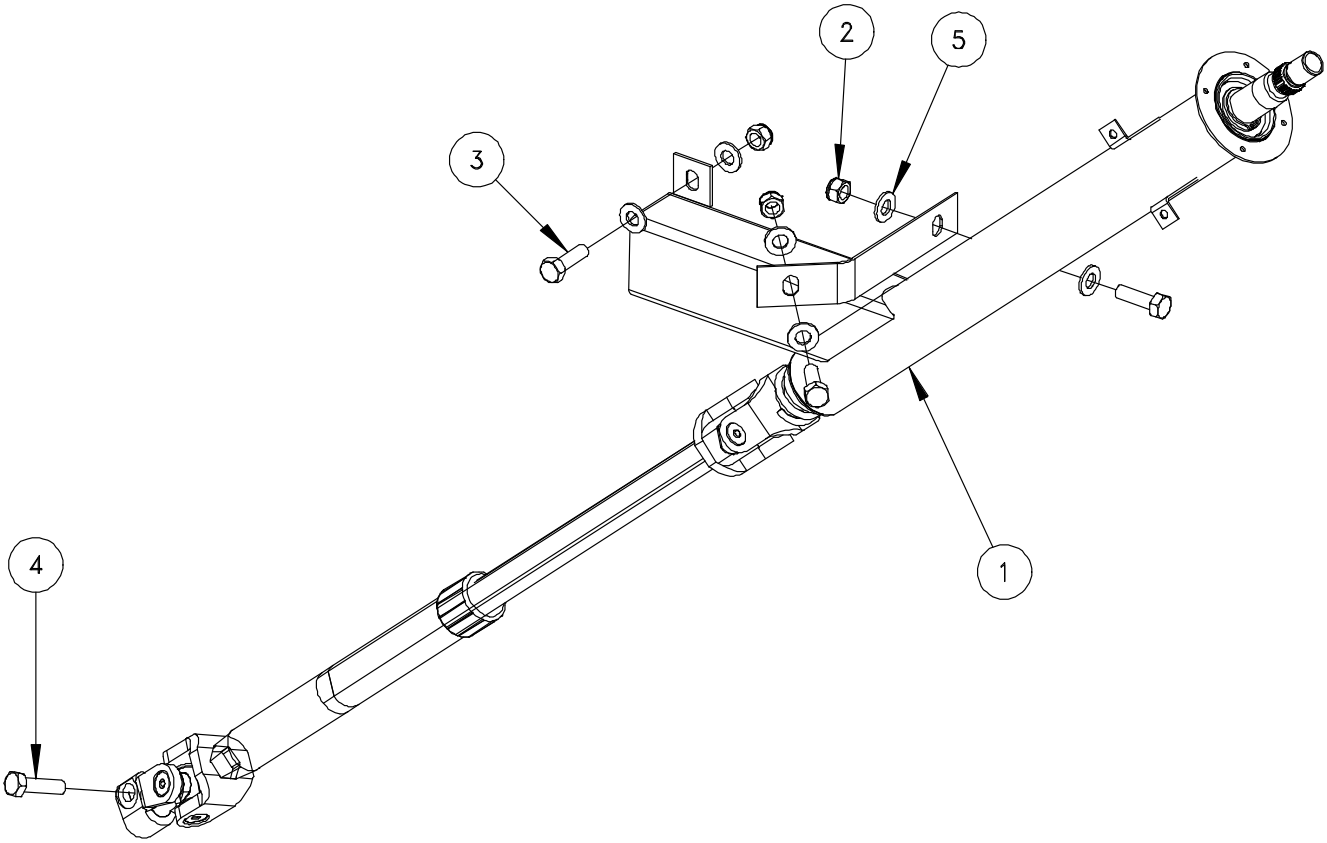
* NOT SOLD SEPARATELY



ASSY, KNUCKLE - LEFT WITH OFFSET EXTENSION

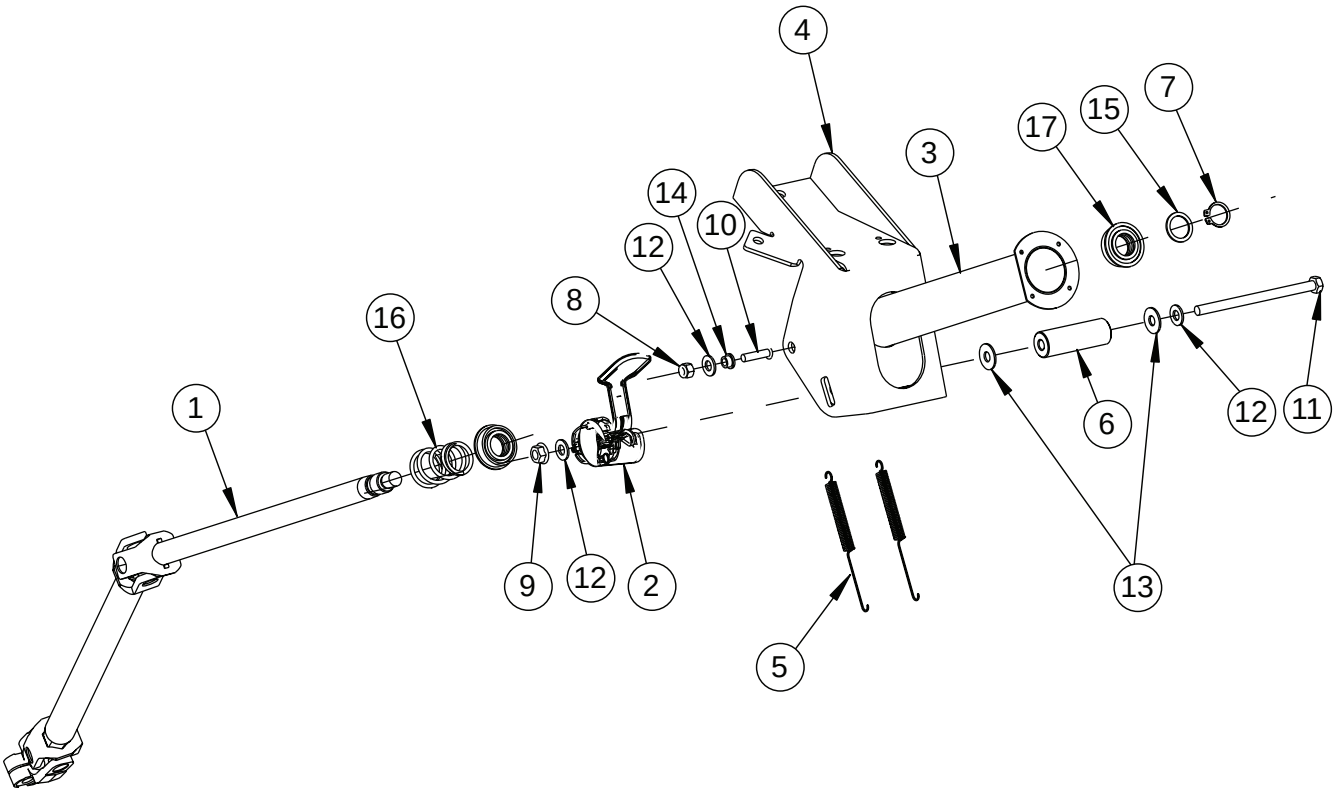
ITEM	PART NO.	DESCRIPTION	QTY.
1	0103-02324	ASSY, KNUCKLE - LH 9.21 IN DISC	1
2	0312-02211	EXTENSION, STR ARM - RH	1
3	0408-00140	LOCKTITE, RED - 271 (NOT SHOWN)	0.02ML
*4	–	ADHESIVE, FUSOR - #1088/T30 LORD (NOT SHOWN)	2ML
5	0522-00508	BOLT, HEX FLANGE - 1/2 - 13 UNC X 1.25 LG GR 8 BLACK	1
6	0103-01996	ASSY, KNUCKLE - LH 9.21 IN, DISC WI/OFFSET EXTENSION	1

* NOT SOLD SEPARATELY



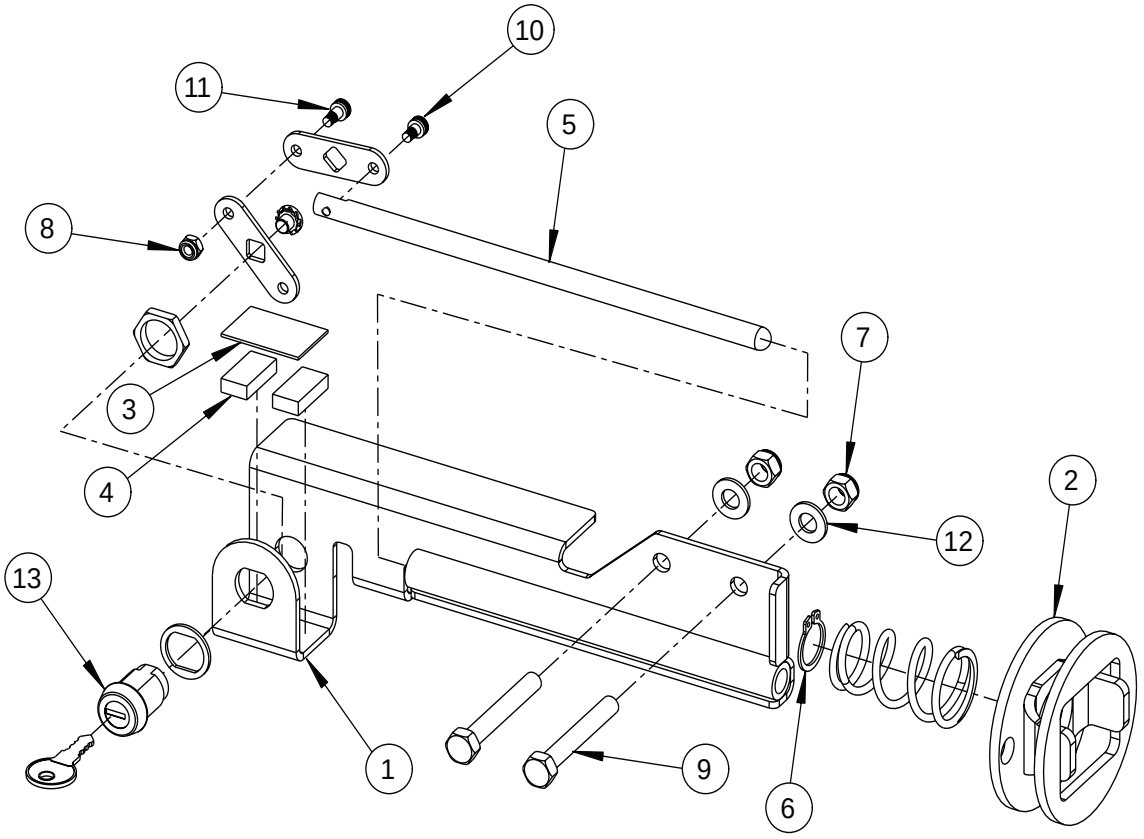
ASSY, STEERING COLUMN - SPLINED

ITEM	PART NO.	DESCRIPTION	QTY.
1	0112-01210	ASSY, STEERING COLUMN - SPLINED	1
2	0521-00017	NUT, HEX - NYLOCK 5/16-18 UNC GR5 ZN	3
3	0522-00016	BOLT, HEX - 5/16 - 18 UNC X 1.0 GR 5 ZINC PLATED	3
4	0522-00293	BOLT, HEX - M8 X 1.25 X 30mm LG BLK OX	1
5	0524-00003	WASHER, FLAT - 5/16 SAE 0.344 ID X 0.688 OD X 0.065 THK ZN	6



ASSY, COLUMN - TILT STEERING

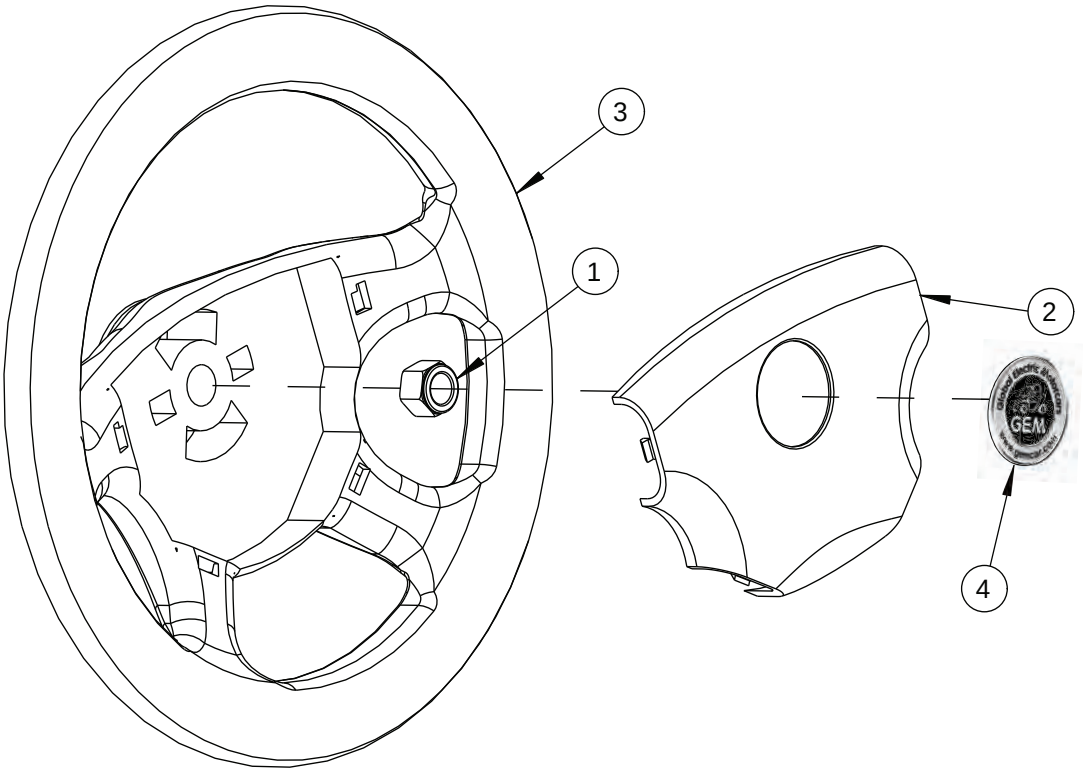
ITEM	PART NO.	DESCRIPTION	QTY.
1	0112-02421	ASSY, STEERING SHAFT	1
2	0148-02722	ASSY, LOCK - TILT STR COLUMN	1
3	0212-00300	WLD, STEERING COLUMN TILT	1
4	0312-02574	MOUNT, STEERING COLUMN	1
5	0312-02695	SPRING, TILT COLUMN	2
6	0312-02696	TUBE, SPACER	1
7	0510-00452	RING, RETAINING - 19mm SHAFT, EXTERNAL	1
8	0521-00050	NUT, HEX - NYLOCK 1/4 - 20 UNC GR 5	2
9	0521-00598	NUT, M8X1 .25, HFL, TL, C9, YZ	1
10	0522-00333	BOLT, TORX - TRUSS HD - 1/4 - 20 X 1 - 18-8 S. S.	2
11	0522-00570	BOLT, HEX - M8 X 1.25 X 115 MM LG GR 8.8 ZN	1
12	0524-00003	WASHER, FLAT - 5/16 SAE 0.344 ID X 0.688 OD X 0.65 THK ZN	4
13	0524-00568	WASHER, FLAT - 0.344 ID X 1.00 OD X 0.060 THK ZNC PLT	2
14	0524-00569	BUSHING, SHOULDER - BRONZE	2
15	0524-00583	WASHER, FLAT 0.758 ID X 1.00 OD X 0.060 THK ZNC PLT	1
16	0610-00522	SPRING, CONICAL - 1.132” X 1.315” OD 2.175” LENGTH	1
17	0612-00751	BEARING, ROLLER STEERING SHAFT	2



ASSY, STEERING LOCK - MANUAL (STANDARD COMPONENT ON EUROPEAN HOMOLOGATED VEHICLES)

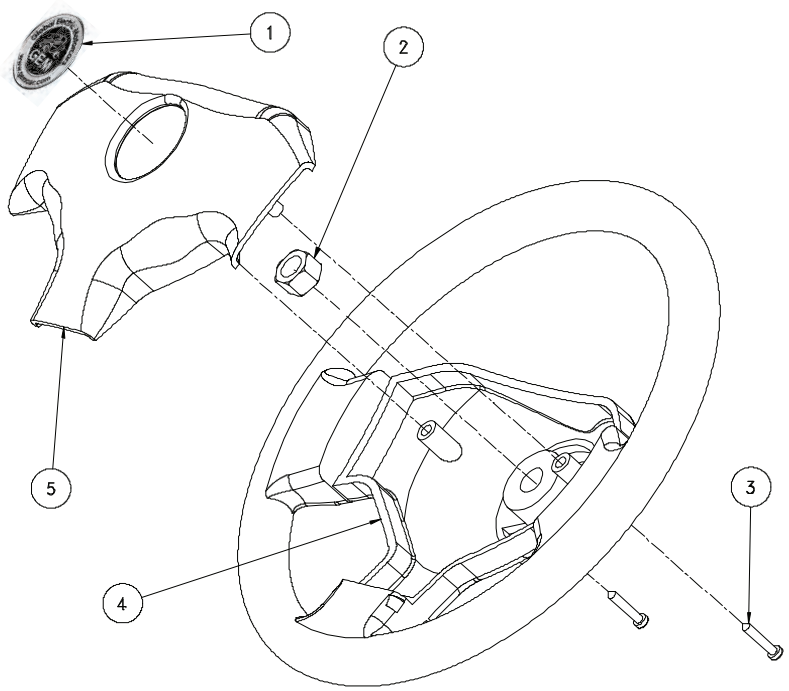
ITEM	PART NO.	DESCRIPTION	QTY.
1	0212-00202	WLD, BRACKET - STEERING LOCK	1
2	0212-00203	WLD, DISK - STEERING LOCK	1
3	0419-00241	STRIP, WEAR - STEERING LOCK DETENT	1 FT.
4	0410-00242	PAD, FOAM - STEERING LOCK DETENT	1 FT.
5	0312-01768	ROD, LOCKING PIN - STEERING	1
6	0510-00452	RING, RETAINING - 19mm SHAFT, EXTERNAL	1
7	0521-00017	NUT, HEX - NYLOCK 5/16 - 18 UNC X 2.25 GR 5	2
8	0521-00283	NUT, 8-32 NYLOCK ZN PL	1
9	0522-00450	BOLT, HEX - 5/16 - 18 UNC X 2.25 GR 5 ZINC PLATED	2
10	0523-00448	SCREW, SHOULDER - 3/16” DIA X 1/8”, 8-32 THREAD	1
11	0523-00449	SCREW, SHOULDER - 3/16” DIA X 3/16”, 8-32 THREAD	1
12	0524-00003	WASHER, FLAT - 5/16 SAE 0.344 ID X 0.688 OD X 0.65 THK ZN	2
13	0610-00529	ASSY, LOCKSET - STEERING LOCK	1

**STEERING COLUMN LOCK IS A FACTORY INSTALLED OPTION ONLY*



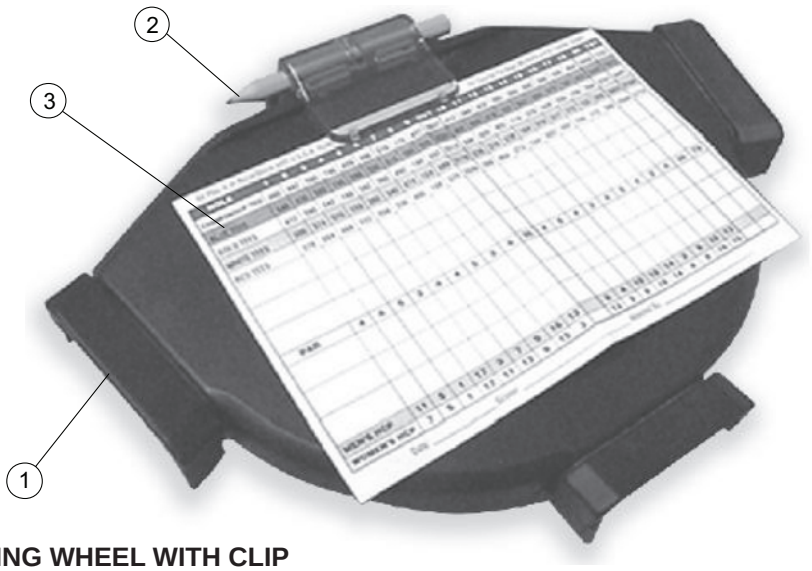
ASSY, STEERING WHEEL - 4 SPOKE BLACK WITH BLACK CENTER

ITEM	PART NO.	DESCRIPTION	QTY.
1	0521-00343	NUT, HEX - NYLOCK M14 X 1.5 ZP	1
2	0612-00739	COVER, STEERING WHEEL - 4 SPOKE - BLACK	1
3	0612-00740	WHEEL, STEERING - 4 SPOKE - BLACK	1
4	0350-03008	DECAL, FRONT EMBLEM-STEERING WHEEL	1



ASSY, STEERING WHEEL

ITEM	PART NO.	DESCRIPTION	QTY.
1	0350-03008	DECAL, FRONT EMBLEM -STEERING WHEEL	1
2	0521-00343	NUT, HEX - NYLOCK M14 X 1.52 P	1
3	0523-00177	SCREW, HI-LOW - PHIL PAN # 10 X 1 BLANK ZINC	2
4	0612-00034	WHEEL, STEERING	1
5	0612-00043	COVER, STEERING WHEEL	1



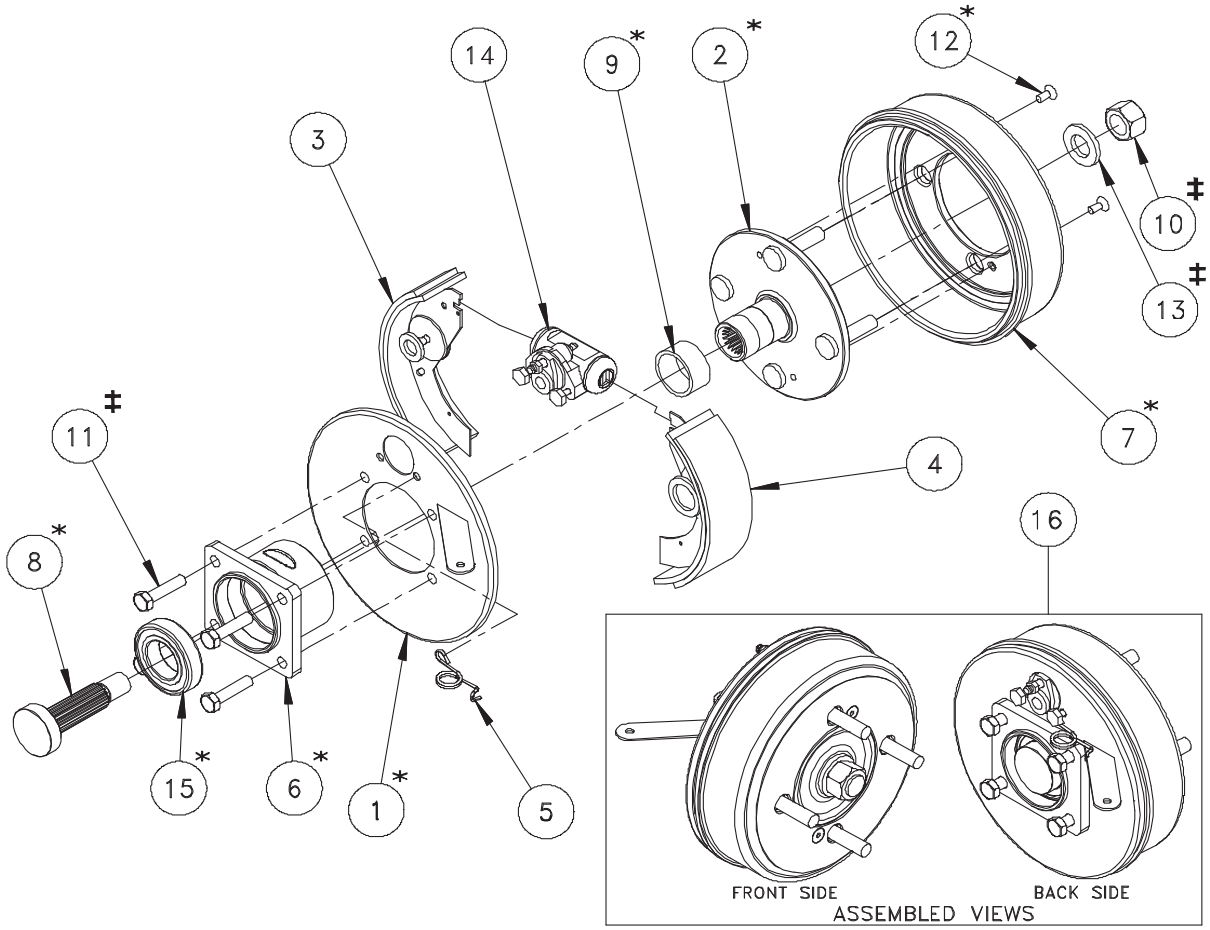
CENTER - STEERING WHEEL WITH CLIP

ITEM	PART NO.	DESCRIPTION	QTY.
1	0107-00527	CENTER-STEERING WHEEL WITH CUP	1
2	*	PENCIL	1
3	*	SCORE CARD	1

**STARRED ITEMS ARE SHOWN FOR REFERENCE ONLY. STARRED ITEMS ARE NOT AVAILABLE SEPARATELY.*

Parts Catalog

SECTION 4 - WHEEL END COMPONENTS

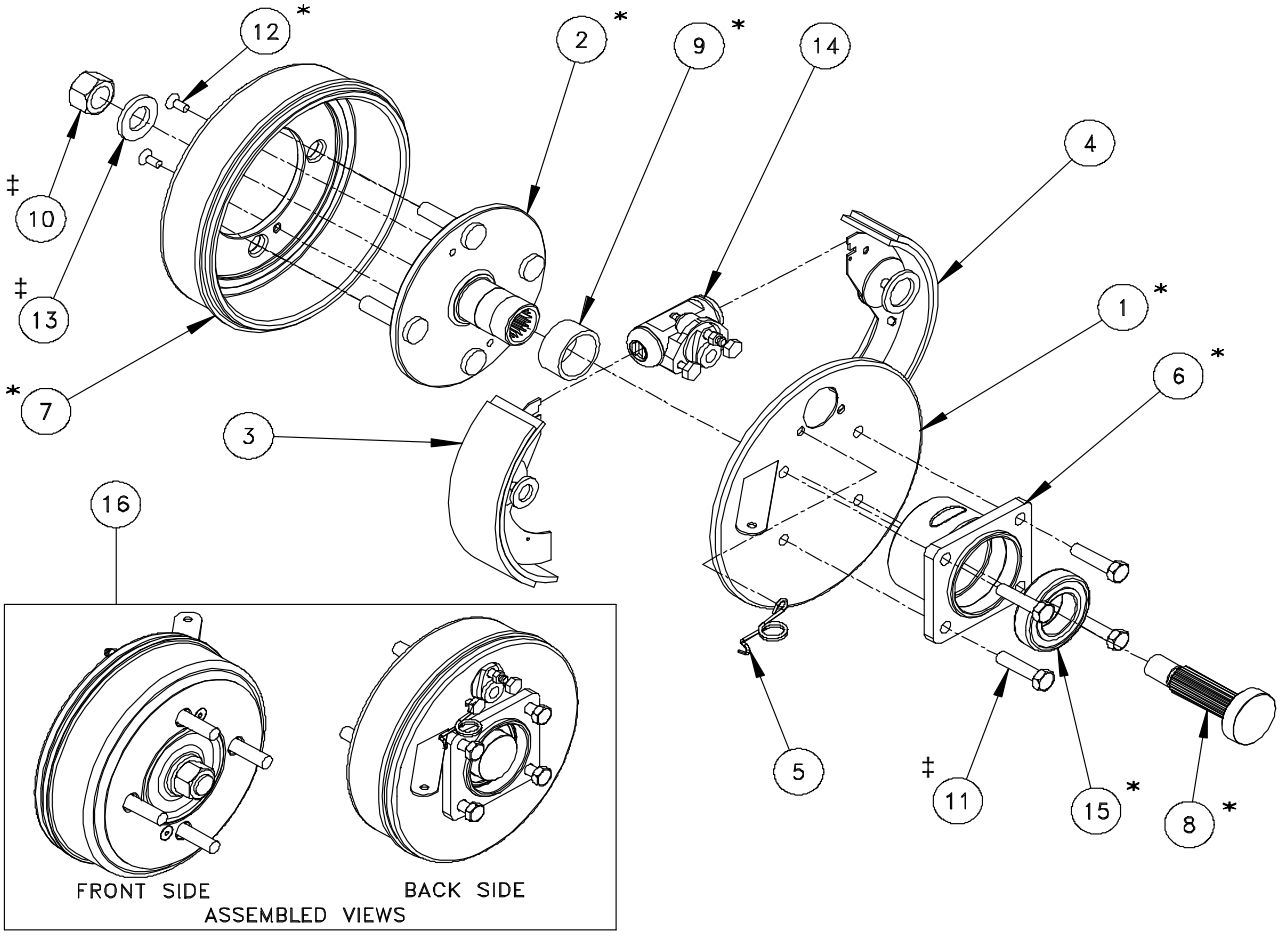


ASSY, WHEEL END - RIGHT REAR - 12mm

ITEM	PART NO.	DESCRIPTION	QTY.
*1	–	ASSY, BRAKE - RH REAR	1
*2	–	ASSY, HUB	1
3	0311-00833	SHOE, BRAKE RIGHT	1
4	0311-00834	SHOE, BRAKE LEFT	1
† 5	0311-00884	SPRING, E-BRAKE RELEASE LH	1
*6	–	SPINDLE	1
*7	–	DRUM	1
*8	–	SHAFT, AXLE	1
*9	–	TUBE, SPACER - BEARING	1
‡ 10	0521-00035	NUT, HEX - TOP LOCK - M16 X 1.5 GRADE 12	1
‡ 11	0522-00038	BOLT, HEX - HHCS - M8 X 1.25 X 34.5 GR 8.8	4
*12	–	SCREW, HEX SOCKET - CNTSK M5 X .8 X 12 LG GR 10.9	2
‡13	0524-00036	WASHER, FLAT - M16 NARROW 17.52 ID 32 OD	1
14	0611-00203	KIT, CYLINDER - BRAKE - REAR	1
*15	–	BEARING, ROLLER	1
16	0116-00166	ASSY, WHEEL END - RH REAR - 12mm **(Includes all of the items above)**	1

** STARRED ITEMS ARE NOT AVAILABLE SEPARATELY*

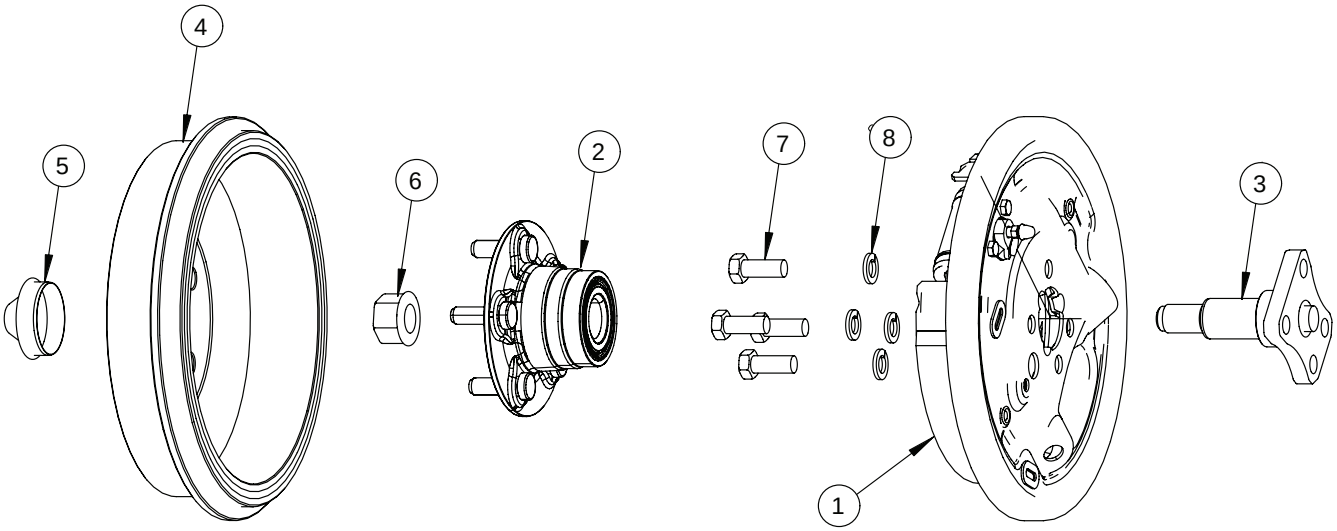
‡ ITEMS ARE NOT INCLUDED WITH 0116-00166



ASSY, WHEEL END - LEFT REAR - 12mm

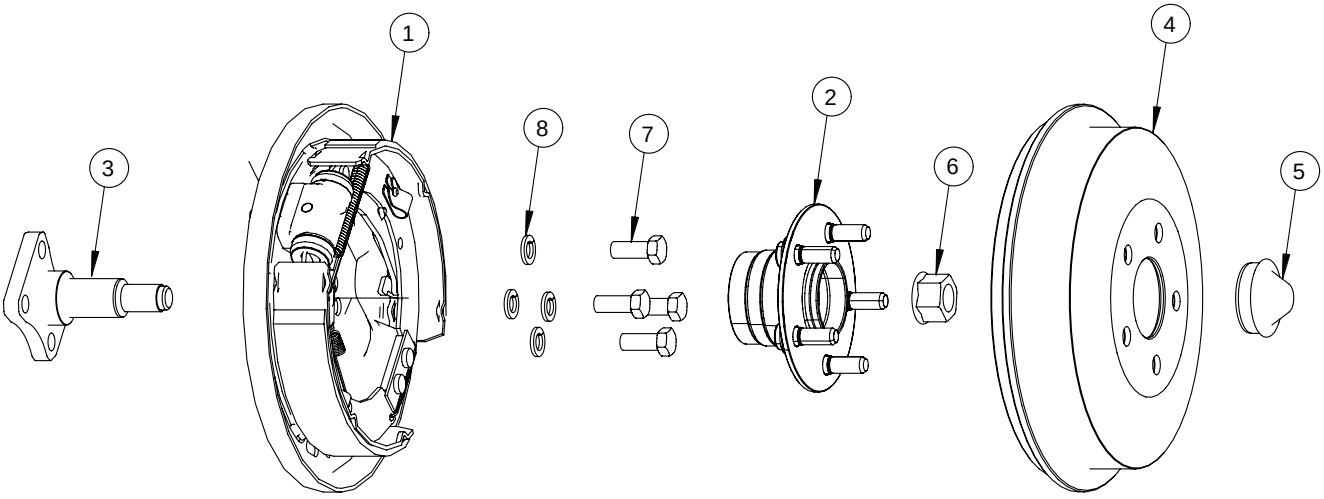
ITEM	PART NO.	DESCRIPTION	QTY.
*1	–	ASSY, BRAKE - LH REAR	1
*2	–	ASSY, HUB	1
3	0311-00833	SHOE, BRAKE RIGHT	1
4	0311-00834	SHOE, BRAKE LEFT	1
†5	0311-00883	SPRING, E-BRAKE RELEASE RH	1
*6	–	SPINDLE	1
*7	–	DRUM	1
*8	–	SHAFT, AXLE	1
*9	–	TUBE, SPACER - BEARING	1
‡10	0521-00035	NUT, HEX - TOP LOCK - M16 X 1.5 GRADE 1	1
‡11	0522-00038	BOLT, HEX - HHCS - M8 X 1.25 X 34.5 GR 8.8	4
*12	–	SCREW, HEX SOCKET - CNTSK M5 X .8 X 12 LG GR 10.9	2
‡13	0524-00036	WASHER, FLAT - M16 NARROW 17.52 ID 32 OD	1
14	0611-00203	KIT, CYLINDER - BRAKE - REAR	1
*15	–	BEARING, ROLLER	1
16	0116-00167	ASSY, WHEEL END - LH REAR - 12mm **(Includes all of the items above)**	1

** STARRED ITEMS ARE NOT AVAILABLE SEPARATELY*
‡ ITEMS ARE NOT INCLUDED WITH 0116-00166



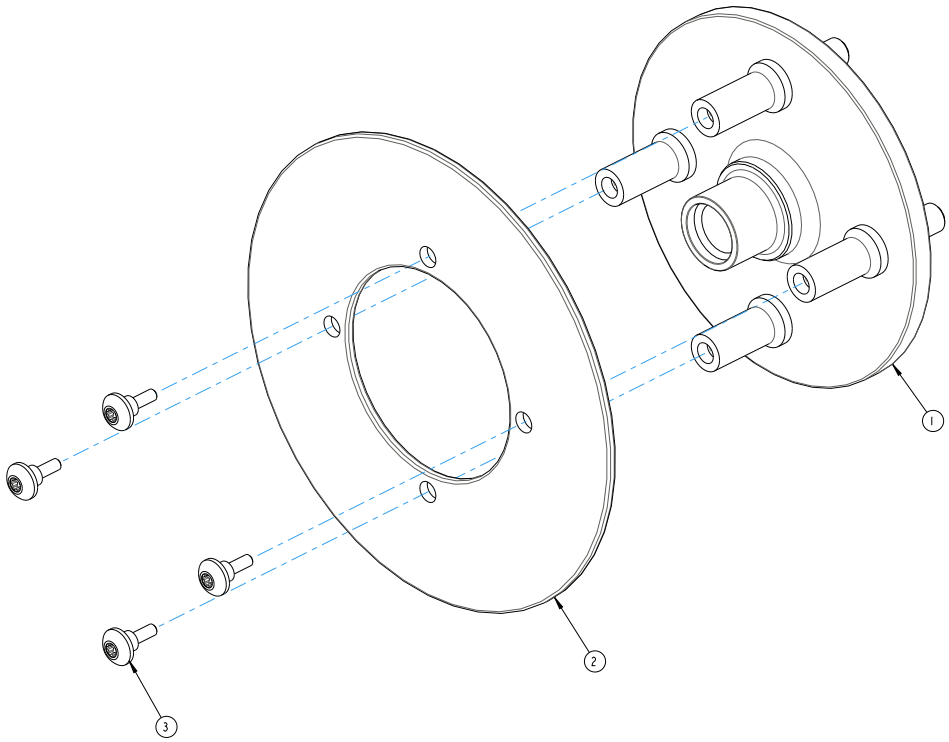
ASSY, WHEEL END - RIGHT REAR

ITEM	PART NO.	DESCRIPTION	QTY.
1	0111-01498	ASSY, BRAKE - RH REAR	1
2	0116-01500	ASSY, HUB - REAR	1
3	0316-01814	SPINDLE - REAR	1
4	0316-01815	DRUM, 5 BOLT	1
5	0316-01850	COVER, DUST	1
6	0521-00456	NUT, HEX FLANGE NYLOCK - M20 X 1.50 GR 11 ZN	1
7	0522-00465	BOLT, HEX - M12 X 1.50 X 30 LG HHCS GR 10.9 ZN	4
8	0524-00172	WASHER, LOCK - M12 ZINC PLATED	4



ASSY, WHEEL END - LEFT REAR

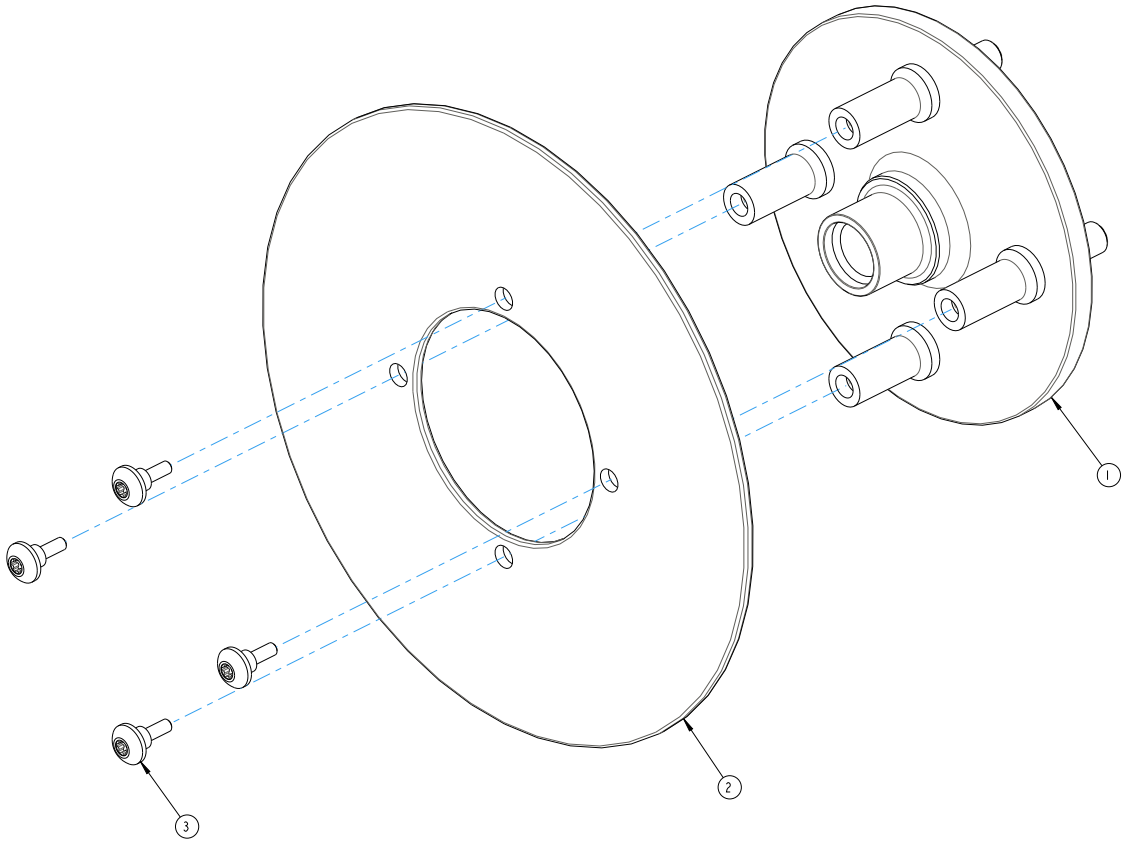
ITEM	PART NO.	DESCRIPTION	QTY.
1	0111-01499	ASSY, BRAKE - LH REAR	1
2	0116-01500	ASSY, HUB - REAR	1
3	0316-01814	SPINDLE - REAR	1
4	0316-01815	DRUM, 5 BOLT	1
5	0316-01850	COVER, DUST	1
6	0521-00456	NUT, HEX FLANGE NYLOCK - M20 X 1.50 GR 11 ZN	1
7	0522-00465	BOLT, HEX - M12 X 1.50 X 30 LG HHCS GR 10.9 ZN	4
8	0524-00172	WASHER, LOCK - M12 ZINC PLATED	4



ASSY, WHEEL END - 7.56” DIA DISC- 4 BOLT (10” Tires/Wheels Only)

ITEM	PART NO.	DESCRIPTION	QTY.
1	0116-00491	ASSY, HUB - DISC BRAKE	1
2	0311-01394	DISC, BRAKE - 7.56” DIA	1
3	0522-00655	BOLT,M6X1X12,SHL,TX-5.8,C10.9,DWG	4

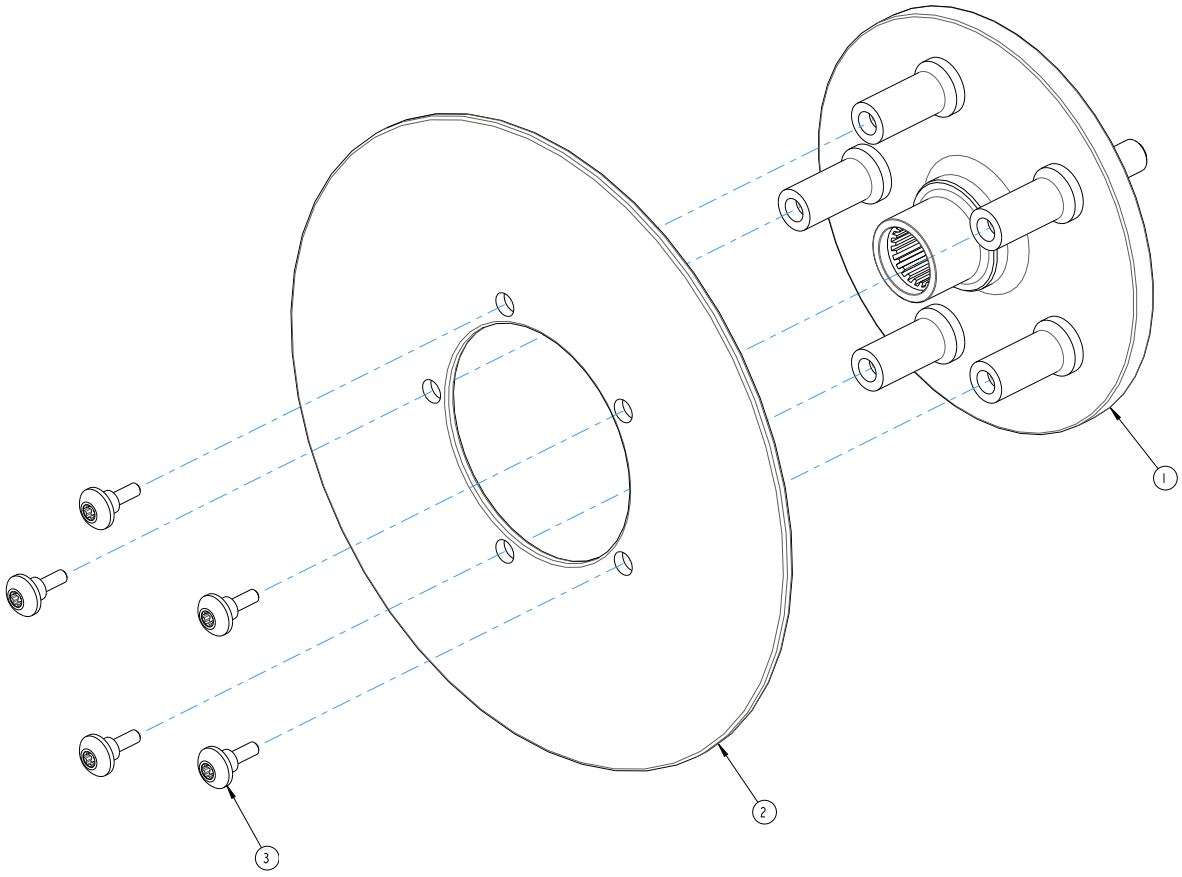
**COMPONENTS ARE COMPATIBLE WITH LEFT HAND AND RIGHT HAND*



ASSY, WHEEL END - 9.21” DIA DISC- 4 BOLT

ITEM	PART NO.	DESCRIPTION	QTY.
1	0116-00491	ASSY, HUB - DISC BRAKE	1
2	0311-01360	DISC, BRAKE - 9.21” DIA	1
3	0522-00655	BOLT,M6X1X12,SHL,TX-5.8,C10.9,DWG	4

**COMPONENTS ARE COMPATIBLE WITH LEFT HAND AND RIGHT HAND*



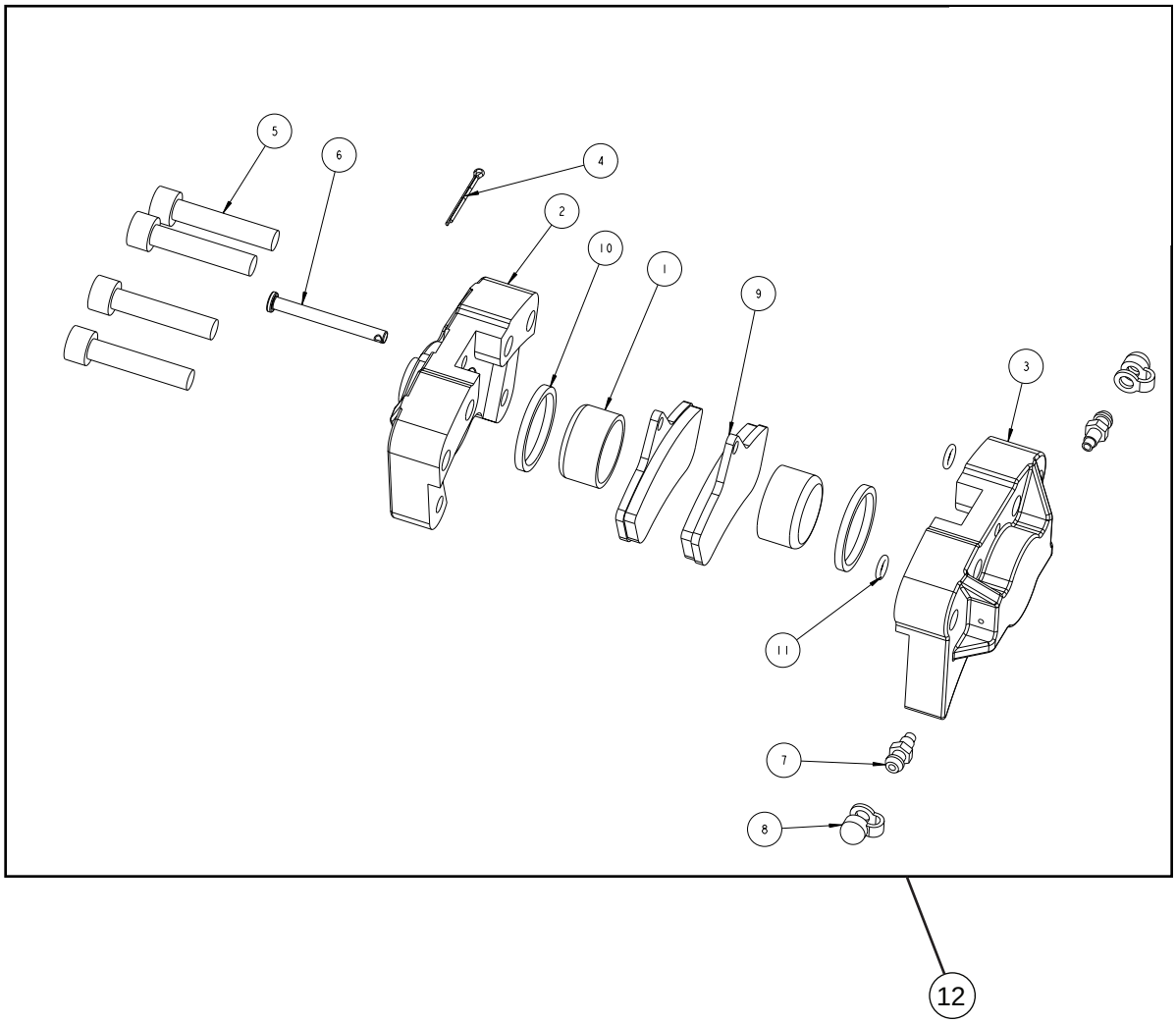
ASSY, WHEEL END - 9.21” DIA DISC-5 BOLT

ITEM	PART NO.	DESCRIPTION	QTY.
1	0116-01424	ASSY, HUB - 5-BOLT	1
2	0311-01792	DISC, BRAKE - 9.21” DIA- 5 BOLT	1
3	0522-00655	BOLT,M6X1X12,SHL,TX-5.8,C10.9,DWG	5

**COMPONENTS ARE COMPATIBLE WITH LEFT HAND AND RIGHT HAND*

Parts Catalog

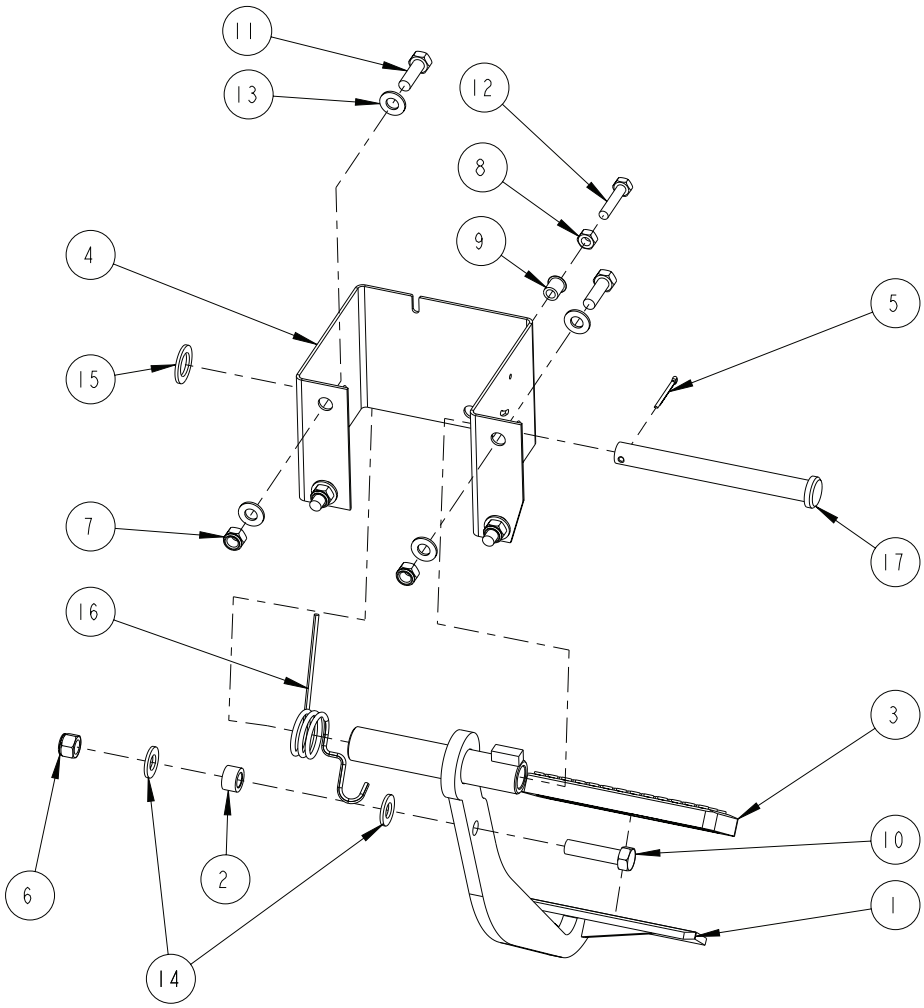
SECTION 5 - BRAKES



ASSY, CALIPER - LOADED AK150

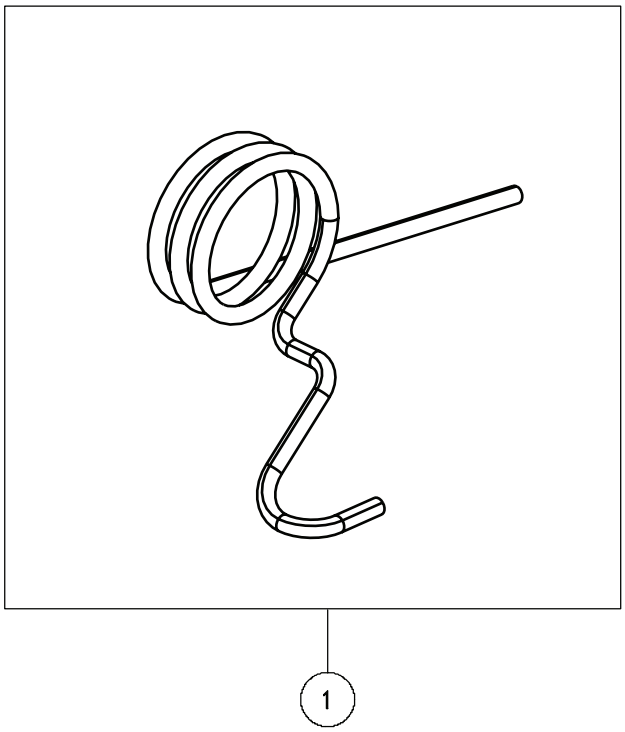
ITEM	PART NO.	DESCRIPTION	QTY.
1	0311-01414	PISTON, BRAKE CALIPER	2
*2	–	CALIPER, MACHINED INNER	1
*3	–	CALIPER, MACHINED OUTER	1
*4	–	PIN, COTTER - 1/16 X 1.0 LG ZINC PLATED	1
5	0522-00402	SCREW, SOCKET CAP HEAD - MB X 1.25 X 40 - ZINC	4
*6	–	PIN, CLEVIS - DISC BRAKE	1
*7	–	SCREW, BLEEDER	2
*8	–	CAP, BLEEDER	2
9	0611-00732	PAD, BRAKE - DISC AK150	2
10	0618-00464	SEAL, BRAKE CALIPER	2
11	0618-00465	RING, O - 9.5 mm OD X 6.0 mm ID	2
12	0111-02365	ASSY, CALIPER-LOADED AK150	1

**NOT SOLD SEPARATELY*



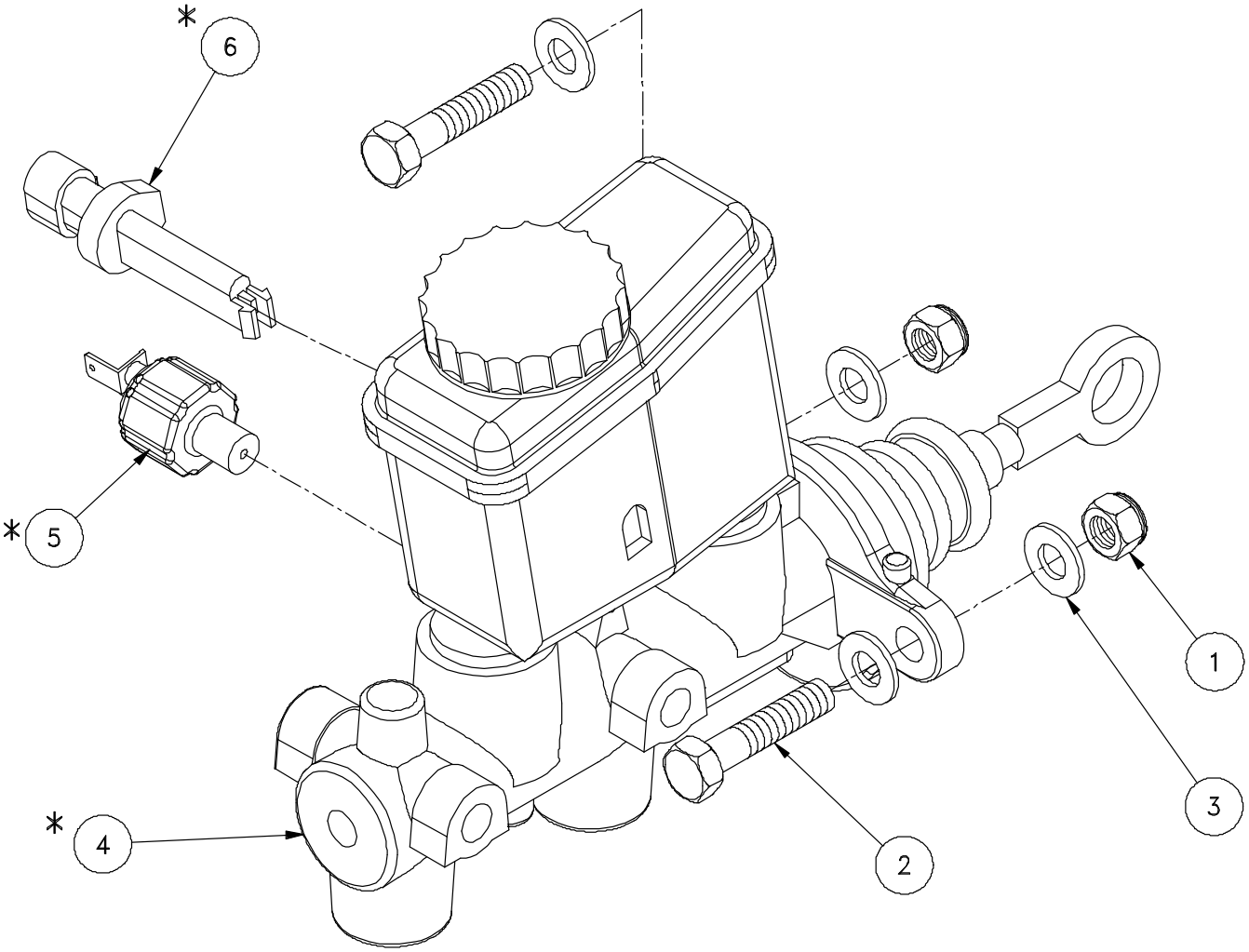
ASSY, BRAKE PEDAL

ITEM	PART NO.	DESCRIPTION	QTY.
1	0211-00242	WLDMT, BRAKE PEDAL	1
2	0311-00089	BUSHING, PUSH ROD MNT	1
3	0311-00285	PAD, BRAKE PEDAL	1
4	0311-02331	BRKT, BRAKE PEDAL	1
5	0510-00007	PIN, COTTER 3/32 X 1.0 LONG	1
6	0521-00010	NUT, HEX - NYLOCK 3/8-16 UNC GR5	1
7	0521-00017	NUT, HEX - NYLOCK 5/16-18 UNC GR5	4
8	0521-00099	NUT, HEX - 1/4 - 20 UNC GR 5 ZN	1
9	0521-00514	RIVNUT, 1/4-20 GRIP .027 - .165 P .3906	1
10	0522-00008	BOLT, HEX - 3/8 -16 UNC X 1.5 LG GR 5	1
11	0522-00016	BOLT, HEX -5/16 - 18 UNC X 1.0 GR 5	4
12	0522-00535	BOLT, HEX - 1/4 -20 X 1.25 GR 5, ZP	1
13	0524-00003	WASHER, FLAT - 5/16 SAE .344 ID X .688 OD X .065 THK ZN	8
14	0524-00009	WASHER, FLAT - 3/8 SAE .406 ID X .8125 OD X .080 THK ZN	2
15	0524-00153	WASHER, FLAT - 5/8 MACH BUSHING 5/8 ID X 1.0 OD X .080 ZN	1
16	0611-00684	SPRING, TORSION BRAKE PEDAL	1
17	0611-00864	PIN, CLEVIS	1



ASSY, SPRING, TORSION BRAKE PEDAL

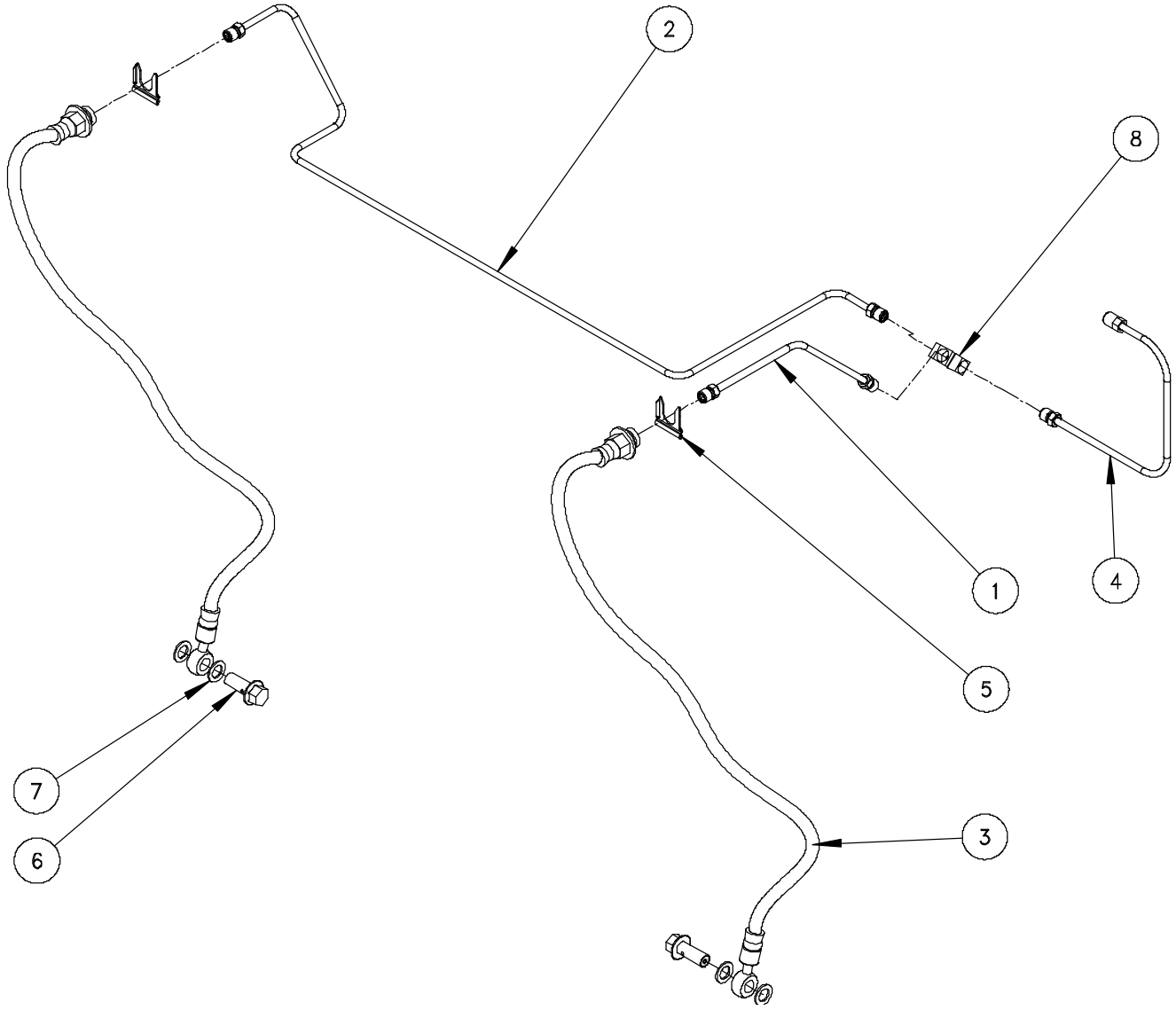
ITEM	PART NO.	DESCRIPTION	QTY.
1	0611-00684	SPRING, TORSION BRAKE PEDAL	1



ASSY, MASTER CYLINDER

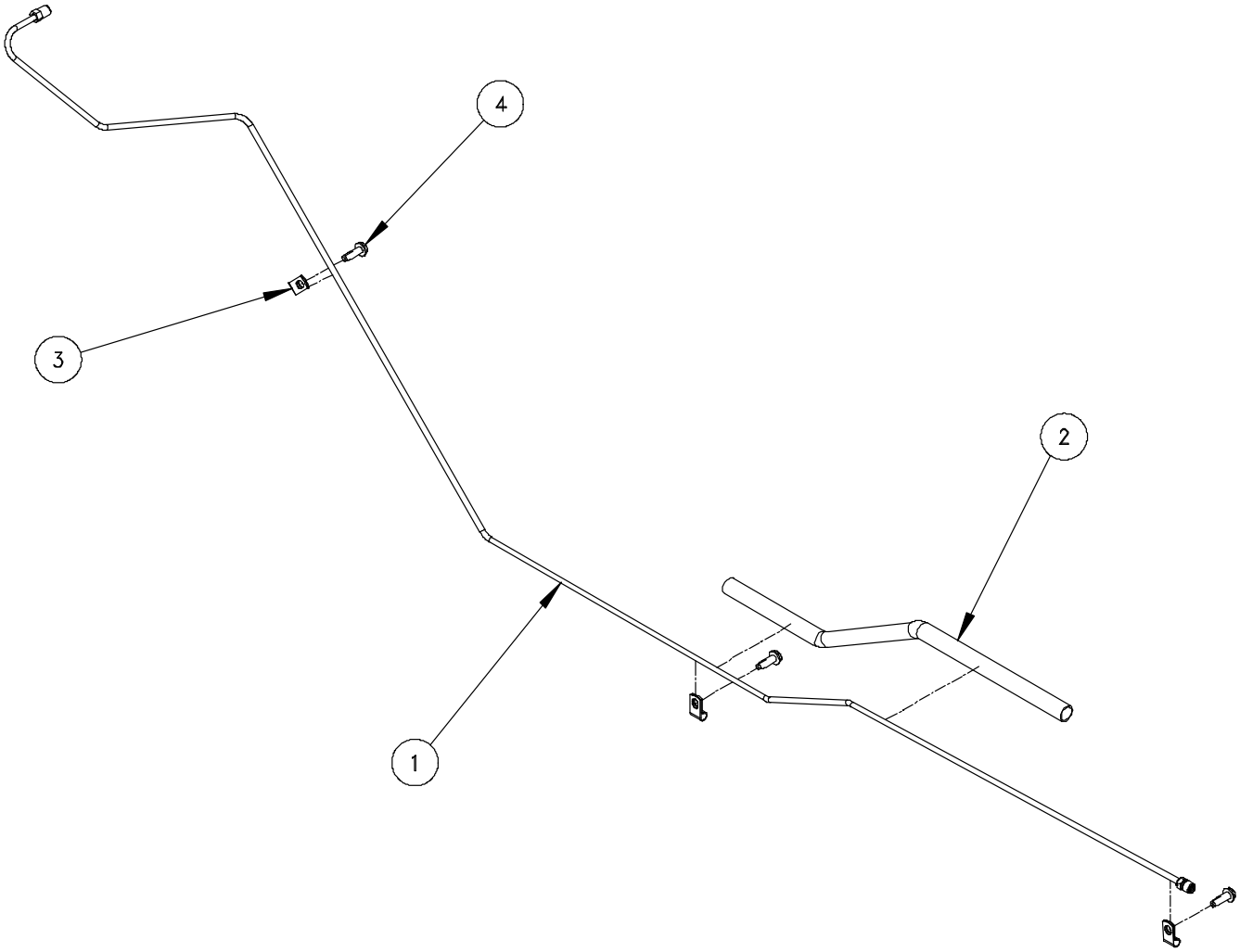
ITEM	PART NO.	DESCRIPTION	QTY.
1	0521-00017	NUT, HEX - NYLOCK 5/16-18 UNC GR5 ZN	2
2	0522-00084	BOLT, HEX - 5/16 - 18 UNC X 1.5 GR5 ZIN	2
3	0524-00003	WASHER, FLAT - 5/16 SAE 0.344 ID X 0.688 OD X 0.065 THK ZN	4
*4	*0611-00411	CYLINDER, MASTER CYLINDER 11/16” BORE	1
*5	0606-00241	SWITCH, BRAKE LIGHT - PRESSURE	1
*6	0611-00281	SWITCH, BRAKE FLOAT	1

** ITEM NUMBERS 5 & 6 CAN BE PURCHASED SEPARATELY BUT ARE SUPPLIED WITH ITEM # 4*



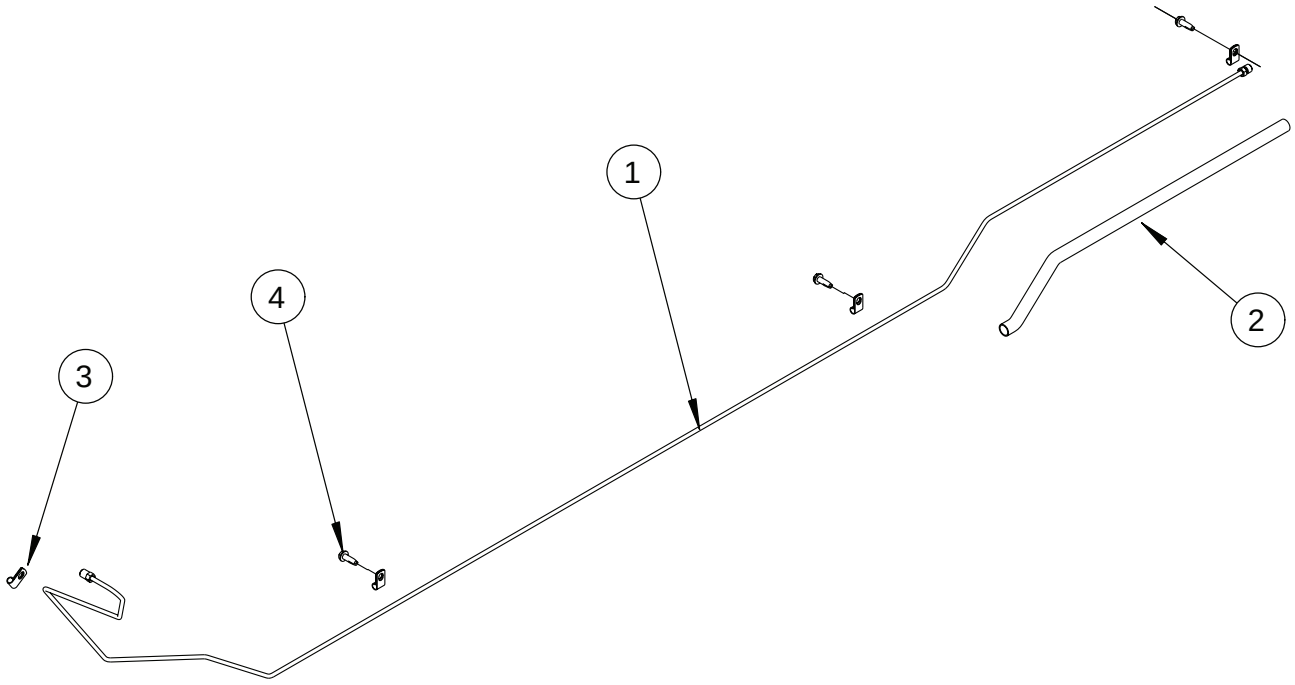
ASSY, BRAKE LINES - FRONT

ITEM	PART NO.	DESCRIPTION	QTY.
1	0111-01107	ASSY, BRAKE LINE LH FRONT	1
2	0111-01106	ASSY, BRAKE LINE - RH FRONT	1
3	0111-01111	ASSY, BRAKE LINE SLA - FRONT	2
4	0111-01113	ASSY, BRAKE LINE - MC TO TEE	1
5	0510-00169	CLIP, HORSE SHOE	2
6	0522-00183	BOLT, BANJO	2
7	0524-00173	WASHER, COPPER 0.408 ID X 0.670 OD X 0.050 THK	4
8	0611-00132	FITTING, TEE UNION BRASS 3/8-24 THD	1



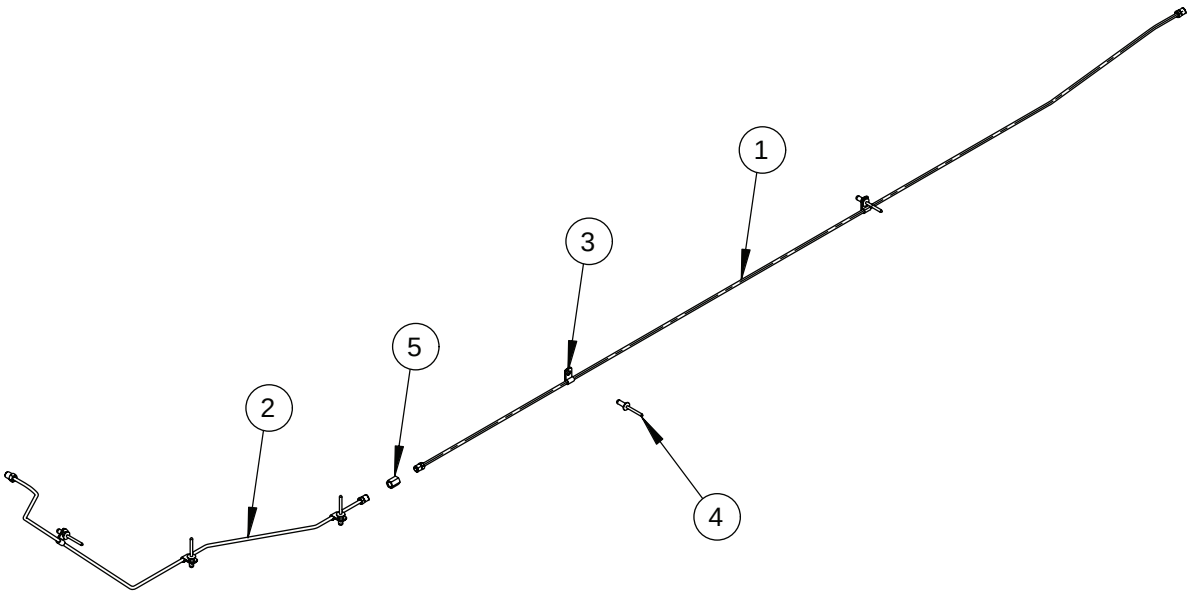
ASSY, BRAKE LINES - MID - GEM e2, GEM eS

ITEM	PART NO.	DESCRIPTION	QTY.
1	0111-00667	ASSY, BRAKE LINE REAR (2P)	1
2	0319-00534	HOSE, COVER	1
3	0510-00171	CLAMP, P - 3/16 WIRE STL/BLK VINYL COATED	3
4	0523-00032	SCREW, HEX - WHSD 1/4 X 0.75 ZN	3



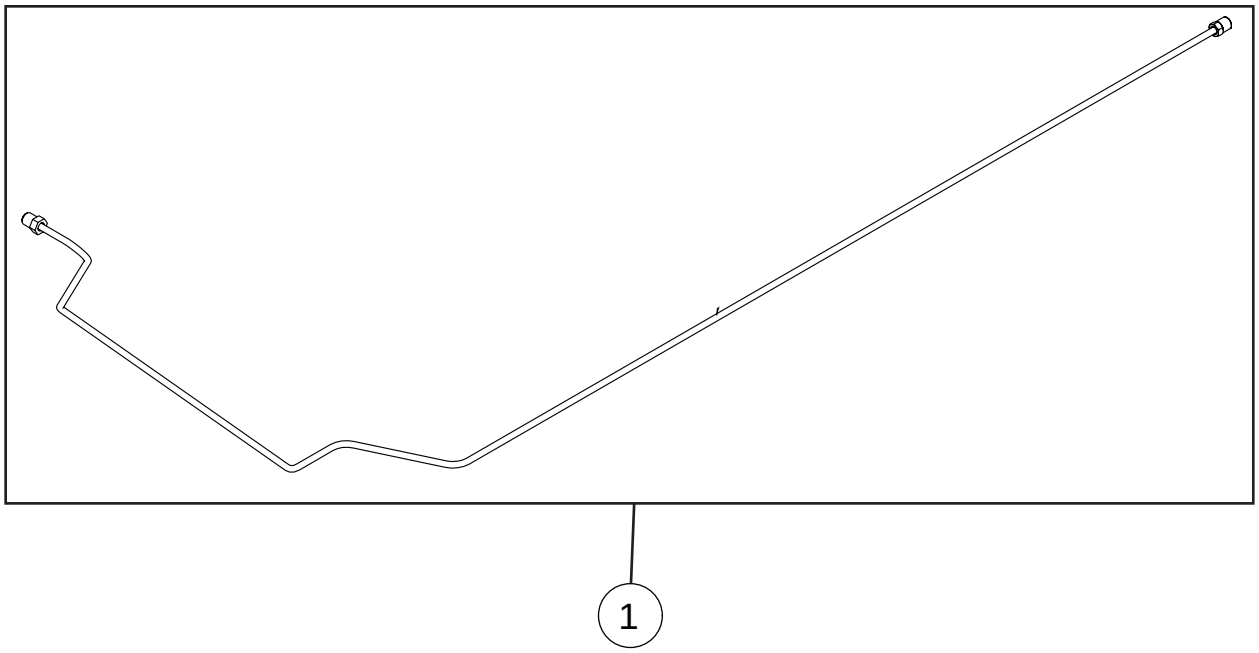
ASSY, BRAKE LINES - MID -GEM e4

ITEM	PART NO.	DESCRIPTION	QTY.
1	0111-00668	ASSY, BRAKE LINE REAR (4P)	1
2	0319-00534	HOSE, COVER	1
3	0510-00171	CLAMP, P - 3/16 WIRE STL/BLK VINYL COATED	4
4	0523-00032	SCREW, HEX - WHSD 1/4 X 0.75 ZN	4



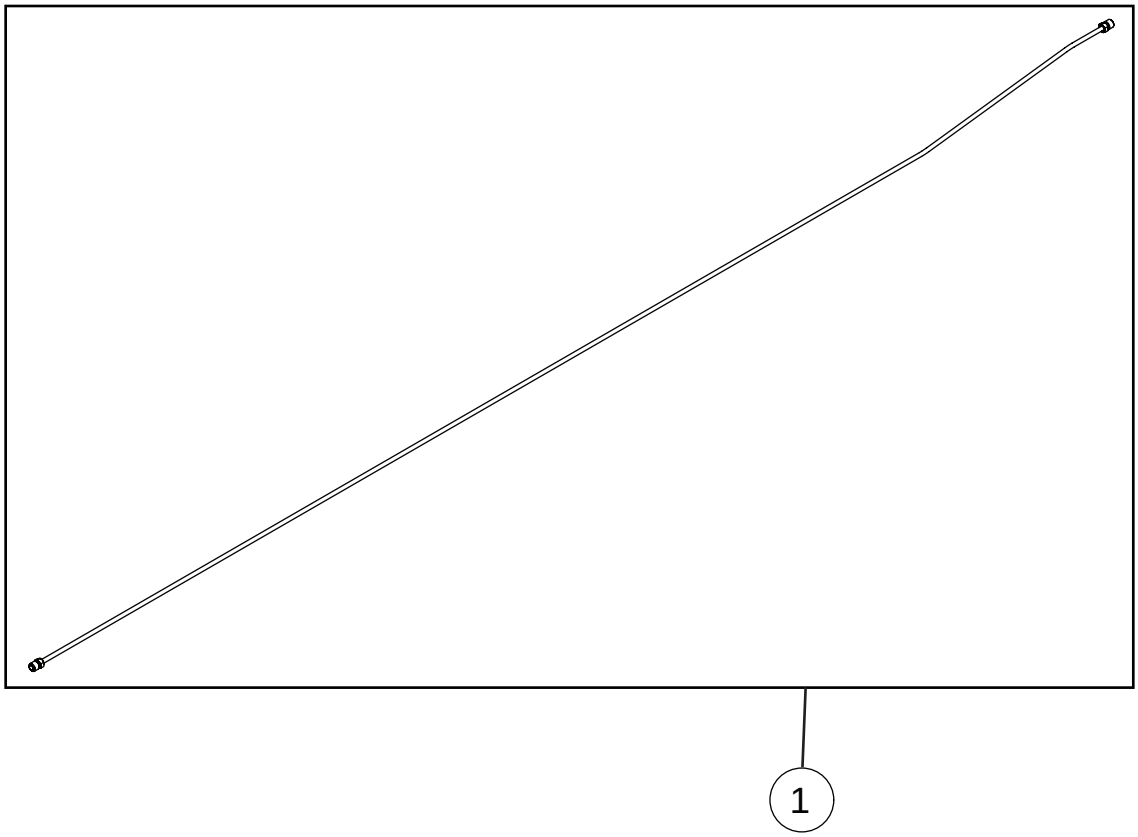
ASSY, BRAKE LINES - MID - GEM eL, GEM eL XD

ITEM	PART NO.	DESCRIPTION	QTY.
1	0111-01656	ASSY, BRAKE LINE MID REAR	1
2	0111-02122	ASSY, BRAKE LINE - MID FRONT GEM eL	1
3	0510-00171	CLAMP, P - 3/16 WIRE STL/BLK VINYL COATED	5
4	0520-00361	RIVET, BLND - 1/4” BDY DIA, 1/2” DMD HD, 1/16 - 1/4 GRP.	5
5	0611-00472	FITTING, UNION - BRASS 3/8 - 24 THD FOR 3/16 TUBE DIA	1



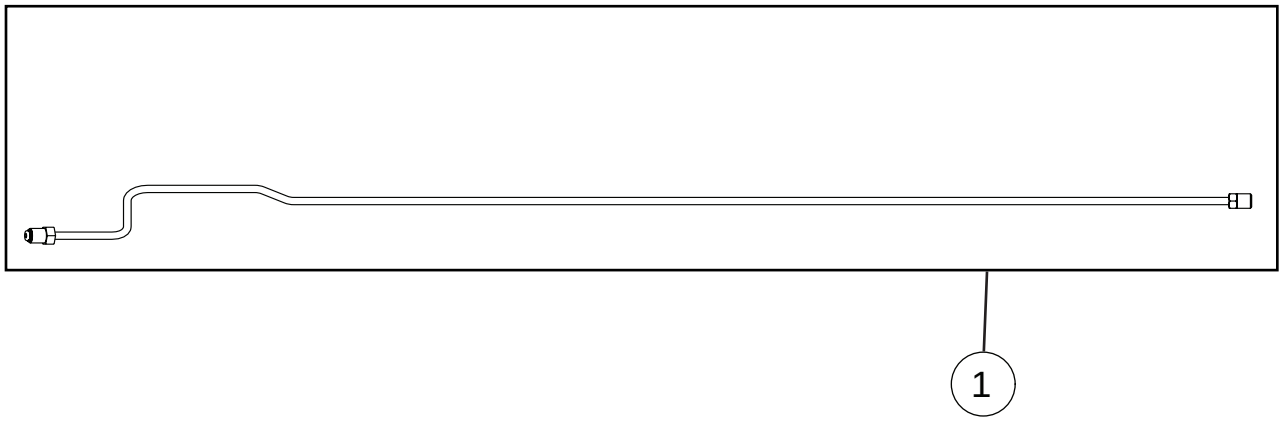
ASSY, BRAKE LINE - MID FRONT GEM e6®

ITEM	PART NO.	DESCRIPTION	QTY.
1	0111-02457	ASSY, BRAKE LINE - MID FRONT GEM e6®	1



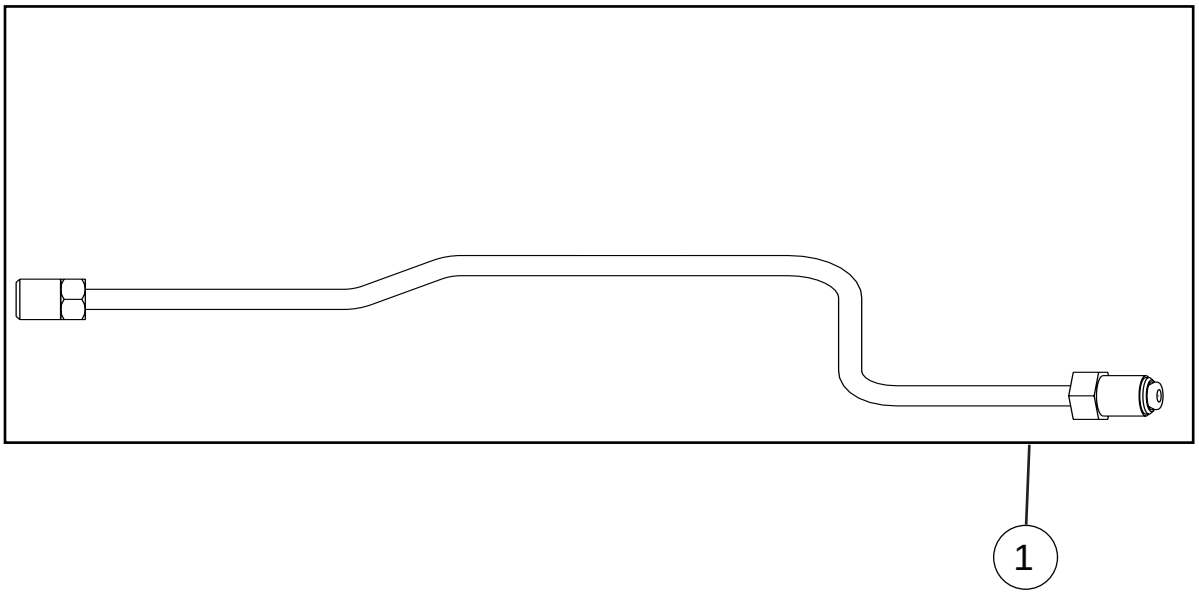
ASSY, BRAKE LINE - MID REAR

ITEM	PART NO.	DESCRIPTION	QTY.
1	0111-01656	ASSY, BRAKE LINE - MID REAR	1



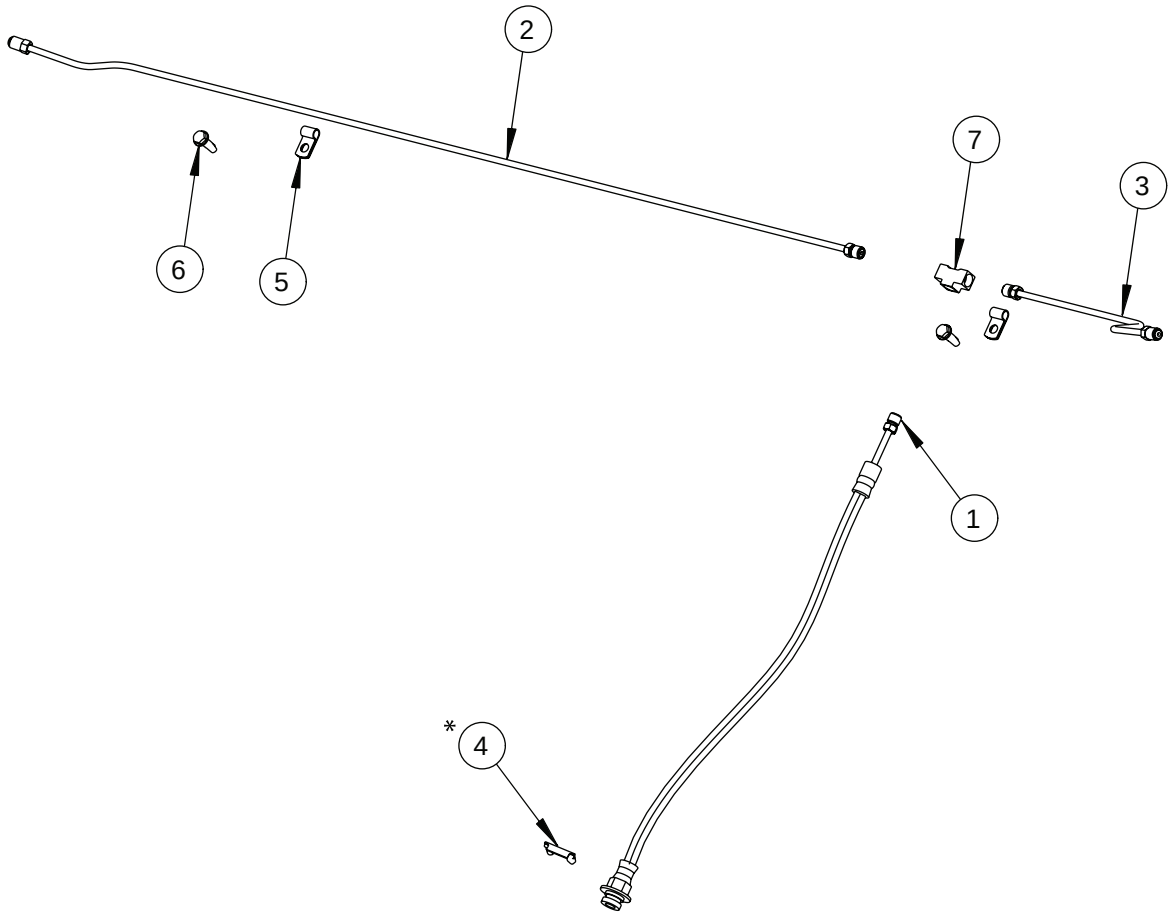
ASSY, BRAKE LINES - RIGHT REAR

ITEM	PART NO.	DESCRIPTION	QTY.
1	0111-02943	ASSY, BRAKE LINES - RH REAR	1



ASSY, BRAKE LINES - LEFT REAR

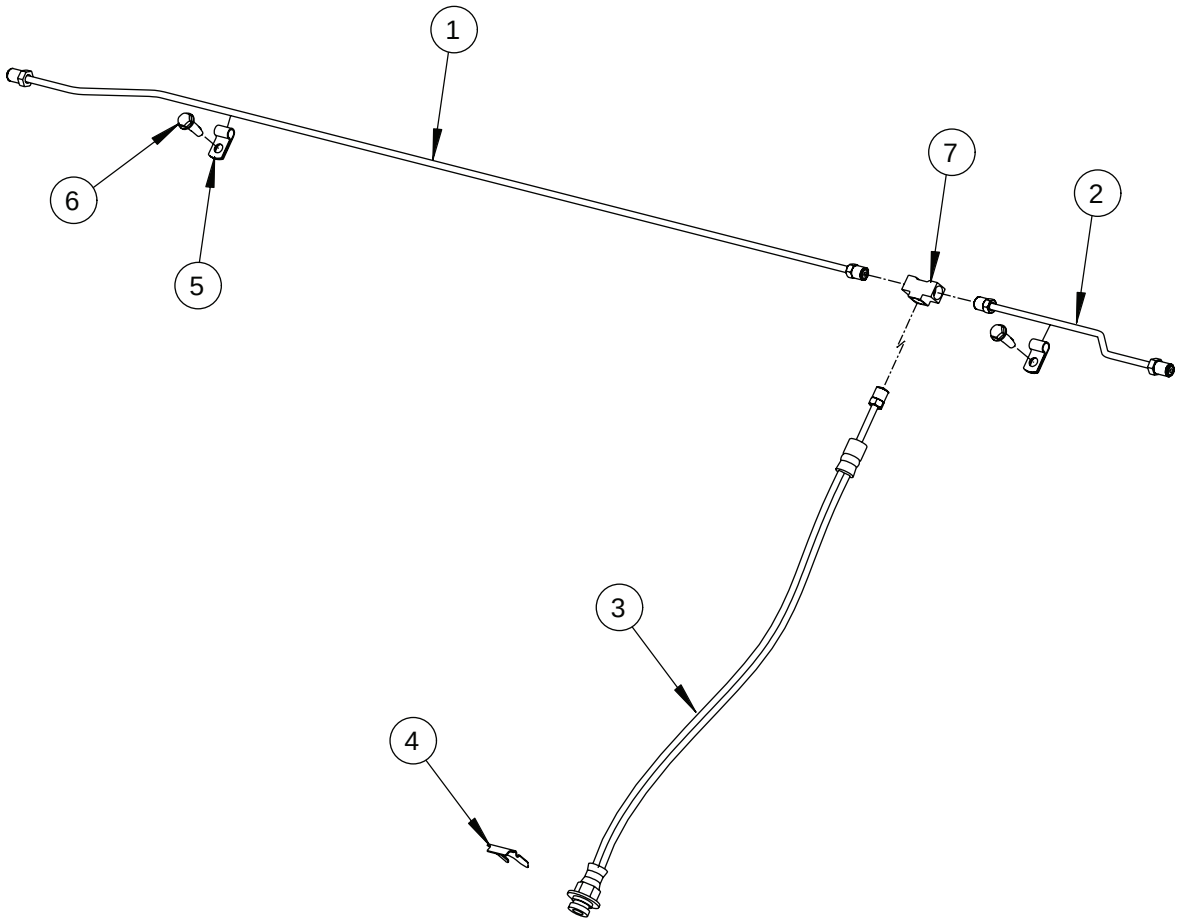
ITEM	PART NO.	DESCRIPTION	QTY.
1	0111-02944	ASSY, BRAKE LINES - LH REAR	1



ASSY, BRAKE LINES REAR

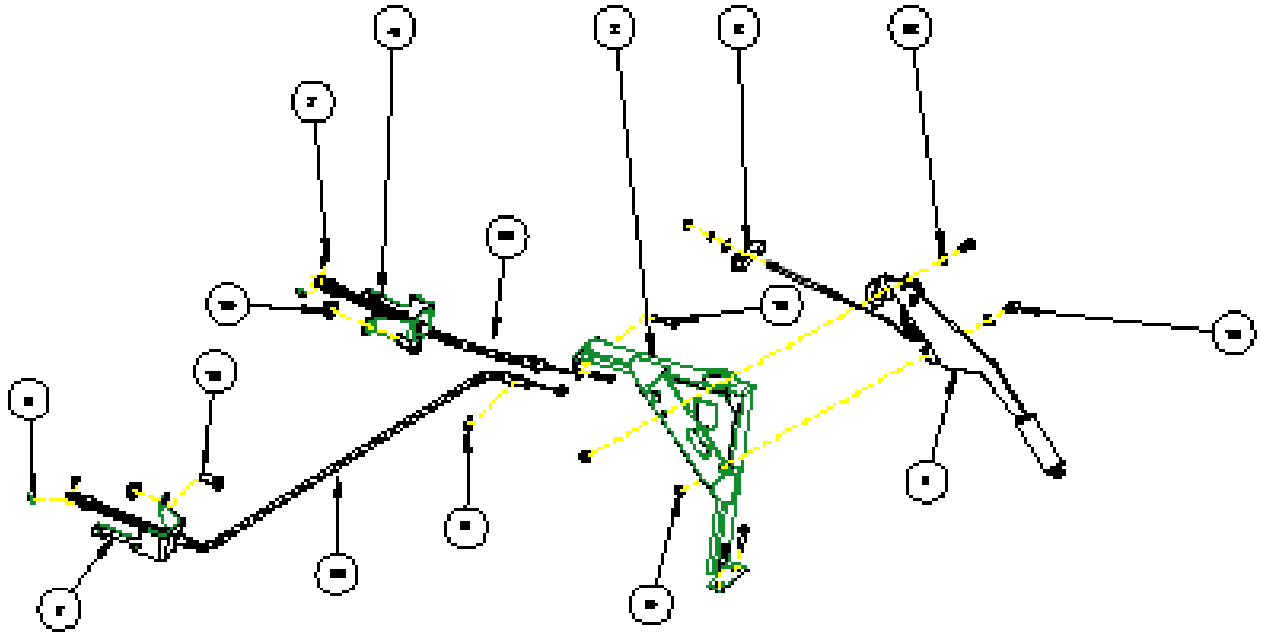
ITEM	PART NO.	DESCRIPTION	QTY.
1	0111-01110	ASSY, BRAKE HOSE SLA - REAR	1
2	0111-01104	ASSY, BRAKE LINE - RH REAR	1
3	0111-01105	ASSY, BRAKE LINE - LH REAR	1
*4	0510-00169	CLIP, HORSESHOE	1
5	0510-00171	CLAMP, P - 3/16 WIRE STL/BLK VINYL COATED	2
6	0523-00032	SCREW, HEX - WHSD 1/4 X 0.75 ZN WASHER HD SELF-DRILLING	2
7	0611-00132	FITTING, TEE UNION BRASS 3/8 - 24 THD	1

**USED ON GEM eL MODEL ONLY*



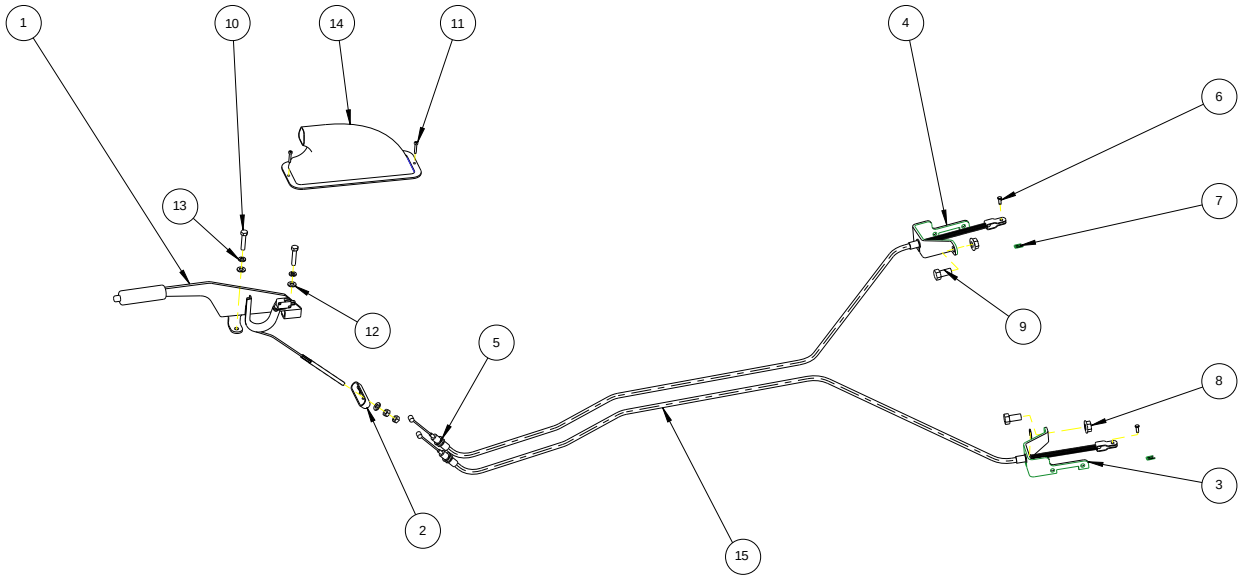
ASSY, BRAKE LINES REAR

ITEM	PART NO.	DESCRIPTION	QTY.
1	0111-02943	ASSY, BRAKE LINE - RH REAR	1
2	0111-02944	ASSY, BRAKE LINE - LH REAR	1
3	0111-01110	ASSY, BRAKE HOSE SLA - REAR	1
4	0510-00169	CLIP, HORSESHOE	1
5	0510-00171	CLAMP, P - 3/16 WIRE STL/BLK VINYL COATED	3
6	0523-00032	SCREW, HEX - WHSD 1/4 X 0.75 ZN WASHER HD SELF-DRILLING	3
7	0611-00132	FITTING, TEE UNION BRASS 3/8 - 24 THD	1



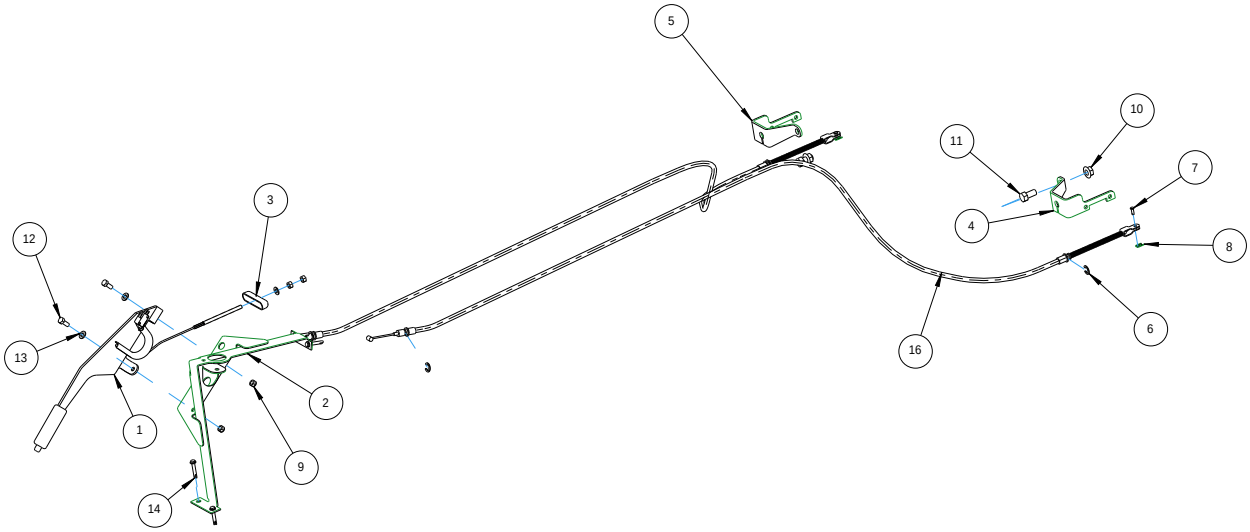
ASSY, PARKING BRAKE LEVER GEM e2, GEM eS

ITEM	PART NO.	DESCRIPTION	QTY.
1	0111-03597	ASSY, LEVER PARKING BRAKE	1
2	0211-00209	WLD, BRACKET - PARKING BRAKE	1
3	0311-00117	BRKT, EQUALIZER - PARKING BRAKE CABLE - -	1
4	0311-01507	BRKT, BRAKE CABLE - LH PARKING BRAKE	1
5	0311-01508	BRKT, BRAKE CABLE - RH PARKING BRAKE	1
6	0510-00018	CLIP, E - 7/16 SHAFT ZINC PLATED -	4
7	0510-00019	PIN, CLEVIS - 3/16 ANSI B18.8.1-1972 R1983 - -	2
8	0510-00020	PIN, COTTER - 1/16 X 1.O LG ZINC PLATED	2
9	0521-00017	NUT, HEX - NYLOCK 5/16-18 UNC GR5	2
10	0521-00024	NUT, HEX FLANGE 1/2-13 UNC GR 6 TECH LOCK	2
11	0522-00021	BOLT, HEX - 1/2 - 13 UNC X 1.0 GR 8 ZN YL	2
12	0522-00144	BOLT, HEX - 5/16 - 18 X 3/4 LG GR 5 ZINC	2
13	0524-00003	WASHER, FLAT - 5/16 SAE .344 ID X .688 OD X .065 THK ZN	2
14	0532-00122	SCREW, HEX - WHSD 1/4 X 1.5 ZINC PLATED WASHER HD SELF DRILLING	4
15	0611-00303	ASSY, CABLE - PARKING BRAKE - 2 PASS / SM UTILITY	2



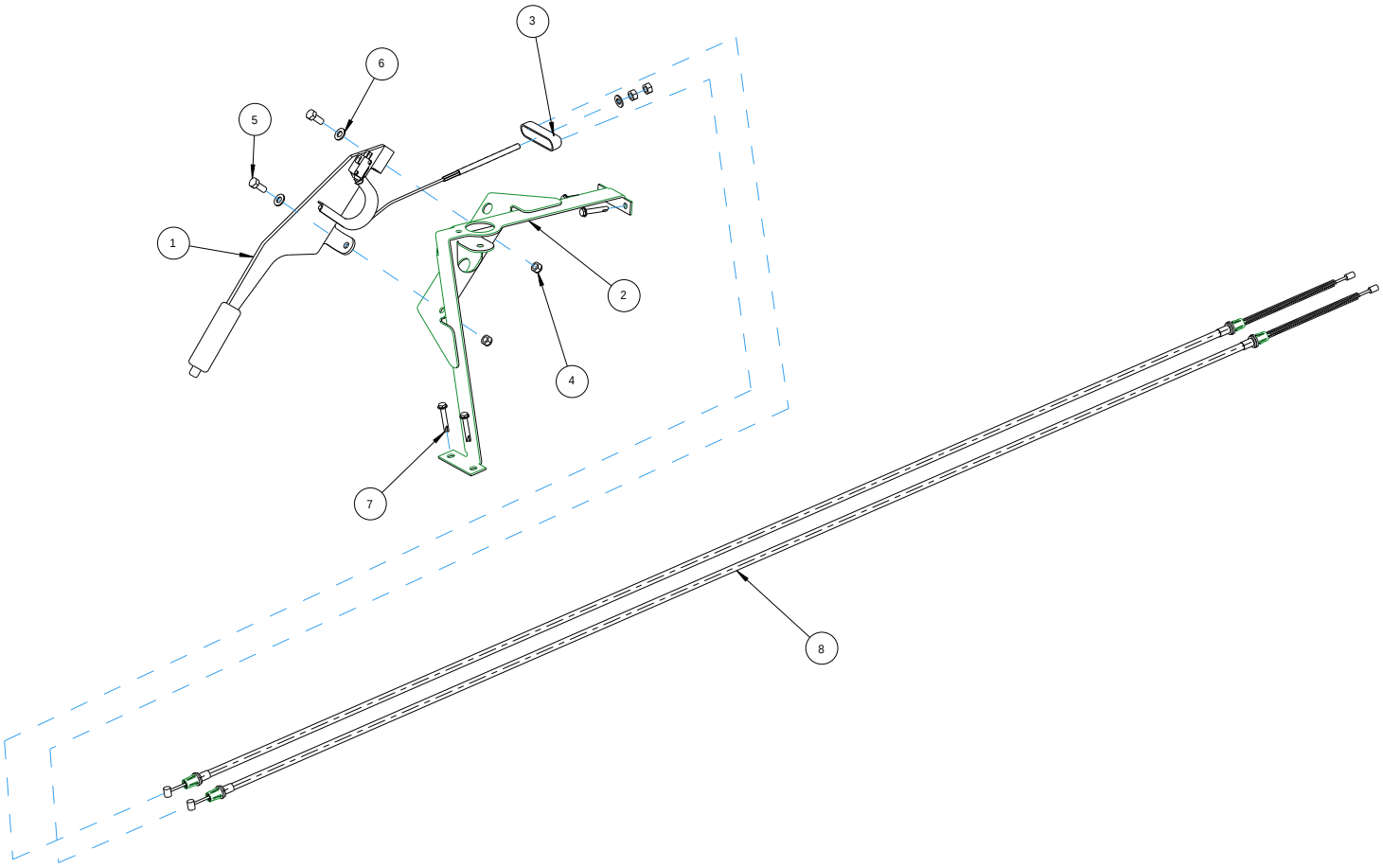
ASSY, PARKING BRAKE LEVER GEM e4

ITEM	PART NO.	DESCRIPTION	QTY.
1	0111-03597	ASSY, LEVER PARKING BRAKE	1
2	0311-00117	BRKT, EQUALIZER - PARKING BRAKE CABLE	1
3	0311-01507	BRKT, BRAKE CABLE - LH PARKING BRAKE	1
4	0311-01508	BRKT, BRAKE CABLE - RH PARKING BRAKE	1
5	0510-00018	CLIP, E - 7/16 SHAFT ZINC PLATED	4
6	0510-00019	PIN, CLEVIS - 3/16 ANSI B18.8.1-1972 R1983	2
7	0510-00020	PIN, COTTER - 1/16 X 1.O LG ZINC PLATED	2
8	0521-00024	NUT, HEX FLANGE 1/2-13 UNC GR 6 TECH LOCK	2
9	0522-00021	BOLT, HEX - 1/2 - 13 UNC X 1.0 GR 8 ZN YL	2
10	0522-00084	BOLT, HEX - 5/16 - 18 UNC X 1.5 GR 5	2
11	0523-00190	SCREW, PHIL PAN HEAD- #8 X 1 SLF THRD - BLACK ZNC	2
12	0524-00003	WASHER, FLAT - 5/16 SAE .344 ID X .688 OD X .065 THK ZN	2
13	0524-00081	WASHER, LOCK - 5/16 ZINC PLATED -	2
14	0611-00131	BOOT, PARKING BRAKE LEVER	1
15	0611-00304	ASSY, CABLE PARKING BRAKE 4 PASS / LG UTILITY	2



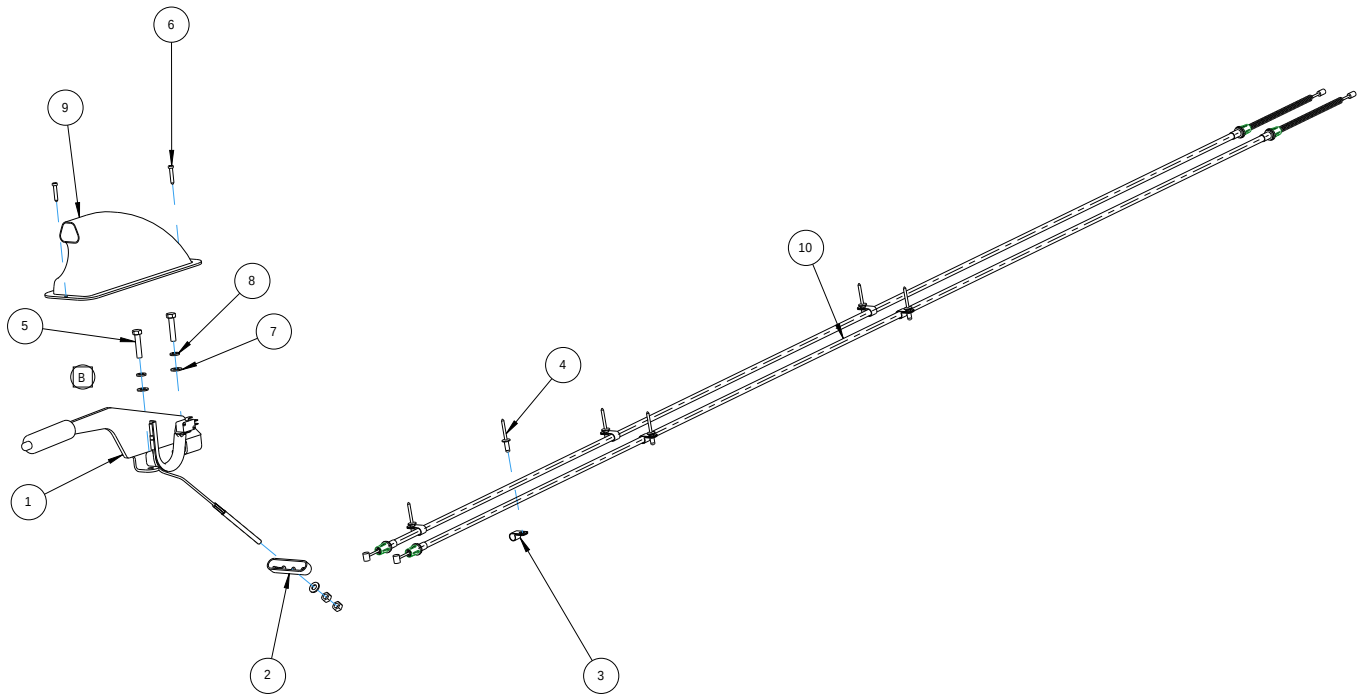
ASSY, PARKING BRAKE - GEM eL

ITEM	PART NO.	DESCRIPTION	QTY.
1	0111-03597	ASSY, LEVER PARKING BRAKE -	1
2	0211-00209	WLD, BRACKET - PARKING BRAKE	1
3	0311-00117	BRKT, EQUALIZER - PARKING BRAKE CABLE - -	1
4	0311-01507	BRKT, BRAKE CABLE - LH PARKING BRAKE	1
5	0311-01508	BRKT, BRAKE CABLE - RH PARKING BRAKE	1
6	0510-00018	CLIP, E - 7/16 SHAFT ZINC PLATED -	4
7	0510-00019	PIN, CLEVIS - 3/16 ANSI B18.8.1-1972 R1983 - -	2
8	0510-00020	PIN, COTTER - 1/16 X 1.O LG ZINC PLATED	2
9	0521-00017	NUT, HEX - NYLOCK 5/16-18 UNC GR5	2
10	0521-00024	NUT, HEX FLANGE 1/2-13 UNC GR 6 TECH LOCK	2
11	0522-00021	BOLT, HEX - 1/2 - 13 UNC X 1.0 GR 8 ZN YL	2
12	0522-00144	BOLT, HEX - 5/16 - 18 UNC X .75 GR 5	2
13	0524-00003	WASHER, FLAT - 5/16 SAE .344 ID X .688 OD X .065 THK ZN	2
14	0532-00122	SCREW, HEX - WHSD 1/4 X 1.5 ZINC PLATED WASHER HD SELF DRILLING	4
15	0611-00691	ASSY, CABLE PARKING BRAKE STD GEM eL	2



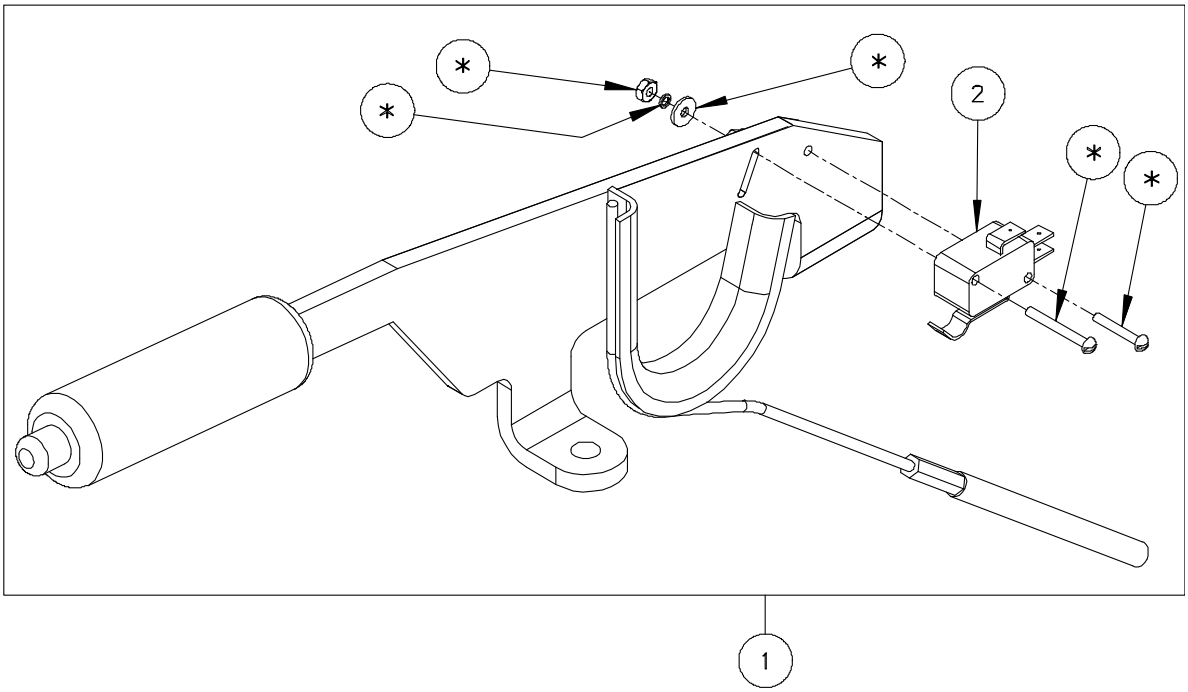
ASSY, PARKING BRAKE GEM eL XD

ITEM	PART NO.	DESCRIPTION	QTY.
1	0111-03597	ASSY, LEVER PARKING BRAKE	1
2	0211-00209	WLD, BRACKET - PARKING BRAKE	1
3	0311-00117	BRKT, EQUALIZER - PARKING BRAKE CABLE	1
4	0521-00017	NUT, HEX - NYLOCK 5/16-18 UNC GR5	2
5	0522-00144	BOLT, HEX - 5/16 - 18 UNC X .75 GR 5	2
6	0524-00003	WASHER, FLAT - 5/16 SAE .344 ID X .688 OD X .065 THK ZN	2
7	0532-00122	SCREW, HEX - WHSD 1/4 X 1.5 ZINC PLATED WASHER HD SELF DRILLING	4
8	0611-00692	ASSY, CABLE - PARKING BRAKE GEM eL XD	2



ASSY, PARKING BRAKE GEM e6®

ITEM	PART NO.	DESCRIPTION	QTY.
1	0111-03597	ASSY, LEVER PARKING BRAKE	1
2	0311-00117	BRKT, EQUALIZER - PARKING BRAKE CABLE	1
3	0510-00154	CLAMP, P - 3/8 WIRE STL/BLK VINYL COATED	6
4	0520-00361	RIVET, BLND - 1/4” BDY DIA, 1/2” DMD HD, 1/16-1/4 GRP	6
5	0522-00084	BOLT, HEX - 5/16 - 18 UNC X 1.5 GR 5	2
6	0523-00177	SCREW, HI-LOW - PHIL PAN #10 X 1 BLANK ZINC	2
7	0524-00003	WASHER, FLAT - 5/16 SAE .344 ID X .688 OD X .065 THK ZN	2
8	0524-00081	WASHER, LOCK - 5/16 ZINC PLATED	2
9	0611-00131	BOOT, PARKING BRAKE LEVER	1
10	0611-00524	ASSY, CABLE - PARKING BRAKE GEM e6®	2



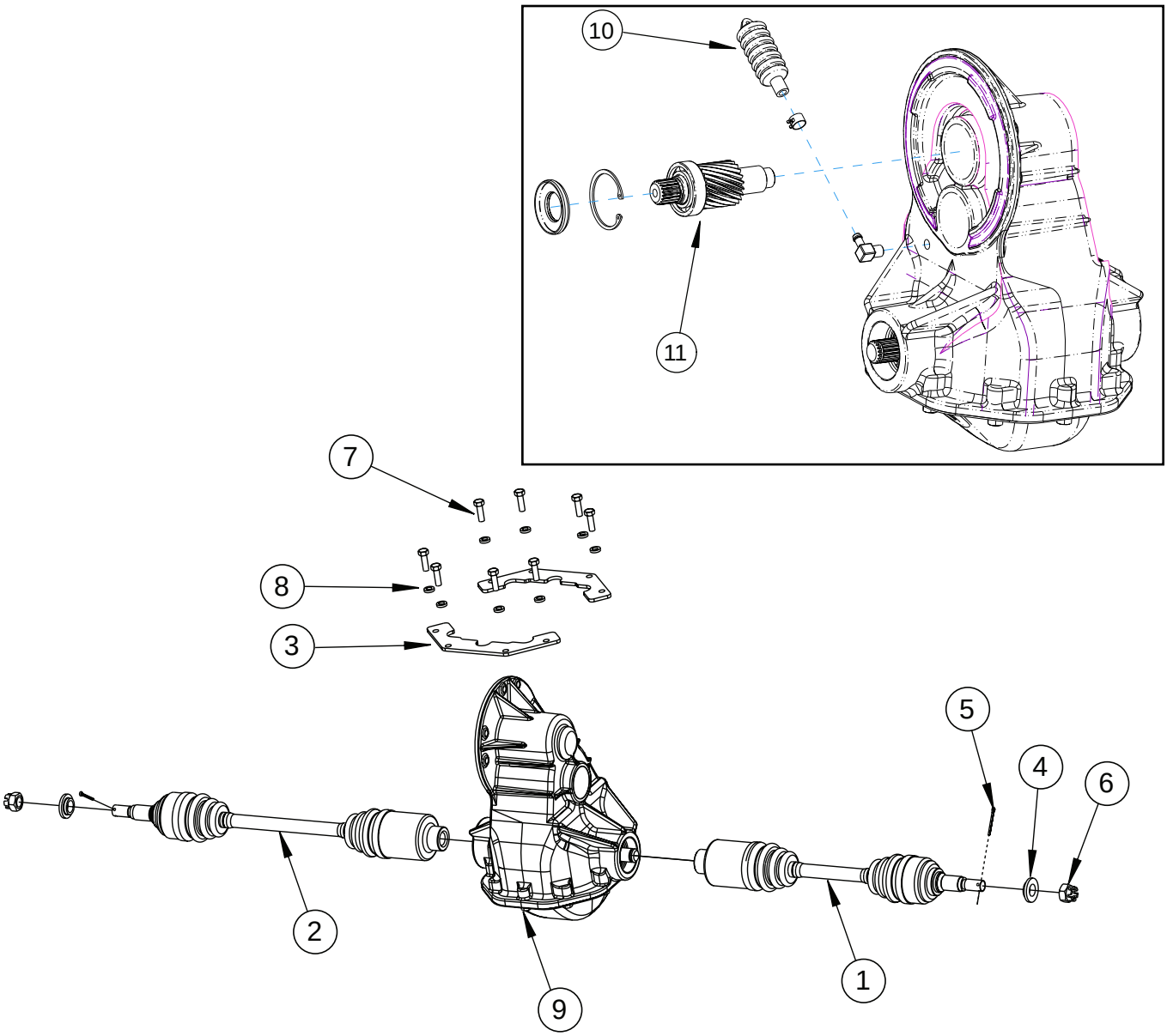
ASSY, PARKING BRAKE LEVER

ITEM	PART NO.	DESCRIPTION	QTY.
1	0111-03597	ASSY, PARKING BRAKE LEVER	1
2	0306-00120	SWITCH, PARKING BRAKE LEVER	1

** STARRED ITEMS ARE NOT AVAILABLE SEPARATELY*

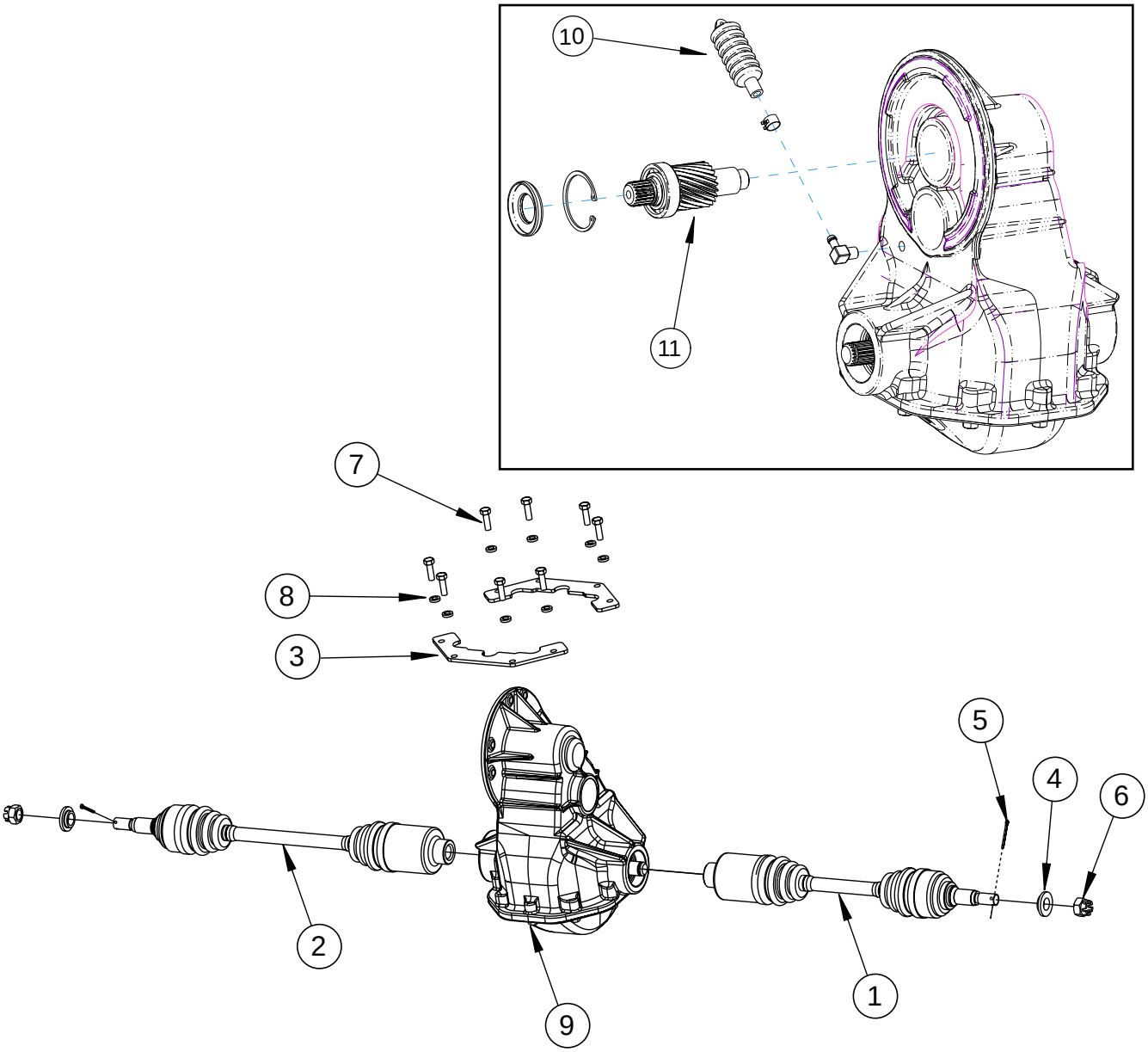
Parts Catalog

SECTION 6 - DRIVE LINE COMPONENTS



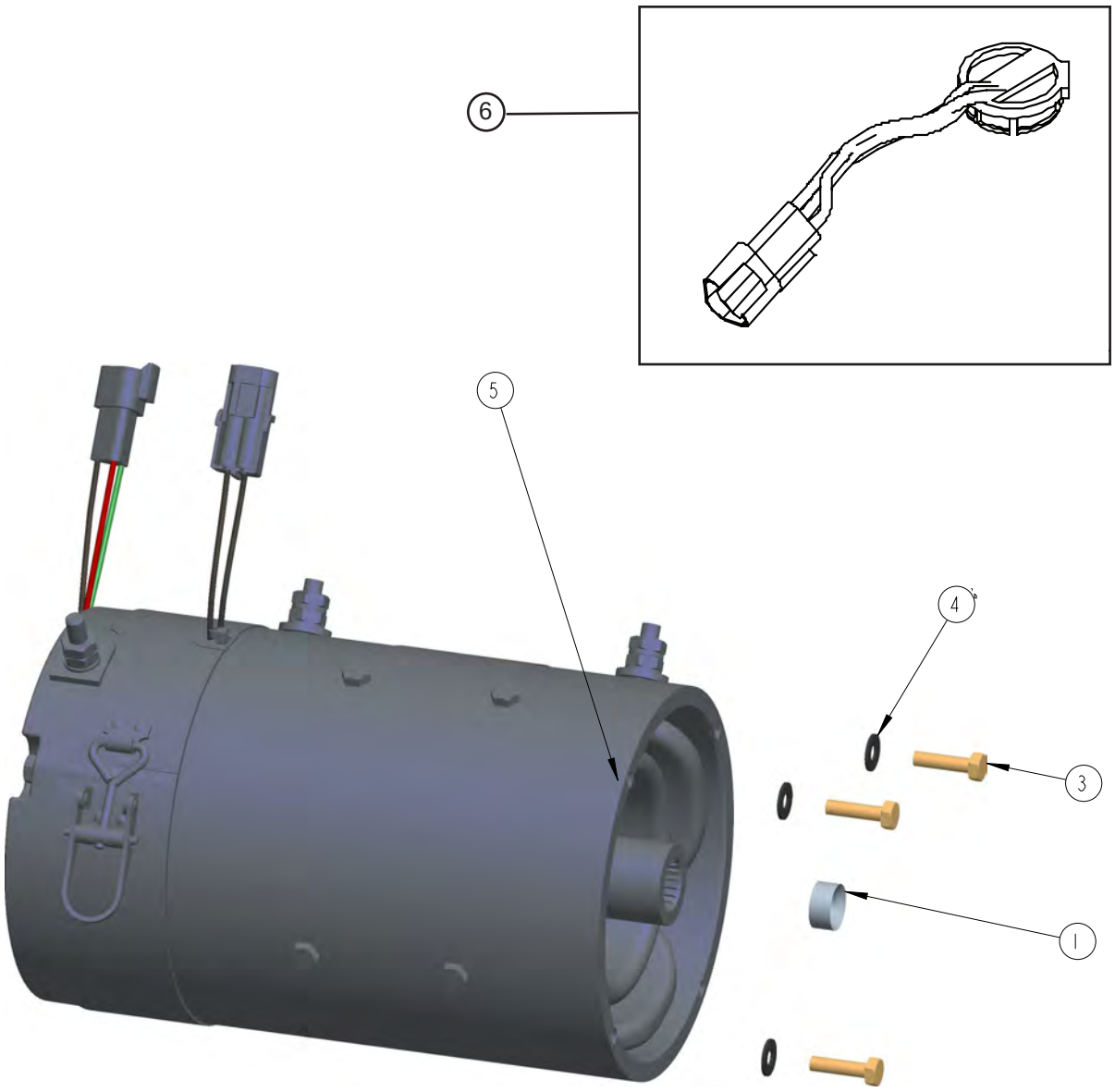
ASSY, DRIVE LINE - 12.44, 46 IN WIDE

ITEM	PART NO.	DESCRIPTION	QTY.
1	0113-02685	ASSY, HALFSHAFT - LH TRIPOD	1
2	0113-02686	ASSY, HALFSHAFT - RH (LONG) TRIPOD	1
3	0313-00417	KEEPER, GEARBOX/DIFF	2
4	0324-01480	WASHER, AXLE SHAFT	2
5	0510-00409	PIN, COTTER 1/8 X 1.25 LG ZC	2
6	0521-00401	NUT, HEX - CASTLE - M16 X 2.0 - ZNC	2
7	0522-00080	BOLT, HEX - 5/16 - 18 UNC X 1.25 GR 5 ZINC	8
8	0524-00081	WASHER, LOCK - 5/15 ZINC PLATED	8
9	0613-00863	ASSY, DIFFERENTIAL - 12.44 : 1	1
10	1213-00086	KIT, BELLOWS-DIFFERENTIAL	1
11	0313-03047	KIT, INPUT SHAFT - 12.44:1 VITON	1



ASSY, DRIVE LINE - 14.76, 46 IN WIDE

ITEM	PART NO.	DESCRIPTION	QTY.
1	0113-02685	ASSY, HALFSHAFT - LH TRIPOD	1
2	0113-02686	ASSY, HALFSHAFT - RH (LONG) TRIPOD	1
3	0313-00417	KEEPER, GEARBOX/DIFF	2
4	0324-01480	WASHER, AXLE SHAFT	2
5	0510-00409	PIN, COTTER 1/8 X 1.25 LG ZC	2
6	0521-00401	NUT, HEX - CASTLE - M16 X 2.0 - ZNC	2
7	0522-00080	BOLT, HEX - 5/16 - 18 UNC X 1.25 GR 5 ZINC	8
8	0524-00081	WASHER, LOCK - 5/15 ZINC PLATED	8
9	0613-00873	ASSY, DIFFERENTIAL - 14.76:1	1
10	1213-00086	KIT, BELLOWS-DIFFERENTIAL	1
11	0313-03048	KIT, INPUT SHAFT - 14.76:1 VITON	1



ASSY, MOTOR - 5.0 HP HD

ITEM	PART NO.	DESCRIPTION	QTY.
1	0313-00168	BUMPER, RESILIENT - DIFF TO MOTOR	1
*	0408-00140	LOCKTITE, RED - 271	0.03ML
3	0522-00056	BOLT, HEX - 1/4 - 20 UNC X 1.0 GR 8 ZN YL	3
4	0524-00062	WASHER, FLAT - 1/4 - 20 UNC X 1.0 GR 8 ZN YL	3
5	0613-00541	MOTOR, ELECTRIC - HD 5 HP 72 V W/ THERMAL PROTECTION	1
6	0606-00272	ASSY, SENSOR SPEED	1

**Not Shown*



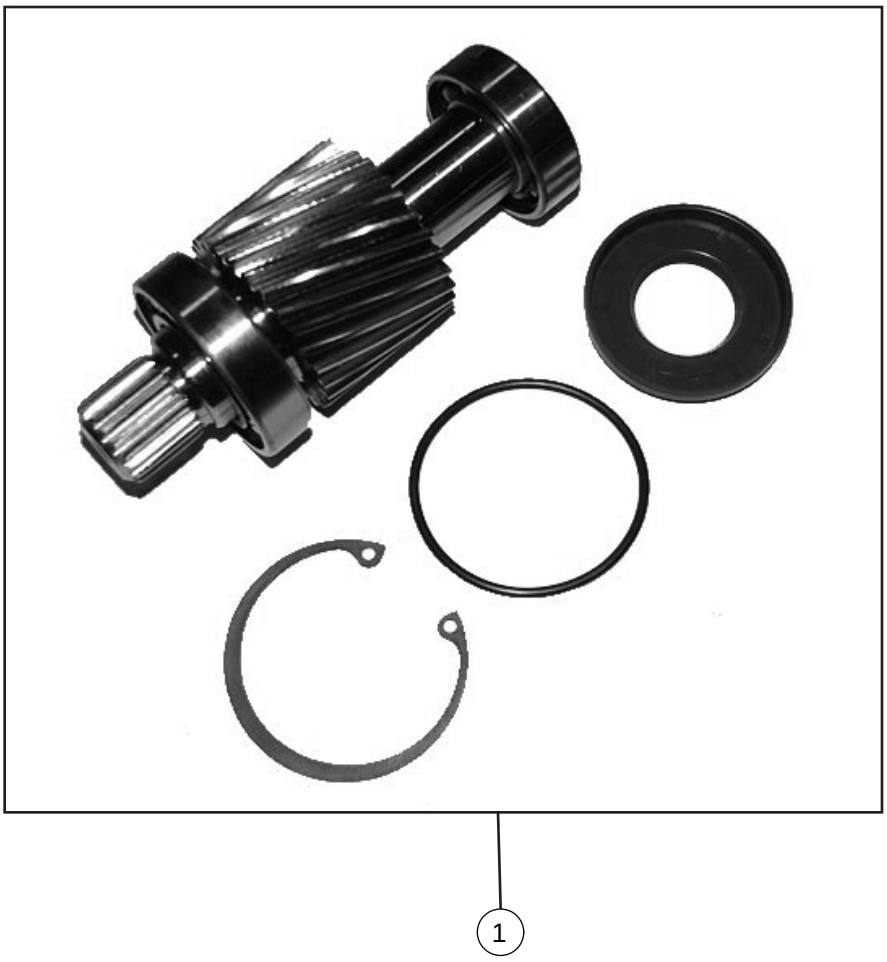
KIT, BELLOWS-DIFFERENTIAL VENT TUBE

ITEM	PART NO.	DESCRIPTION	QTY.
1	1213-00086	KIT BELLOWS-DIFFERENTIAL VENT TUBE	1



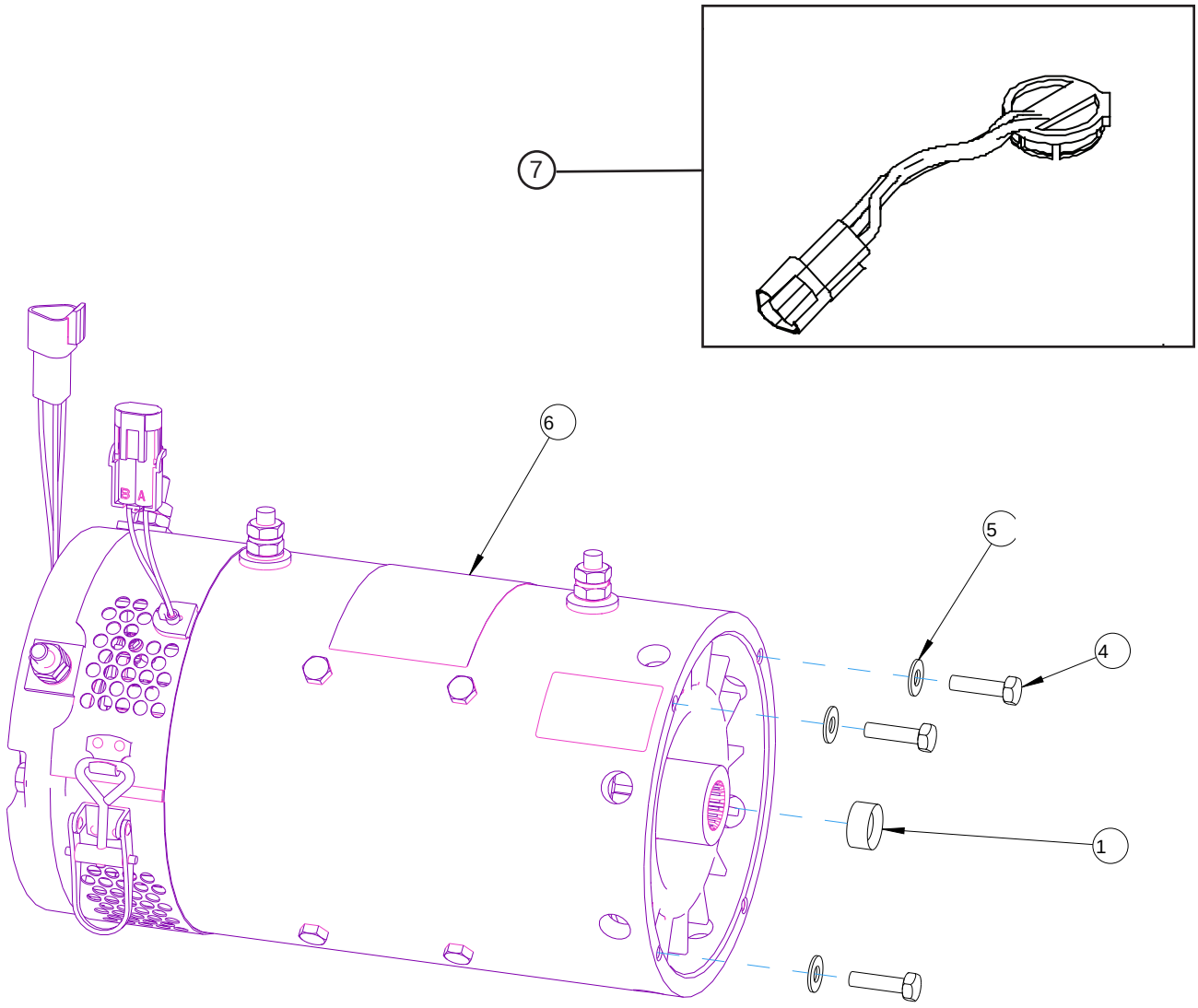
KIT, INPUT SHAFT

ITEM	PART NO.	DESCRIPTION	QTY.
1	0313-03046	KIT, INPUT SHAFT-10.35 : 1 VITON	1
1	0313-03047	KIT, INPUT SHAFT-12.44 : 1 VITON	1



KIT, INPUT SHAFT

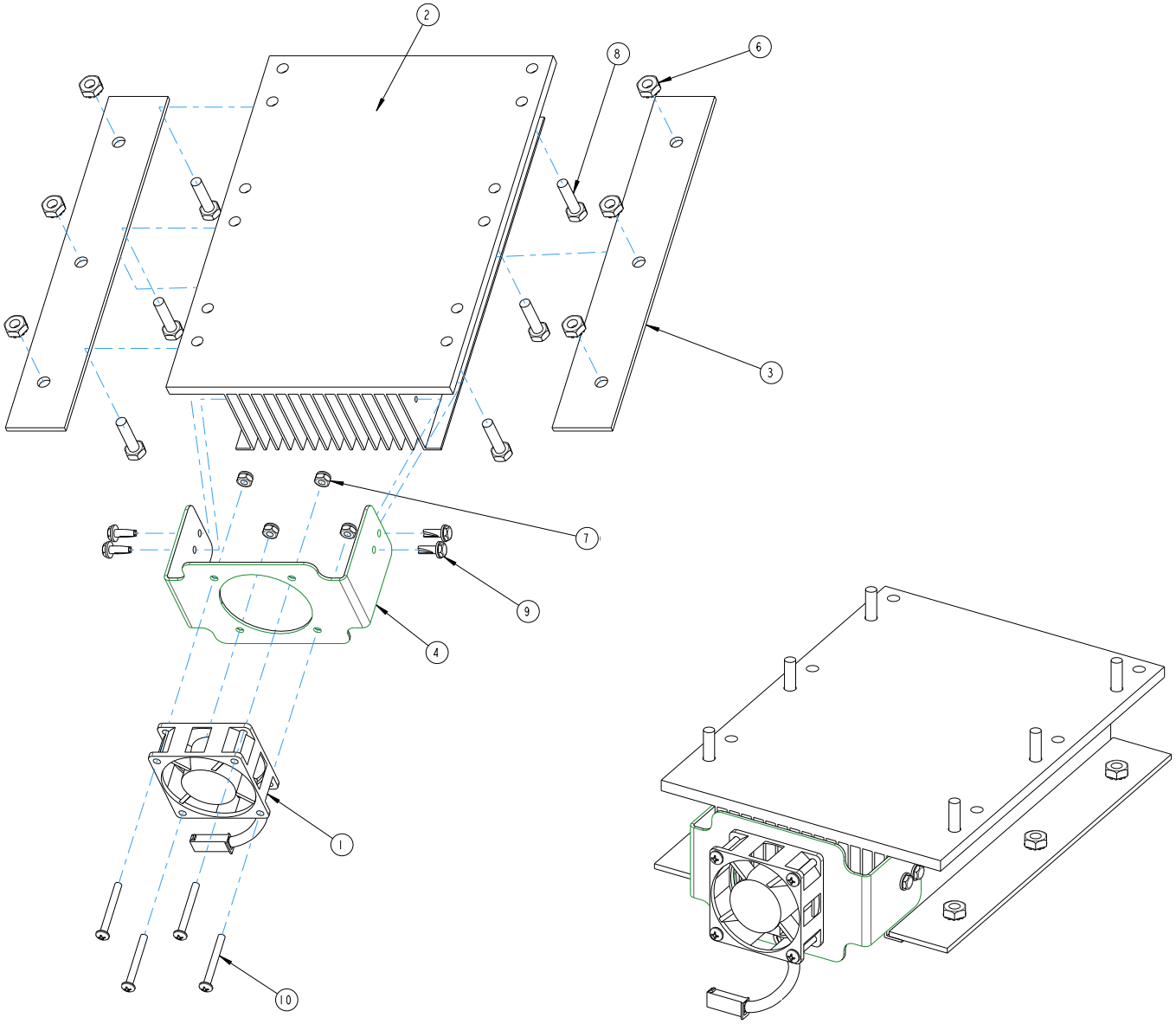
ITEM	PART NO.	DESCRIPTION	QTY.
1	0313-03048	KIT, INPUT SHAFT-14.76 : 1 VITON	1



ASSY, MOTOR - 7.0 HP XD

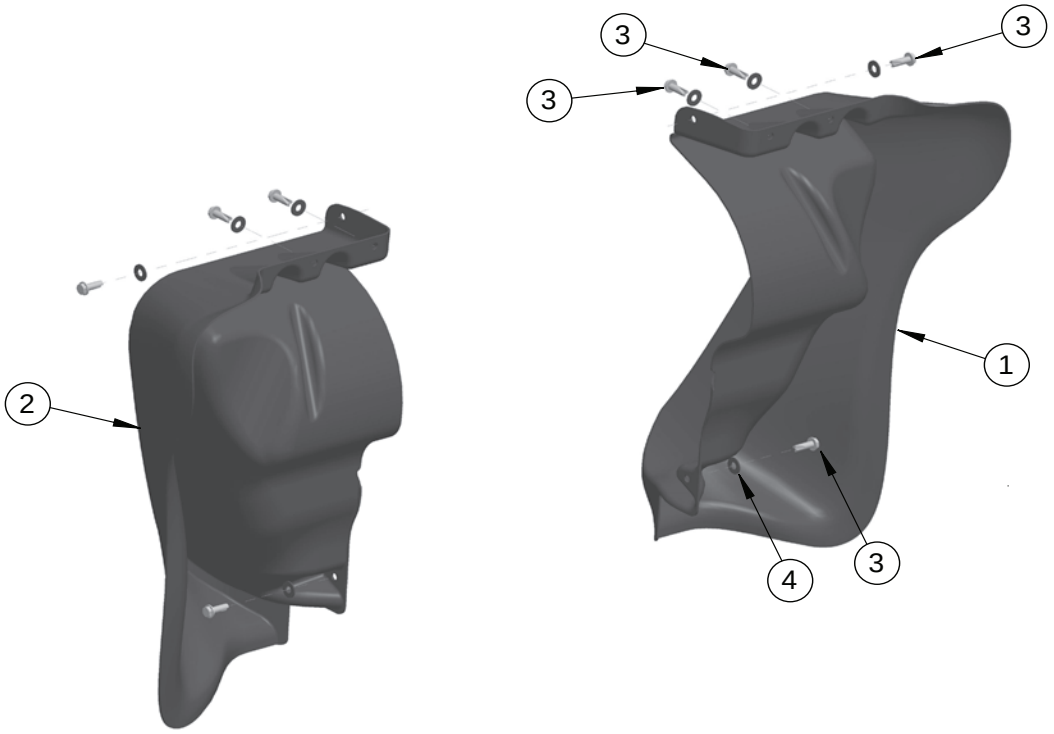
ITEM	PART NO.	DESCRIPTION	QTY.
1	0313-00168	BUMPER, RESILIENT - DIFF TO MOTOR	1
*	0350-02793	DECAL, HORSEPOWER - 7.0	2
*	0408-00140	LOCKTITE, RED - 271	0.03 ML
4	0522-00056	BOLT, HEX - 1/4 - 20 UNC X 1.0 GR 8 ZN YL	3
5	0524-00062	WASHER, FLAT - 1/4 .281 ID X.625 OD X .050 THK ZN	3
6	0613-00724	MOTOR, ELECTRIC VENTED 7 HP W/THERMAL PROTECTION	1
7	0606-00272	ASSY, SENSOR-SPEED	1

**NOT SHOWN*



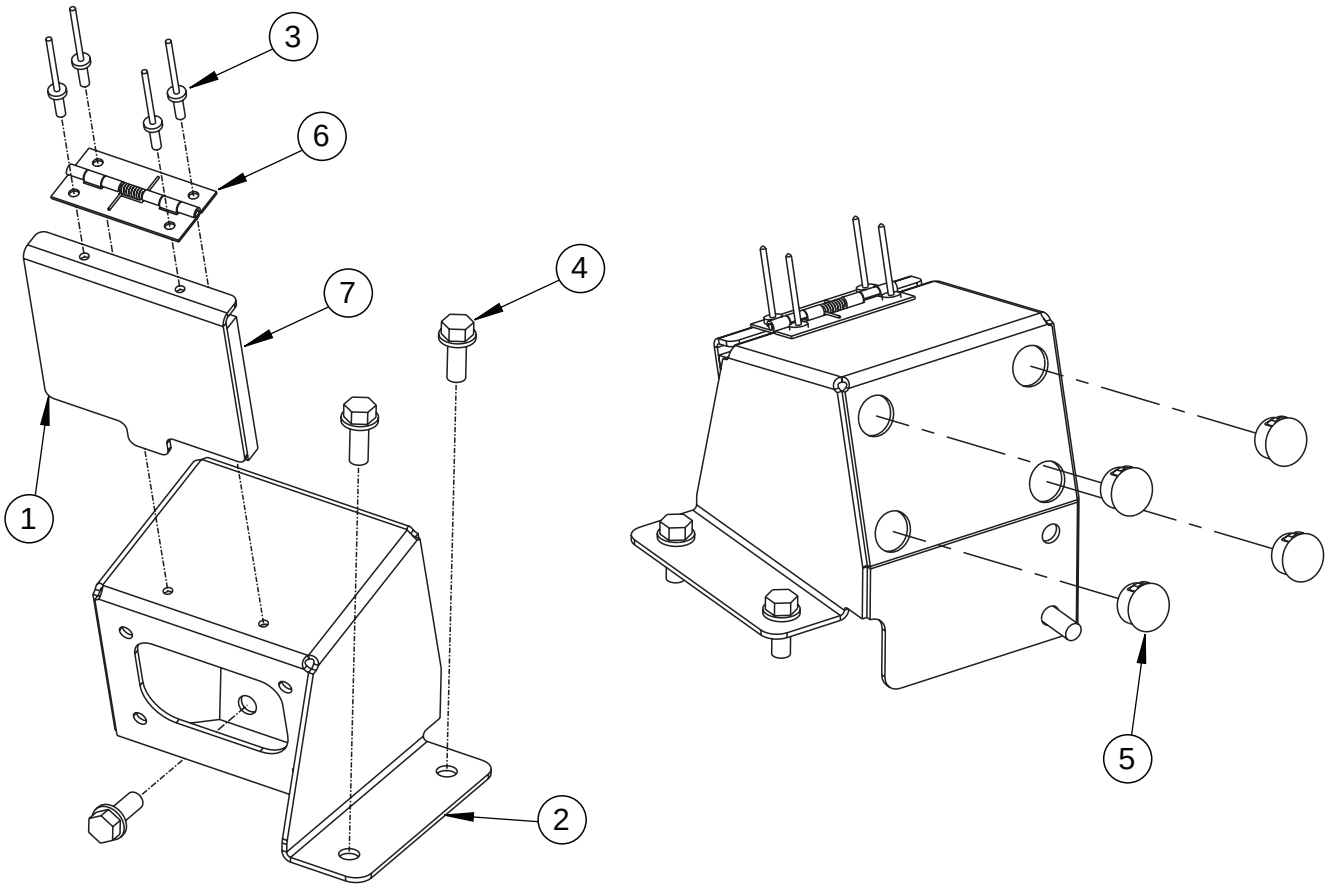
ASSY, CONTROLLER WITH HEATSINK

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-02112	ASSY, FAN	1
2	0306-02221	HEATSINK, CONTROLLER - ALUMINUM	1
3	0306-02222	PLATE, HEATSINK MOUNT	2
4	0306-02237	BRACKET, FAN	1
5	0406-00259	THERMAL GREASE, TYPE 120 SILICONE	1
6	0521-00071	NUT, KEPS - 1/4 - 20 UNC ZINC PLATED	6
7	0521-00667	NUT #8 - 32, HEX, NK, SS	4
8	0522-00049	BOLT, HEX - 1/4 - 20 UNC X 1.0 GRADE 2	6
9	0523-00163	SCREW, HEX - WHSD 10 - 16 X 1/2 #2 POINT STL BLK ZINC WASHER HD SELF-DRILLING	4
10	0523-00677	SCREW, #8 - 32 X 1.50, PAN, PH, SS	4



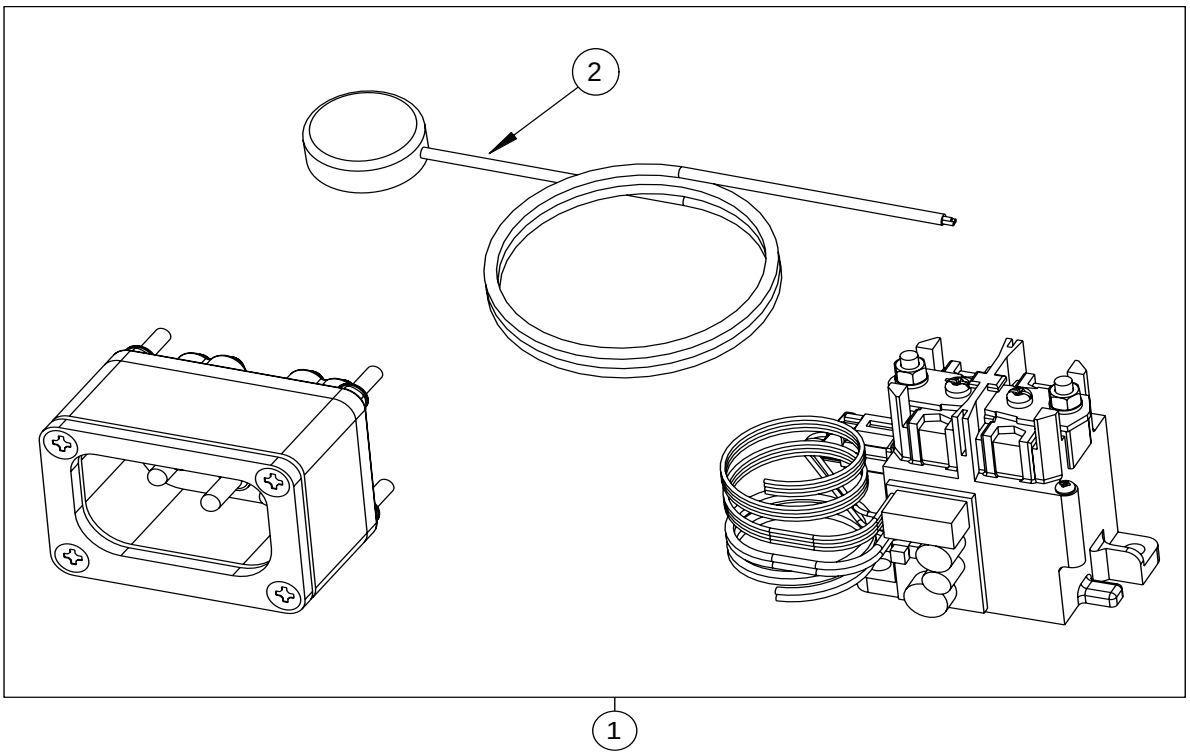
ASSY, SCOOP - DUAL

ITEM	PART NO.	DESCRIPTION	QTY.
1	0305-02630	SCOOP, WIND - RH	1
2	0305-02631	SCOOP, WIND - LH	1
3	0523-00032	SCREW, HEX - WASHER HEAD SELF DRILL 1/4	8
4	0524-00679	WASHER, .312, .734, .065 FLT, CZ	8



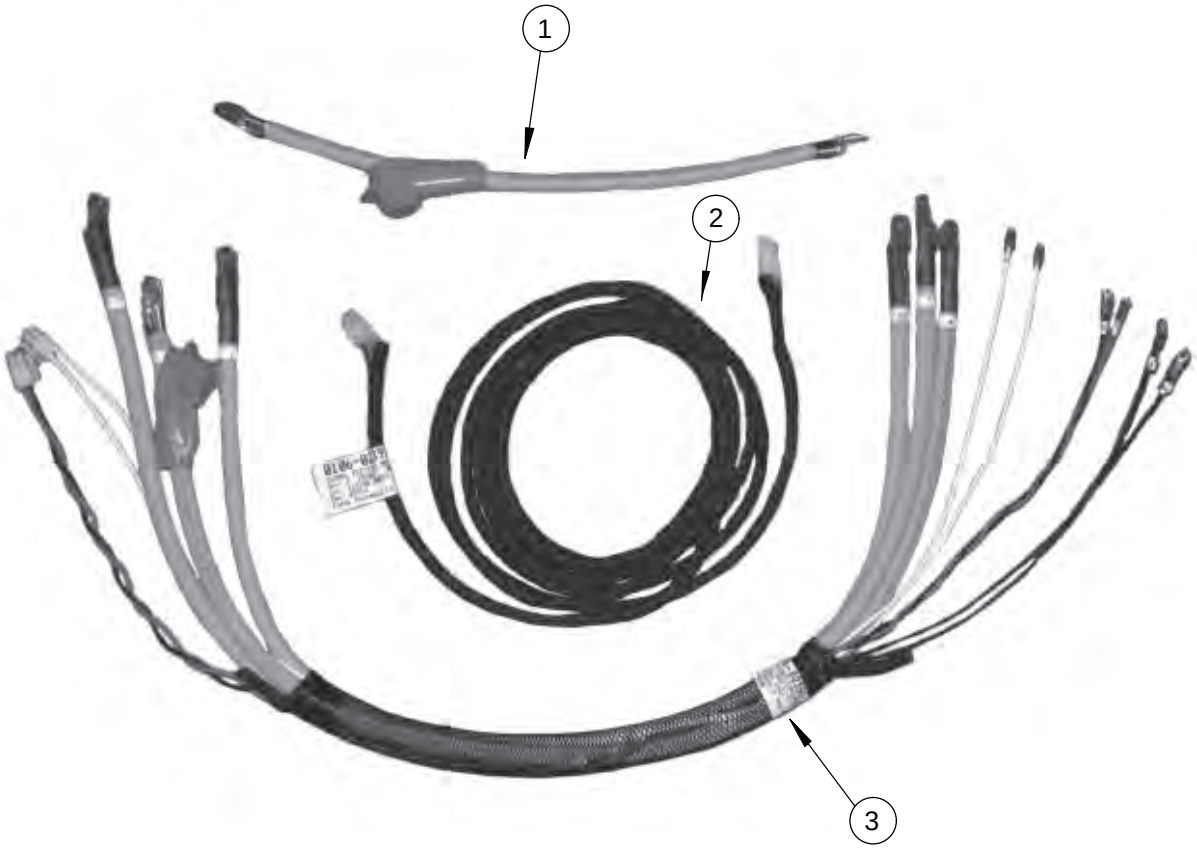
ASSY, BRACKET - FAST CHARGE RECEPTACLE

ITEM	PART NO.	DESCRIPTION	QTY.
1	0310-02581	LID, FAST CHARGE	1
2	0251-00260	WLD. BRACKET - FAST CHARGE RECEPTACLE	1
3	0520-00534	RIVET, BLIND - 1/8” BDY DIA. 1/4” DOME HEAD	4
4	0522-00405	BOLT, HEX - 1/4 - 20 UNSLT X 5/8 LG WSR HD ZN	3
5	0610-00701	PLUG, HOLE - 9/16” BLACK PLASTIC	4
6	0610-00706	HINGE, SPRING - SELF-CLOSING, 2” LENGTH X 1” WIDE SS	1
7	0310-02581	FOAM, FAST CHARGE LID	1



KIT, FAST CHARGE COMPONENTS - 0606-00702

ITEM	PART NO.	DESCRIPTION	QTY.
1	0606-00702	FAST CHARGE COMPONENTS	1
2	0606-00703	SENSOR, TEMPERATURE-BATTERY-FAST CHARGE	1

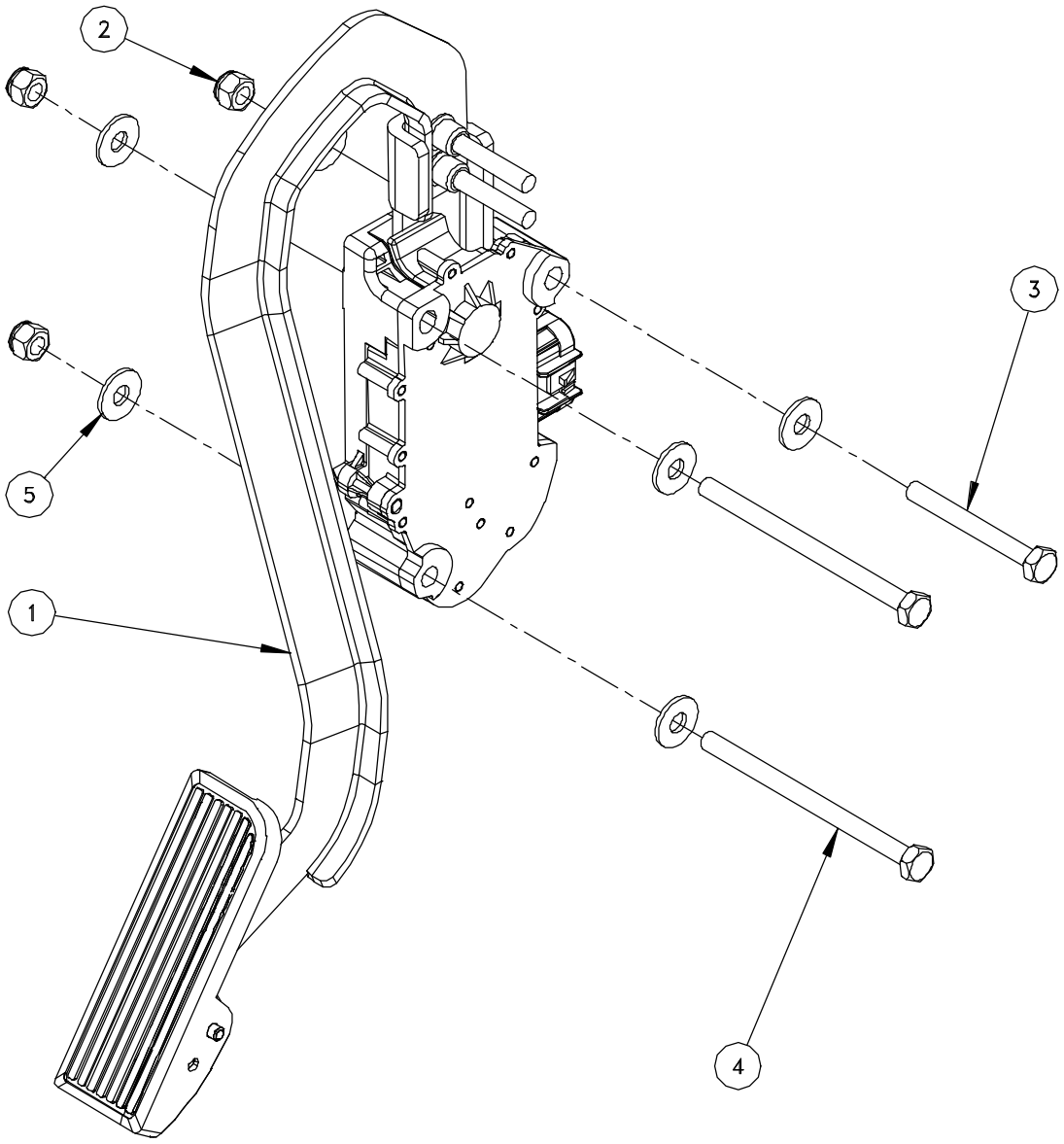


KIT, FAST CHARGE COMPONENTS

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-02391	ASSY, CABLE - FAST CHARGE	1
2	0106-02392	ASSY, WIRE HARNESS - TEMP SENSOR	1
3	0106-02390	ASSY, WIRE HARNESS - FAST CHARGE	1

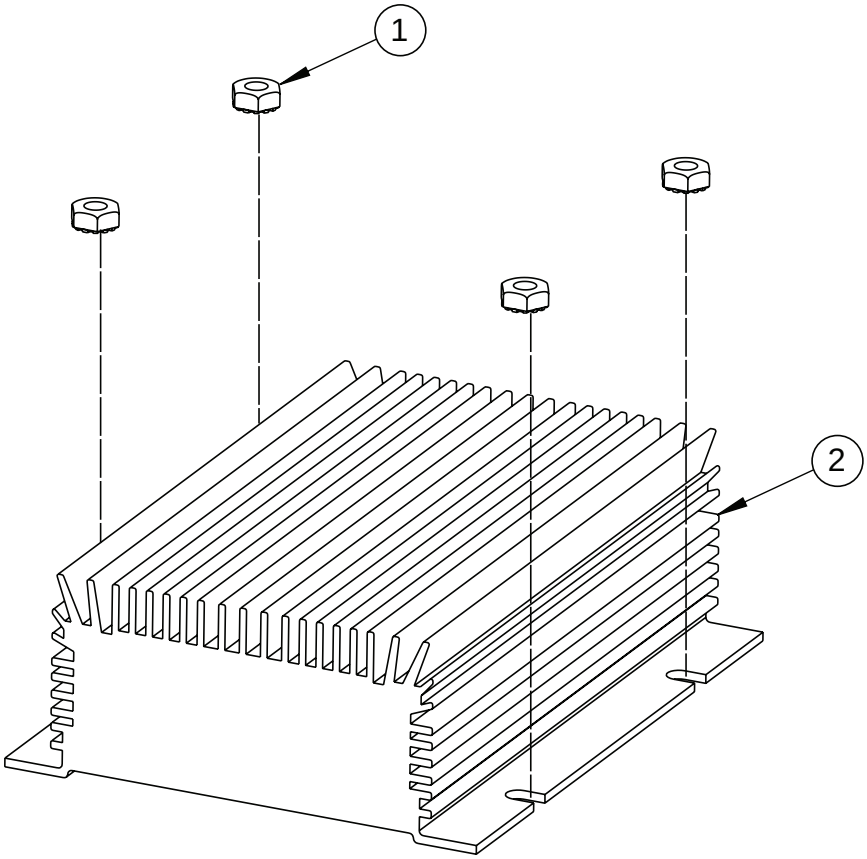
Parts Catalog

SECTION 7 - ELECTRICAL



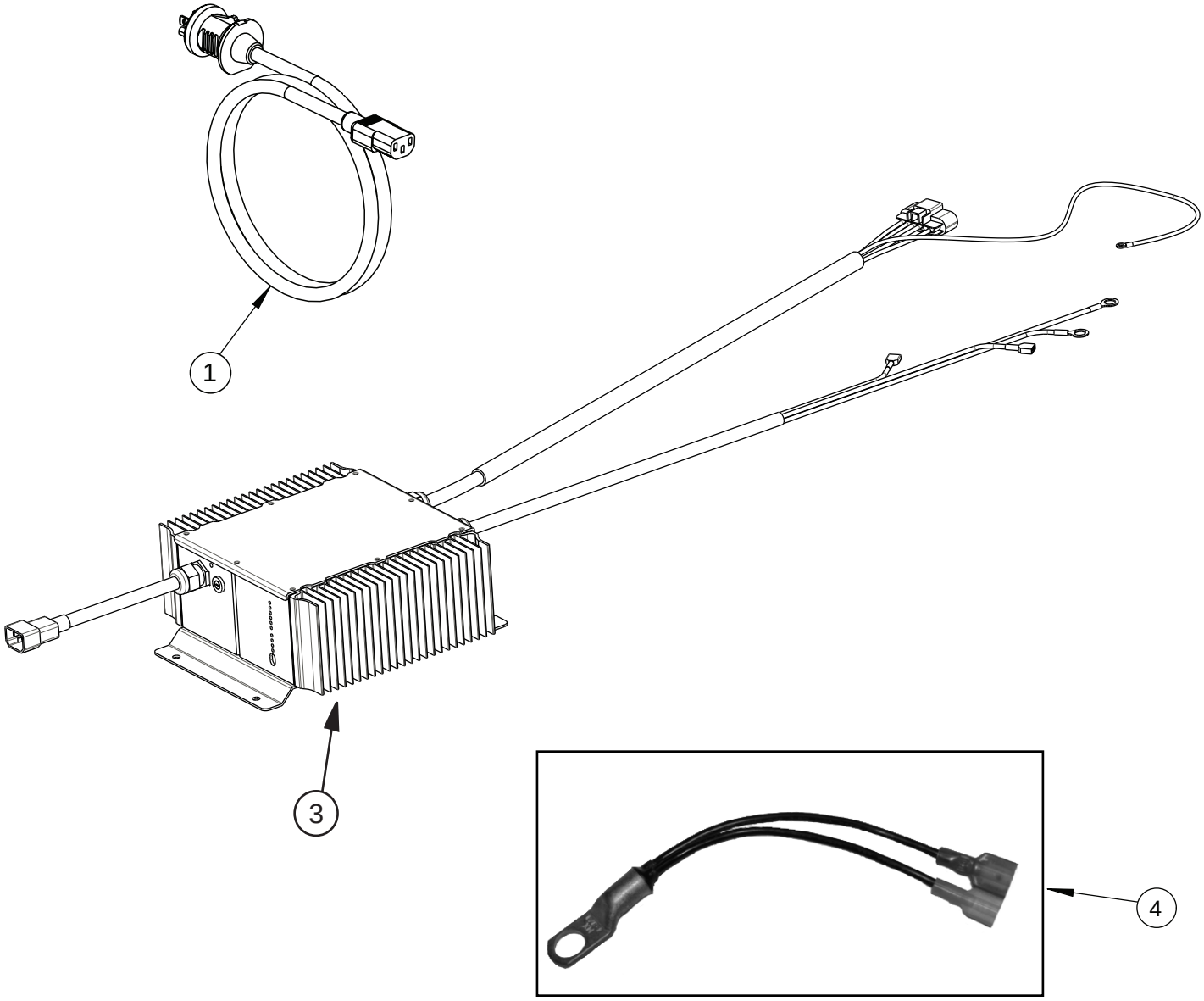
ASSY, ACCELERATOR PEDAL

ITEM	PART NO.	DESCRIPTION	QTY.
1	0148-01000	ASSY, PEDAL - ACCELERATOR	1
2	0521-00050	NUT, HEX - NYLOCK 1/4-20 UNC GR5 ZN	3
3	0522-00201	BOLT, HEX - 1/4 - 20 UNC X 2.25 GR5 ZN ZINC PLATED	1
4	0522-00365	BOLT, HEX - 1/4 - 20 UNC X 3.75 LG GR 5 ZNC PLT	2
5	0524-00062	WASHER, FLAT - 1/4 0.282 ID X 0.715 OD X 0.063 THK ZN	6



OPTIONAL - DUAL CONVERTER KIT 0106-01809

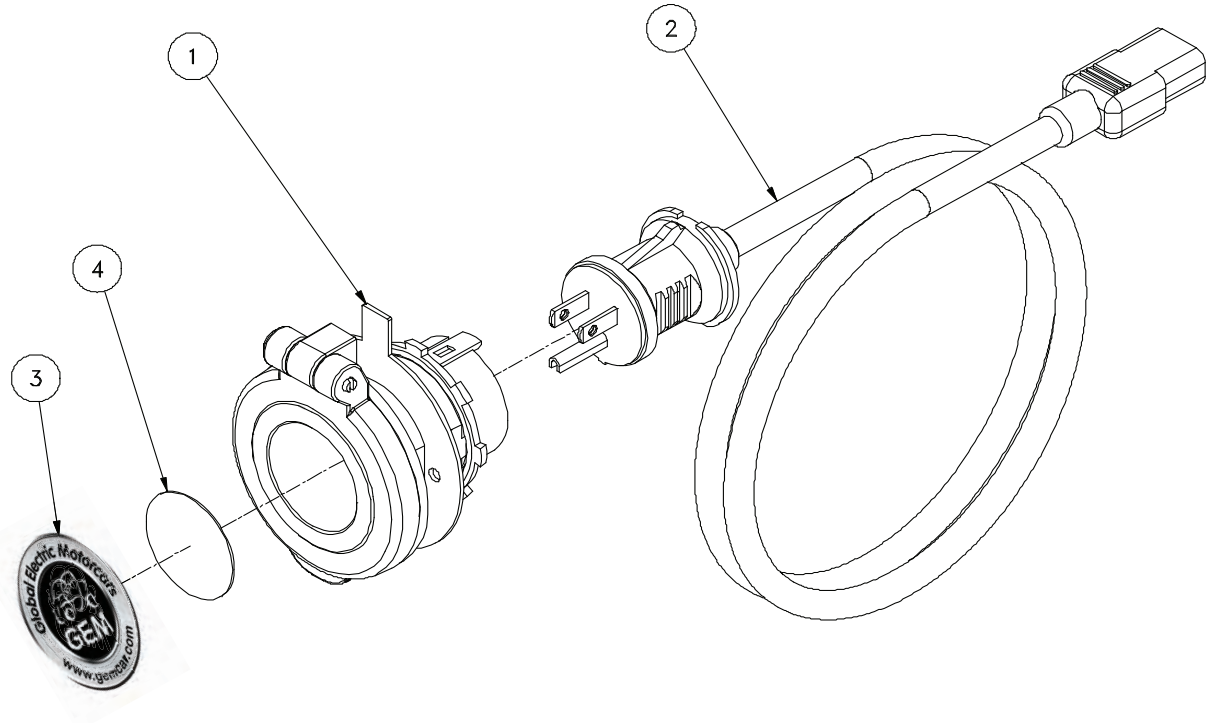
ITEM	PART NO.	DESCRIPTION	QTY.
1	0521-00071	NUT, KEPS - 1/4 - 20 UNC ZINC PLATED GR 5 ZINC PLATED	4
2	0606-00421	CONVERTER, 72V/12V - 30AMP	1



ASSY, CHARGER - 72 V 12 AMP WITH SERIAL

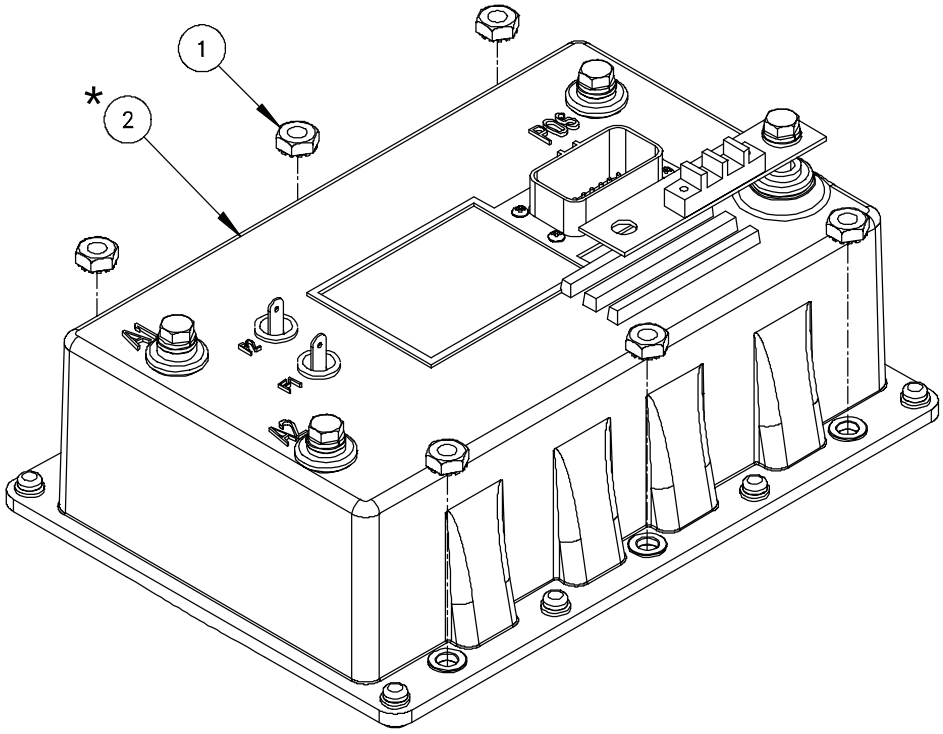
ITEM	PART NO.	DESCRIPTION	QTY.
1	0306-01135	CORD, EXTERIOR CHARGING INLET, TYPE B PLUG	1
*	0521-00071	NUT, KEPS - 1/4 - 20 UNC ZINC PLATED	4
3	0606-00775	CHARGER, 72 V - 12 AMP W/SERIAL & INTEGRATED CONVERTER - 30 A	1
4	0606-00681	SENSOR, BATTERY TEMPERATURE - DELTA Q	1

* (NOT SHOWN)



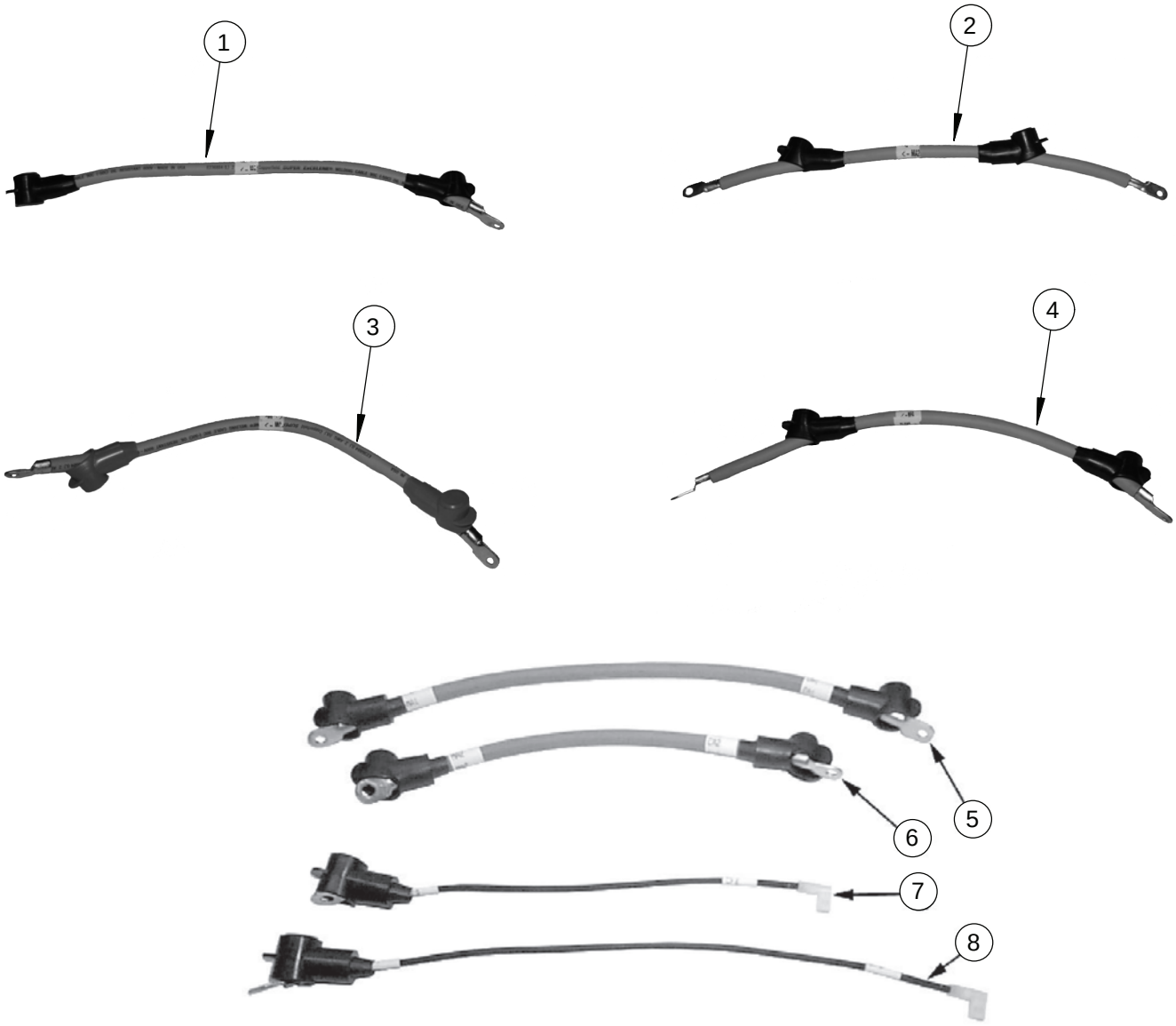
ASSY, EXTERIOR CHARGING INLET, 15A/125VAC, NEMA 5-15

ITEM	PART NO.	DESCRIPTION	QTY.
1	0110-00832	ASSY, EXTERIOR CHARGING INLET HOUSING	1
2	0306-01135	CORD, EXTERIOR CHARGING INLET, TYPE B PLUG	1
3	0350-03008	DECAL, FRONT EMBLEM	1
4	0350-01134	DECAL, EXTERIOR CHARGING INLET - FILLER	1



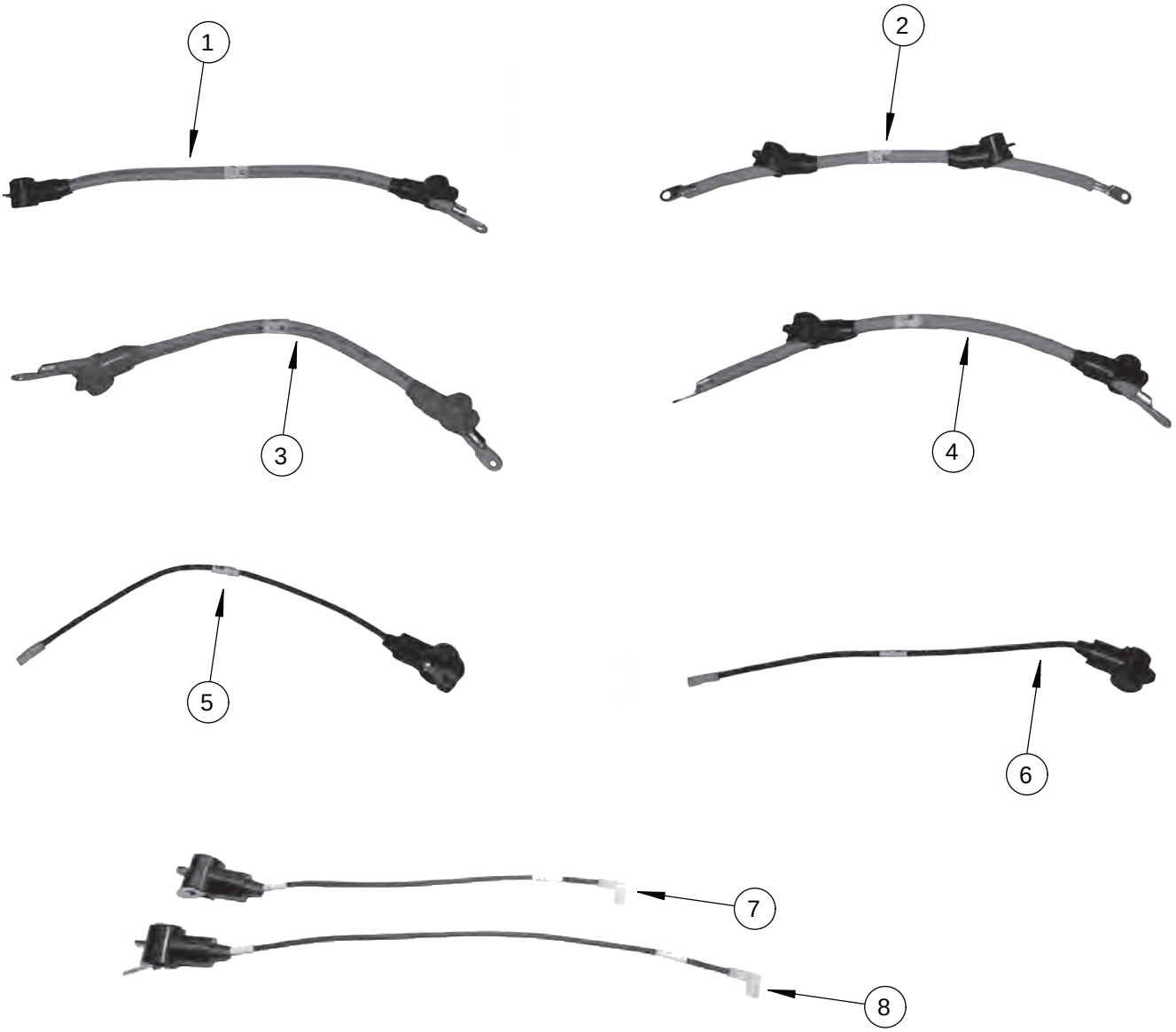
ASSY, CONTROL - ELECTRIC MOTOR 5 HP

ITEM	PART NO.	DESCRIPTION	QTY.
1	0521-00071	NUT, KEPS - 1/4 - 20 UNC ZINC PLATED GR 5 ZINC PLATED	6
*2	0606-00628	CONTROL, ELECTRIC MOTOR - 72 V T4	1
		*(When ordering a replacement controller, please specify the vehicles battery type, odometer reading and wheel/tire type and size.)	



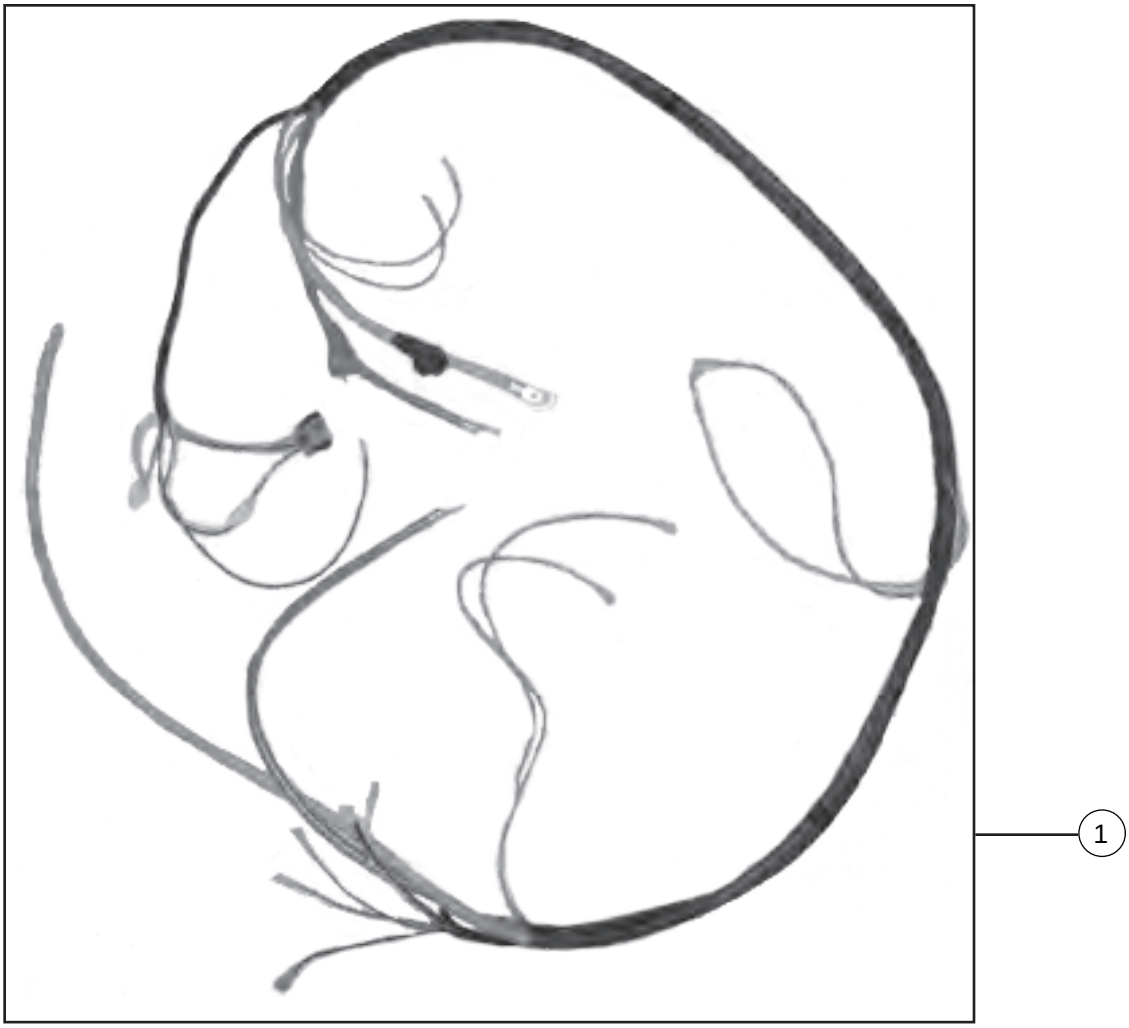
ASSY, CABLES - WITHOUT COOLING PACKAGE

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-02948	ASSY, CABLE - MC+ TO DSW	1
2	0106-03200	ASSY, CABLE MC- TO POS	1
3	0106-01040	ASSY, CABLE NEG TO 72 GND	1
4	0106-03113	ASSY, CABLE DSW - TO +72	1
5	0106-01047	ASSY, CABLE MA1 TO CA1	1
6	0106-01048	ASSY, CABLE MA2 TO CA2	1
7	0106-01049	ASSY, CABLE MF2 TO CF2	1
8	0106-01050	ASSY, CABLE MF1 TO CF1	1



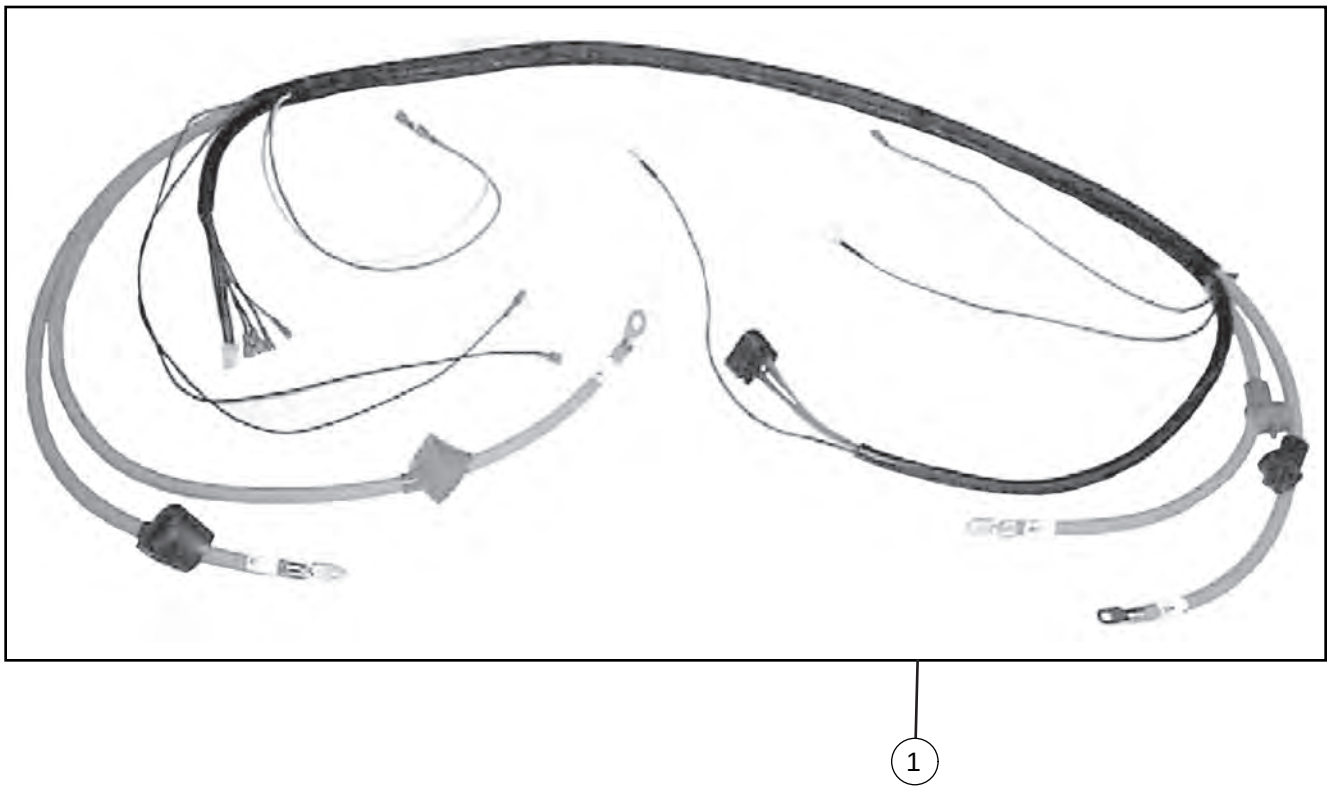
ASSY, CABLES - WITH COOLING PACKAGE

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-02948	ASSY, CABLE MC+ TO DSW	1
2	0106-03200	ASSY, CABLE MC- TO POS	1
3	0106-01040	ASSY, CABLE NEG TO 72 GND	1
4	0106-01049	ASSY, CABLE MF2 TO CF2	1
5	0106-01050	ASSY, CABLE MF1 TO CF1	1
6	0106-03113	ASSY, CABLE DSW TO +72	1
7	0106-02056	ASSY, CABLE MA1 TO CA1	1
8	0106-02057	ASSY, CABLE MA2 TO CA2	1



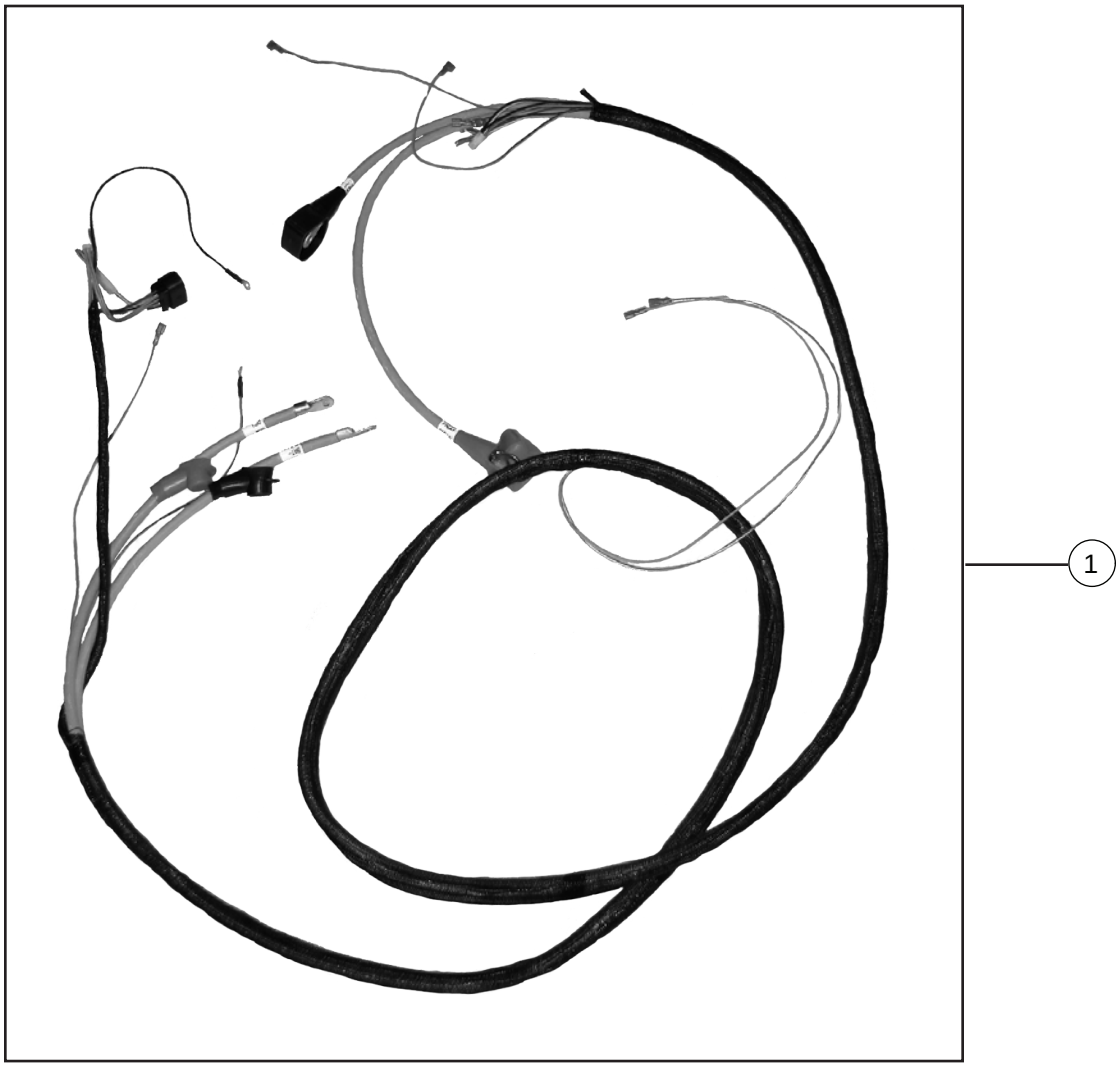
ASSY, WIRE HARNESS- MAIN REAR POWER-2 PASS

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-03108	ASSY, WIRE HARNESS - REAR GEM e2, GEM eS, GEM eL, GEM eL XD	1



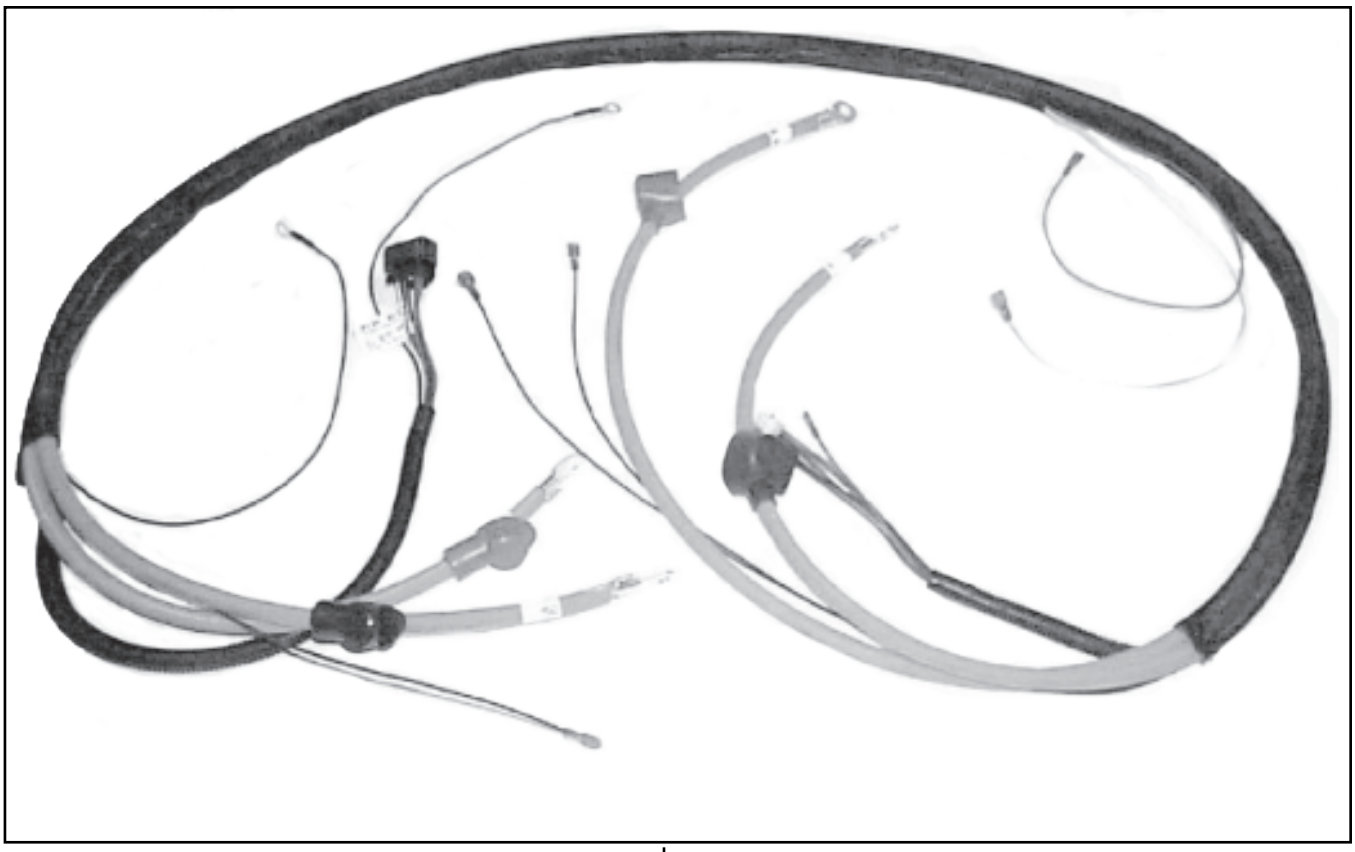
ASSY, WIRE HARNESS - MAIN REAR POWER-GEM e6® WITH S OPTION

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-03111	ASSY, WIRE HARNESS REAR, GEM e6S	1



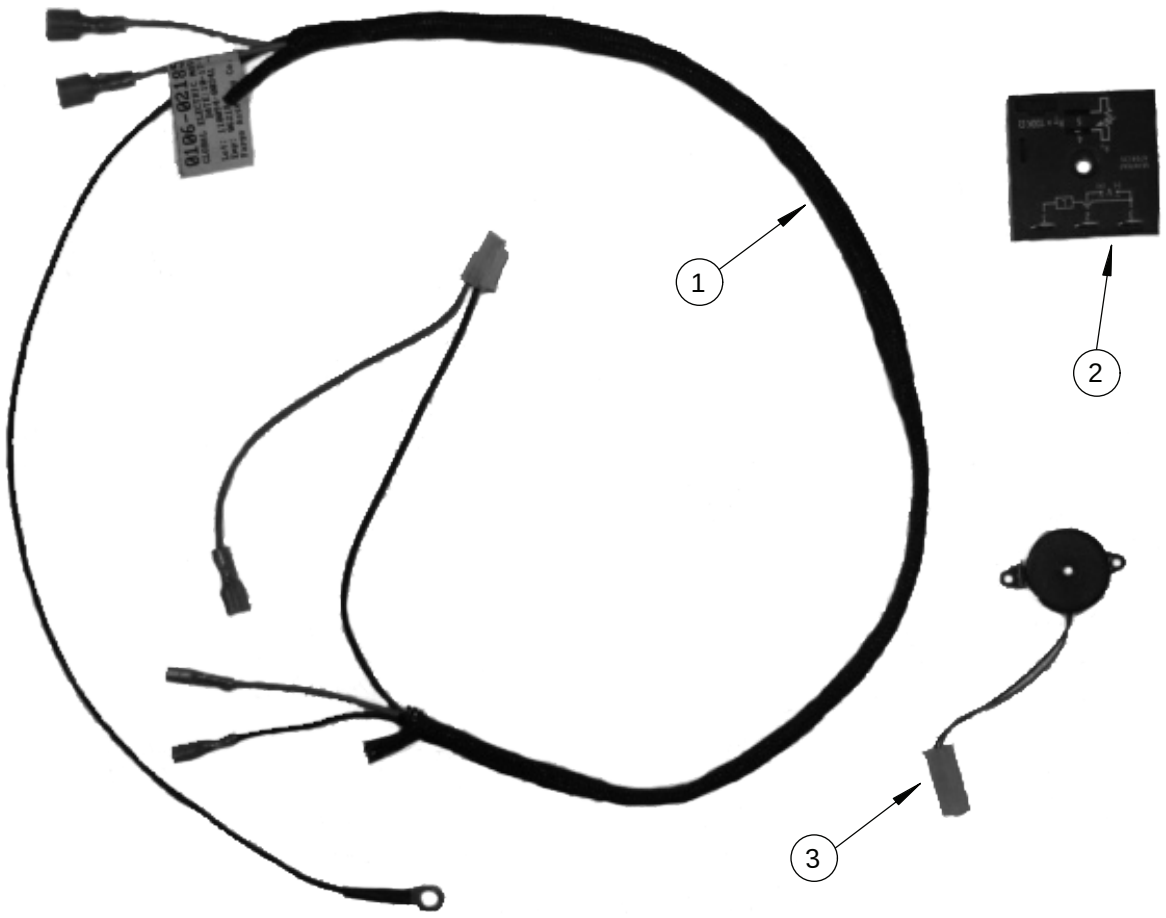
ASSY, WIRE HARNESS - MAIN REAR POWER-GEM e6®

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-03110	ASSY, WIRE HARNESS - REAR, GEM e6®	1



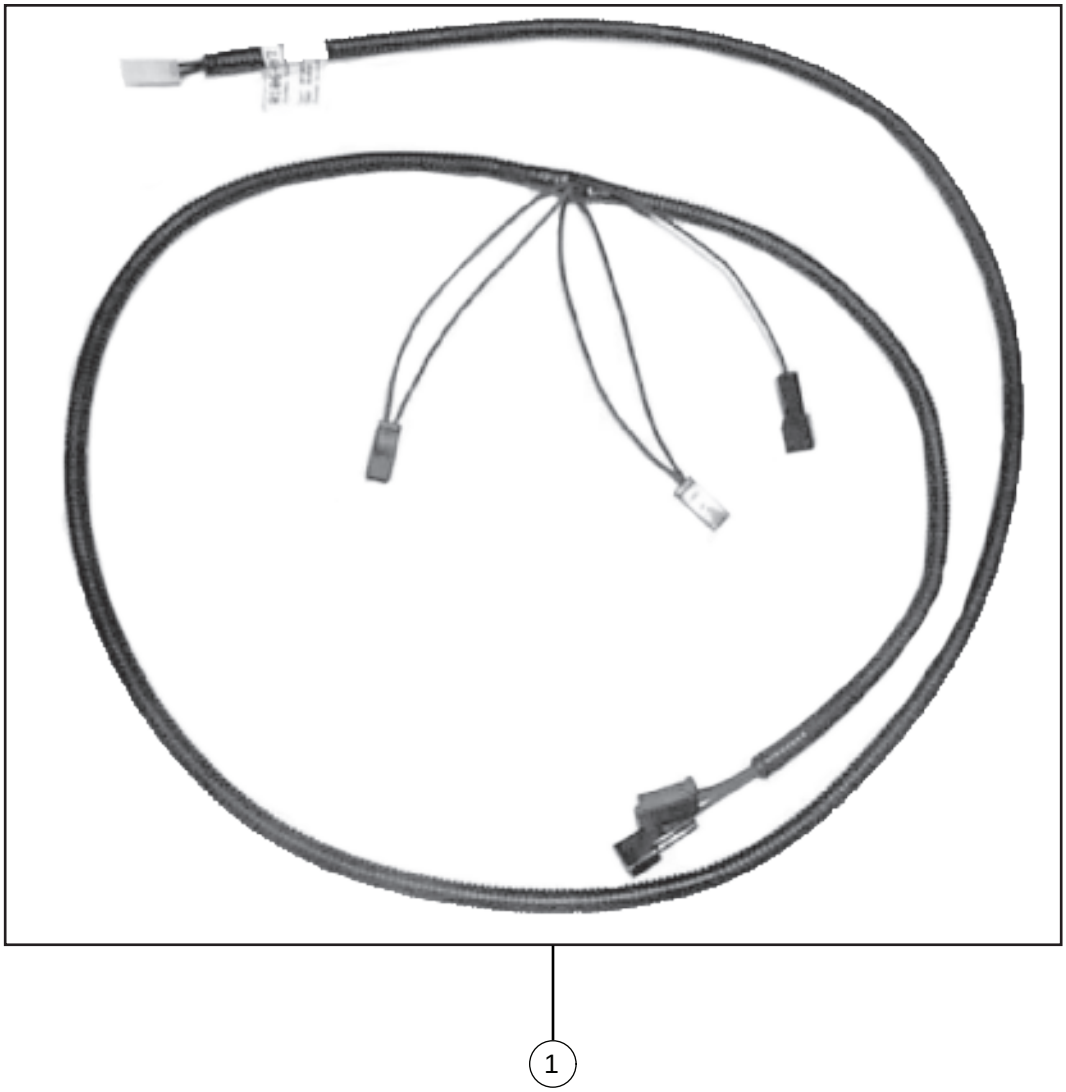
ASSY, WIRE HARNESS - MAIN REAR POWER-GEM e4

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-03109	ASSY, WIRE HARNESS - REAR - GEM e4	1



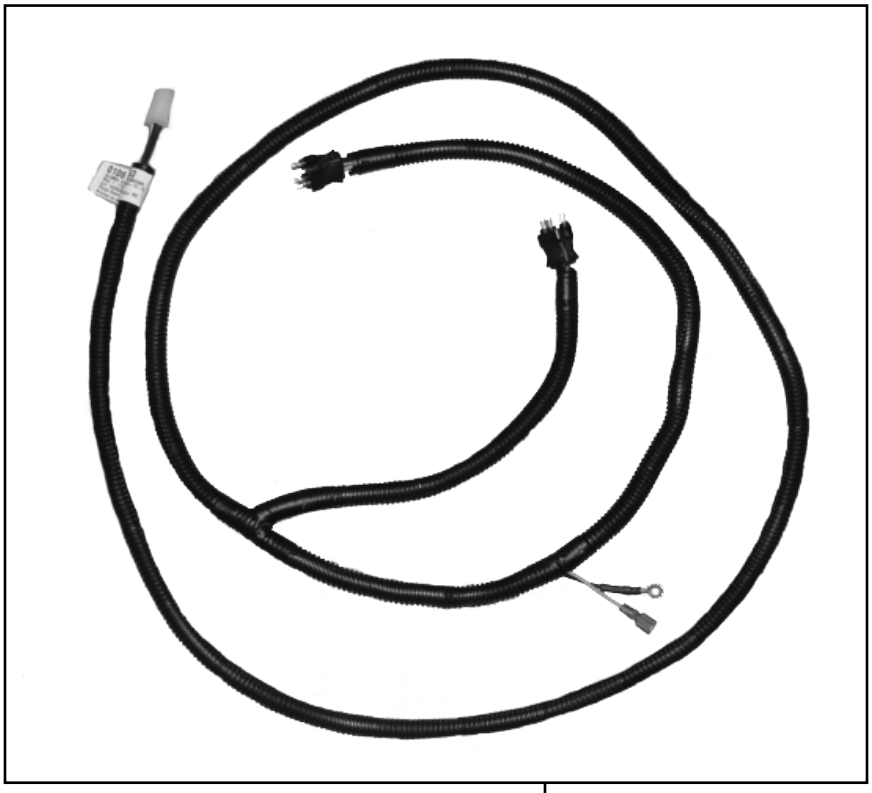
ASSY, WIRE HARNESS-TURN SIGNAL ALARM

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-02185	ASSY, TURN SIGNAL REMINDER HARNESS	1
2	0606-00697	RELAY, 12V, 1A - 45S DELAY ON MAKE	1
3	0106-02186	ASSY, BUZZER, 12 VDC - 2500HZ	1



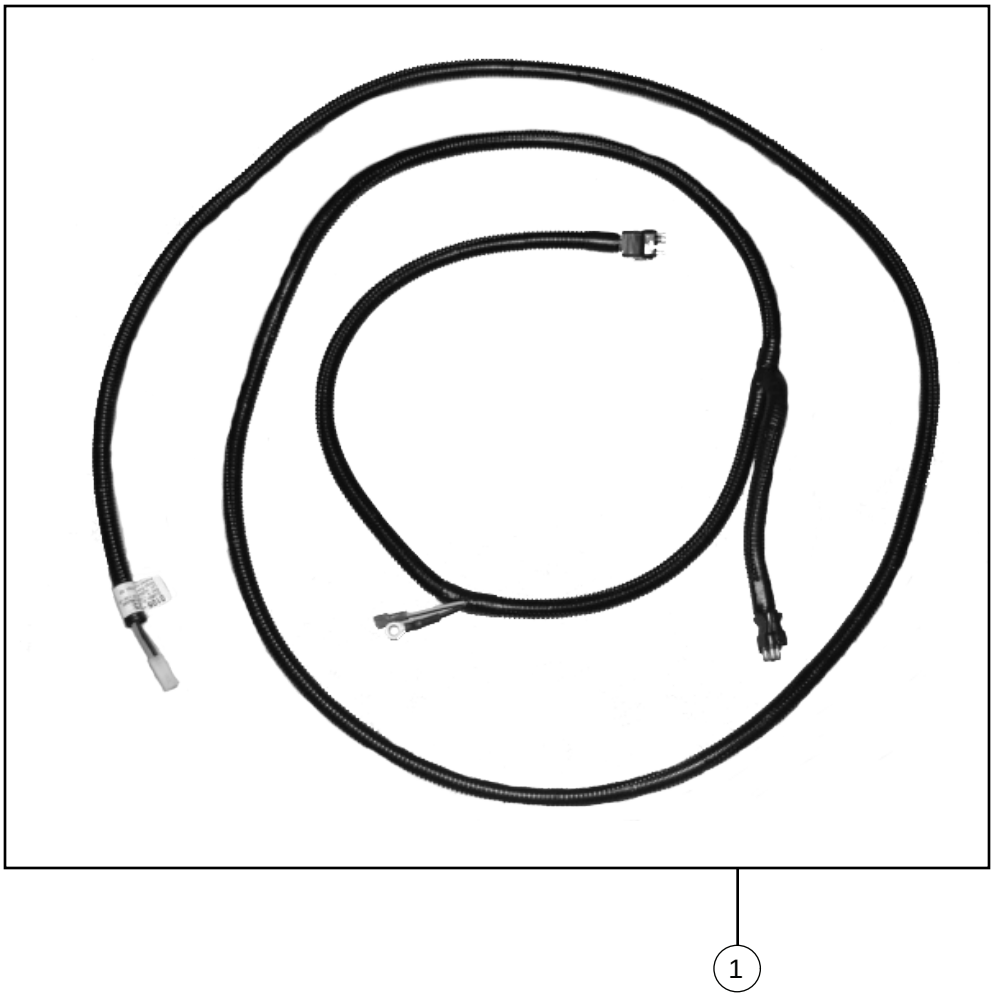
ASSY, WIRE HARNESS-TAILLIGHT

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-01757	ASSY, WIRE HARNESS - TAILLIGHT - SPAT	1



ASSY, WIRE HARNESS-TAILLAMP GEM eS, GEM e6®

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-03353	ASSY, WIRE HARNESS - TAILLAMP GEM eS, GEM e6®	1



ASSY, WIRE HARNESS-TAILLAMP GEM eL, GEM eL XD

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-03125	ASSY, WIRE HARNESS - TAILLAMP GEM eL, GEM eL XD	1

ASSY, WIRE HARNESS - GEM e2

ITEM	PART NO.	DESCRIPTION	QTY.
(-)	0106-02177	ASSY, WIRE HARNESS - FRONT	1
(-)	0106-01027	ASSY, WIRE HARNESS - CONVERTER	1
(-)	0106-02176	ASSY, WIRE HARNESS - CONTROLLER	1
EU	0106-03124	ASSY, WIRE HARNESS - CONTROLLER	1
(-)	0106-01757	ASSY, WIRE HARNESS - TAIL LIGHT -SPAT	1
(-)	0106-03108	ASSY, WIRE HARNESS - REAR, GEM e2 GEM eS	1
(-)	0106-02184	ASSY, WIRE HARNESS - PARK BRAKE	1
(-)	0106-02185	ASSY, WIRE HARNESS - TURN SIGNALS	1
(-)	0106-01030	ASSY, WIRE HARNESS - STEERING COLUMN	1
*	0106-02217	ASSY, WIRE HARNESS - HEADLIGHT - 07	1
EU	0106-01305	ASSY, WIRE HARNESS - HEADLIGHT	1

ASSY, WIRE HARNESS - GEM e4

ITEM	PART NO.	DESCRIPTION	QTY.
(-)	0106-02177	ASSY, WIRE HARNESS - FRONT	1
(-)	0106-01027	ASSY, WIRE HARNESS - CONVERTER	1
(-)	0106-02176	ASSY, WIRE HARNESS - CONTROLLER	1
EU	0106-03124	ASSY, WIRE HARNESS - CONTROLLER	1
(-)	0106-01757	ASSY, WIRE HARNESS - TAIL LIGHT-SPAT	1
(-)	0106-03109	ASSY, WIRE HARNESS - REAR, GEM e4	1
(-)	0106-02184	ASSY, WIRE HARNESS - PARK BRAKE	1
(-)	0106-02185	ASSY, WIRE HARNESS - TURN SIGNALS - REMINDER - TIMER	1
(-)	0106-01030	ASSY, WIRE HARNESS - STEERING COLUMN	1
*	0106-02217	ASSY, WIRE HARNESS - HEADLIGHT - 07	1
EU	0106-01305	ASSY, WIRE HARNESS - HEADLIGHT	1

ASSY, WIRE HARNESS - GEM e6®

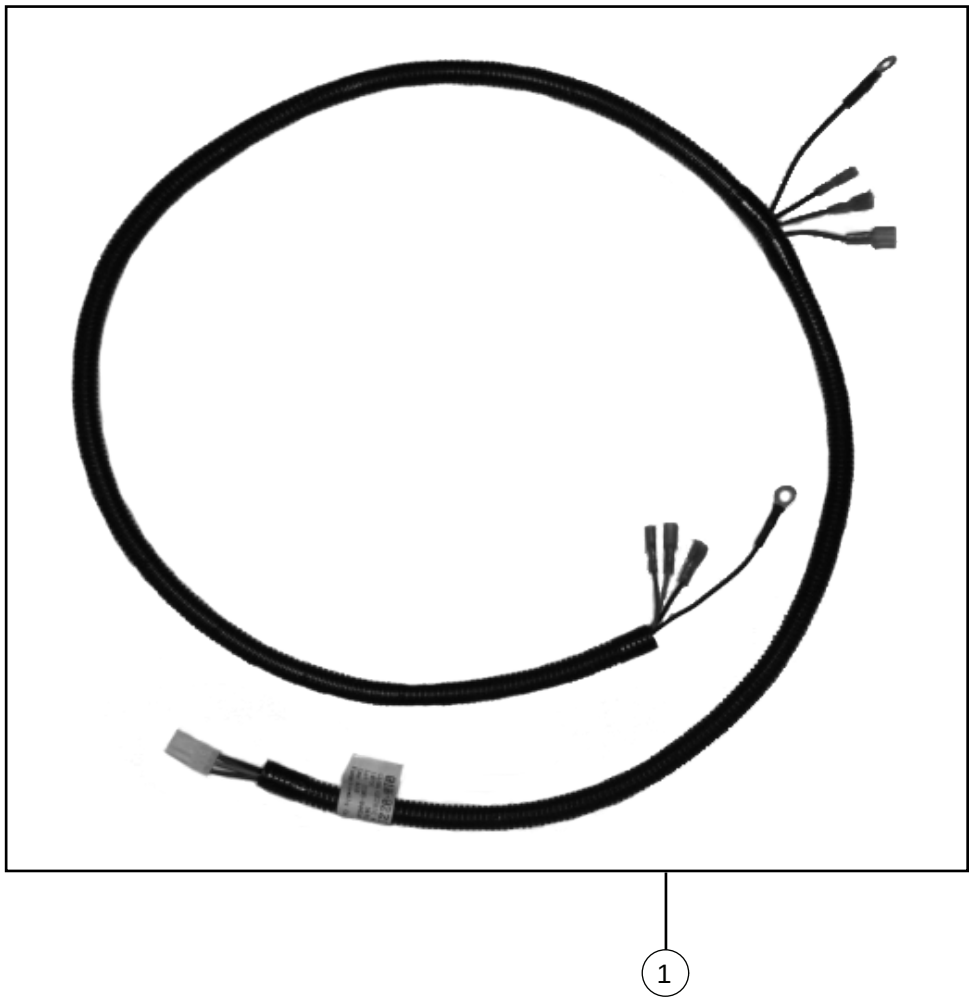
ITEM	PART NO.	DESCRIPTION	QTY.
(-)	0106-03110	ASSY, WIRE HARNESS - REAR , GEM e6®	1
(-)	0106-03111	ASSY, WIRE HARNESS - REAR , GEM e6S	1
(-)	0106-02177	ASSY, WIRE HARNESS - FRONT	1
(-)	0106-01027	ASSY, WIRE HARNESS - CONVERTER	1
(-)	0106-02176	ASSY, WIRE HARNESS - CONTROLLER	1
EU	0106-03124	ASSY, WIRE HARNESS - CONTROLLER	1
(-)	0106-02184	ASSY, WIRE HARNESS - PARK BRAKE	1
(-)	0106-01757	ASSY, WIRE HARNESS - TAIL LIGHT-SPAT	1
(-)	0106-03353	ASSY WIRE HARNESS - TAIL LIGHT	1
(-)	0106-02185	ASSY, WIRE HARNESS - TURN SIGNALS ALARM	1
(-)	0106-01030	ASSY, WIRE HARNESS - STEERING COLUMN	1
*	0106-02217	ASSY, WIRE HARNESS - HEADLIGHT - 07	1
EU	0106-01305	ASSY, WIRE HARNESS - HEADLIGHT	1

ASSY, WIRE HARNESS - GEM eS

ITEM	PART NO.	DESCRIPTION	QTY.
(-)	0106-02177	ASSY, WIRE HARNESS - FRONT	1
(-)	0106-01027	ASSY, WIRE HARNESS - CONVERTER	1
(-)	0106-02176	ASSY, WIRE HARNESS - CONTROLLER	1
EU	0106-03124	ASSY, WIRE HARNESS - CONTROLLER	1
(-)	0106-03108	ASSY, WIRE HARNESS - MAIN REAR GEM e2, GEM eS	1
(-)	0106-03353	ASSY, WIRE HARNESS - TAIL LAMP	1
EU	0106-01617	ASSY, WIRE HARNESS - TAIL LIGHT- EU	1
(-)	0106-02184	ASSY, WIRE HARNESS - PARK BRAKE	1
(-)	0106-02185	ASSY, WIRE HARNESS - TURN SIGNALS	1
(-)	0106-01030	ASSY, WIRE HARNESS - STEERING COLUMN	1
*	0106-02217	ASSY, WIRE HARNESS - HEADLIGHT - 07	1
EU	0106-01305	ASSY, WIRE HARNESS - HEADLIGHT	1

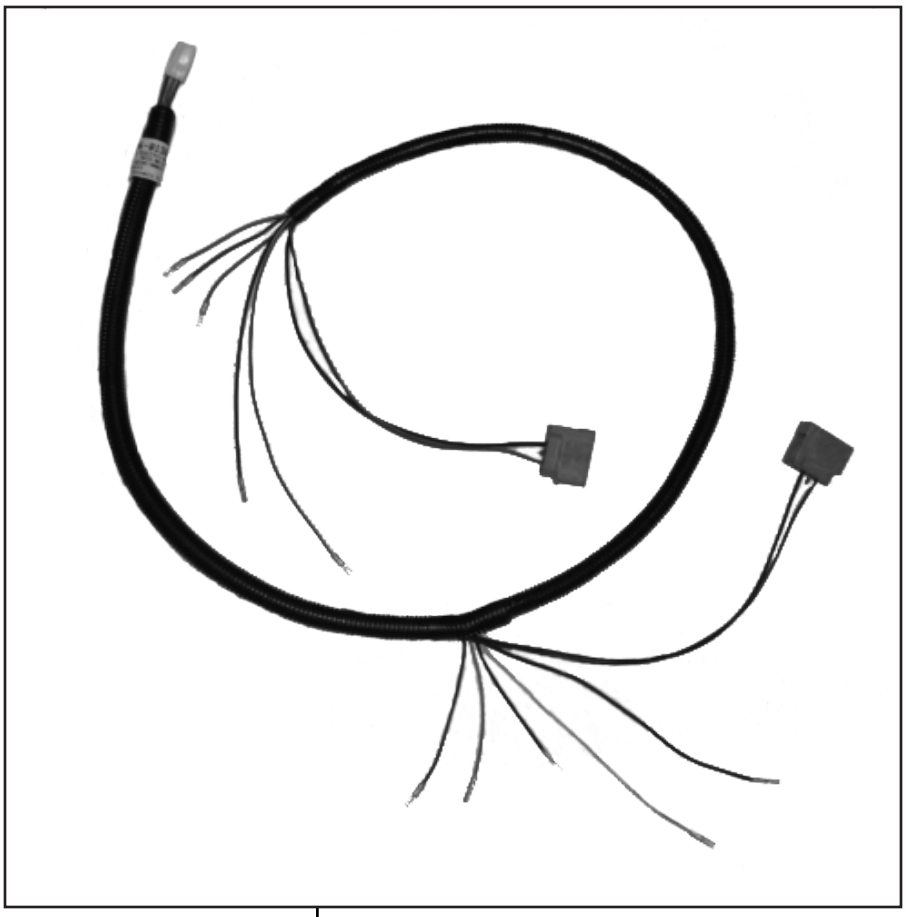
ASSY, WIRE HARNESS - GEM eL & GEM eL XD

ITEM	PART NO.	DESCRIPTION	QTY.
(-)	0106-02177	ASSY, WIRE HARNESS - FRONT	1
(-)	0106-01027	ASSY, WIRE HARNESS - CONVERTER	1
(-)	0106-02176	ASSY, WIRE HARNESS - CONTROLLER	1
EU	0106-03124	ASSY, WIRE HARNESS - CONTROLLER	1
(-)	0106-03108	ASSY, WIRE HARNESS - REAR. GEM eL	1
(-)	0106-03125	ASSY, WIRE HARNESS - TAIL LAMP	1
EU	0106-01408	ASSY, WIRE HARNESS - TAIL LIGHT	1
(-)	0106-02184	ASSY, WIRE HARNESS - PARK BRAKE	1
(-)	0106-02185	ASSY, WIRE HARNESS - TURN SIGNALS	1
(-)	0106-01030	ASSY, WIRE HARNESS - STEERING COLUMN	1
*	0106-02217	ASSY, WIRE HARNESS - HEADLIGHT - 07	1
EU	0106-01305	ASSY, WIRE HARNESS - HEADLIGHT	1



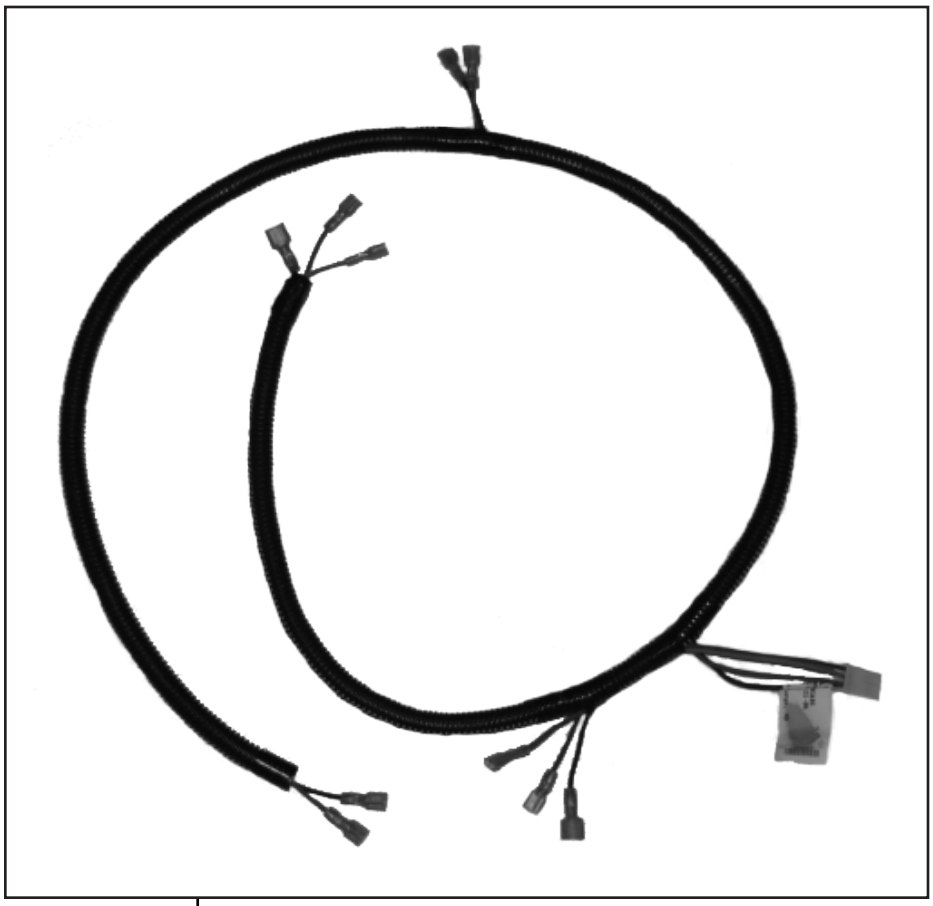
ASSY, WIRE HARNESS HEADLIGHT, SINGLE BEAM

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-02217	ASSY, WIRE HARNESS HEADLIGHT, SINGLE BEAM	1



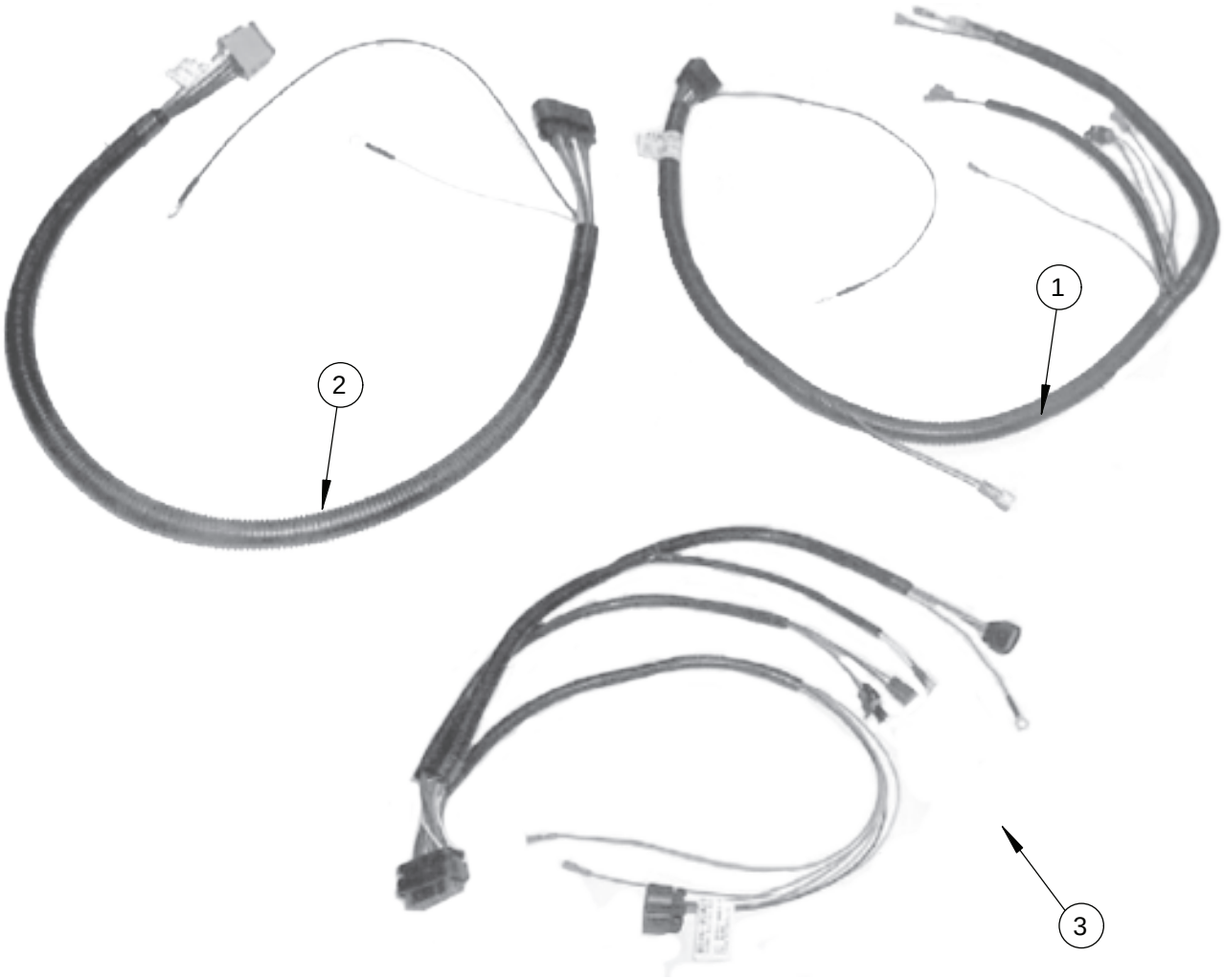
ASSY, WIRE HARNESS HEADLIGHT, DUAL BEAM

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-01305	ASSY, WIRE HARNESS HEADLIGHT, DUAL BEAM	1



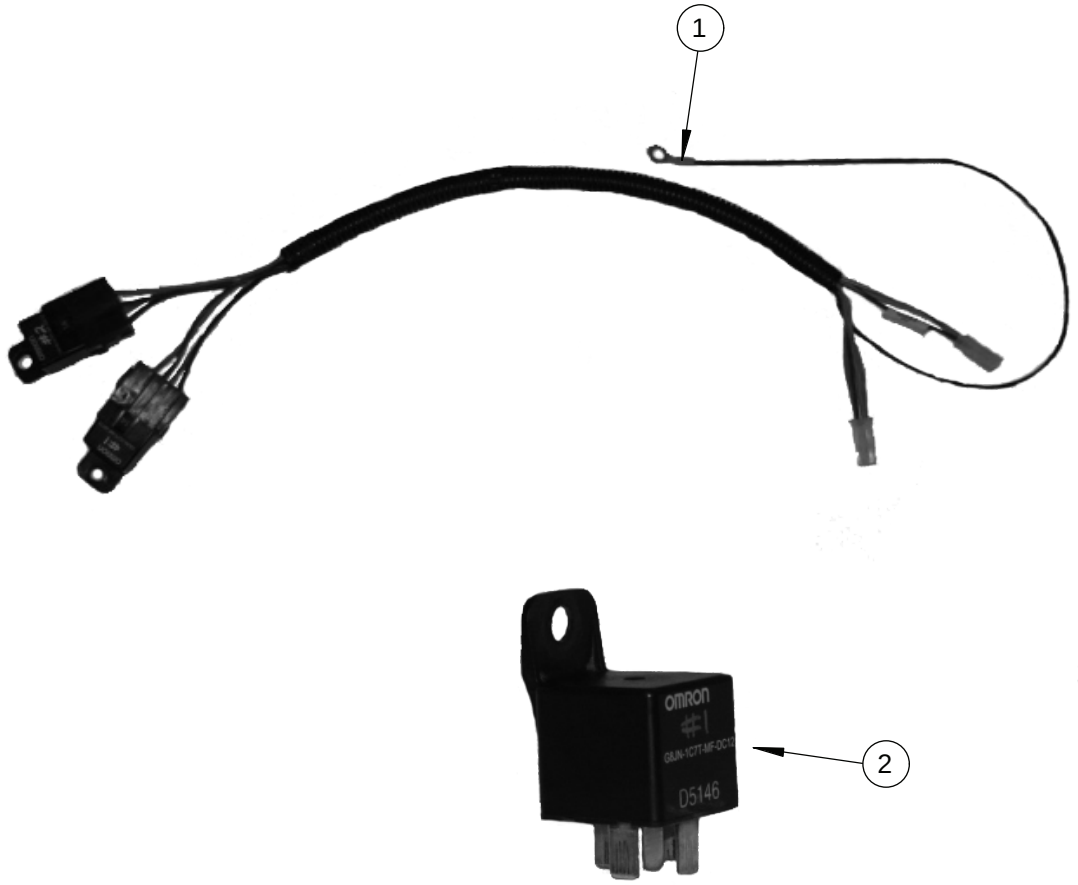
ASSY, WIRE HARNESS HEADLIGHT, NEW YORK

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-02219	ASSY, WIRE HARNESS HEADLIGHT, NEW YORK	1



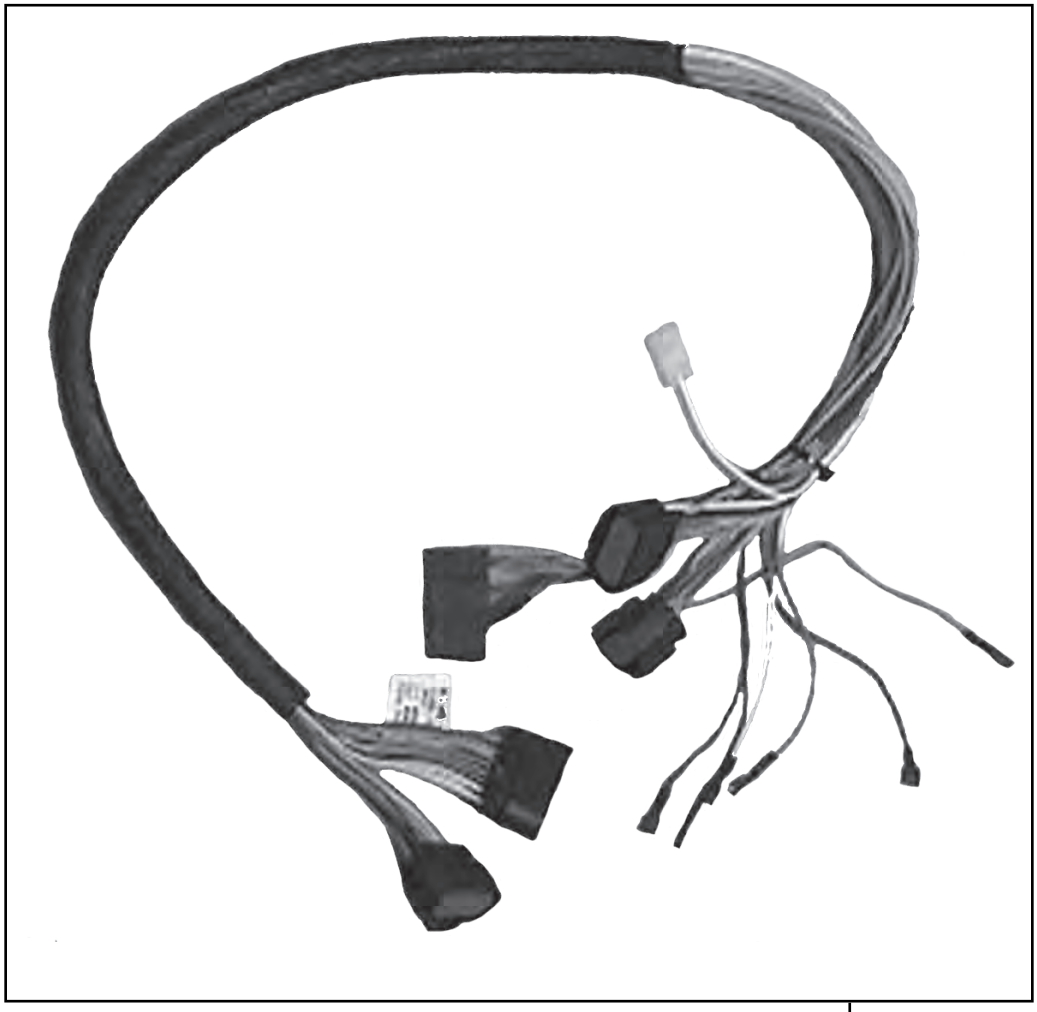
ASSY, WIRE HARNESS

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-02177	ASSY, WIRE HARNESS - FRONT	1
2	0106-01027	ASSY, WIRE HARNESS - CONVERTER	1
3	0106-02176	ASSY, WIRE HARNESS - CONTROLLER	1



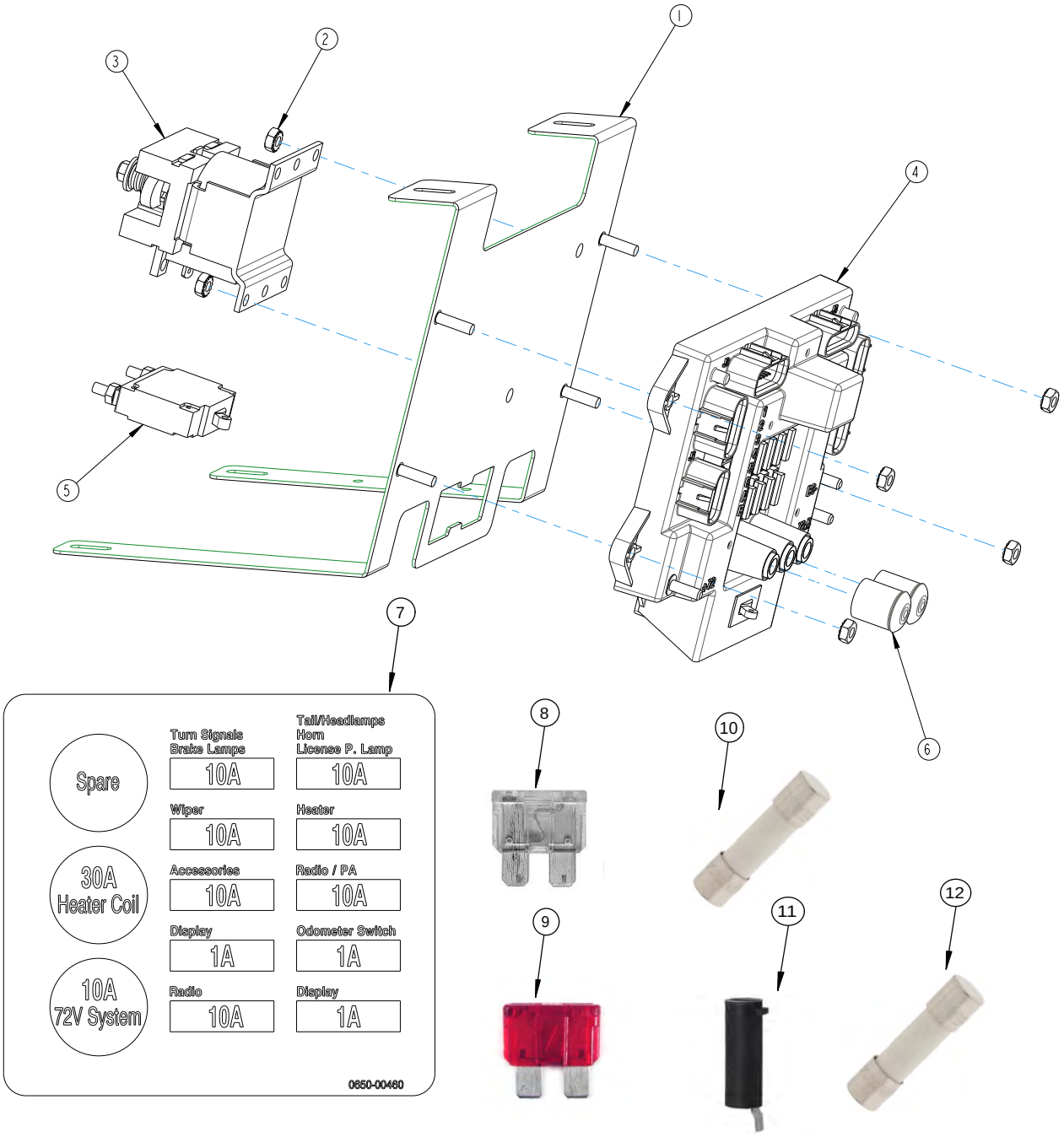
ASSY, WIRE HARNESS PARK BRAKE

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-02184	ASSY, WIRE HANRESS - PARK BRAKE	1
2	0606-00868	RELAY, PARK BRAKE - SPDT 12 VDC	1



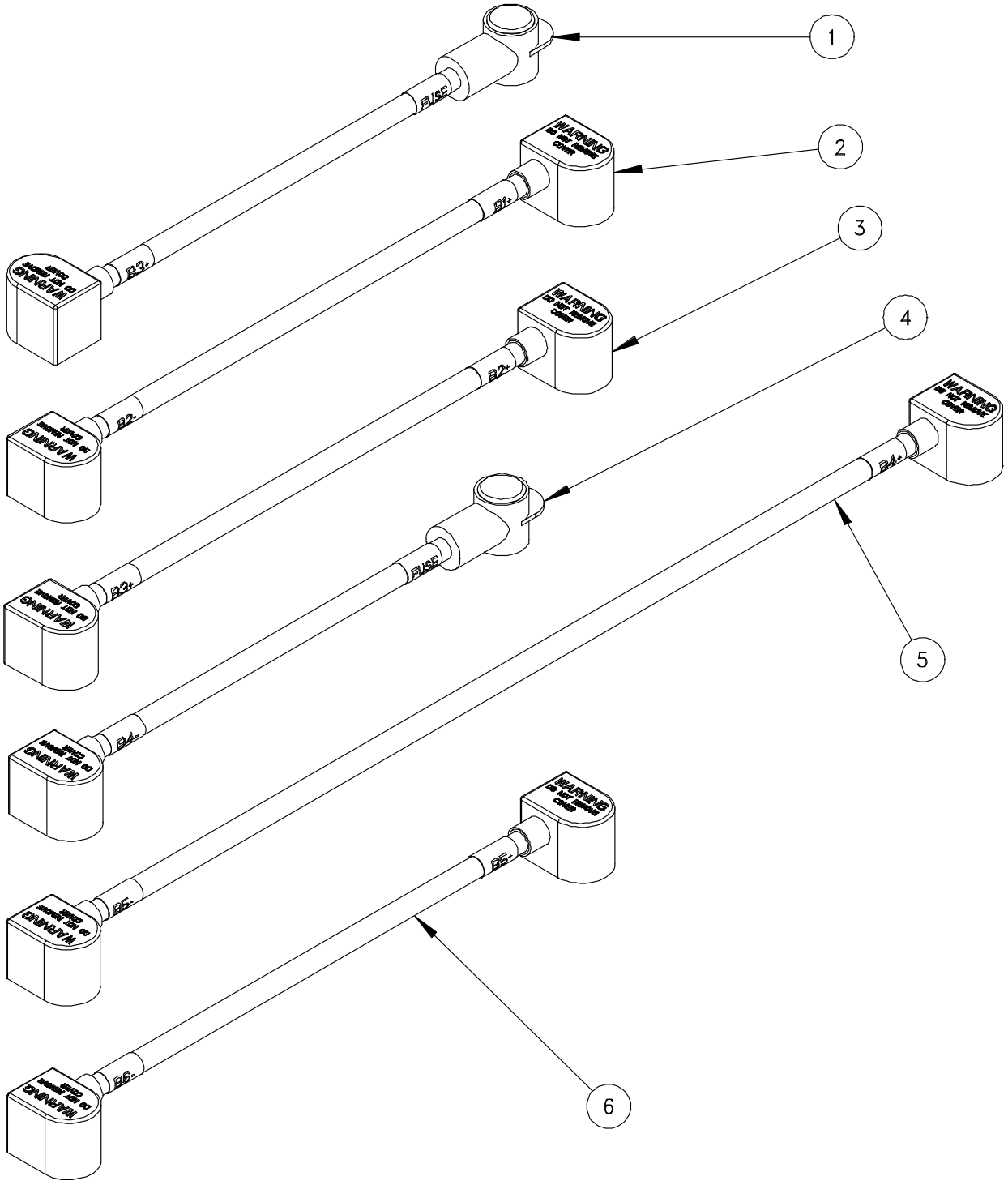
ASSY, WIRE HARNESS STEERING COLUMN

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-01030	ASSY, WIRE HARNESS - STEERING COLUMN	1



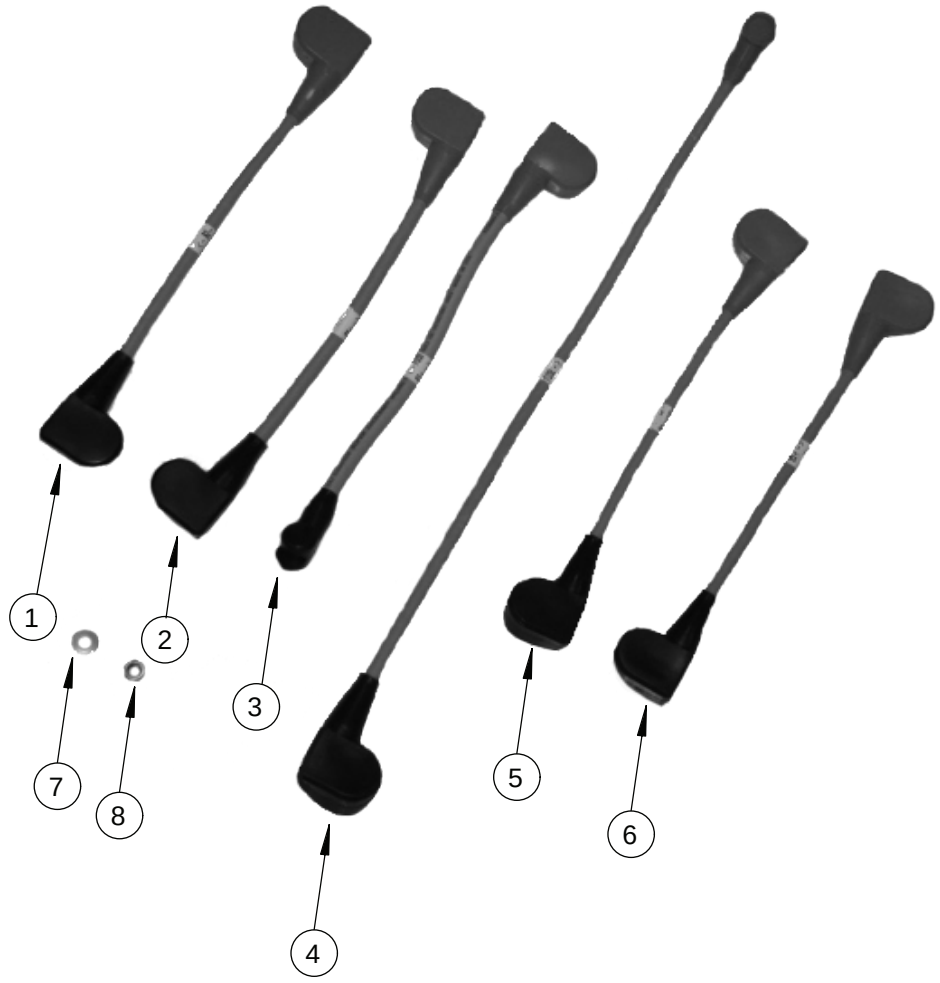
ASSY, PSDM TO DASH SUPPORT

ITEM	PART NO.	DESCRIPTION	QTY.
1	0151-01283	ASSY, PSDM PLATE	1
2	0521-00071	NUT, KEPS - 1/4 - 20 UNC ZINC PLATED	6
3	0606-00420	CONTACTOR, MAIN - 100A	1
4	0606-00436	MODULE, POWER & SIGNAL DISTRIBUTION PSDM	1
5	0606-00445	SWITCH, DISCONNECT - 100A	1
6	0610-00782	CAP, VINYL - 8/12” ID X 1: LENGTH, BLACK W/FLANGE	2
7	0650-00460	DECAL, FUSE BLOCK - VIN37417 TO CURRENT	1
8	0606-00476	FUSE, ATC-1	3
9	0606-00293	FUSE, ATC-10	7
10	0606-00474	FUSE, CARTRIDGE - 10 AMP SLO-BLO	1
11	0606-00454	CAPS, FUSE HOLDER	3
12	0606-00515	FUSE, CERAMIC TUBE - 30A SLO- BLO	1



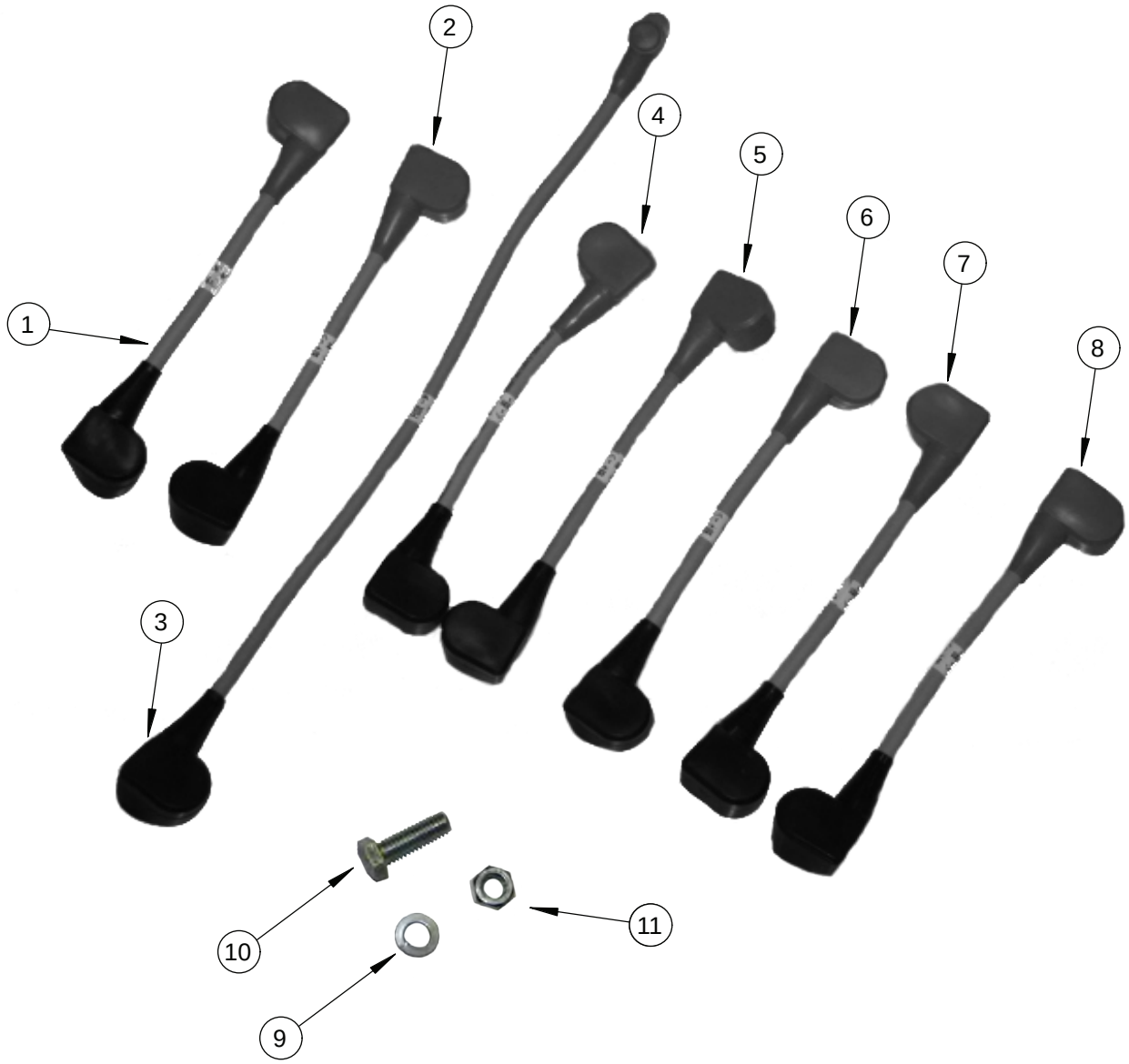
ASSY, BATTERY CABLE

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-01036	ASSY, CABLE B3+ TO FUSE	1
2	0106-01042	ASSY, CABLE B1+ TO B2-	1
3	0106-01043	ASSY, CABLE B2+ TO B3-	1
4	0106-01044	ASSY, CABLE FUSE TO B4-	1
5	0106-01045	ASSY, CABLE B4+ TO B5-	1
6	0106-01046	ASSY, CABLE B5+ TO B6-	1



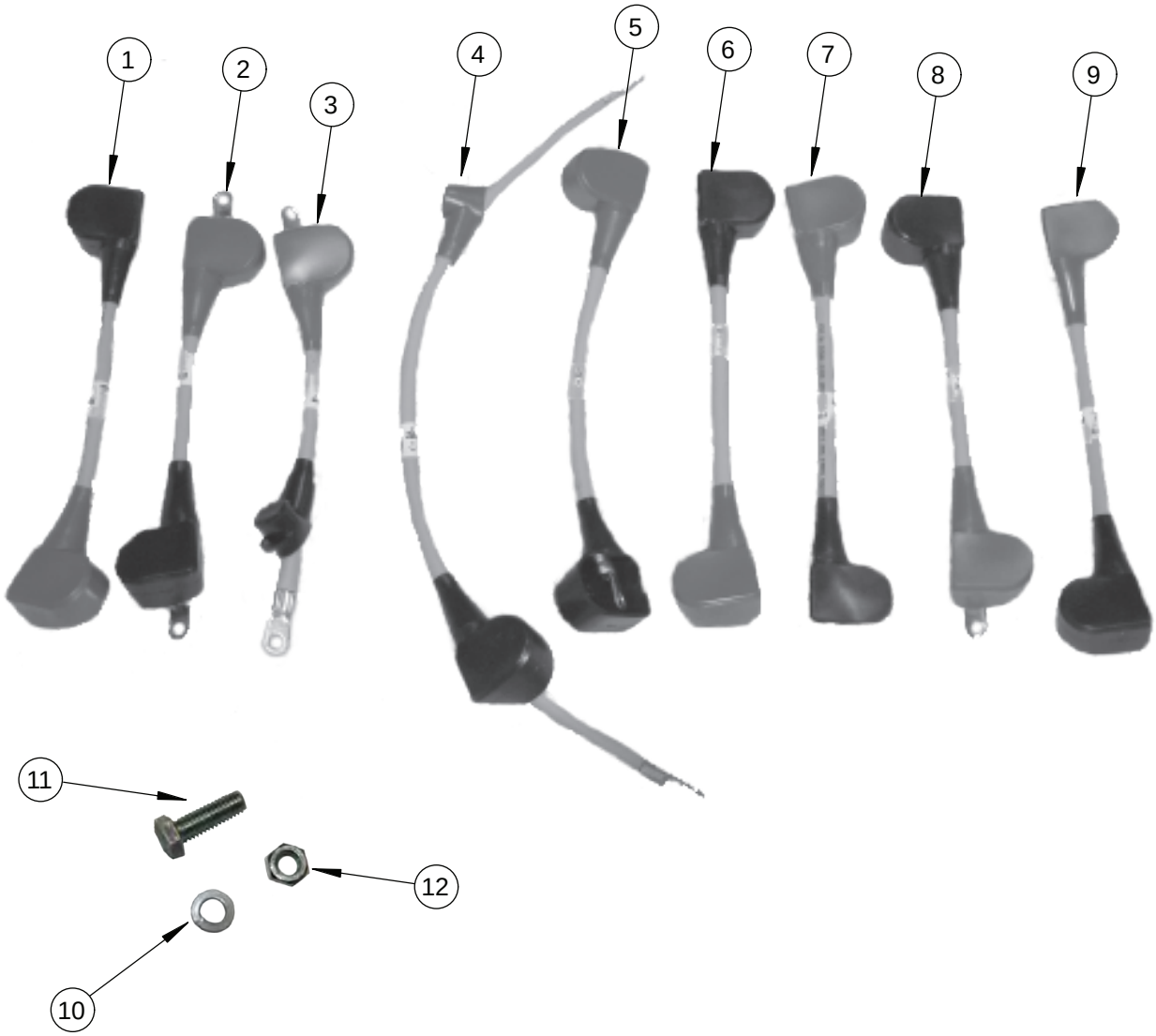
ASSY, BATTERY INTERCONNECTS

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-02244	ASSY, CABLE, 3/8” RING - B1+ TO B2	1
2	0106-02245	ASSY, CABLE, 3/8” RING - B2+ TO B3	1
3	0106-02246	ASSY, CABLE, 3/8” RING - B3+ TO FUSE	1
4	0106-02247	ASSY, CABLE 3/8” RING - FUSE TO B4-	1
5	0106-02248	ASSY, CABLE, 3/8” RING - B4+ TO B5-	1
6	0106-02249	ASSY, CABLE 3/8” RING - B5+ TO B6-	1
7	0524-00478	WASHER, CONICAL ID 0.380, OD 0.750, H 0.059, T 0.040	12
8	0521-00335	NUT, 3/8-16 FIN. HEX NUT, 18-8 STAINLESS	12



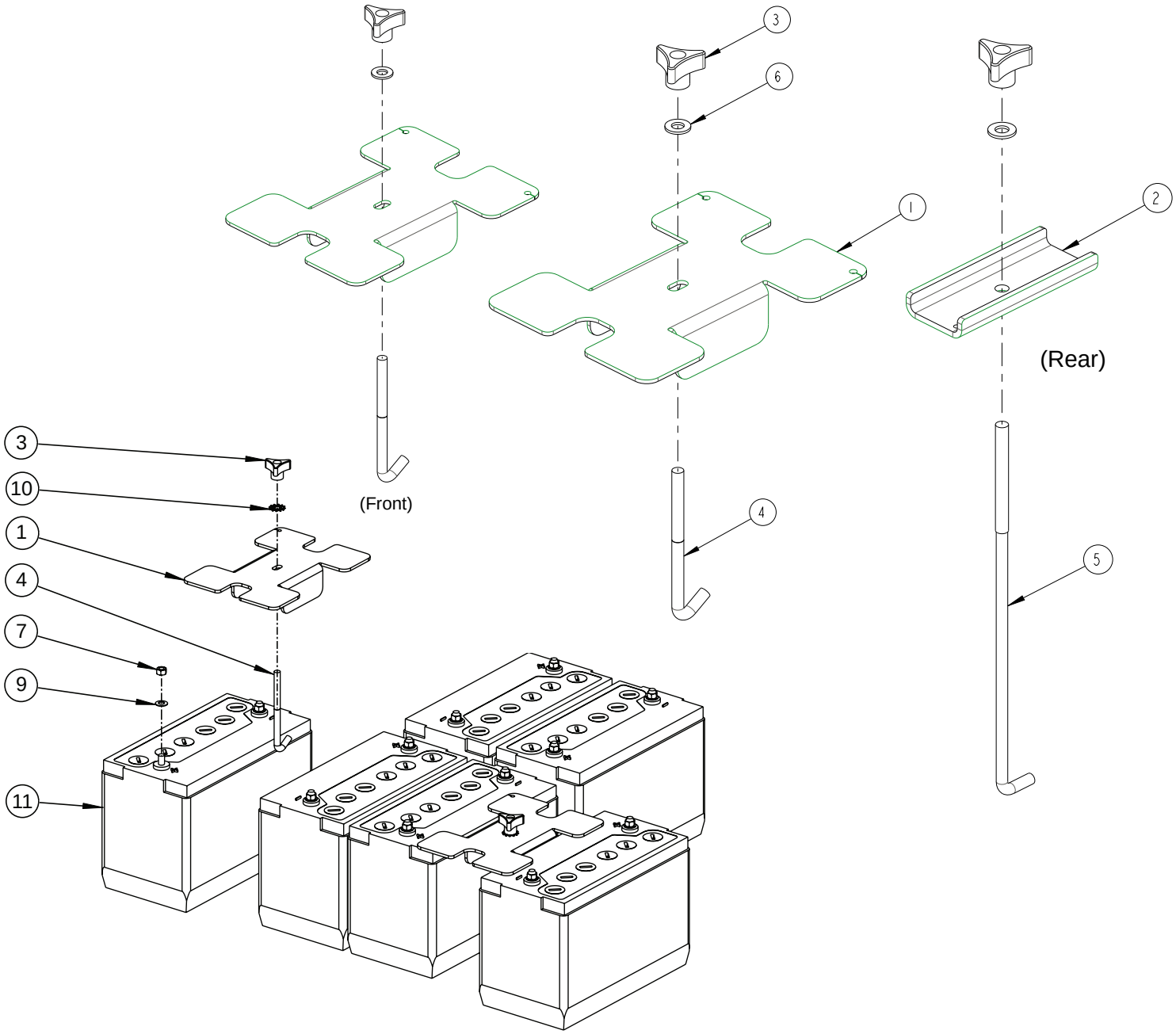
ASSY, BATTERY INTERCONNECTS

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-02235	ASSY, CABLE, 5/16” RING - B1+ TO B2	1
2	0106-02236	ASSY CABLE, 5/16” RING - B2+ TO B3-	1
3	0106-04396	ASSY CABLE, 5/16” RING - FUSE TO B4-	1
4	0106-02239	ASSY, CABLE, 5/16” RING - B4+ TO B5-	1
5	0106-02240	ASSY, CABLE, 5/16” RING - B5+ TO B6-	1
6	0106-02241	ASSY, CABLE, 5/16” RING - B6+ TO B7-	1
7	0106-02242	ASSY, CABLE, 5/16” RING - B7+ TO B8-	1
8	0106-02243	ASSY, CABLE, 5/16” RING - B8+ TO B9-	1
9	0524-00081	WASHER, LOCK 5/16 ZINC PLATED	18
10	0522-00016	BOLT, HEX 5/16-18 X 1 GRD 5	18
11	0521-00031	NUT, HEX 5/16-18 UNC GRD 5	18



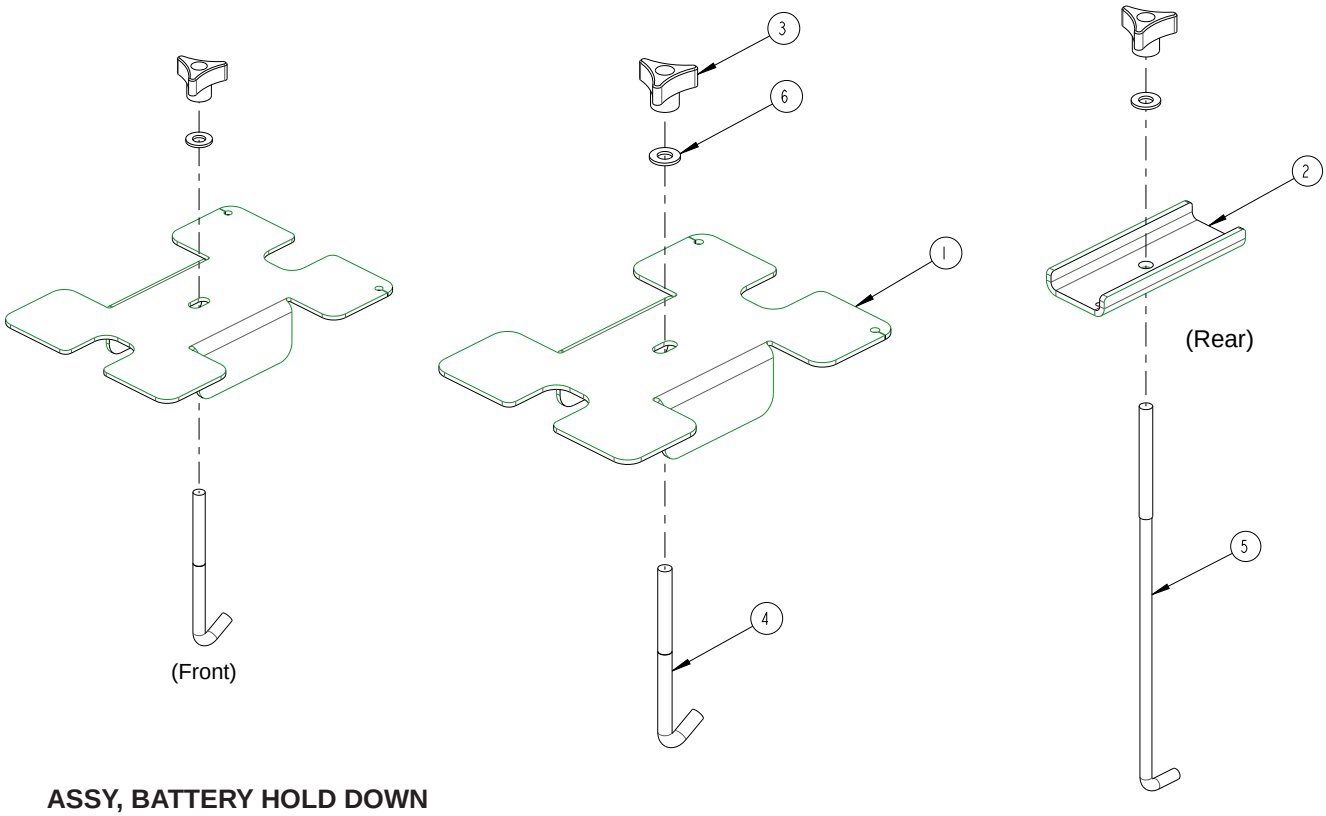
ASSY, BATTERY INTERCONNECTS - GEM eL XD 8 VOLT

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-02235	ASSY, CABLE 5/16 RING - B1+ TO B2-	1
2	0106-02236	ASSY, CABLE 5/16 RING - B2+ TO B3-	1
3	0106-02237	ASSY, CABLE 5/16 RING - B3+ TO FUSE	1
4	0106-02238	ASSY, CABLE 5/16 RING -FUSE TO B4-	1
5	0106-02239	ASSY, CABLE 5/16 RING - B4+ TO B5-	1
6	0106-02240	ASSY, CABLE 5/16 RING - B5+ TO B6-	1
7	0106-02241	ASSY, CABLE 5/16 RING - B6+ TO B7-	1
8	0106-02242	ASSY, CABLE 5/16 RING - B7+ TO B8-	1
9	0106-02243	ASSY, CABLE 5/16 RING - B8+ TO B9-	1
10	0524-00081	WASHER, LOCK 5/16 ZINC PLATED	18
11	0522-00016	BOLT, HEX 5/16 - 5/16-18X1.00,GRADE 5 ZINC PLATED	18
12	0521-00031	NUT, HEX 5/16 - 5/16 - 18 UNC GRADE 5 ZINC PLATED	18



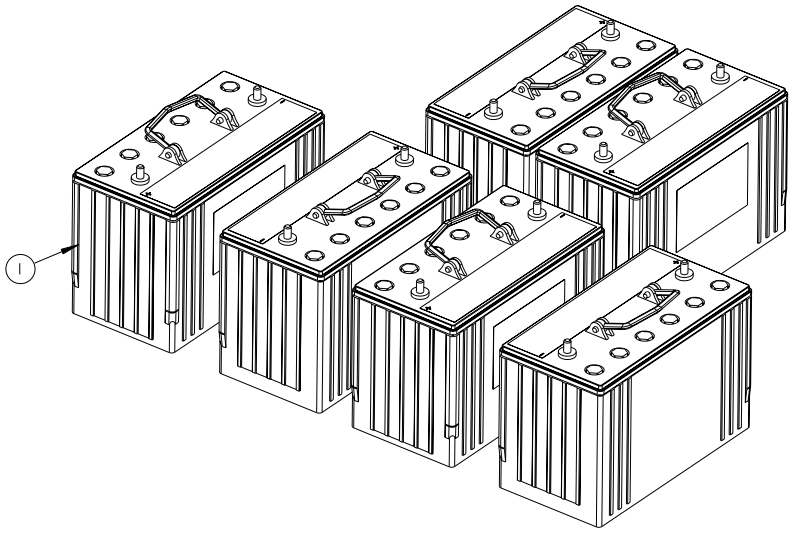
ASSY, BATTERY LEAD ACID FLOODED EV31 HOLD DOWN

ITEM	PART NO.	DESCRIPTION	QTY.
1	0306-01944	BRACKET, BATTERY HOLD DOWN	2
2	0306-03372	CHANNEL, BATTERY HOLD DOWN	1
3	0506-00481	KNOB, 3/8 - 16 3 PRONG	3
4	0510-00479	HOOK, J THREADED 3/8 - 16 UNC X 5 1/2	2
5	0510-00660	BLT, .38 - 16 X 12, SPL, DWG	1
6	0524-00009	WASHER, FLAT - 3/8 SAE .406 ID X .8125 OD X .080 THK ZN	3
7	0521-00335	NUT, 3/8-16 FIN. HEX NUT, 18-8 STAINLESS	12
9	0524-00478	WASHER, CONICAL - ID 0.380, OD .750, H 0.059, T 0.040, ZN	12
10	0524-00009	WASHER, LOCK - 3/8 ZP FLAT	3
11	0606-00584	BATTERY, 12 VOLT DEKA FLOODED EV31	6



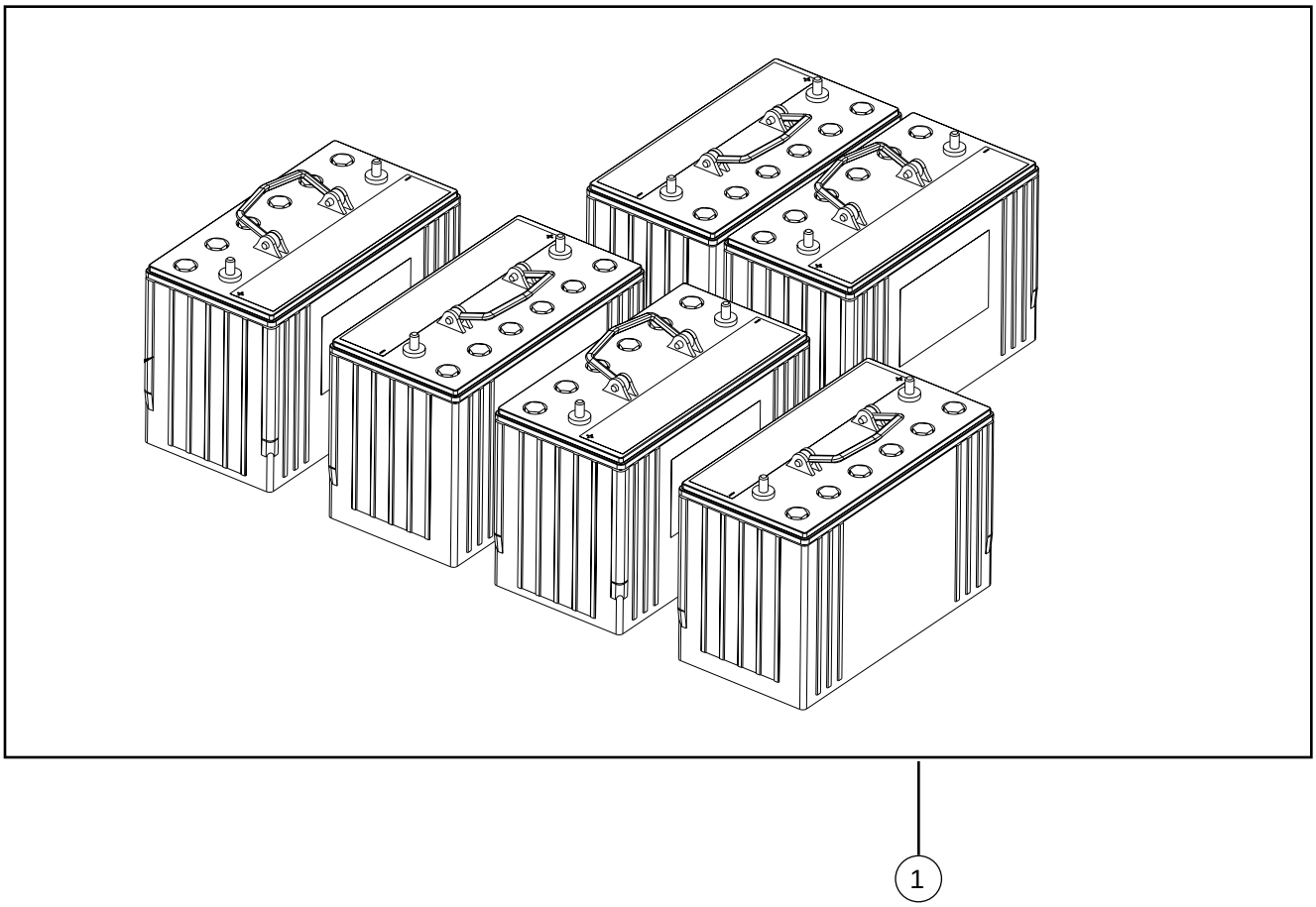
ASSY, BATTERY HOLD DOWN

ITEM	PART NO.	DESCRIPTION	QTY.
1	0306-01944	BRACKET, BATTERY HOLD DOWN	2
2	0306-03372	CHANNEL, BATTERY HOLD DOWN	1
3	0506-00481	KNOB, 3/8 - 16 3 PRONG	3
4	0510-00479	HOOK, J THREADED 3/8 - 16 UNC X 5 1/2”	2
5	0510-00660	BLT, .38 - 16 X 12, SPL, DWG	1
6	0524-00009	WASHER, FLAT - 3/8 SAE .406 ID X .8125 OD X .080 THK ZN	3



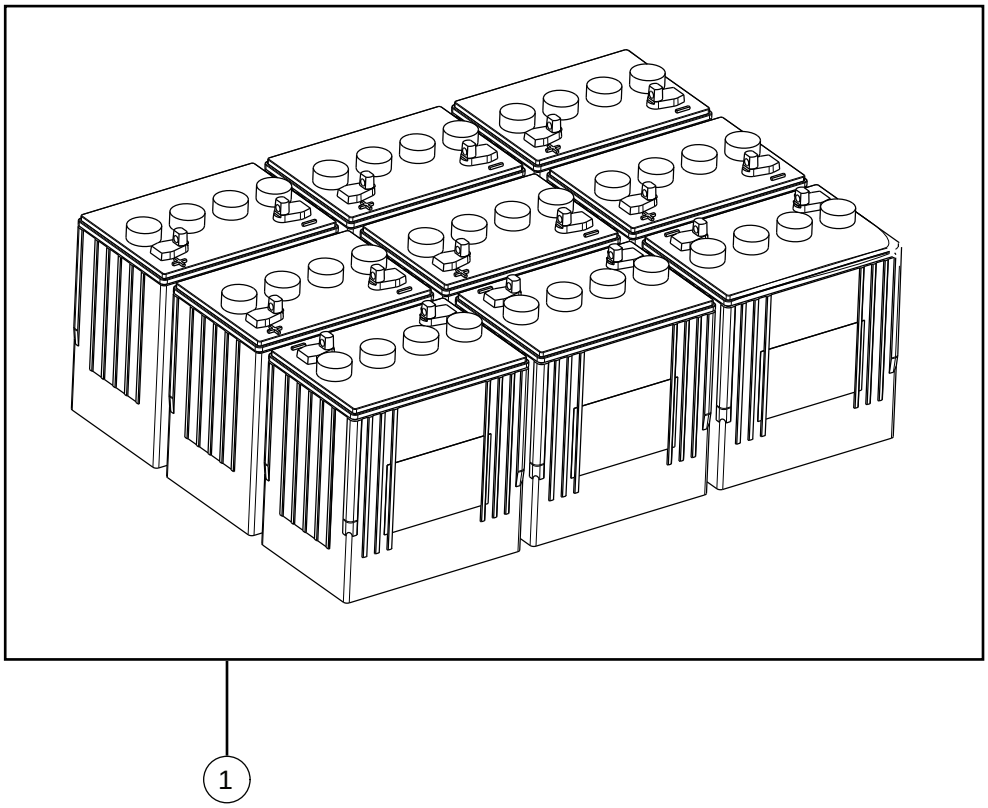
ASSY, BATTERY PACK-GEL

ITEM	PART NO.	DESCRIPTION	QTY.
1	0606-00364	BATTERY, 12 VOLT-GEL DEEP CYCLE	6



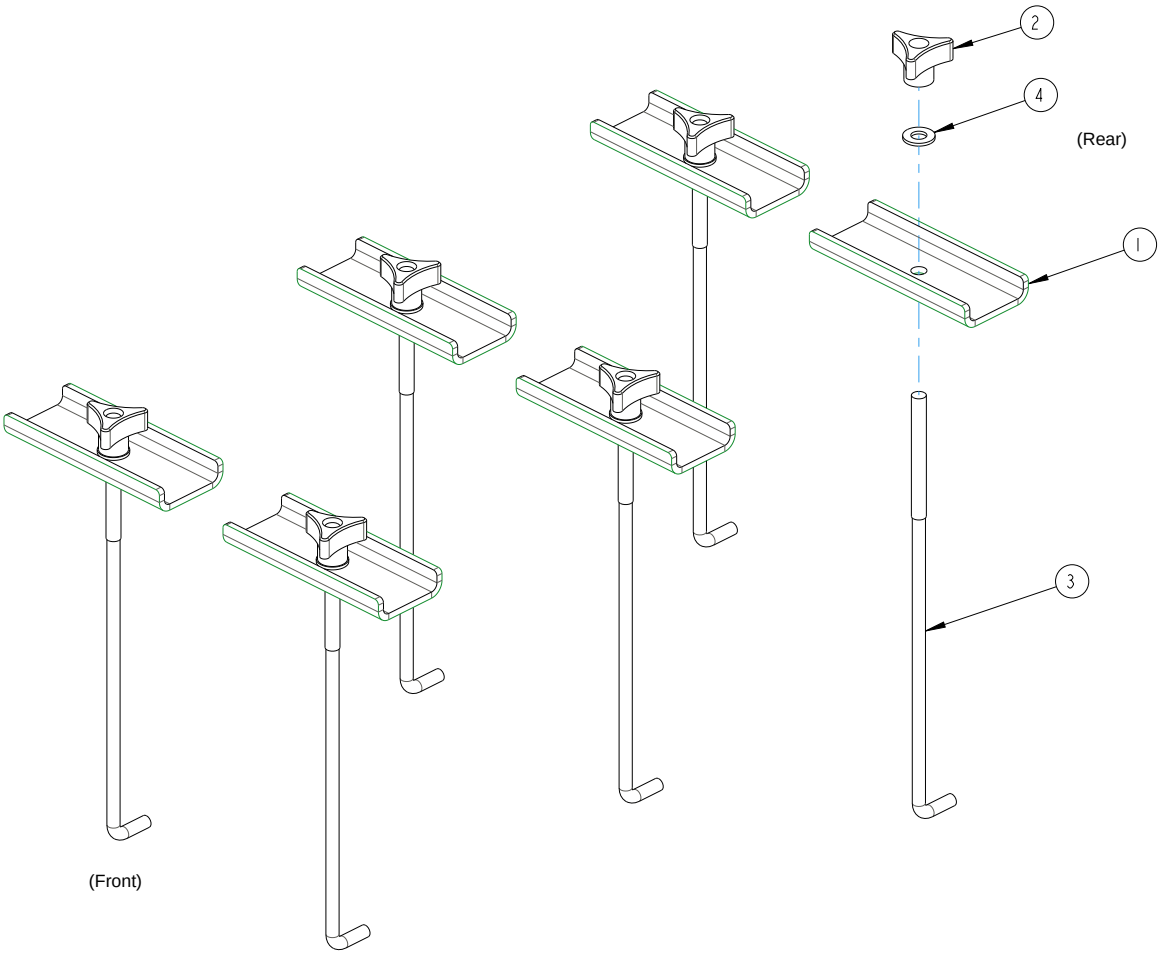
OPTIONS, BATTERIES 12 VOLT, GEL

ITEM	PART NO.	DESCRIPTION	QTY.
1	0606-00364	BATTERY, GEL-12 VOLT	6



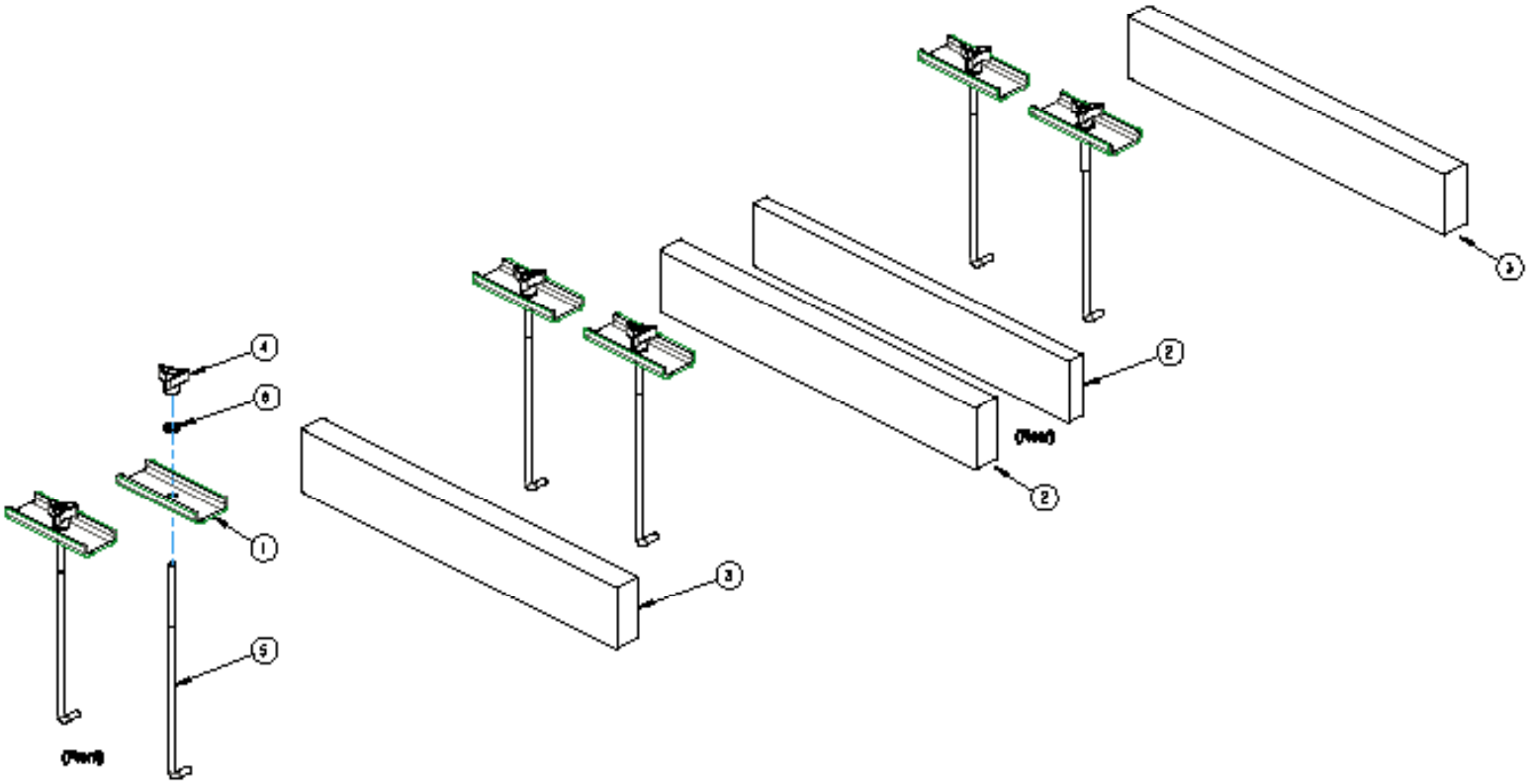
OPTIONS, BATTERIES 8 VOLT, GEL

ITEM	PART NO.	DESCRIPTION	QTY.
1	0606-00587	BATTERIES, DEKA - 8 VOLT FLOODED GEL DEEP CYCLE	9



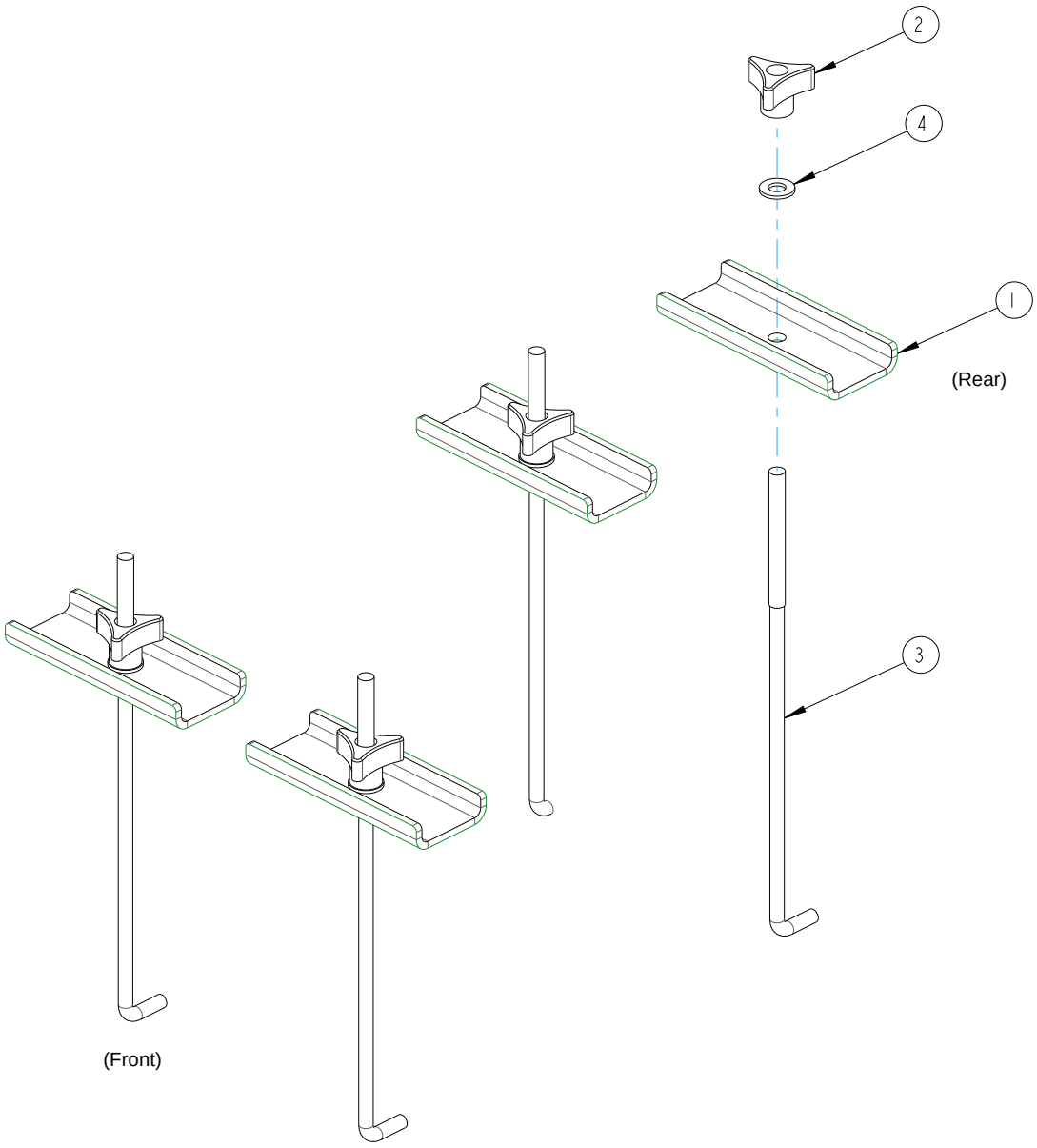
ASSY, BATTERY HOLD DOWN GEM eL XD 8-VOLT

ITEM	PART NO.	DESCRIPTION	QTY.
1	0306-03372	CHANNEL, BATTERY HOLD DOWN	6
2	0506-00481	KNOB, 3/8 - 16 3 PRONG	6
3	0510-00660	BLT, .38 - 16 X 12, SPL, DWG	6
4	0524-00009	WASHER, FLAT - 3/8 SAE .406 ID X .8125 OD X .080 THK ZN	6



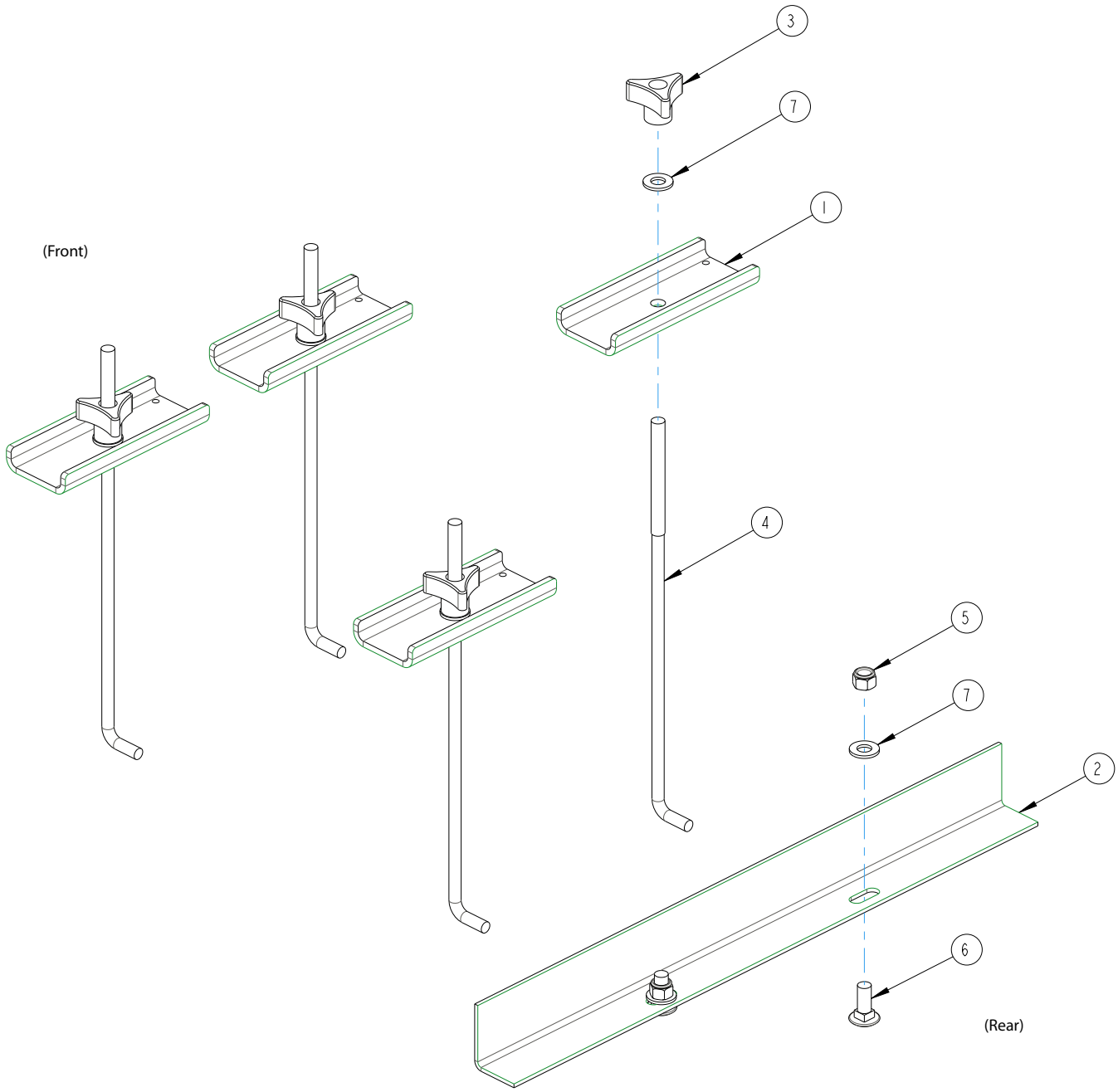
ASSY, BATTERY HOLD DOWN GEM e6® - 8 VOLT

ITEM	PART NO.	DESCRIPTION	QTY.
1	0306-03372	CHANNEL, BATTERY HOLD DOWN	6
2	0351-01811	SPACER, BATTERY - e6S	2
3	0351-01939	SPACER, BATTERY	2
4	0506-00481	KNOB, 3/8 - 16 3 PRONG	6
5	0510-00660	BLT, .38 - 16 X 12, SPL, DWG	6
6	0524-00009	WASHER, FLAT - 3/8 SAE .406 ID X .8125 OD X .080 THNK ZN	6



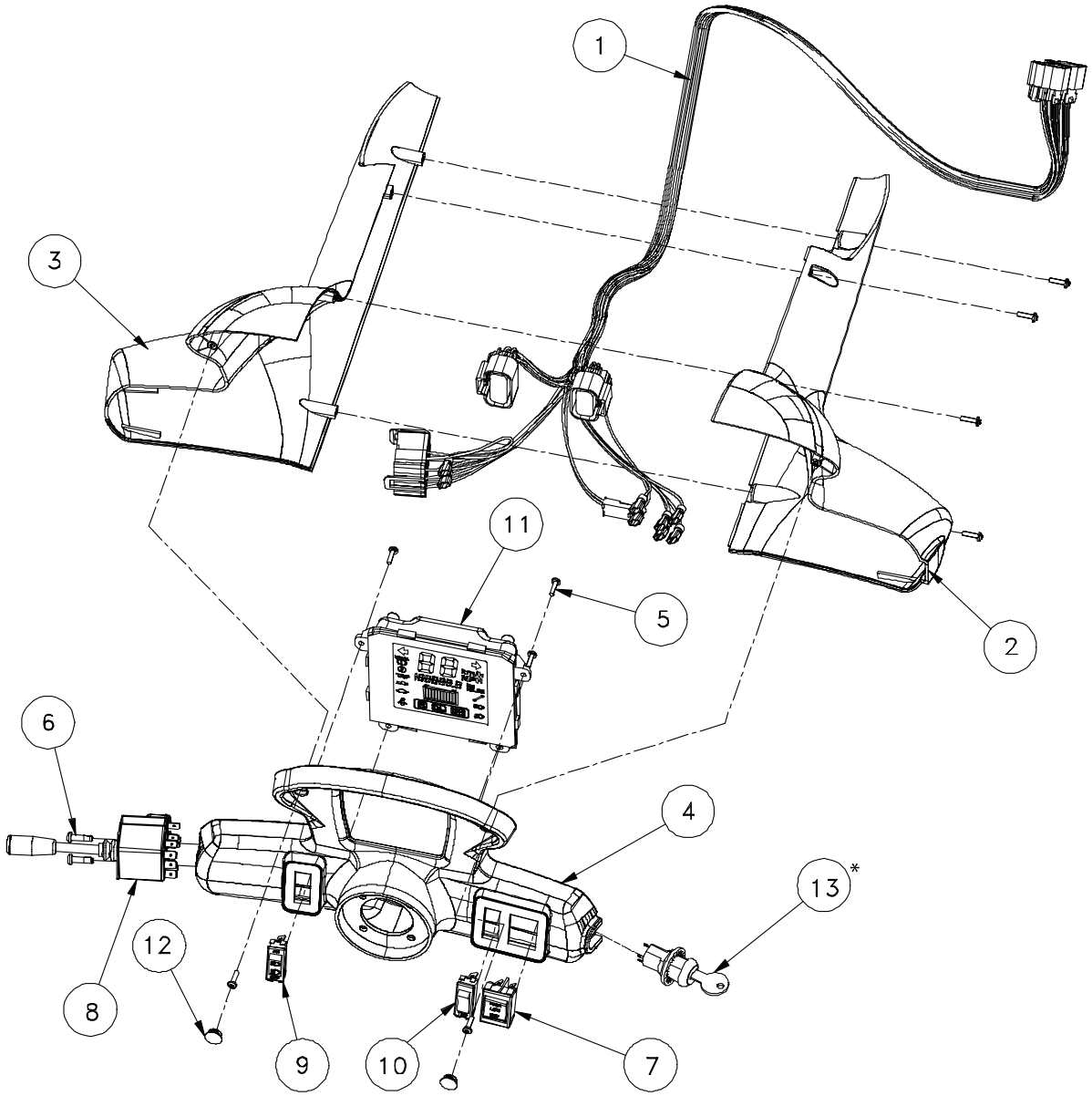
ASSY, BATTERY HOLD DOWN GEM e6® 12 VOLT

ITEM	PART NO.	DESCRIPTION	QTY.
1	0306-03372	CHANNEL, BATTERY HOLD DOWN	4
2	0506-00481	KNOB, 3/8 - 16 3 PRONG	4
3	0510-00660	BLT, .38 - 16 X 12, SPL, DWG	4
4	0524-00009	WASHER, FLAT - 3/8 SAE .406 ID X .8125 OD X .080 THK ZN	4



ASSY, BATTERY HOLD DOWN GEM eL 12 VOLT

ITEM	PART NO.	DESCRIPTION	QTY.
1	0306-03372	CHANNEL, BATTERY HOLD DOWN	4
2	0351-02296	ANGLE, SUPPORT - BATT TRAY	1
3	0506-00481	KNOB, 3/8 - 16 3 PRONG	4
4	0510-00660	BLT, .38 - 16 X 12, SPL, DWG	4
5	0521-00010	NUT, HEX - NYLOCK 3/8 - 16 UNC GR5	2
6	0522-00001	BOLT, CARRIAGE - 3/8 - 16 UNC X 1.0 LG GRADE 5 ZINC PLATTED	2
7	0524-00009	WASHER, FLAT - 3/8 SAE 0.406 ID X 0.8125 OD X 0.080 THK ZN	6

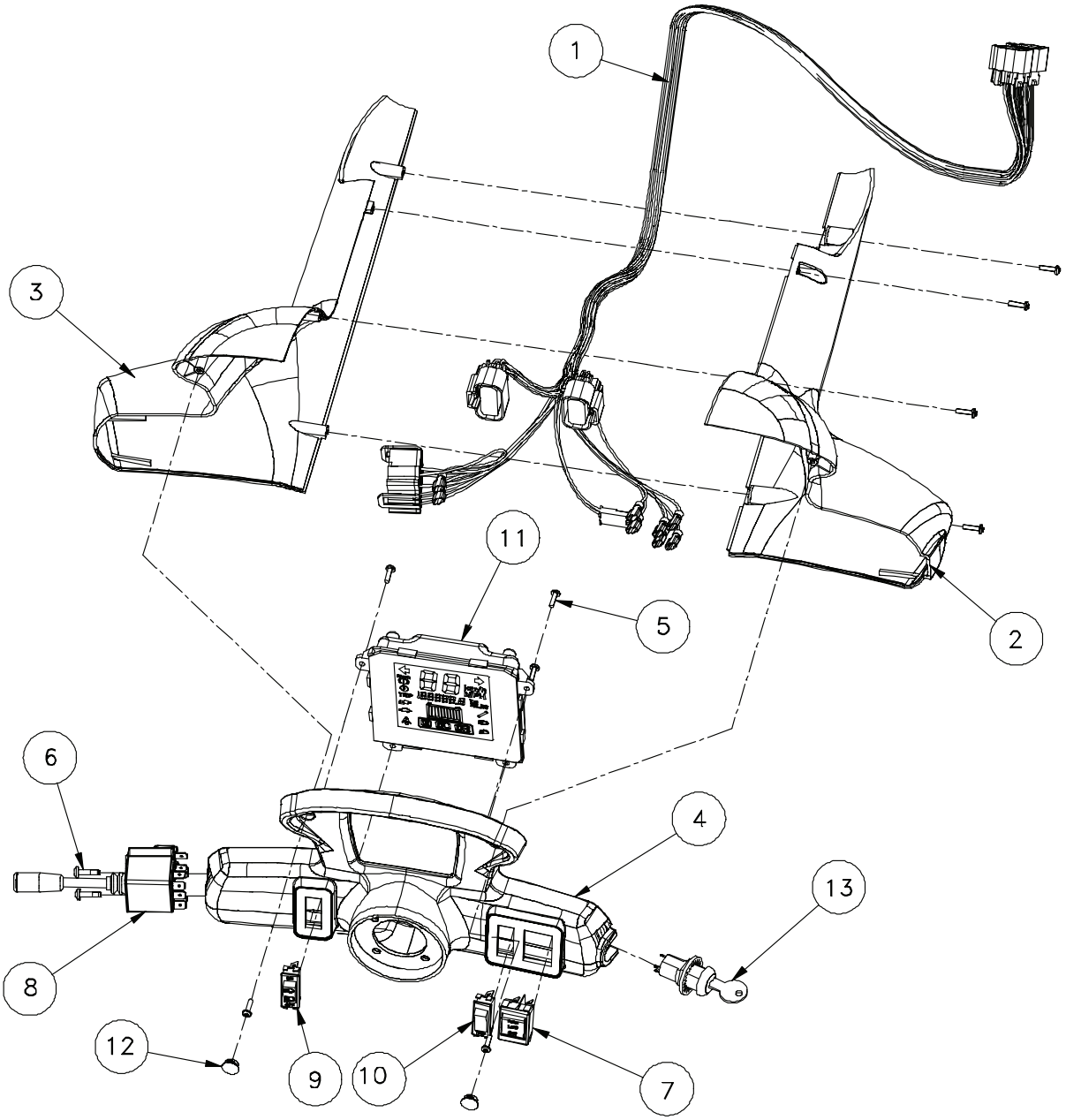


ASSY, COLUMN STEERING PASSENGER

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-01030	HARNESS, INSTRUMENT PANEL	1
2	0305-01271	COWL, RH	1
3	0305-01272	COWL, LH	1
4	0305-01273	COWL, FRONT	1
5	0523-00590	SCREW, PLASTITE - - 6 - 19 x 1/2 RF BLK ZC, WAX	10
6	0523-00544	SCREW, MACHINE-TORX PAN HD M4 X 0.7 X 16	2
7	0606-00415	SWITCH, DRIVE MODE	1
8	0606-00416	SWITCH, TURN SIGNAL	1
9	0606-00417	SWITCH, ROCKER – 2-POS LIGHT SINGLE BEAM HEADLIGHT	1
*	0306-01822	SWITCH, ROCKER – 3-POS LIGHT DUAL BEAM HEADLIGHT	1
10	0606-00418	SWITCH, TRIP	1
11	0606-00419	DISPLAY LCD DRIVER	1
12	0617-00471	PLUG, SCREW COVER	2
**13	0110-02338	KEY SWITCH KIT W/T-HANDLE	1

*** ONLY SERVICED WITH 0110-02338 REFER TO SECTION 9 - MISCELLANEOUS*

* (NOT SHOWN)

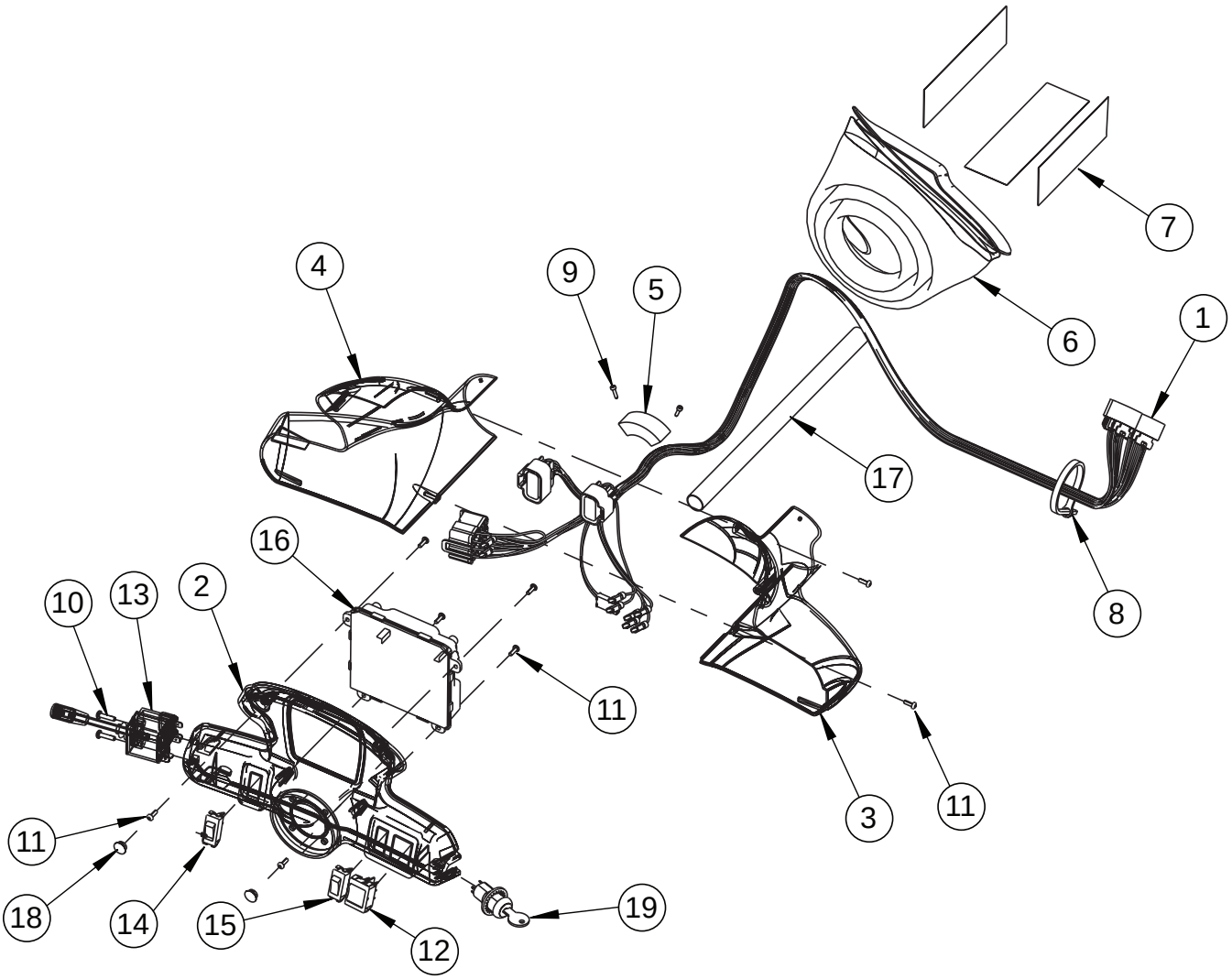


ASSY, COLUMN STEERING UTILITY

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-01030	HARNESS, INSTRUMENT PANEL	1
2	0305-01271	COWL, RH	1
3	0305-01272	COWL, LH	1
4	0305-01273	COWL, FRONT	1
5	0523-00590	SCREW, PLASTITE - - 6 - 19 x 1/2 RF BLK ZC, WAX	10
6	0523-00544	SCREW, MACHINE-TORX PAN HD M4 X 0.7 X 16	2
7	0606-00415	SWITCH, DRIVE MODE	1
8	0606-00416	SWITCH, TURN SIGNAL	1
9	0606-00417	SWITCH, ROCKER – 2-POS LIGHT SINGLE BEAM HEADLIGHT	1
*	0306-01822	SWITCH, ROCKER – 3-POS LIGHT DUAL BEAM HEADLIGHT	1
10	0606-00418	SWITCH, TRIP	1
11	0606-00419	DISPLAY LCD DRIVER	1
12	0617-00471	PLUG, SCREW COVER	2
**13	0906-00016	KEY SWITCH KIT	1

***ONLY SERVICED WITH 0906-00016 REFER TO SECTION 9 – MISCELLANEOUS*

* (NOT SHOWN)

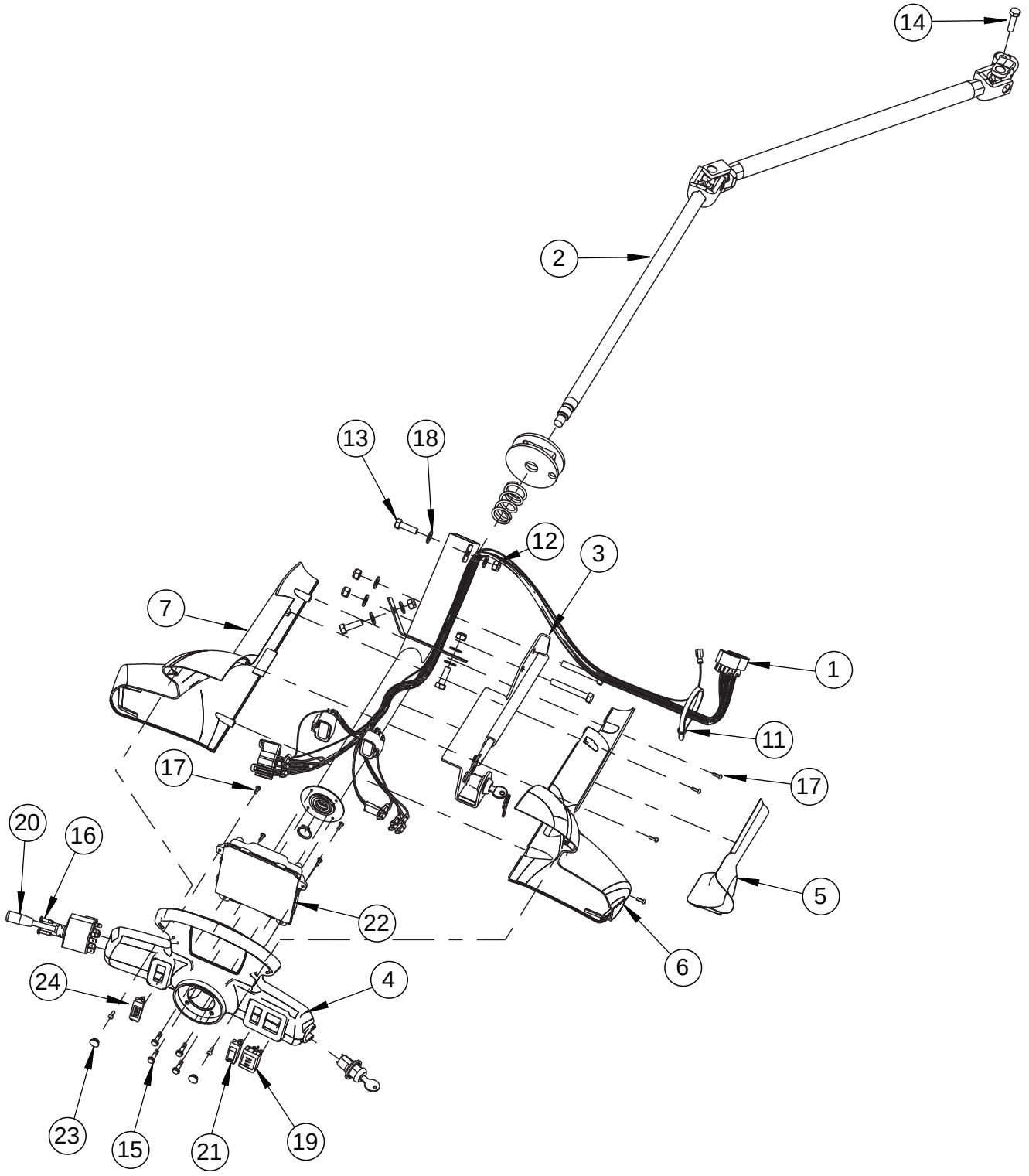


ASSY, INSTRUMENT POD - ADJUSTABLE TILT STEERING-SEE NEXT PAGE FOR PARTS LISTING

ASSY, INSTRUMENT POD - ADJUSTABLE TILT STEERING

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-01030	ASSY, HARNESS - INSTRUMENT PANEL	1
2	0305-01273	COWL, FRONT	1
3	0305-01271	COWL, RH	1
4	0305-01272	COWL, LH	1
5	0305-02821	SUPPORT, INST POD	1
6	0312-02573	BELLOWS, STEERING COLUMN	1
7	-	STRIP, GORILLA TAPE (NOT AVAILABLE SEPARTELY)	3
8	0510-00137	TIE, CABLE W/#10 MOUNT HOLE 9" BLACK	1
9	0523-00166	SCREW, PHIL PAN HEAD - #4 X 1/2 PH PAN T/S A 18-8	2
10	0523-00544	SCREW, MACHINE TORX PAN HEAD M4 X 0.7 X 16mm LG	2
11	0523-00590	SCREW, PLASTITE - 6-19 X 1/2 RF, T15 TAMPER PROOF,	8
12	0606-00415	SWITCH, DRIVE MODE	1
13	0606-00416	SWITCH, TURN SIGNAL	1
14	0606-00417	SWITCH, ROCKER – 2-POS LIGHT SINGLE BEAM HEADLIGHT	1
*	0306-01822	SWITCH, ROCKER – 3-POS LIGHT DUAL BEAM HEADLIGHT	1
15	0606-00418	SWITCH, TRIP	1
16	0606-00419	DISPLAY LCD DRIVER	1
17	0606-00784	SLEAVING, HARNESS - TILT COLUMN	1
18	0617-00471	PLUG, SCREW COVER	2
19	–	REFER TO SECTION 9 MISCELLANEOUS	1

* (NOT SHOWN)

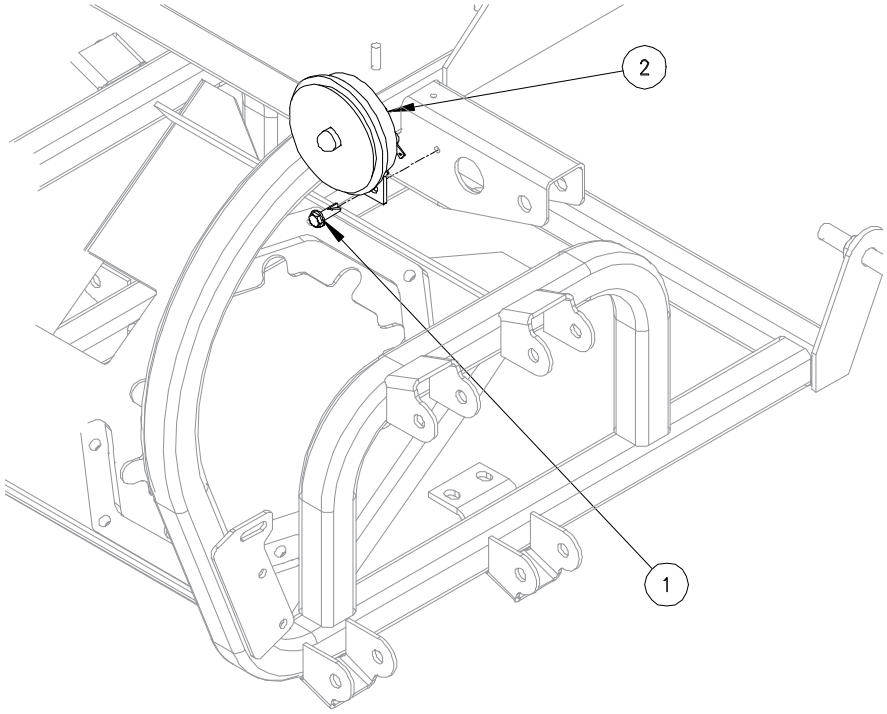


ASSY, COLUMN STEERING WITH LOCK-SEE NEXT PAGE FOR PARTS LISTING

ASSY, COLUMN STEERING WITH LOCK

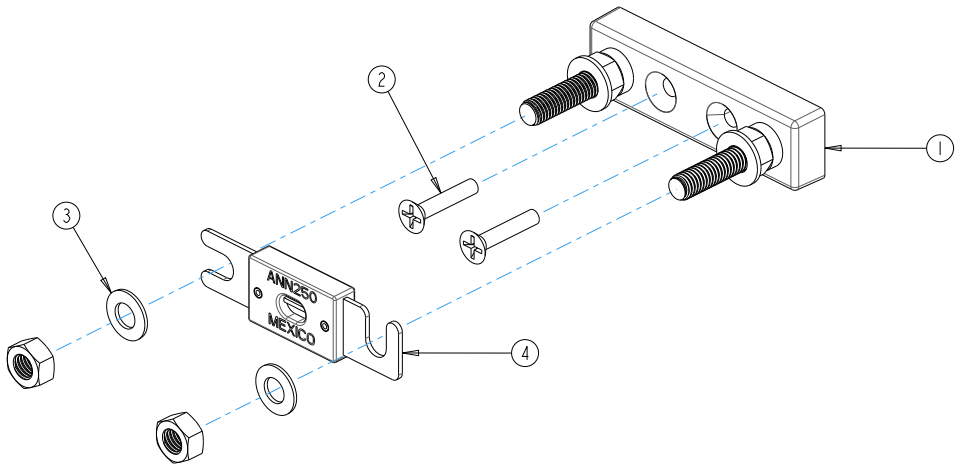
ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-01030	ASSY, HARNESS - INSTRUMENT PANEL	1
2	0112-01210	ASSY, STEERING COLUMN-SPLINED	1
3	-	ASSY, STEERING LOCK - MANUAL (SEE SECTION 3 – STEERING)	1
4	0305-01273	COWL, FRONT	1
5	0305-01818	COVER, STEERING LOCK	1
6	0305-01937	COWL, RH W/LOCK	1
7	0305-01272	COWL, LH W/LOCK	1
8	0307-02109	PAD, WEAR	1
9	0408-00263	ADHESIVE, METHACRYLATE - LOCTITE H3300	12.5 ML
10	0408-00274	LOCTITE 416 (NOT SOLD SEPERATELY)	0.01 OZ
11	0510-00137	TIE, CABLE W/#10 MOUNT HOLE 9” BLACK	1
12	0521-00017	NUT, HEX - NYLOCK 5/16-18 UNC GR5	3
13	0522-00016	BOLT, HEX - 5/16 - 18 UNC X 1.0 GR 5	3
14	0522-00293	BOLT, HEX - M8 x 1.25 x 30mm LG BLK OX HHCS - GR 10.9 -	1
15	0523-00349	SCREW, HEX - WHSD 10-16 X 3/4 ZINC PLATED WASHER HD SELF DRILLING	4
16	0523-00544	SCREW, MACHINE-TORX PAN HD M4 X 0.7 X 16mm LG	2
17	0523-00590	SCREW, PLASTITE - 6-19 X 1/2 RF, T15 TAMPER PROOF	10
18	0524-00003	WASHER, FLAT - 5/16 SAE 0.344 ID X 0.688 OD X 0.065 THK ZN	6
19	0606-00415	SWITCH, DRIVE MODE	1
20	0606-00416	SWITCH, TURN SIGNAL	1
21	0606-00418	SWITCH, TRIP	1
22	0606-00419	DISPLAY LCD DRIVER	1
23	0617-00471	PLUG, SCREW COVER	2
24	0606-00417	SWITCH, ROCKER 2 POSITION LIGHTS SINGLE BEAM HEADLIGHT	1
*	0306-01822	SWITCH, ROCKER 3 POS-LIGHTS DUAL BEAM HEADLIGHT	1

* (NOT SHOWN)



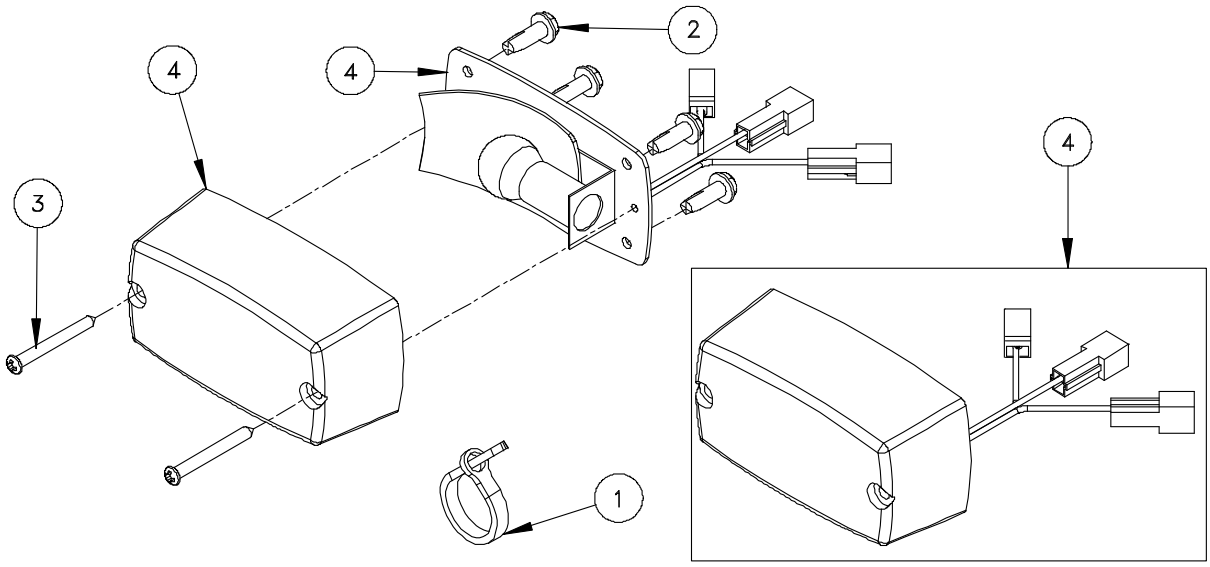
ASSY, HORN

ITEM	PART NO.	DESCRIPTION	QTY.
1	0523-00032	SCREW, HEX - WHSD 1/4 X 0.75 ZN	1
2	0606-00507	HORN, ECE	1



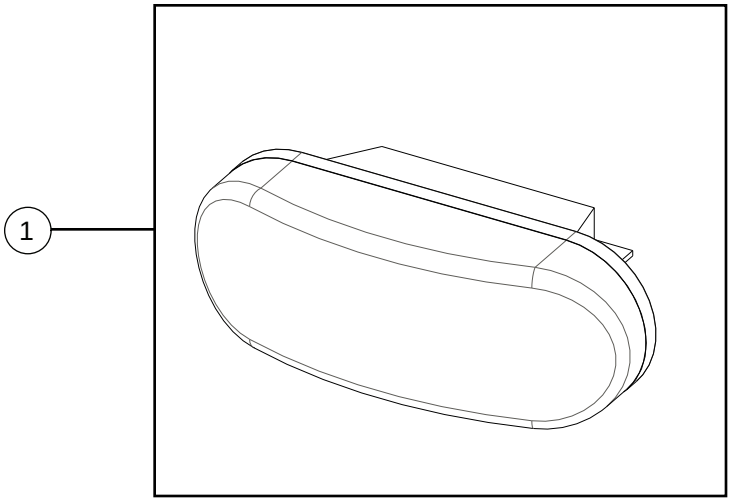
ASSY, FUSE -BATTERY

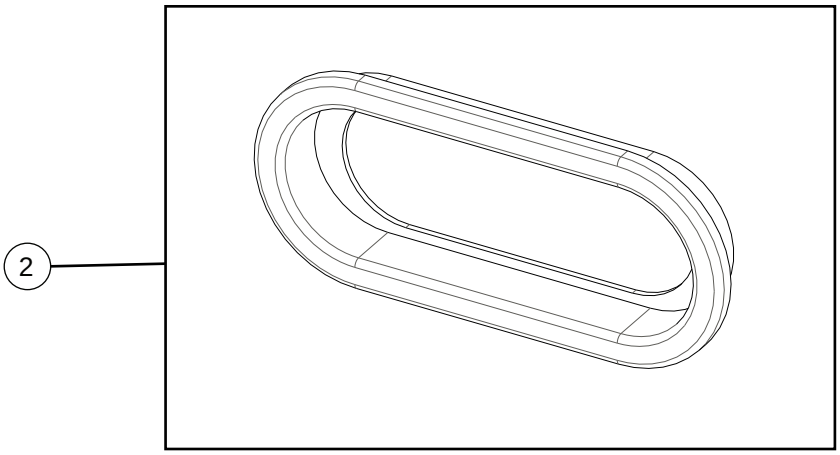
ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-03933	ASSY, FUSE HOLDER	1
2	0523-00408	SCREW PHILLIPS FLAT HEAD 10-24-1.0	2
3	0524-00477	WASHER, CONICAL - ID.317,OD.625,H.059,T.047, ZN	2
4	0606-00442	FUSE, BATTERY - 250A -	1



ASSY, TAIL LIGHTS - PASSENGER

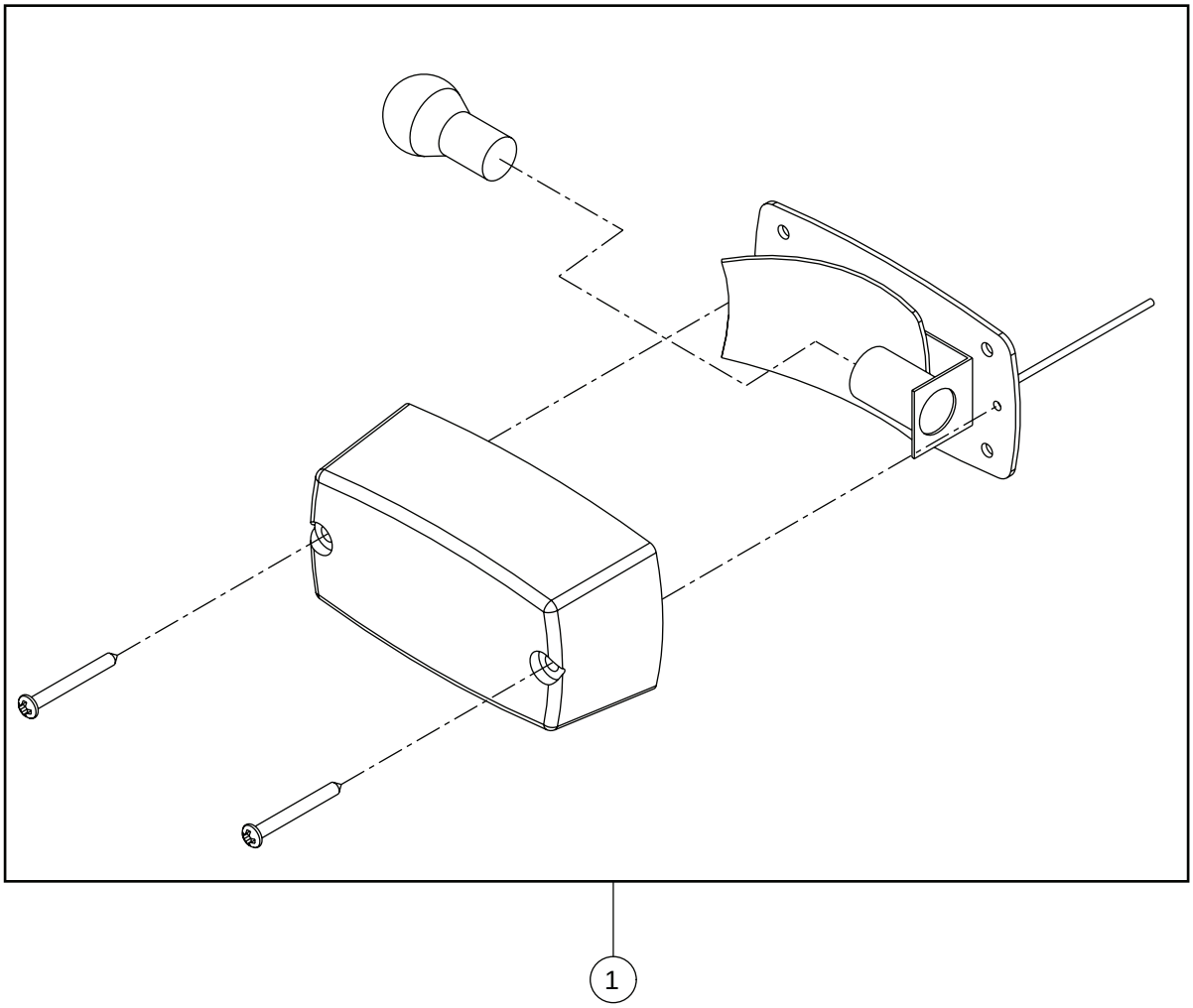
ITEM	PART NO.	DESCRIPTION	QTY.
1	0510-00137	TIE, CABLE W/#10 MOUNT HOLE 9” BLACK	2
2	0523-00032	SCREW, HEX - WHSD 1/4 X 0.75 ZN	8
3	0523-00673	SCREW, #8 X 1.75, PAN, PH-AB,SS	4
4	0606-00141	KIT, TAIL LIGHT	2





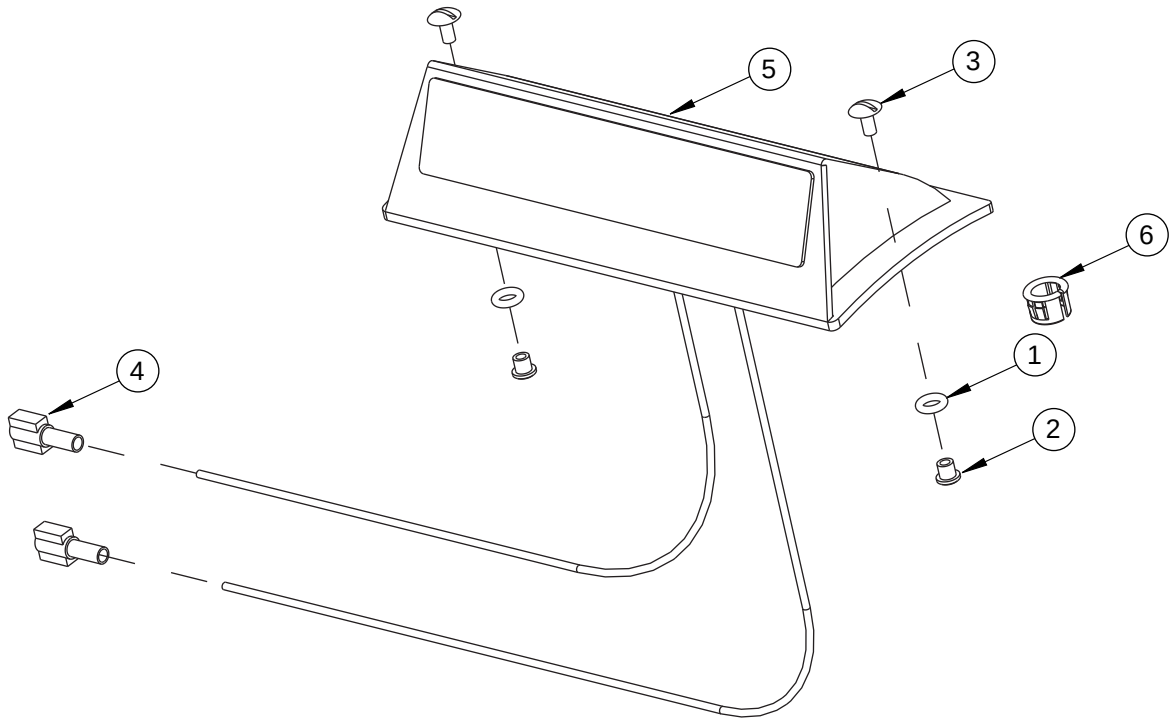
ASSY, TAIL LIGHT UTILITY BED

ITEM	PART NO.	DESCRIPTION	QTY.
1	0606-00144	LIGHT, TAIL-SEALED-UTILITY BED	1
2	0606-00145	GROMMET, RUBBER-TAIL LIGHT-UTILITY	1



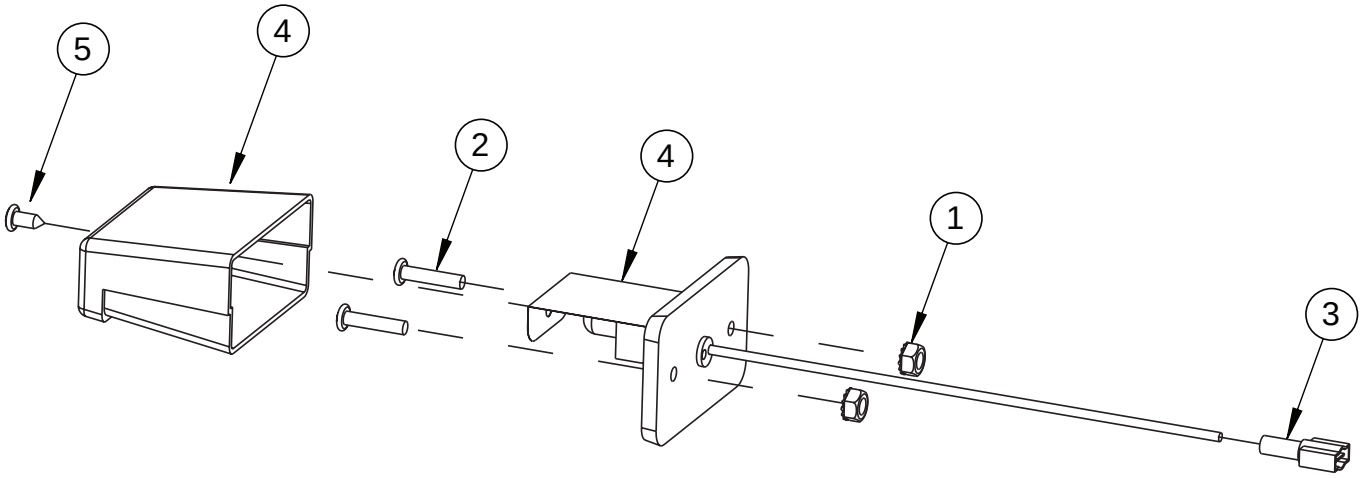
KIT, REVERSE LAMP

ITEM	PART NO.	DESCRIPTION	QTY.
1	0606-00207	REVERSE LAMP	1



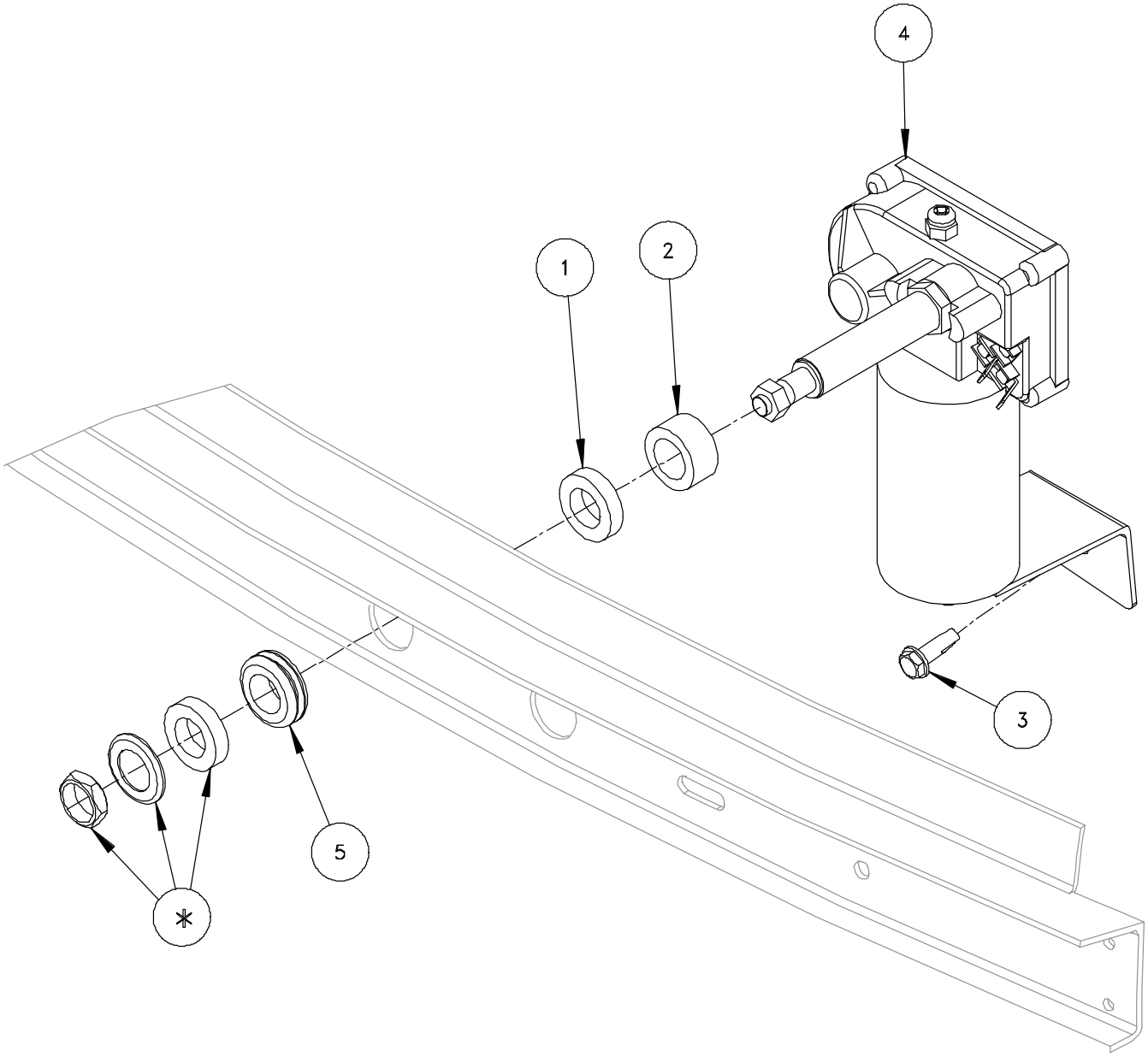
ASSY, CHIMSEL LAMP

ITEM	PART NO.	DESCRIPTION	QTY.
1	0510-00342	O-RING, 3/32 C/S X 7/32 ID X 13/32 OD	2
2	0521-00240	NUT, BINDING POST # 8-32 GRAY	2
3	0523-00241	SCREW, BINDING POST #8-32 X 0.375 WHITE	2
4	0606-00117	TERMINAL, SPADE - MALE INSULATED 1/4 22 - 18 GA WIRE	2
5	0606-00349	LAMP, CHMSL	1
6	0619-00359	BUSHING, OPEN/CLOSE - 0.50 INCH HOLE	2



ASSY, LICENSE PLATE LAMP

ITEM	PART NO.	DESCRIPTION	QTY.
1	0521-00317	NUT, KEPS - 8-32 ZINC PLATED	2
2	0523-00282	SCREW, MACH PAN HEAD PHIL 8-32 X 3/4 ZN	2
3	0606-00117	TERMINAL, SPADE - MALE INSULATED 1/4 22 - 18 GA WIRE	1
4	0606-00206	KIT, LICENSE PLATE LAMP	1
-	0606-00760	LAMP, LICENSE-CHROME	1
5	0523-00675	SCREW, #8 X .38, PAN, PH-AB, SS	1



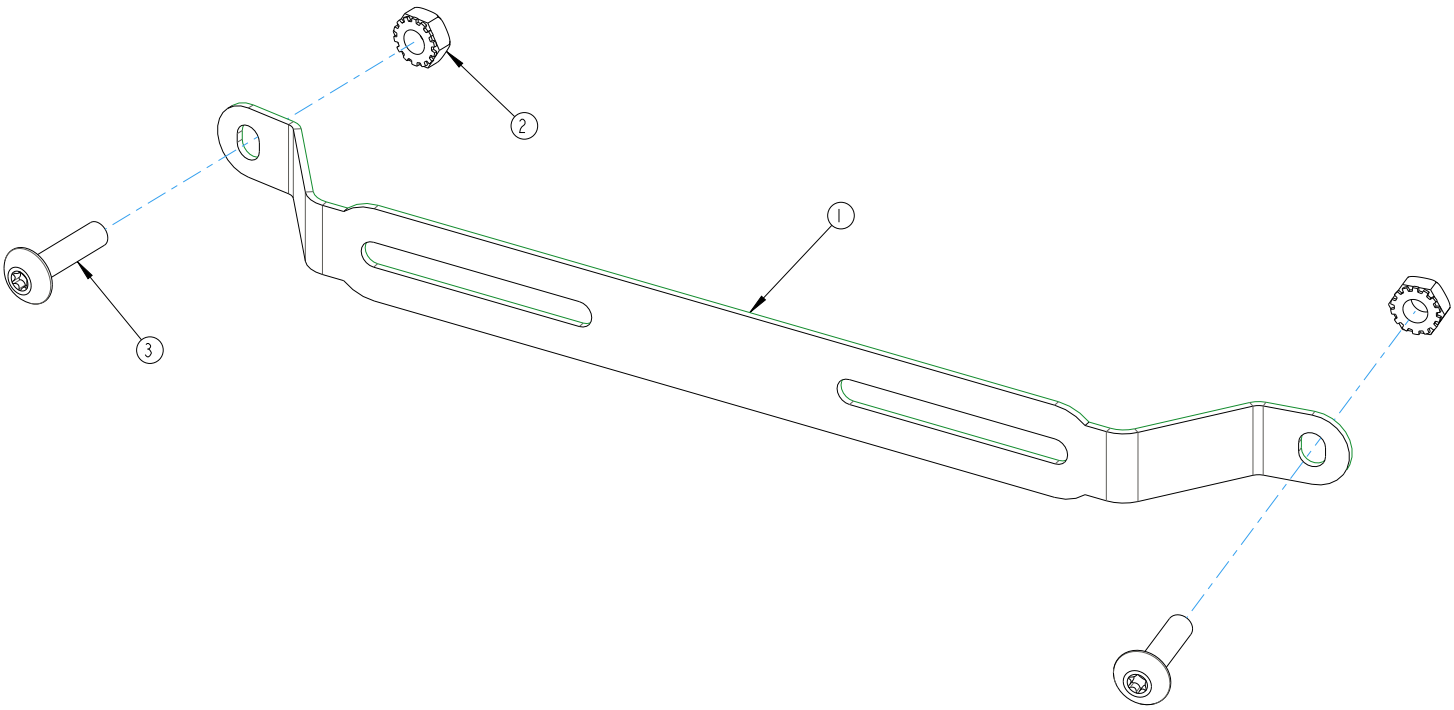
ASSY, WIPER MOTOR WINDSHIELD WIPER

ITEM	PART NO.	DESCRIPTION	QTY.
1	0518-00085	BUSHING, RUBBER - 1.06245 OD X 0.625 ID X	1
2	0519-00230	SPACER, SPECIAL NYLON	1
3	0523-00032	SCREW, HEX - WASHER HEAD SELF DRILL 1/4	1
4	0610-00254	MOTOR, WIPER - DIN 8	1
5	0618-00434	GROMMET, SBR RUBBER - 5/8” ID X 1/8” GROOVE FOR 7/8” HOLE	1

** STARRED PARTS ARE SUPPLIED WITH ITEM #4*

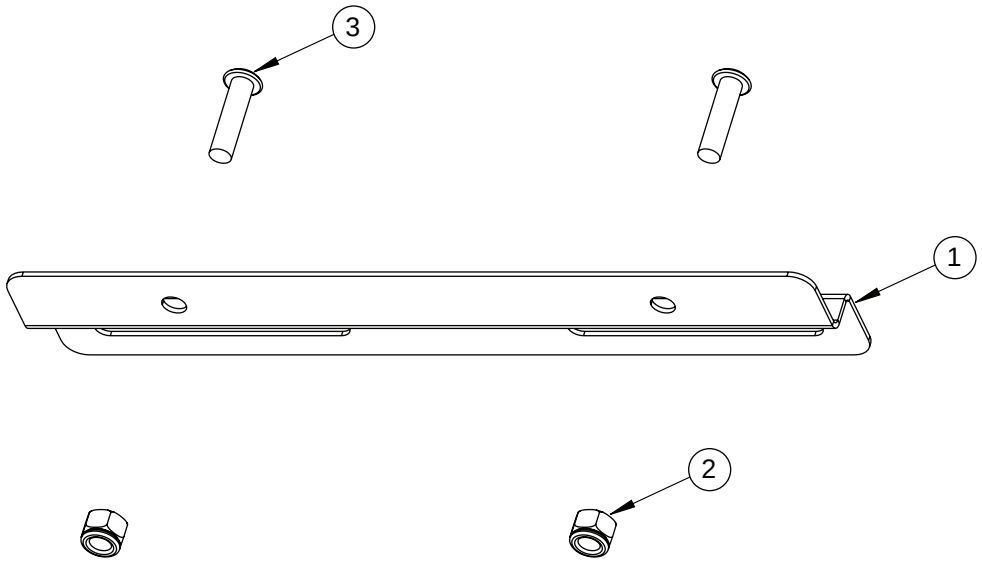
Parts Catalog

SECTION 8 - BODY



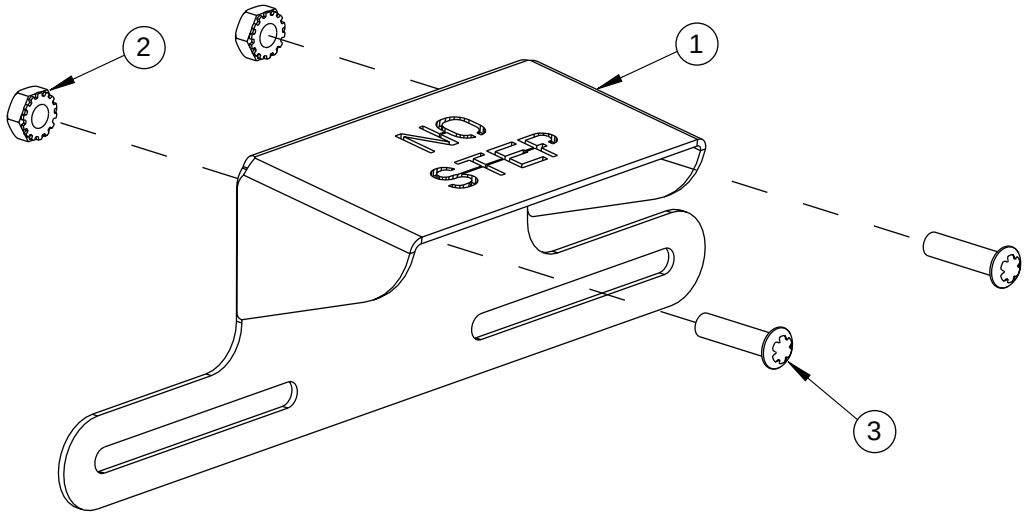
ASSY, LICENSE PLATE BRACKET - FRONT

ITEM	PART NO.	DESCRIPTION	QTY.
1	0305-01228	BRACKET, LICENSE PLATE-FRONT	1
2	0521-00071	NUT, KEPS - 1/4 - 20 UNC, SS	2
3	0522-00333	BOLT, TORX - TRUSS HD - 1/4 - 20 X 1 - 18-8 S.S.	2



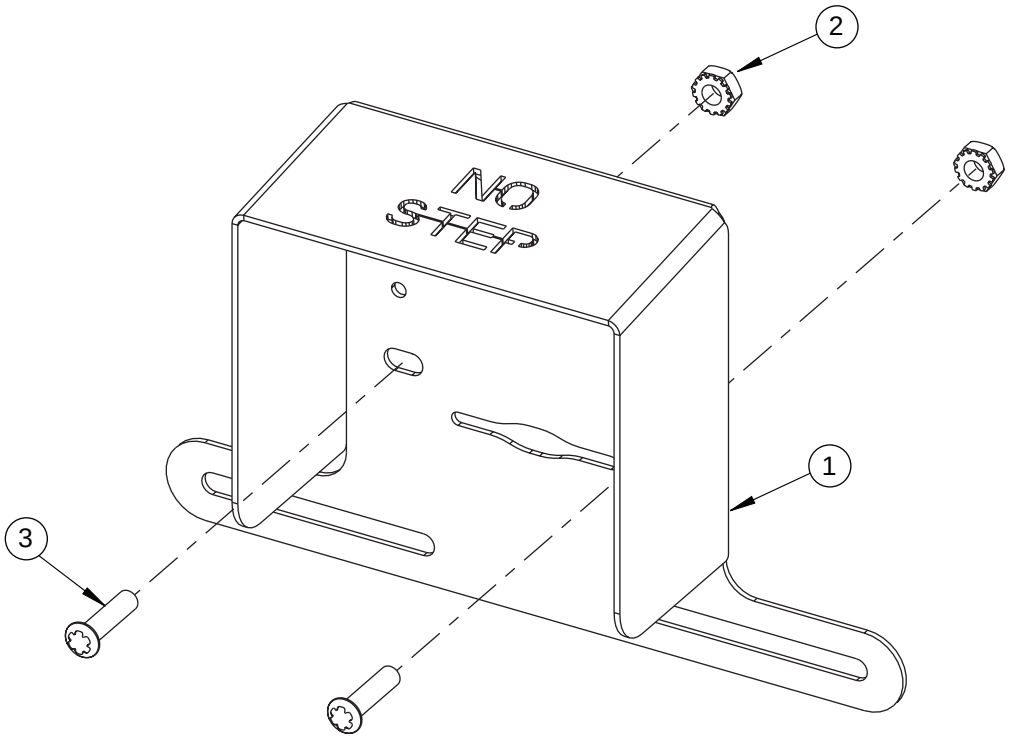
ASSY, BRACKET, LICENSE PLATE - REAR

ITEM	PART NO.	DESCRIPTION	QTY.
1	0305-00928	BRACKET, LICENSE PLATE	1
2	0521-00050	NUT, HEX - NYLOCK 1/4 - 20 UNC GR5	2
3	0522-00333	BOLT, TORX - TRUSS HD - 1/4 - 20 X 1 - 18-8 S.S	2



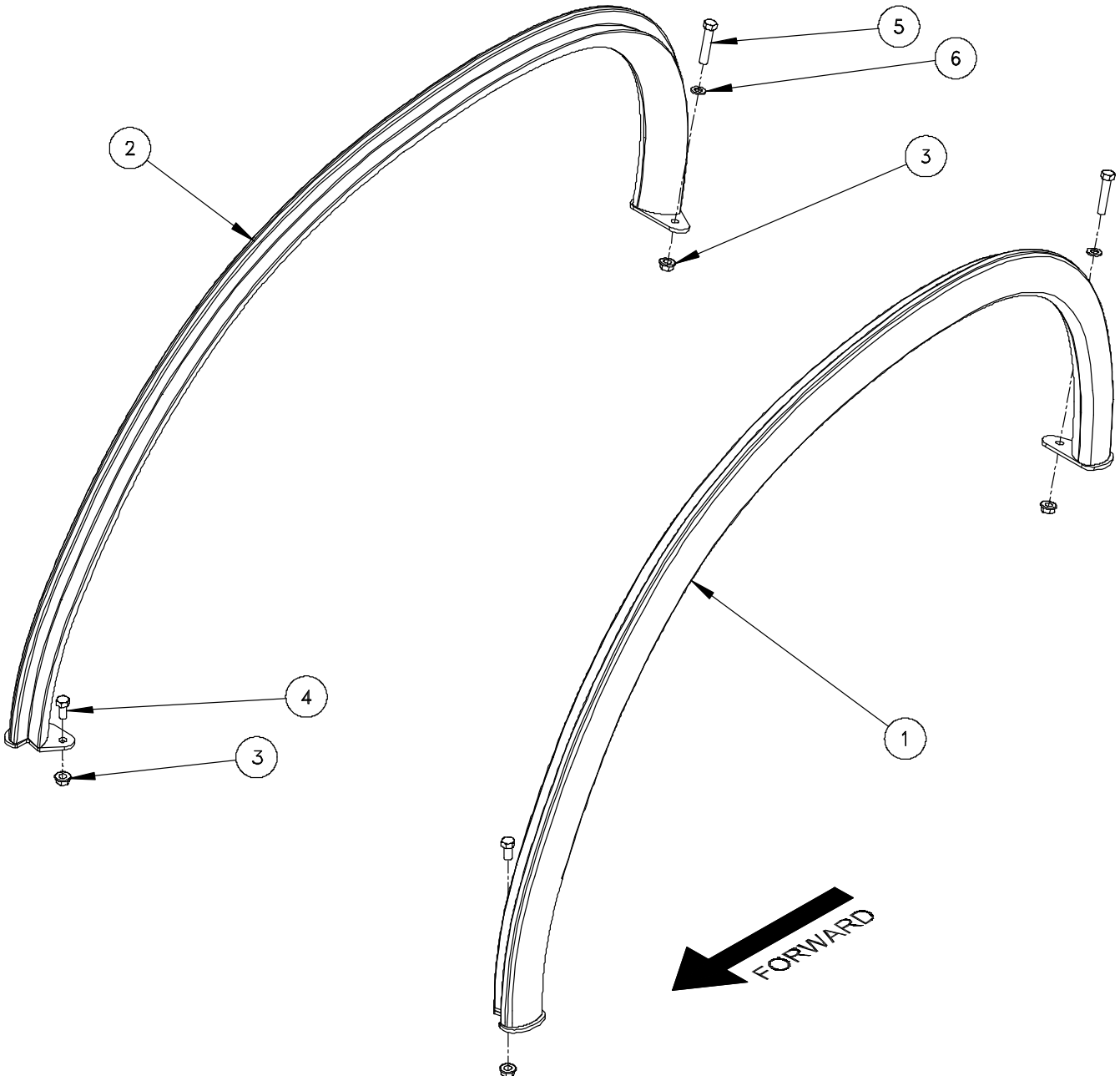
ASSY, BRACKET LICENSE WITH LIGHT - REAR UTILITY
(STANDARD COMPONENT FOR EUROPEAN HOMOLOGATED VEHICLE)

ITEM	PART NO.	DESCRIPTION	QTY.
1	0251-00250	BRACKET, PLATE LICENSE REAR	1
2	0521-00071	NUT, KEPS - 1/4 - 20 UNC ZINC PLATED	2
3	0522-00333	BOLT, TORX - TRUSS HD - 1/4 - 20 X 1 - 18-8 S.S	2



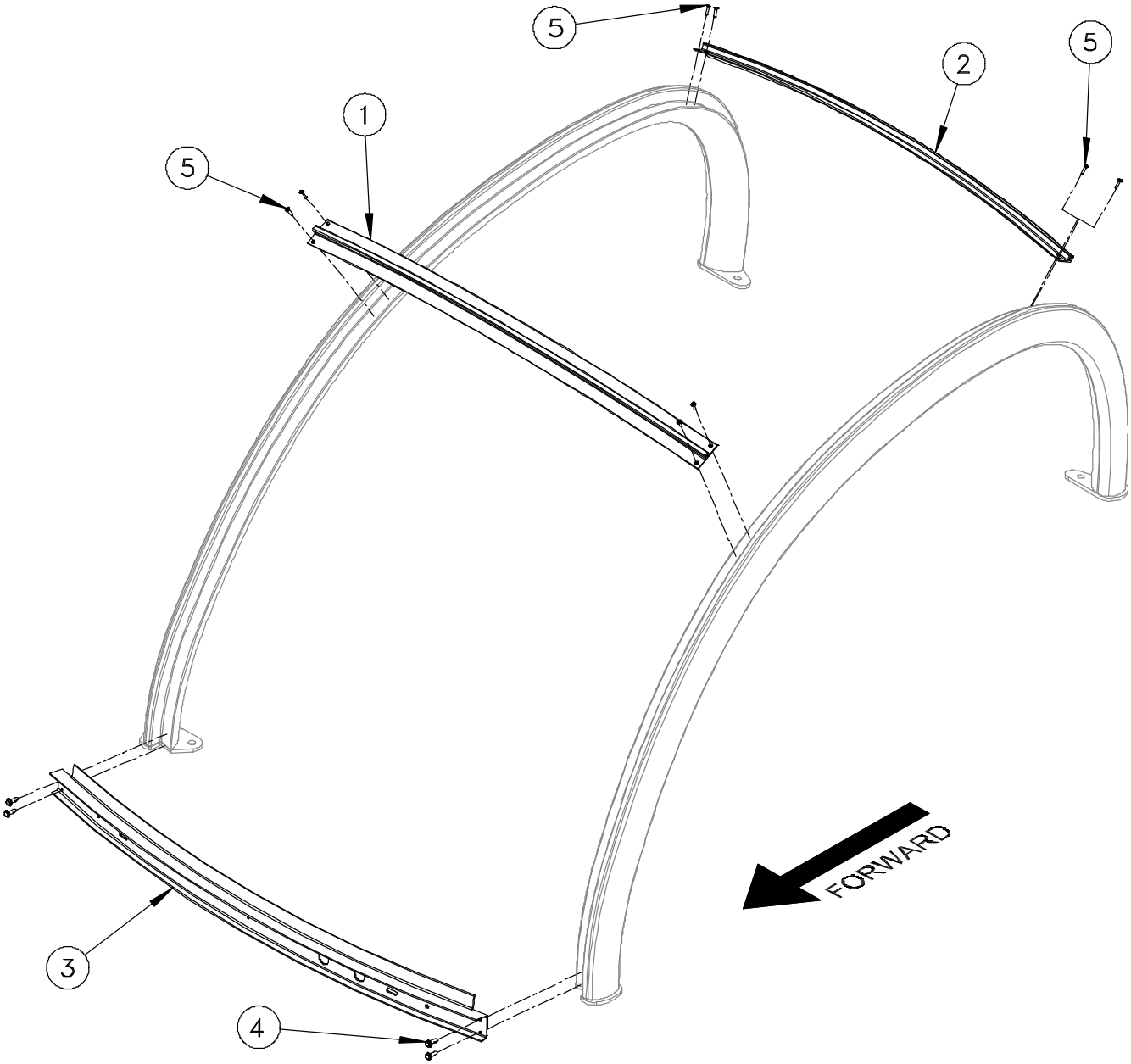
ASSY, LICENSE PLATE BRACKET - UTILITY W/REVERSE LAMP

ITEM	PART NO.	DESCRIPTION	QTY.
1	0251-00322	WLD, BRACKET - REAR LICENSE PLATE W/REVERSE LAMP	1
2	0521-00071	NUT, KEPS - 1/4 - 20 UNC ZINC PLATED	2
3	0522-00333	BOLT, TORX - TRUSS HD - 1/4 - 20 X 1 - 18-8 S.S	2



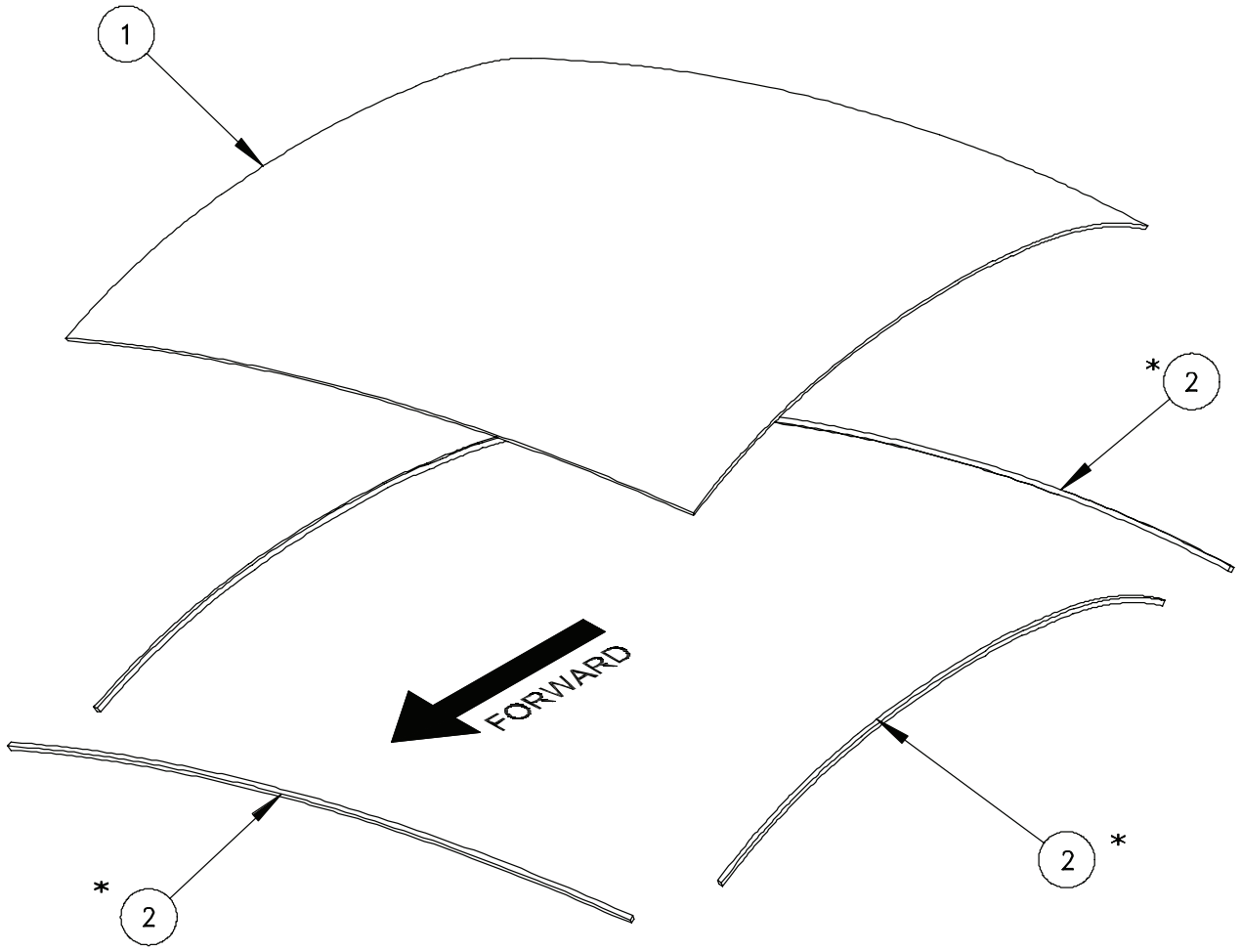
ASSY, ROOF RAILS - 2 PASSENGER

ITEM	PART NO.	DESCRIPTION	QTY.
1	0204-00086	WELDMENT, ROOF RAIL 2 PASS LH - PAINTED	1
2	0204-00087	WELDMENT, ROOF RAIL 2 PASS RH - PAINTED	1
3	0521-00024	NUT, HEX FLANGE 1/2-13 UNC GR 6 TECH LOCK	4
4	0522-00021	BOLT, HEX - 1/2 - 13 UNC X 1.0 GR 8 ZN YL ZINC PLATED	2
5	0522-00059	BOLT, HEX - 1/2 - 13 UNC X 2.5 LG GR 8 ZINC PLATED	2
6	0524-00115	WASHER, FLAT - M12 13mm ID X 24mm OD X 2.5mm THK	2



ASSY, ROOF SUPPORTS - 2 PASSENGER

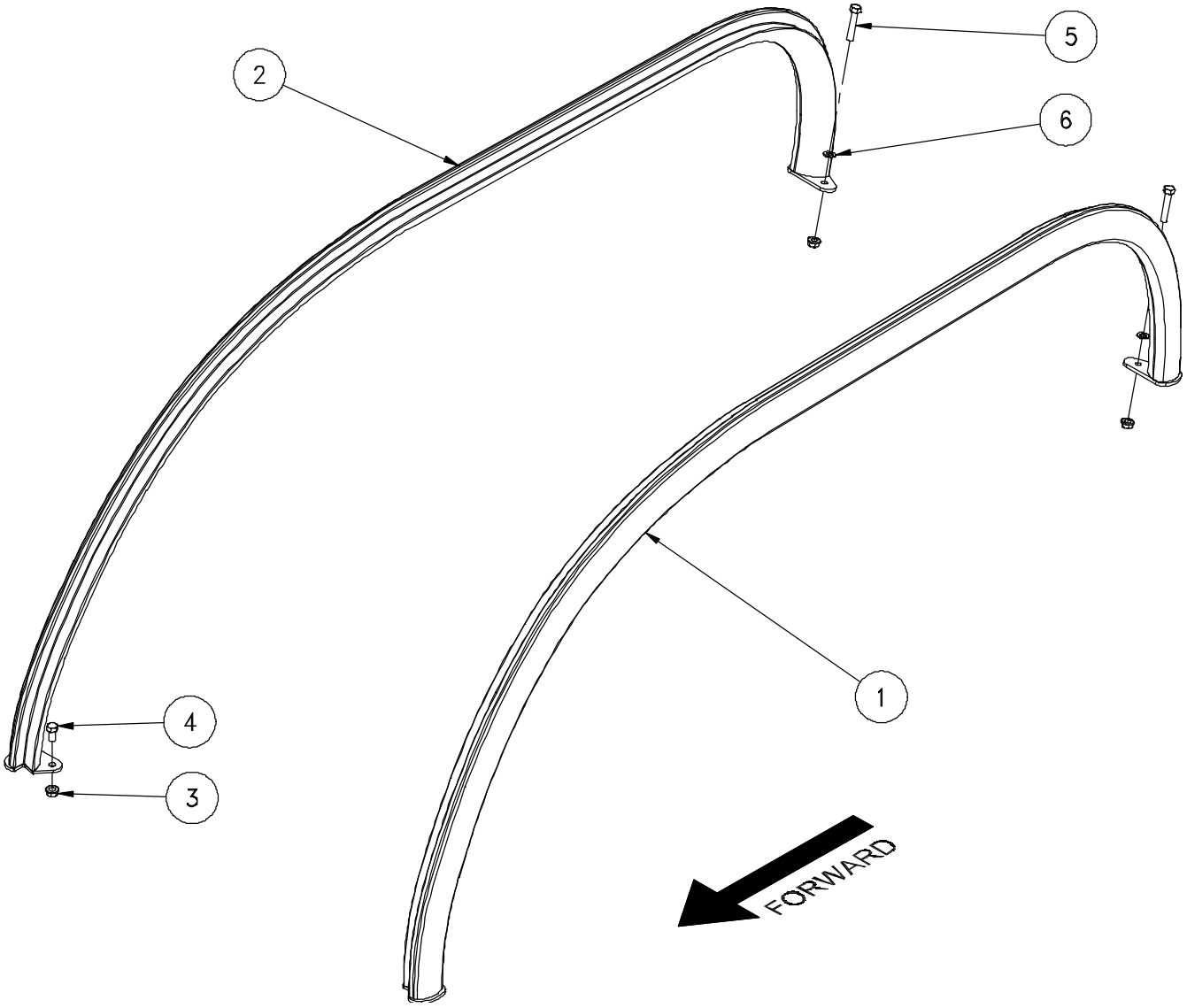
ITEM	PART NO.	DESCRIPTION	QTY.
1	0304-02527	SUPPORT, WINDSHIELD - UPPER FRONT	1
2	0304-02530	SUPPORT, ROOF - REAR	1
3	0304-00149	SUPPORT, WINDSHIELD - LOWER FRONT	1
4	0523-00032	SCREW, HEX - WASHER HEAD SELF DRILL 1/4	4
5	0523-00057	SCREW, C'SNK PHIL FLAT- #6 X 3/4 STAINL	8
-	0304-03128	SEAL, ROOF SUPPORT (NOT SHOWN)	2



ASSY, ROOF PANEL - 2 PASSENGER

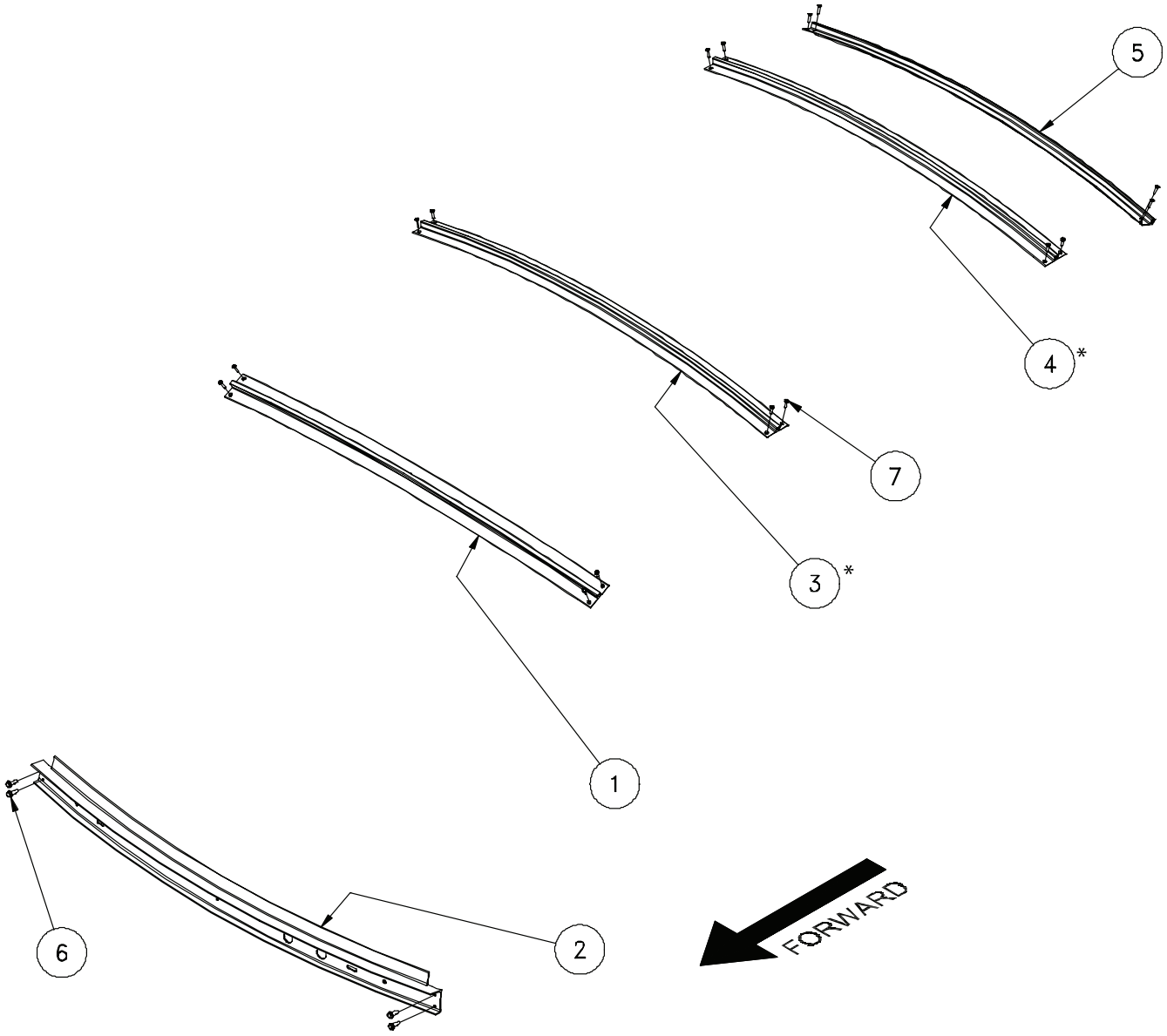
ITEM	PART NO.	DESCRIPTION	QTY.
1	0304-00157	PANEL, ROOF 2 PASS	1
*2	0417-00065	FOAM, VINYL-PVC VF-5600 SERIES 0.250 X 0.250 X 50 FT ROLL	1
3	0408-00126	ADHESIVE, ESSEX U400 (NOT SHOWN)	1
4	0408-00257	PRIMER, ABS BETA PRIME (NOT SHOWN)	1

(SOLD AS ENTIRE ROLL ONLY P/N 0417-00065)



ASSY, ROOF RAILS - 4 PASSENGER

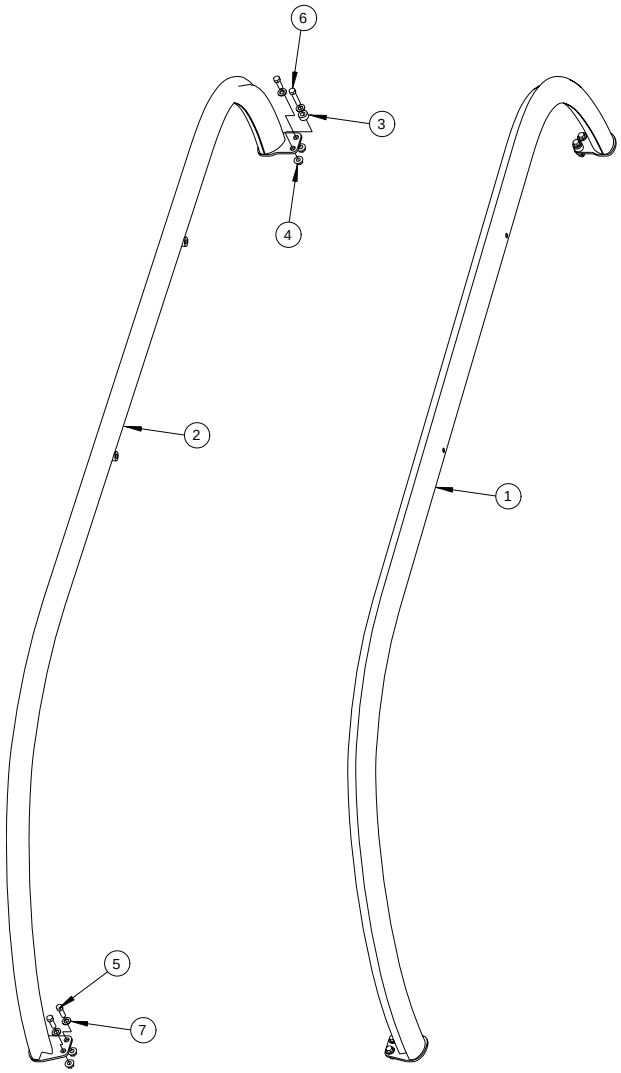
ITEM	PART NO.	DESCRIPTION	QTY.
1	0204-00312	WELDMENT, ROOF RAIL - LH 4 PASS	1
2	0204-00313	WELDMENT , ROOF RAIL - RH 4 PASS	1
3	0521-00024	NUT, HEX FLANGE 1/2-13 UNC GR 6 TECH LOCK	4
4	0522-00021	BOLT, HEX - HHCS 1/2 - 13 UNC X 1.0 GR 8 ZN YL ZINC PLATED	2
5	0522-00059	BOLT, HEX - HHCS 1/2 - 13 UNC X 2.5 LG GR 8 ZINC PLATED	2
6	0524-00115	WASHER, FLAT - M12 13mm ID X 24mm OD X 2.5mm THK	2



ASSY, ROOF SUPPORTS - 4 PASSENGER

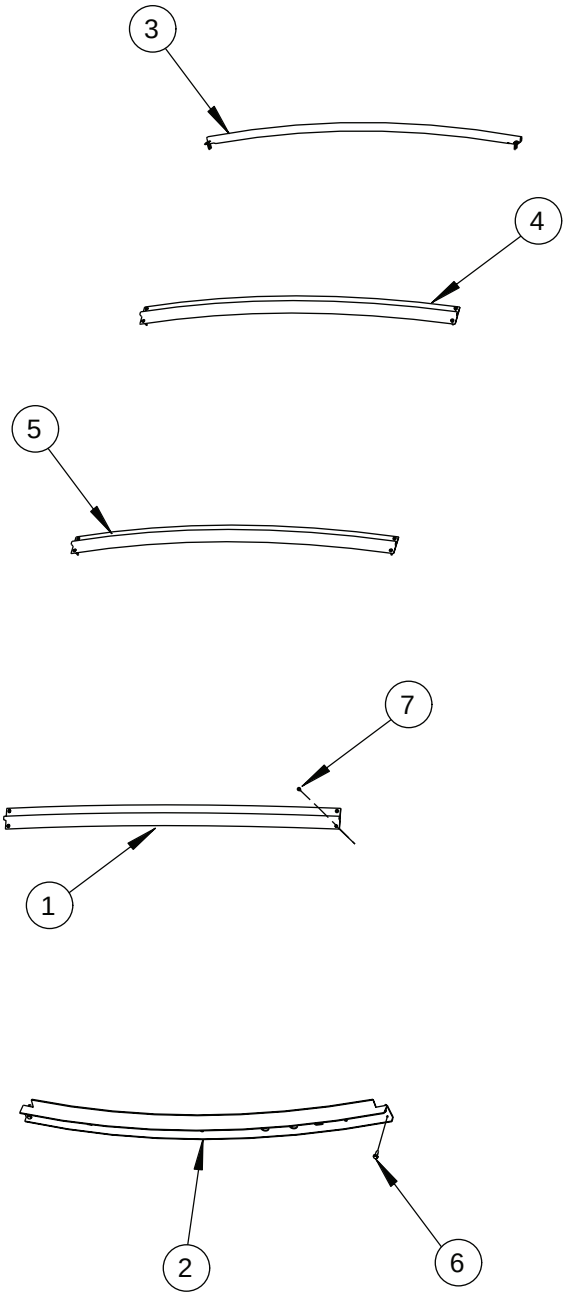
ITEM	PART NO.	DESCRIPTION	QTY.
1	0304-00146	SUPPORT WINDSHIELD UPPER FRONT	1
2	0304-02527	SUPPORT, WINDSHIELD LOWER FRONT	1
*3	0304-02528	SUPPORT, SUNROOF FRONT	1
*4	0304-02529	SUPPORT, SUNROOF REAR	1
5	0304-02530	SUPPORT, ROOF - REAR 4 PASS	1
6	0523-00032	SCREW, HEX - WHSD 1/4 X 0.75 ZN	4
7	0523-00057	SCREW, C'SNK PHIL FLAT - #6 X 3/4 LG STAINLESS STEEL	16
*-	0304-03128	SEAL, ROOF SUPPORT (NOT SHOWN)	6
-	0304-03129	SEAL, ROOF SUPPORT (NOT SHOWN)	2

** ONLY USED ON MODELS WITH A SUN ROOF OPTION - GEM e4*



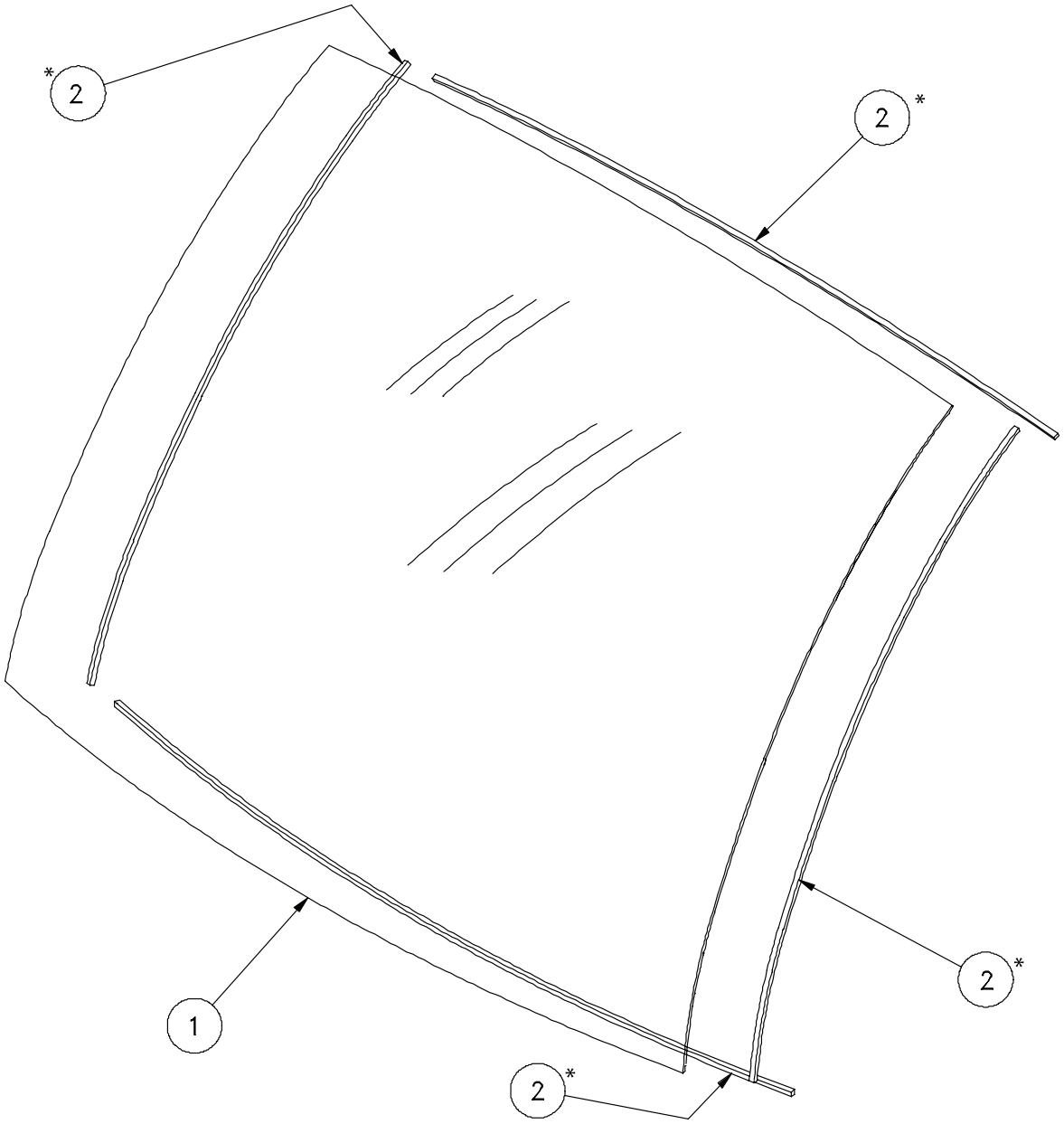
ASSY, ROOF RAILS GEM e6®

ITEM	PART NO.	DESCRIPTION	QTY.
1	0204-00329	WLD, ROOF RAIL LH 6 PASS	1
2	0204-00330	WLD, ROOF RAIL RH 6 PASS	1
3	0328-02125	SPACER, SAFETY BELT	2
4	0521-00129	NUT, HEX FLANGE 7/16 - 14 UNC GR 5 ZN TECH LOCK	8
5	0522-00164	BOLT, HEX - 7/16 - 14 UNC X 1.25 GR 8	6
6	0522-00502	BOLT, HEX - 7/16 - 14 X 2.0 GRADE 8 ZINC PLATED YELLOW	2
7	0524-00115	WASHER, FLAT - M12 13mm 1D X 24mm OD X 2.5mm THK	8



ASSY, ROOF SUPPORTS - GEM e6®

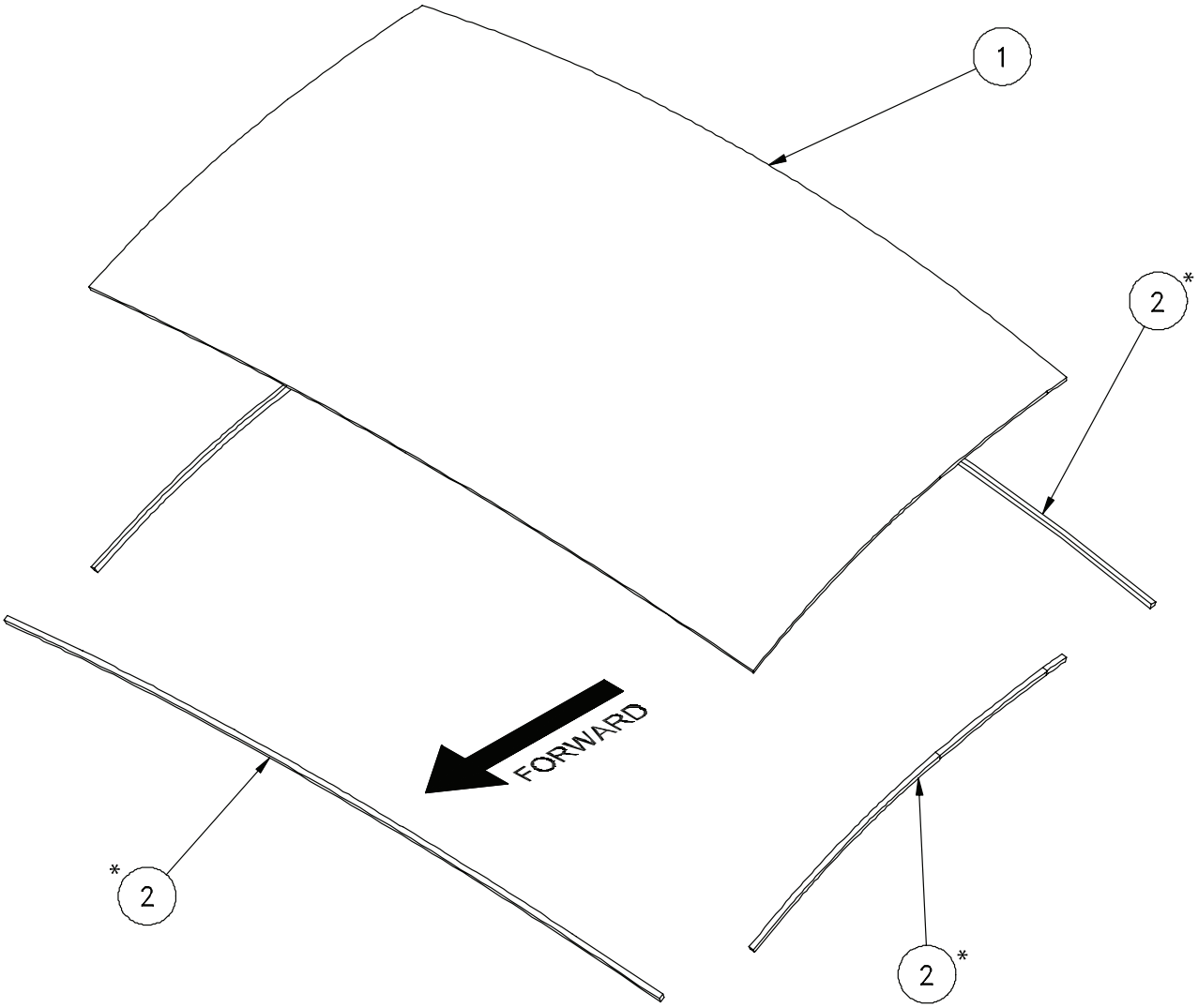
ITEM	PART NO.	DESCRIPTION	QTY.
1	0304-02527	SUPPORT WINDSHIELD UPPER FRONT	1
2	0304-00149	SUPPORT, WINDSHIELD LOWER FRONT	1
3	0304-02530	SUPPORT, ROOF - REAR	1
4	0304-02529	SUPPORT, SUNROOF REAR	1
5	0304-02528	SUPPORT, SUNROOF FRONT	1
6	0523-00032	SCREW, HEX WSHD 1/4 X 0.75 ZN WASHER HD SELF-DRILLING	4
7	0523-00057	SCREW, C'SNK PHIL FLAT - #6 X 3/4 LG STAINLESS STEEL	16
-	0304-03128	SEAL, ROOF SUPPORT (NOT SHOWN)	6



ASSY, WINDSHIELD

ITEM	PART NO.	DESCRIPTION	QTY.
1	0304-00170	WINDSHIELD	1
*2	0417-00065	FOAM, VINYL PVC VF-5600 (50 FT ROLL)	1
3	0408-00292	ADHESIVE, WINDSHIELD - DOW BETA SEAL EXPRESS (WINTER)	1
-	0408-00292	ADHESIVE, DOW BETA SEAL ONE - WINTER (NOT SHOWN)	1
4	0408-00257	PRIMER, ABS BETA PRIME (NOT SHOWN)	1

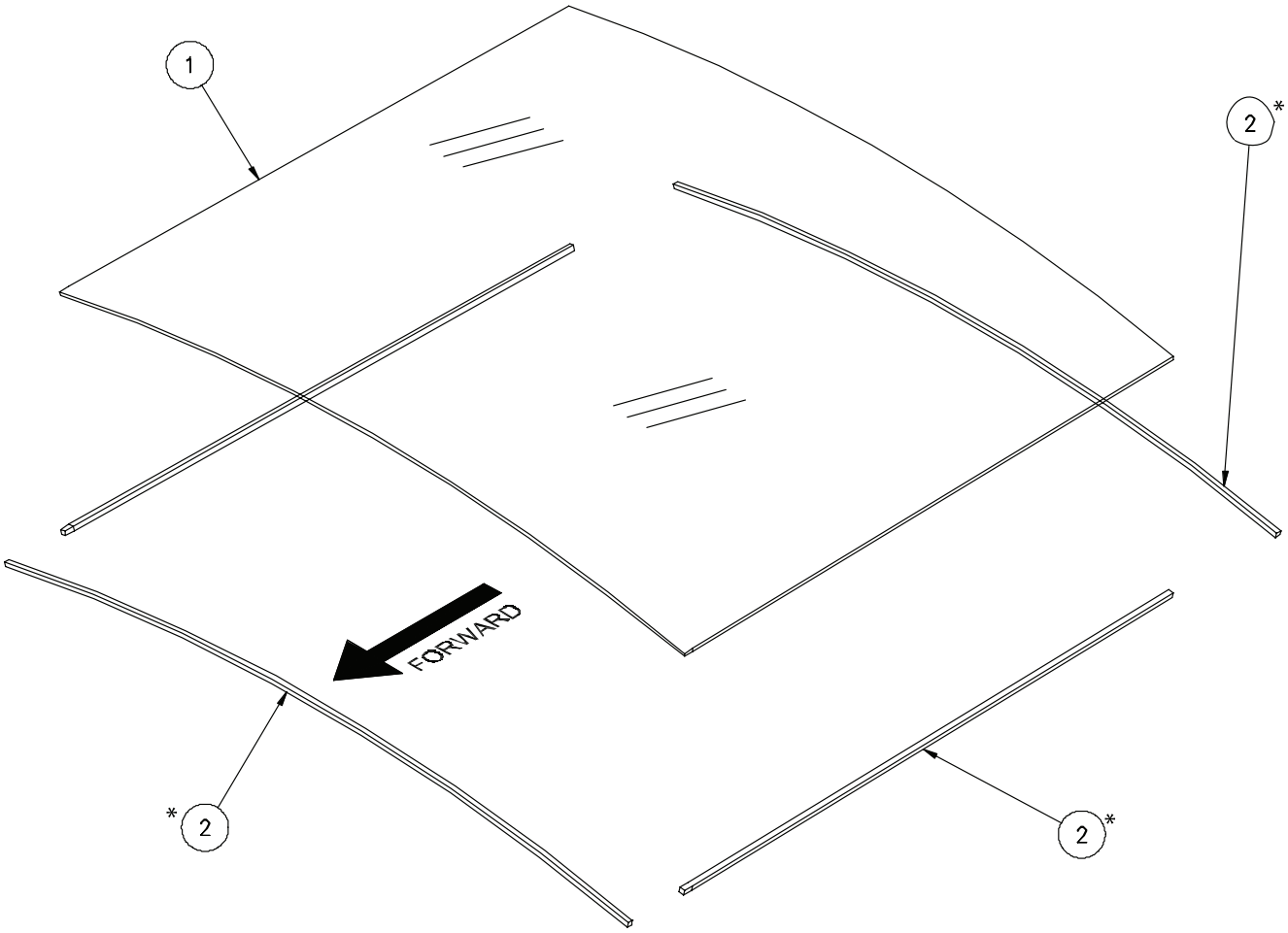
**(SOLD ONLY AS ENTIRE ROLL)*



ASSY, ROOF PANEL - 4 PASSENGER

ITEM	PART NO.	DESCRIPTION	QTY.
1	0305-03282	PANEL, ROOF 4 PASS FRONT	1
*2	0417-00065	FOAM, VINYL PVC VF 5600 (50 FT ROLL)	1

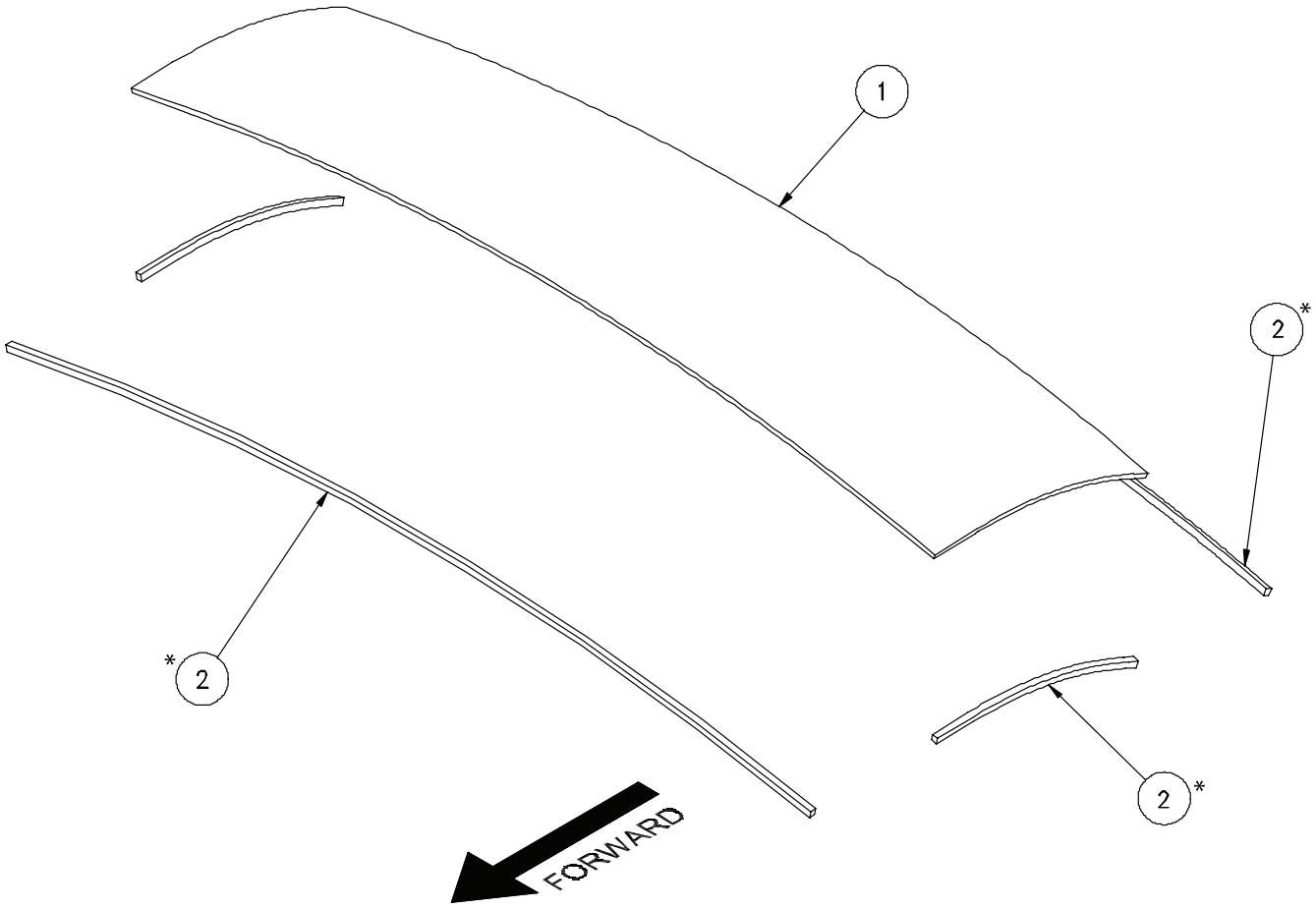
**(SOLD ONLY AS ENTIRE ROLL)*



ASSY, SUNROOF PANEL

ITEM	PART NO.	DESCRIPTION	QTY.
1	0304-00154	PANEL, ROOF 4 PASS GREY SMOKE	1
*2	0417-00065	FOAM, VINYL PVC VF 5600 (50 FT ROLL)	1

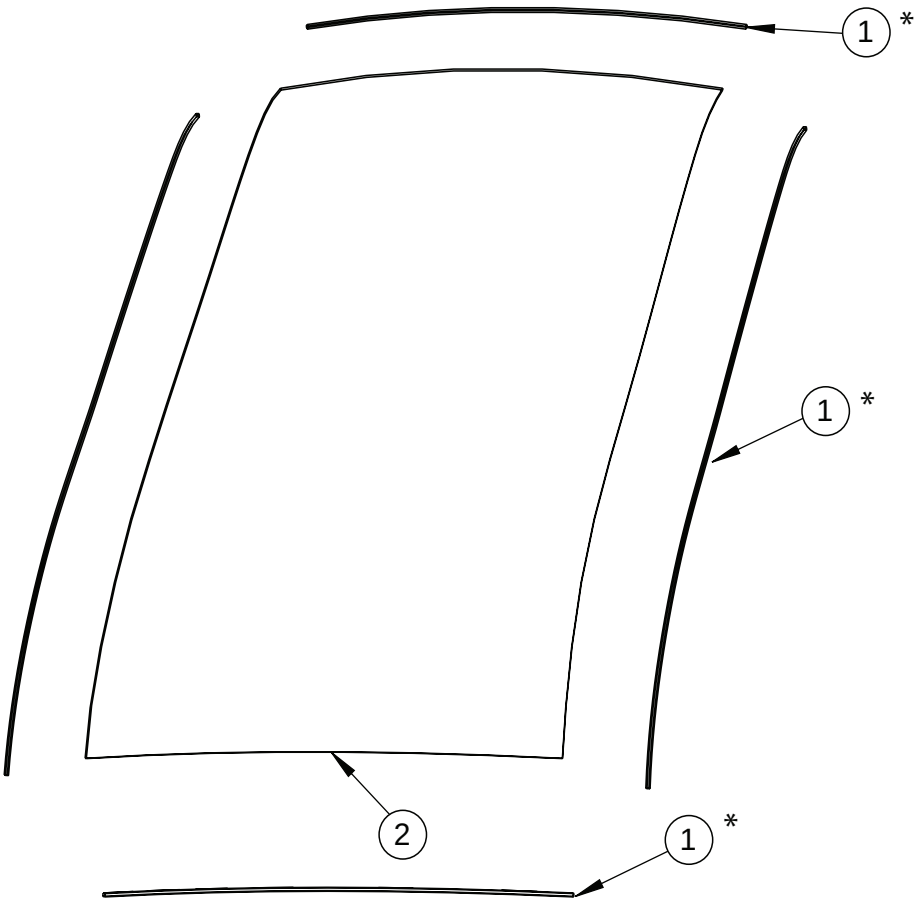
(SOLD ONLY AS ENTIRE ROLL)



ASSY, ROOF PANEL - REAR 4 PASSENGER

ITEM	PART NO.	DESCRIPTION	QTY.
1	0305-03284	PANEL, ROOF - REAR 4 PASS WHITE	1
*2	0417-00065	FOAM, VINYL PVC VF 5600 (50 FT ROLL)	1

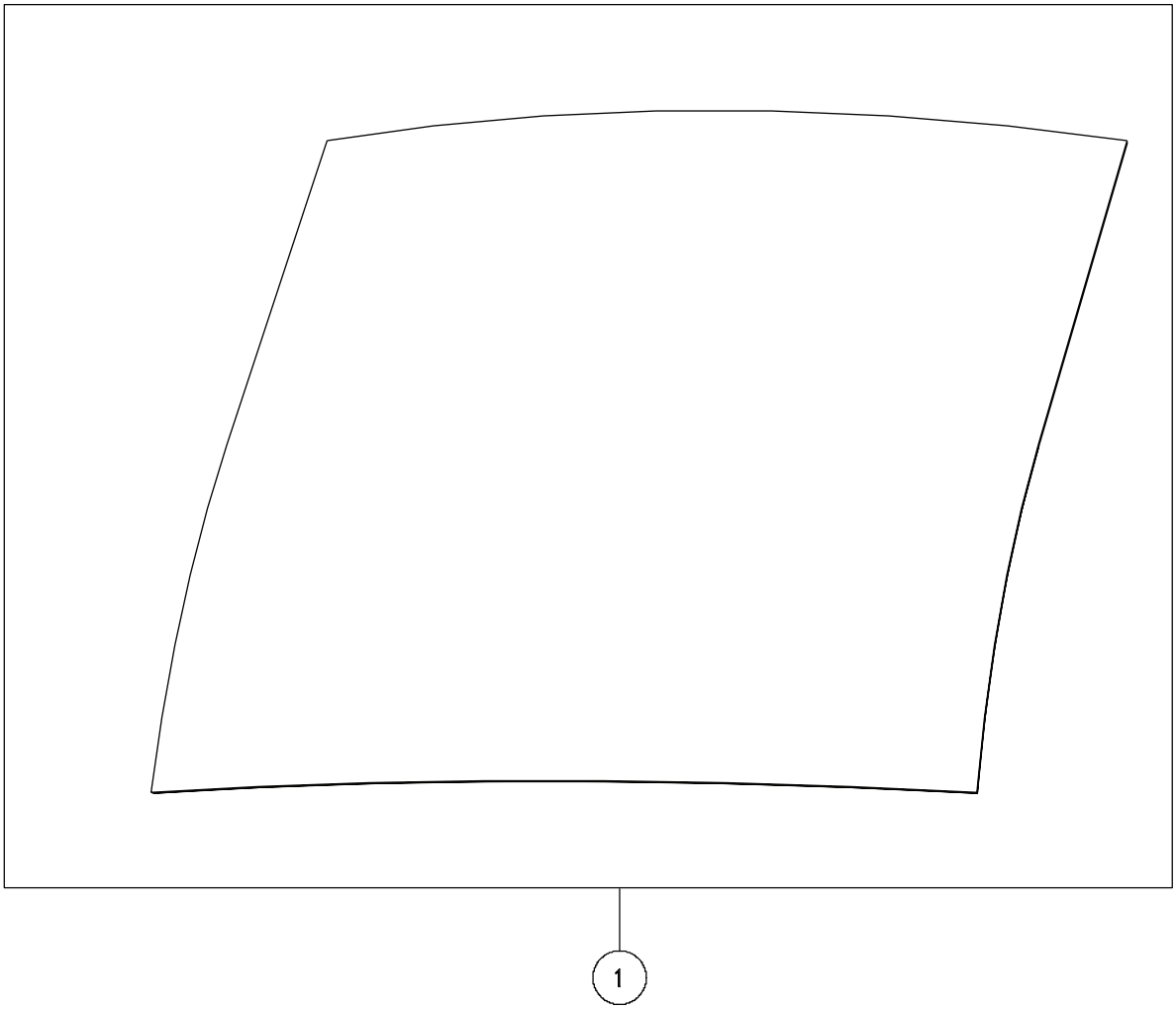
**(SOLD ONLY AS ENTIRE ROLL)*



ASSY, ROOF PANEL - SOLID - GEM e4
(STANDARD COMPONENT FOR EUROPEAN HOMOLOGATED VEHICLE)

ITEM	PART NO.	DESCRIPTION	QTY.
*1	0417-00065	FOAM, VINYL PVC VF-5600 (50 FT ROLL)	1
2	0305-01265	PANEL, ROOF - 4 PASS	1

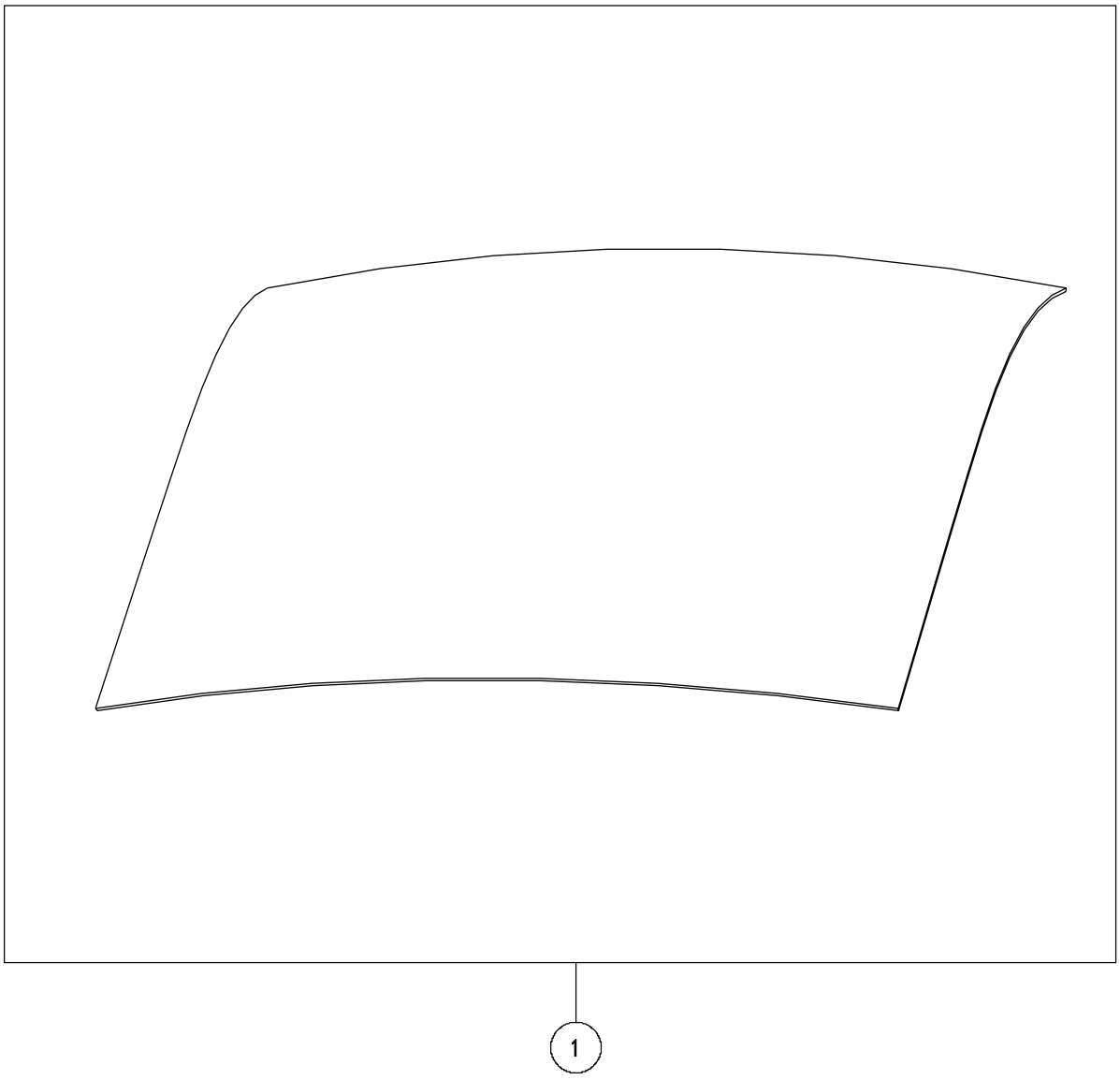
**(SOLD ONLY AS ENTIRE ROLL)*



ASSY, ROOF PANEL - FRONT - GEM e6®

ITEM	PART NO.	DESCRIPTION	QTY.
1	0305-03297	PANEL, ROOF FRONT	1
2	0408-00126	ADHESIVE, ESSEX U400 - SUMMER (NOT SHOWN)	1
-	0408-00292	ADHESIVE, DOW BETA SEAL EXPRESS - WINTER (NOT SHOWN)	1
3	0408-00129	PRIMER ABS - U413	1
*4	0417-00065	FOAM, VINYL - PVC VF - 5600 SERIES 0.25 X 0.25 X 50 FT ROLL	1

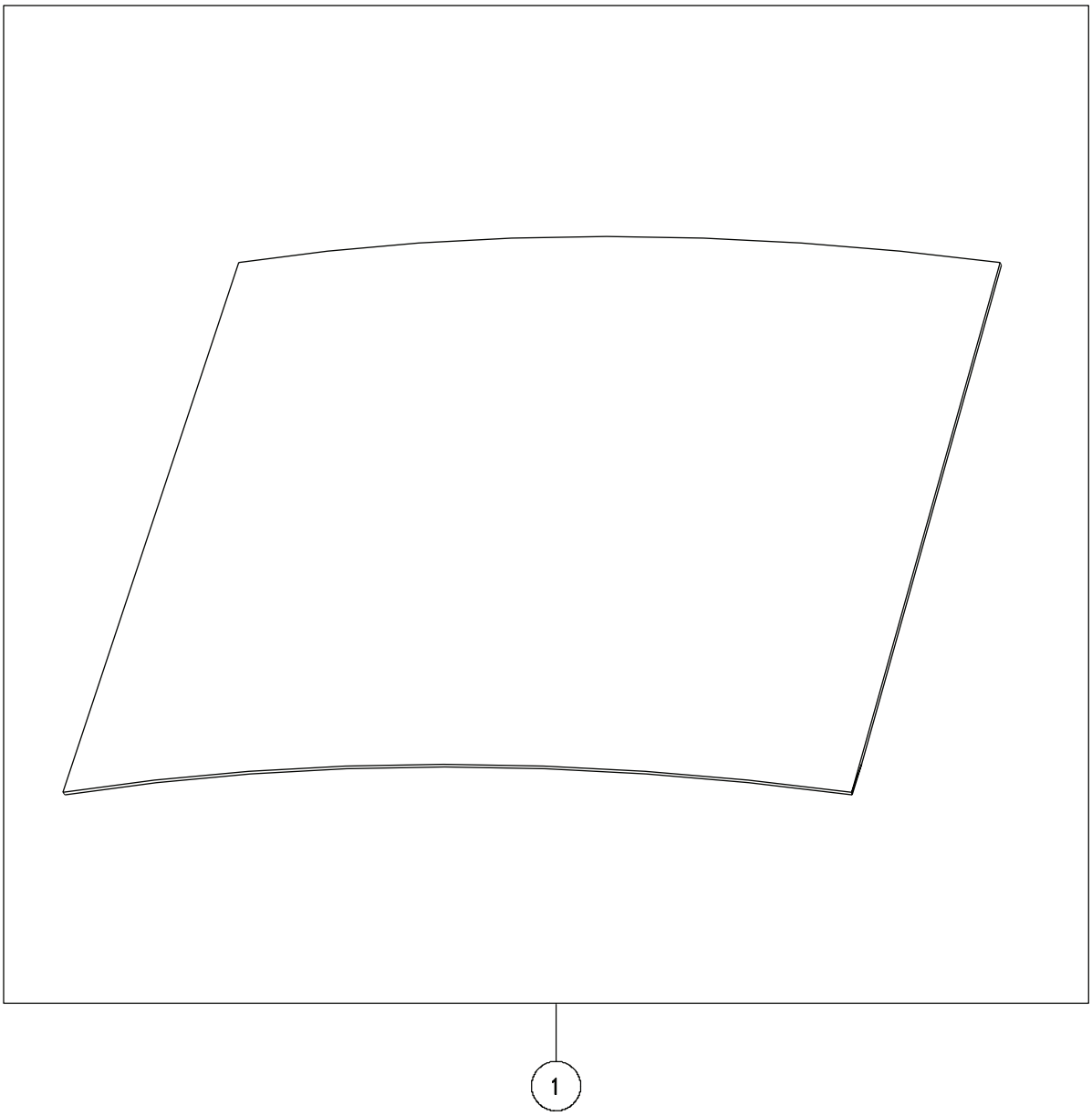
** SOLD ONLY AS ENTIRE ROLL*



ASSY, ROOF - REAR - GEM e6®

ITEM	PART NO.	DESCRIPTION	QTY.
1	0305-01795	PANEL, ROOF REAR	1
2	0408-00126	ADHESIVE, ESSEX U400 - SUMMER (NOT SHOWN)	1
-	0108-00292	ADHESIVE, DOW BETA SEAL EXPRESS - WINTER (NOT SHOWN)	1
3	0408-00129	PRIMER ABS - U413	1
*4	0417-00065	FOAM, VINYL - PVC VF - 5600 SERIES 0.25 X 0.25 X 50 FT	1

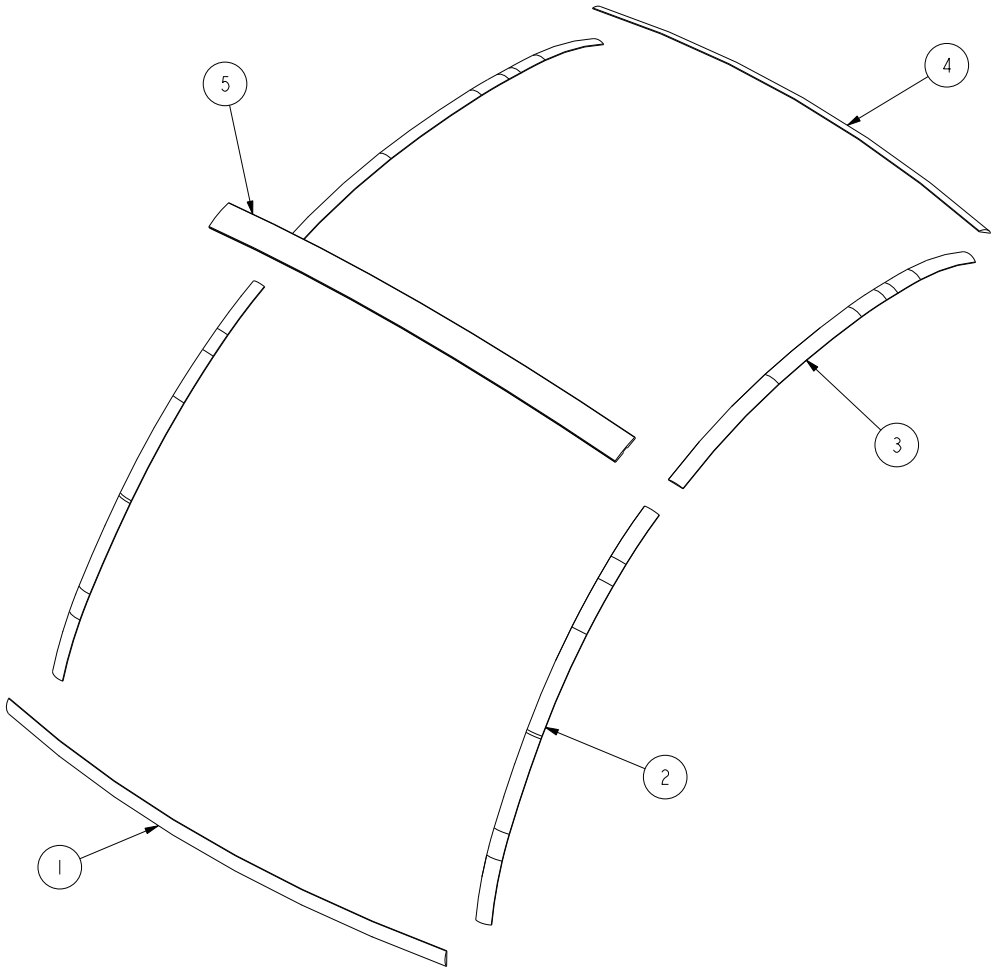
** SOLD ONLY AS ENTIRE ROLL*



ASSY, SUNROOF - GEM e6®

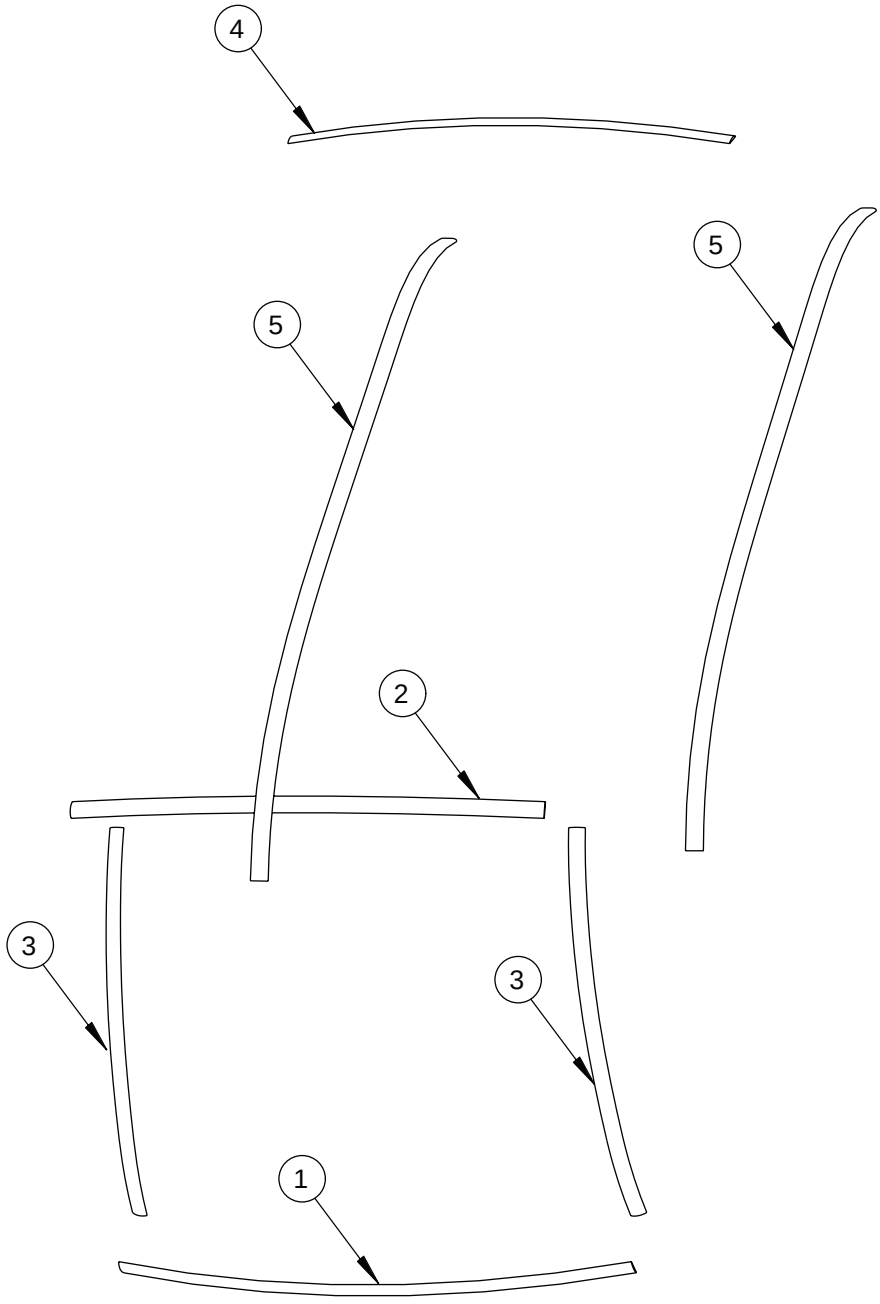
ITEM	PART NO.	DESCRIPTION	QTY.
1	0305-02121	PANEL , SUNROOF	1
2	0408-00126	ADHESIVE, ESSEX U400 - SUMMER (NOT SHOWN)	1
-	0408-00292	ADHESIVE, DOW BETA SEAL EXPRESS - WINTER (NOT SHOWN)	
3	0408-00129	PRIMER ABS - U413	1
*4	0417-00065	FOAM, VINYL - PVC VF - 5600 SERIES 0.25 X 0.25 X 50 FT	1

**SOLD ONLY AS ENTIRE ROLL*



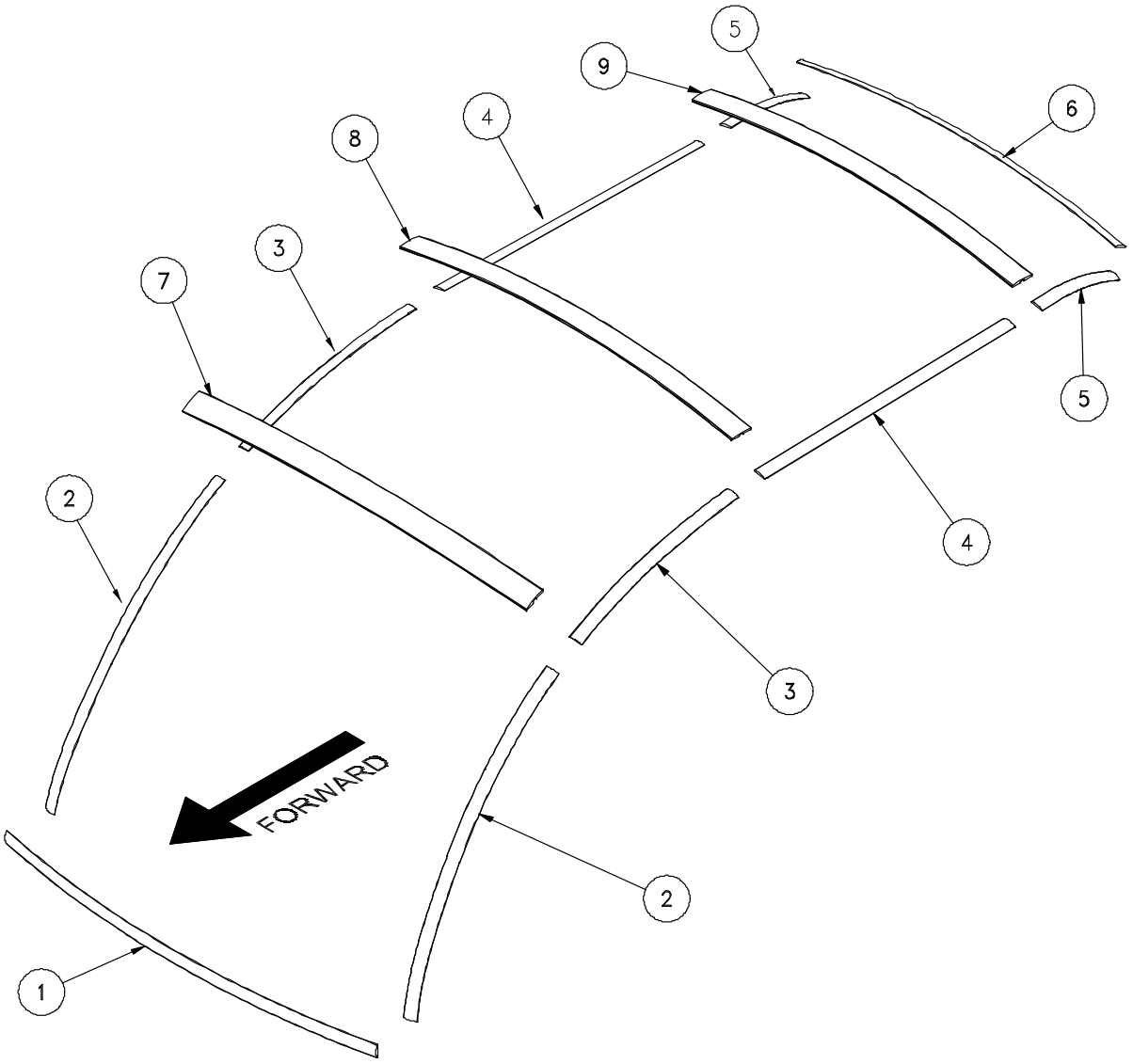
ASSY, ROOF TRIM-2 PASSENGER

ITEM	PART NO.	DESCRIPTION	QTY.
1	0417-00067	MOULDING BLACK 1.34 X .25	4 FT
2	0417-00067	MOULDING BLACK 1.34 X .25	6 FT
3	0417-00067	MOULDING BLACK 1.34 X .25	6 FT
4	0417-00067	MOULDING BLACK 1.34 X .25	4 FT
5	0417-00214	MOULDING, ROOF PANEL BLK 2.25 X .25 X 40”	4 FT



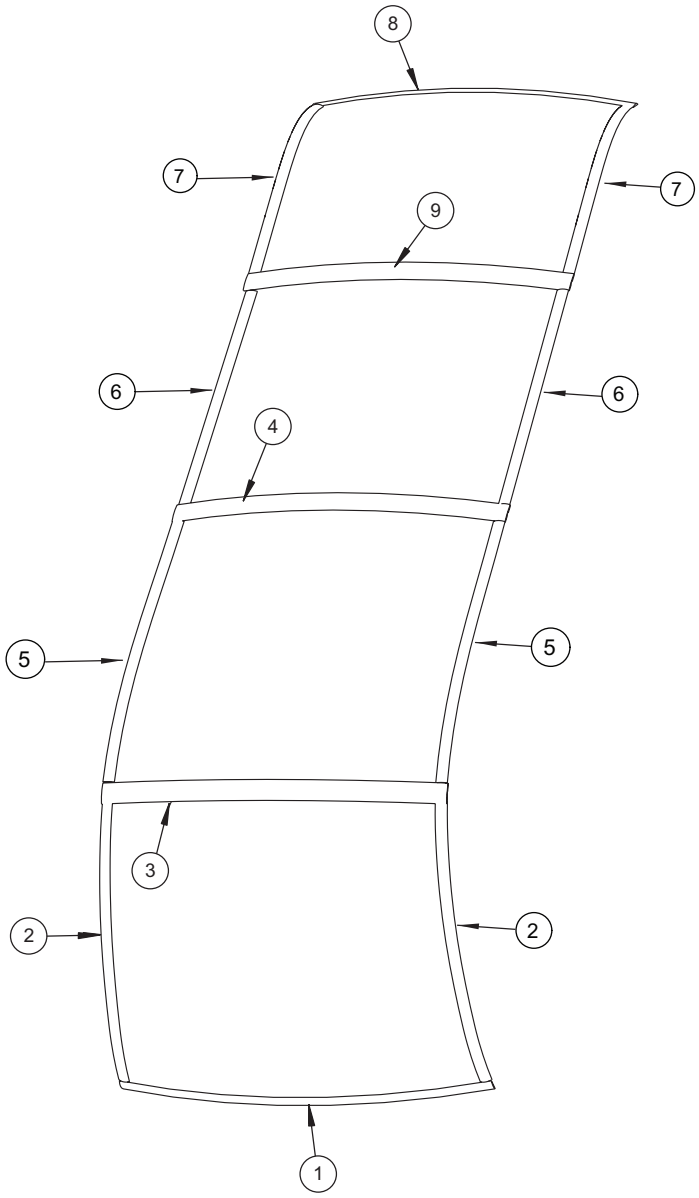
ASSY, ROOF -TRIM 4 PASSENGER

ITEM	PART NO.	DESCRIPTION	QTY.
1	0417-00067	MOLDING, BLACK - 1.34 X 0.25 FT	4 FT
2	0417-00214	MOLDING, ROOF PANEL - BLACK 2.25 X 0.25 X 40	1
3	0417-00067	MOLDING, BLACK - 1.34 X 0.25 FT	6 FT
4	0417-00067	MOLDING, BLACK - 1.34 X 0.25 FT	4 FT
5	0417-00067	MOLDING, BLACK - 1.34 X 0.25 FT	12 FT



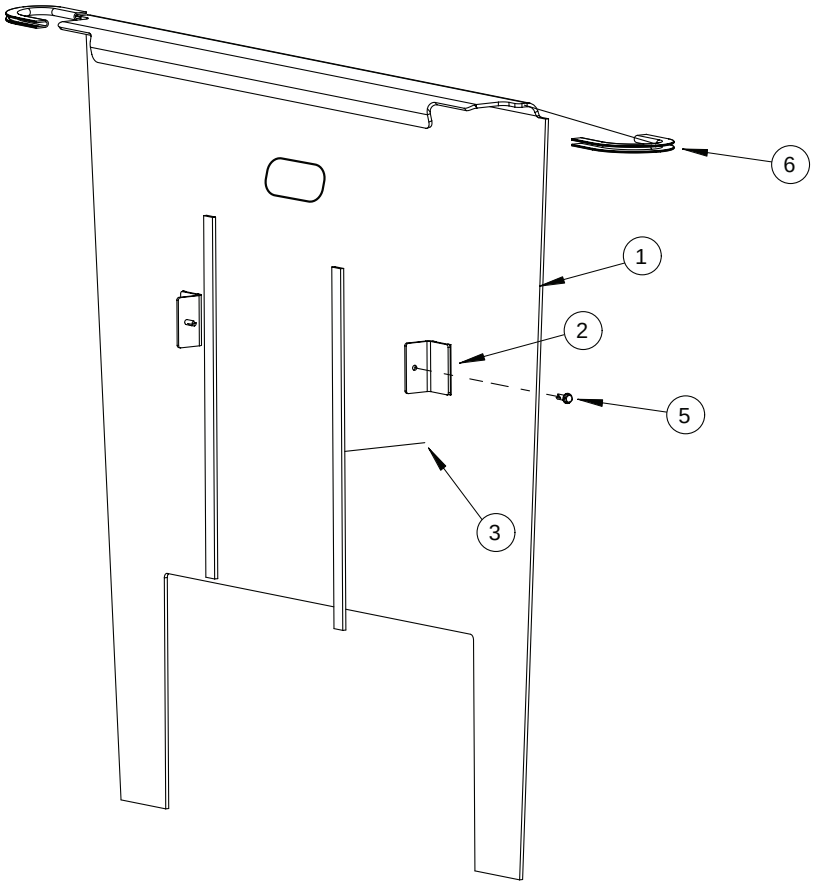
ASSY, ROOF TRIM - 4 PASSENGER

ITEM	PART NO.	DESCRIPTION	QTY.
1	0417-00067	MOLDING, BLACK - 1.34 X 0.25 FT	4 FT
2	0417-00067	MOLDING, BLACK - 1.34 X 0.25 FT	6 FT
3	0417-00067	MOLDING, BLACK - 1.34 X 0.25 FT	4 FT
4	0417-00067	MOLDING, BLACK - 1.34 X 0.25 FT	6 FT
5	0417-00067	MOLDING, BLACK - 1.34 X 0.25 FT	2 FT
6	0417-00067	MOLDING, BLACK - 1.34 X 0.25 FT	4 FT
7	0417-00067	MOLDING, ROOF PANEL - BLACK 2.25 X 0.25 X 40	1
8	0417-00214	MOLDING, ROOF PANEL - BLACK 2.25 X 0.25 X 40	1
9	0417-00214	MOLDING, ROOF PANEL - BLACK 2.25 X 0.25 X 40	1



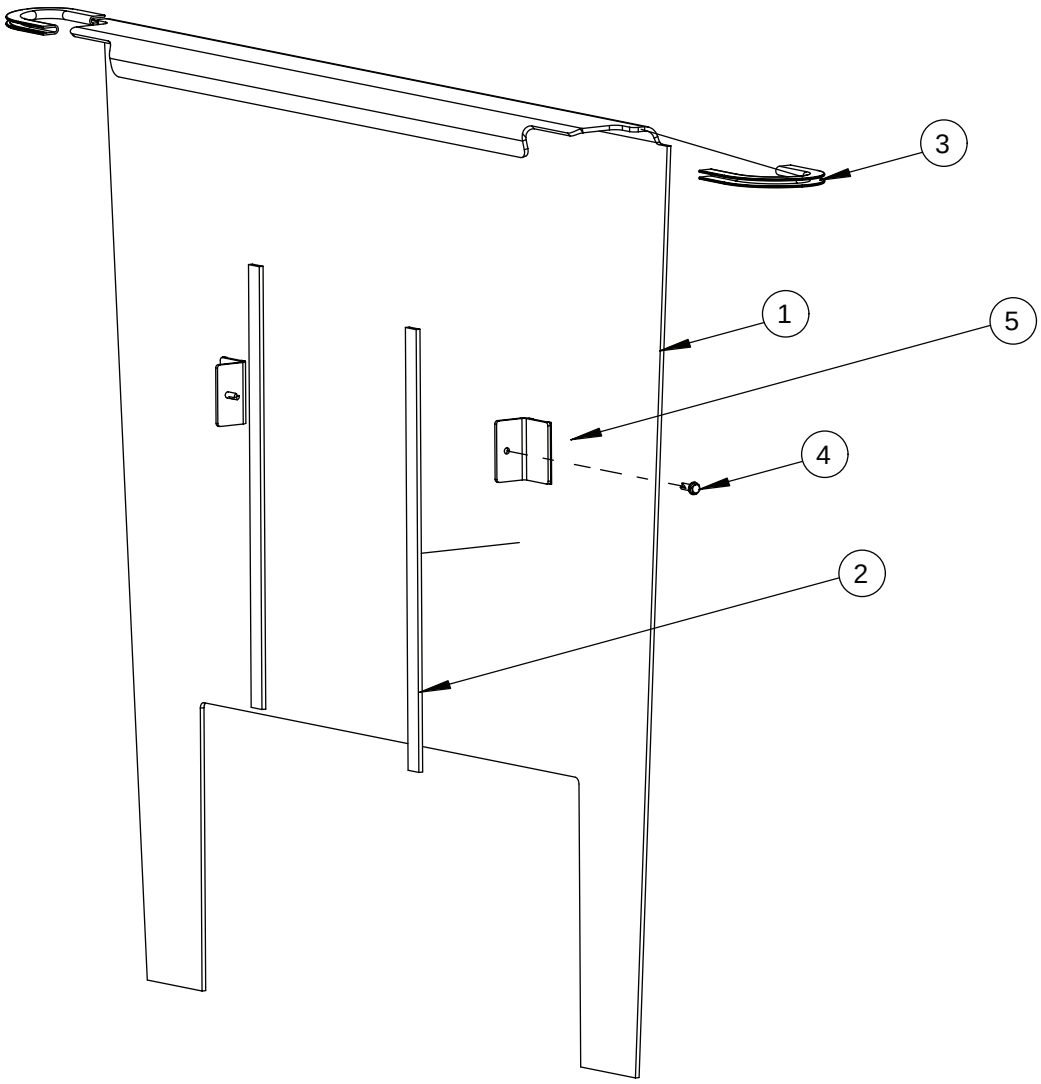
ASSY, ROOF TRIM - GEM e6®

ITEM	PART NO.	DESCRIPTION	QTY.
1	0417-00067	MOLDING, BLACK - 1.34 X 0.25 FT	4 FT
2	0417-00067	MOLDING, BLACK - 1.34 X 0.25 FT	6 FT
3	0417-00214	MOLDING, ROOF PANEL - BLACK 2.25 X 0.25 X 40	1
4	0417-00214	MOLDING, ROOF PANEL - BLACK 2.25 X 0.25 X 40	1
5	0417-00067	MOLDING, BLACK - 1.34 X 0.25 FT	6 FT
6	0417-00067	MOLDING, BLACK - 1.34 X 0.25 FT	6 FT
7	0417-00067	MOLDING, BLACK - 1.34 X 0.25 FT	6 FT
8	0417-00067	MOLDING, BLACK - 1.34 X 0.25 FT	4 FT
9	0417-00214	MOLDING, ROOF PANEL - BLACK 2.25 X 0.25 X 40	1



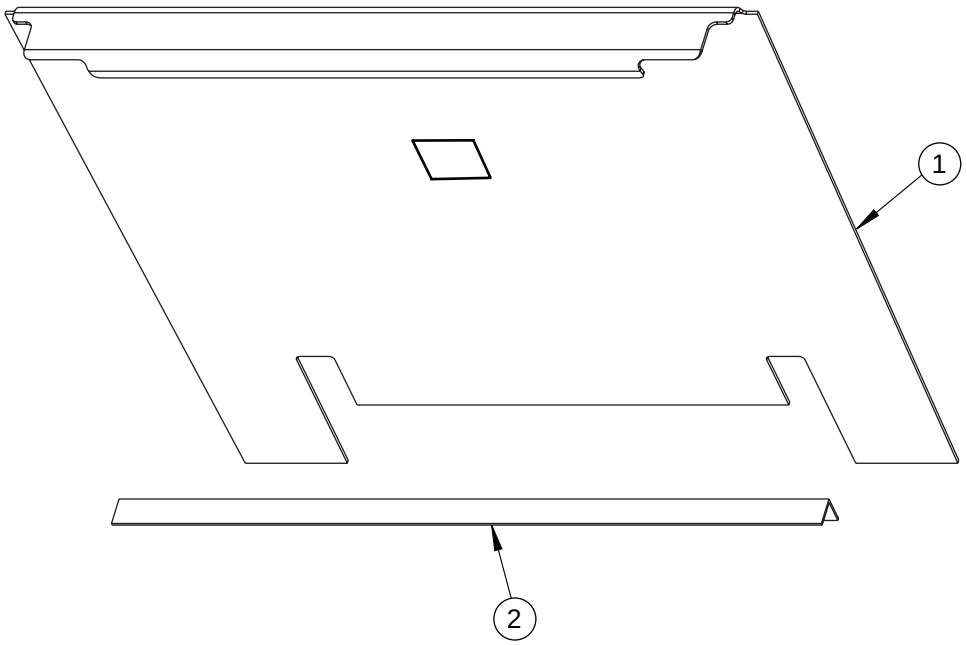
ASSY, PANEL BACK GEM e2, GEM e4

ITEM	PART NO.	DESCRIPTION	QTY.
1	0305-02517	PANEL, BACK - 2 & 4 PASS	1
2	0305-02435	ANGLE, MOUNT - BACK PANEL	2
3	0410-00265	TAPE, 3M URETHANE 4032 WHITE	4
4	0408-00263	ADHESIVE, METHACRYLATE (NOT SHOWN)	10ML
5	0523-00032	SCREW, HEX - WHSD 1/4 X .075 ZN	2
6	0417-00141	TRIM, EDGE - U SHAPED WHITE VINYL	2



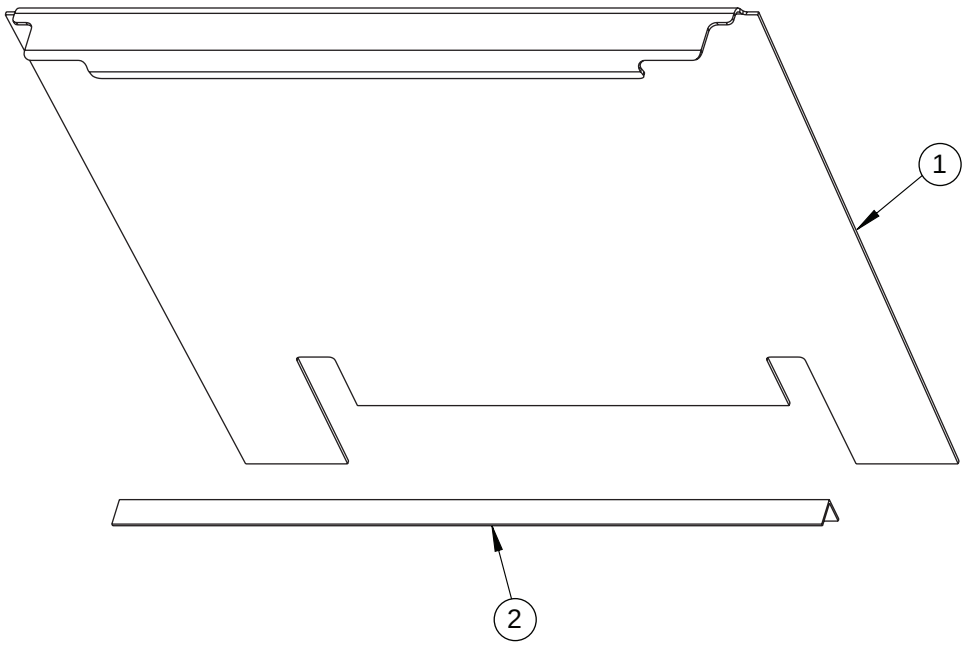
ASSY, BACK PANEL GEM eS, GEM eL, GEM eL XD

ITEM	PART NO.	DESCRIPTION	QTY.
1	0305-03305	ASSY, PANEL BACK	1
2	0410-00265	TAPE, 3M URETHANE 4032 WHITE	4
3	0417-00141	TRIM, EDGE - U SHAPE WHITE VINYL - 9”	2
4	0523-00032	SCREW, HEX - WHSD 1/4 X 0.75 ZN WASHER HD SELF DRILLING	2
5	0305-02435	ANGLE, MOUNT - BACK PANEL	2
6	0408-00263	ADHESIVE, METH ACRYLATE (NOT SHOWN)	10



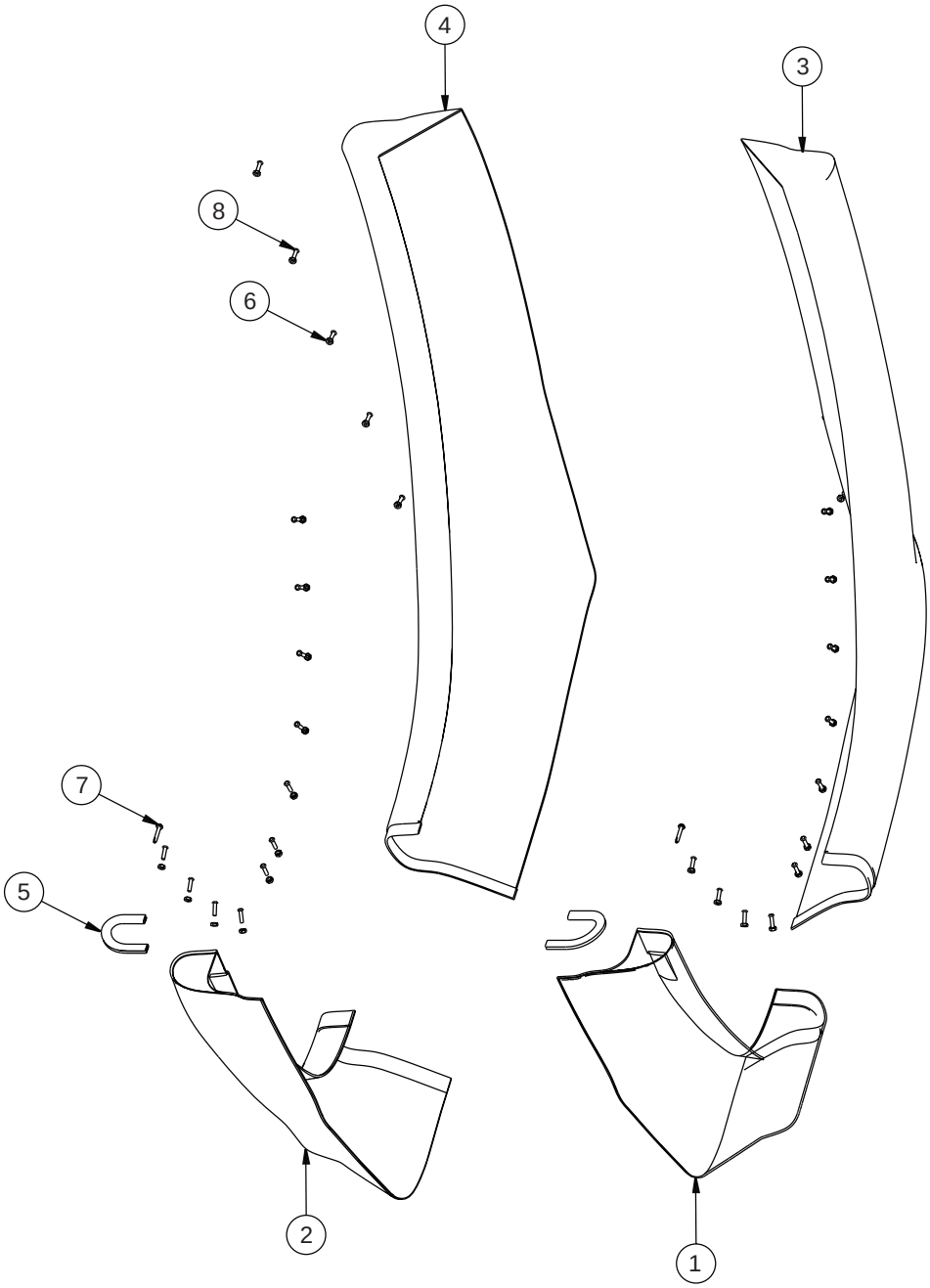
ASSY, BACK PANEL GEM e6® WITH LATCH

ITEM	PART NO.	DESCRIPTION	QTY.
1	0305-03307	PANEL, BACK - W/LATCH - 6 PASS	1
2	0351-02208	ANGLE, BACK PANEL STIFFENER	1
3	0408-00263	ADHESIVE, METHACRYLATE - LOCTITE H3000 (NOT SHOWN)	25 ML



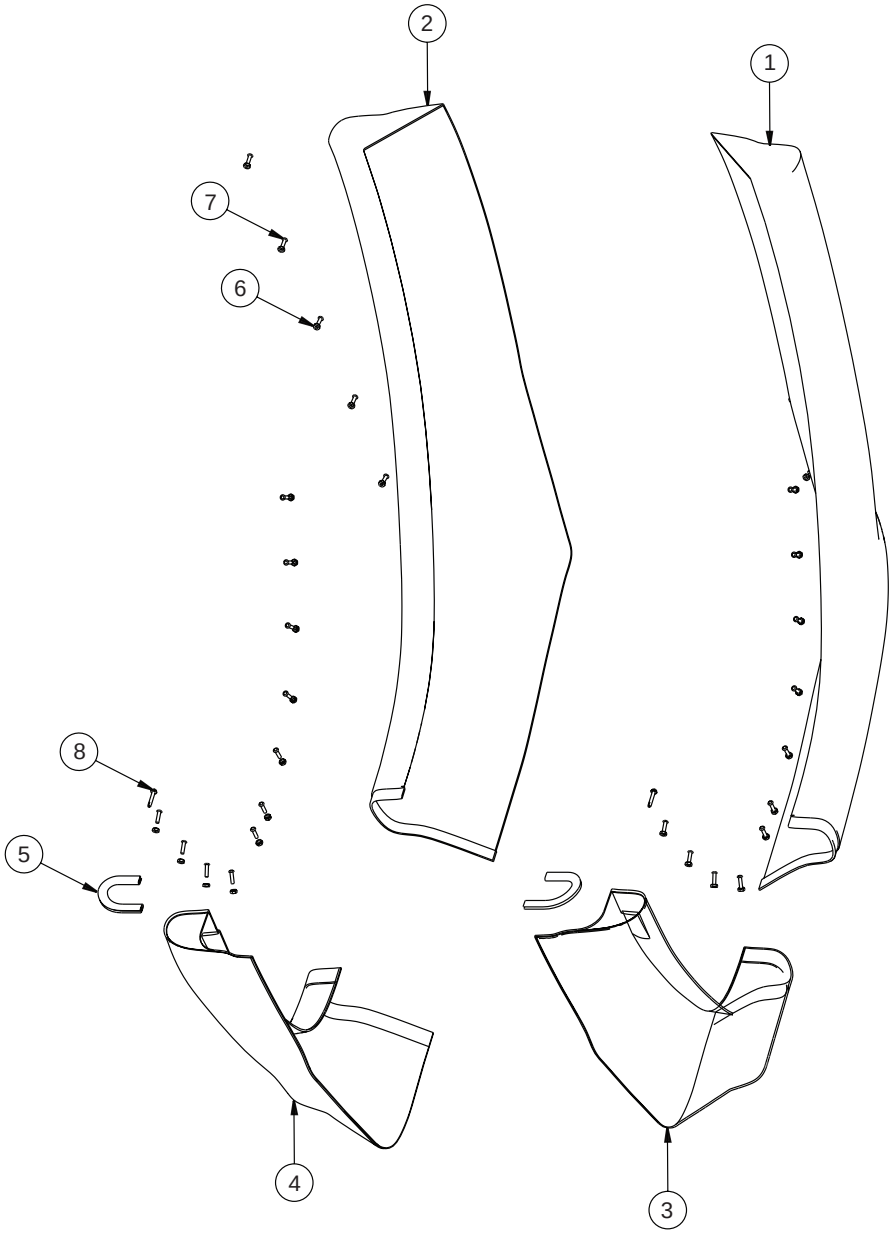
ASSY, BACK PANEL GEM e6® WITHOUT LATCH

ITEM	PART NO.	DESCRIPTION	QTY.
1	0305-01841	PANEL, BACK - 6 PASS	1
2	0351-02208	ANGLE, BACK PANEL STIFFENER	1
3	0408-00263	ADHESIVE, METHACRYLATE - LOCTITE H3000 (NOT SHOWN)	25 ML



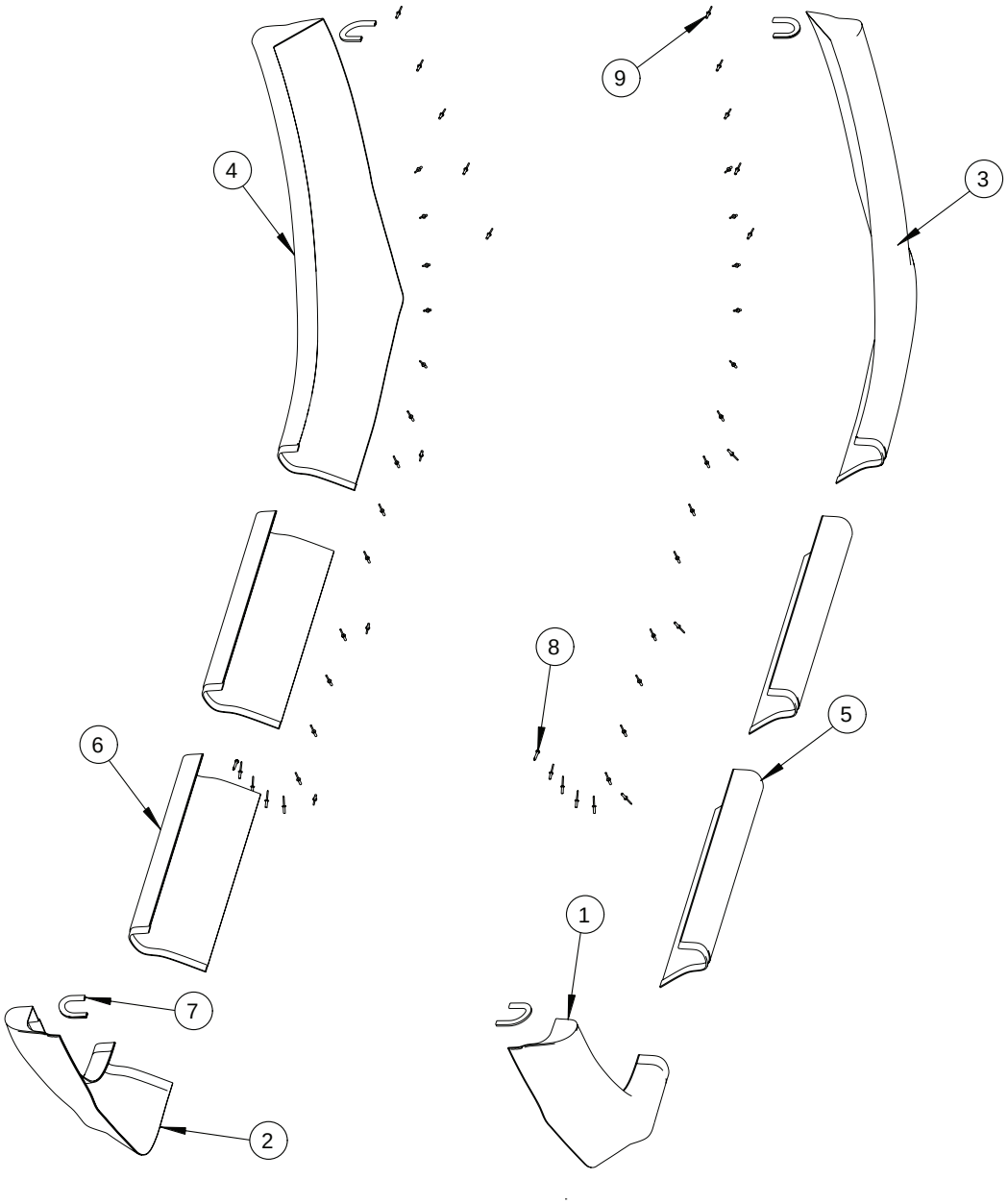
ASSY, SIDE PANEL 2 PASSENGER

ITEM	PART NO.	DESCRIPTION	QTY.
1	0305-03289	PANEL, SIDE - LH FRONT	1
2	0305-03290	PANEL, SIDE - RH FRONT	1
3	0305-03291	PANEL, SIDE - LH REAR	1
4	0305-03292	PANEL, SIDE - RH REAR	1
5	0417-00141	TRIM, EDGE-U SHAPE WHITE VINYL METAL	2
6	0521-00071	NUT, KEPS - 1/4 - 20 UNC ZINC PLATED	32
7	0523-00122	SCREW, HEX - WASHER HEAD SELF DRILL 1/4	2
8	0522-00333	BOLT, TORX - TRUSS HEAD - 1/4 - 20 X 1	32



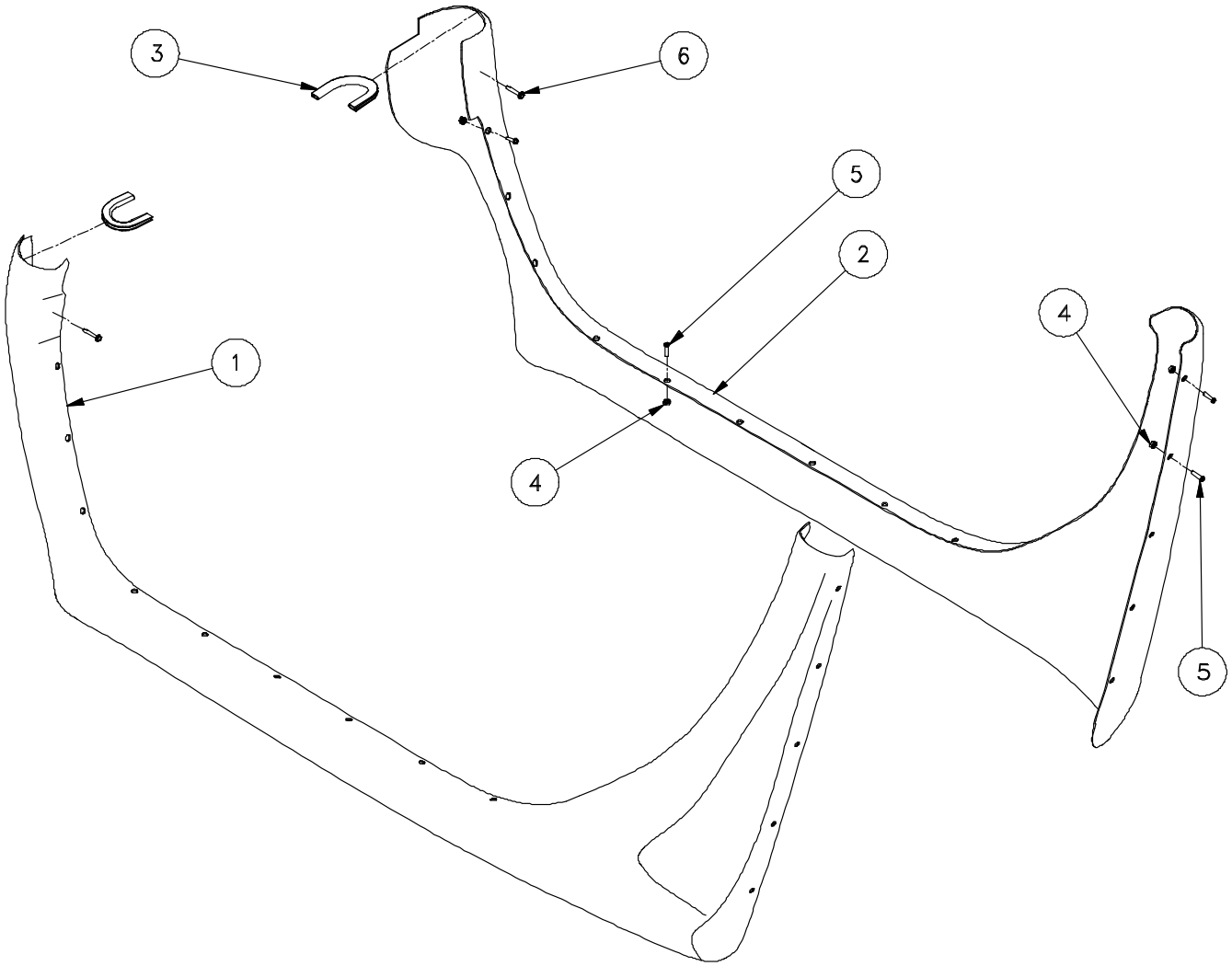
ASSY, SIDE PANEL 2 PASSENGER WITH HARD DOOR OPTION

ITEM	PART NO.	DESCRIPTION	QTY.
1	0305-03291	PANEL, SIDE - LH REAR	1
2	0305-03292	PANEL, SIDE - RH REAR	1
3	0305-03295	PANEL, SIDE - LH FRONT W/HDOORS	1
4	0305-03296	PANEL, SIDE - RH FRONT W/HDOORS	1
5	0417-00141	TRIM, EDGE-U SHAPE WHITE VINYL - 9”	2
6	0521-00071	NUT, KEPS - 1/4 - 20 UNC ZINC PLATED	32
7	0522-00333	BOLT, TORX - TRUSS HEAD - 1/4 - 20 X 1 - 18-8 S.S.	32
8	0523-00122	SCREW, HEX - WASHER HEAD SELF DRILL 1/4	2



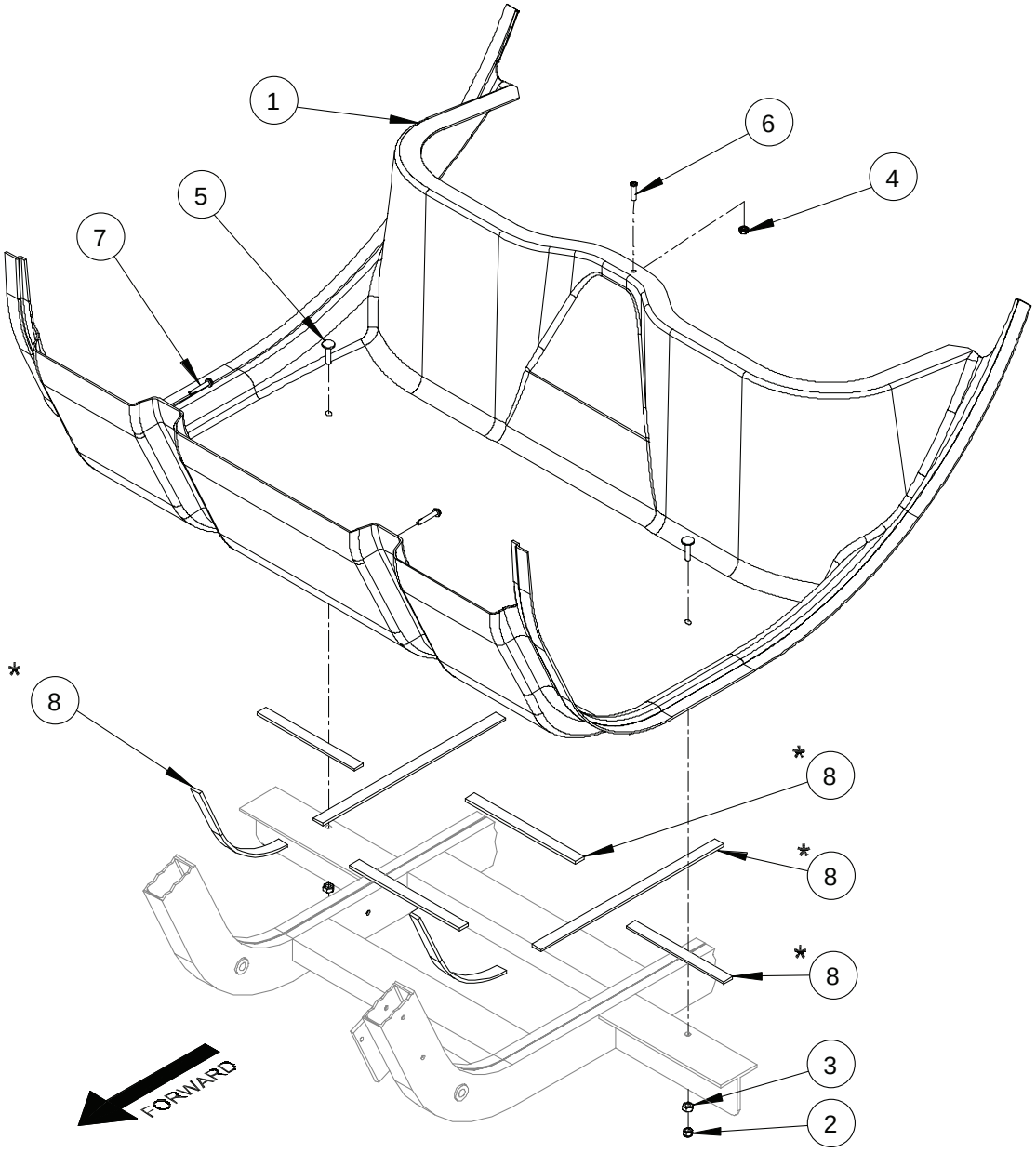
ASSY, SIDE PANEL - 6 PASSENGER

ITEM	PART NO.	DESCRIPTION	QTY.
1	0305-03289	PANEL, SIDE - LH - FRONT	1
2	0305-03290	PANEL, SIDE - RH - FRONT	1
3	0305-03291	PANEL, SIDE - LH - REAR	1
4	0305-03292	PANEL, SIDE -RH - REAR	1
5	0305-03293	PANEL, SIDE - LH - MID	2
6	0305-03294	PANEL, SIDE - RH - MID	2
7	0417-00141	TRIM, EDGE - U SHAPE WHITE VINYL-9”	2
8	0523-00122	SCREW, HEX - WASHER HEAD SELF DRILL 1/4	2
9	0520-00511	RIVET, BLIND 1/4” BDY DIA., 0.50 DOME HEAD	50



ASSY, SIDE PANEL - 4 PASSENGER ABS

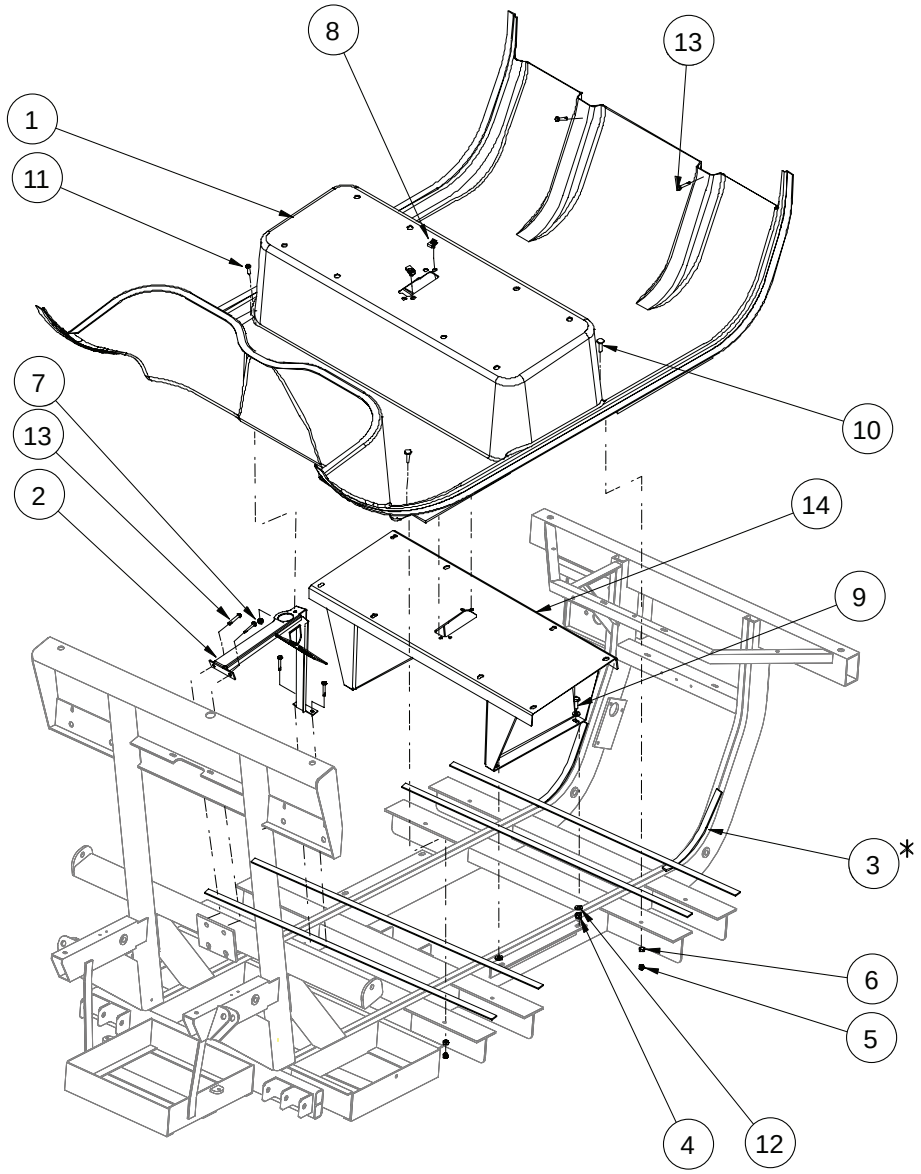
ITEM	PART NO.	DESCRIPTION	QTY.
1	0305-03287	PANEL, SIDE - LH 4 PASS 05	1
2	0305-03288	PANEL, SIDE - RH 4 PASS 05	1
3	0417-00141	TRIM, EDGE - U SHAPE WHITE VINYL - 9”	2
4	0521-00071	NUT, KEPS - 1/4 - 20 UNC ZINC PLATED GR 5 ZINC PLATED	36
5	0522-00333	BOLT, TORX - TRUSS HD - 1/4 - 20 X 1 - 18-8 S.S.	36
6	0523-00122	SCREW, HEX - WASHER HEAD SELF DRILL 1/4	2



ASSY, FLOOR PANEL - 2 PASSENGER

ITEM	PART NO.	DESCRIPTION	QTY.
1	0105-00859	ASSY, FLOOR PANEL - 2 PASS	1
2	0521-00017	NUT, HEX - NYLOCK 5/16-18 UNC GR5 ZN	2
3	0521-00031	NUT, HEX - 5/16-18 UNC GR 5 ZN	2
4	0521-00071	NUT, KEPS - 1/4 - 20 UNC ZINC PLATED GR 5 ZINC PLATED	1
5	0522-00121	BOLT, WELD - PROJECTION 5/16 - 18 UNC X 1.25 GR 5 BLK	2
6	0522-00333	BOLT, TORX - TRUSS HD - 1/4 - 20 X 1 - 18-8 S.S.	1
7	0523-00122	SCREW, HEX - WASHERHEAD SELF DRILL 1/4	2
*8	0417-00066	FOAM, VINYL - PVC VF-5100 SERIES 0.187 X 0.750 X 30 FT ROLL	1

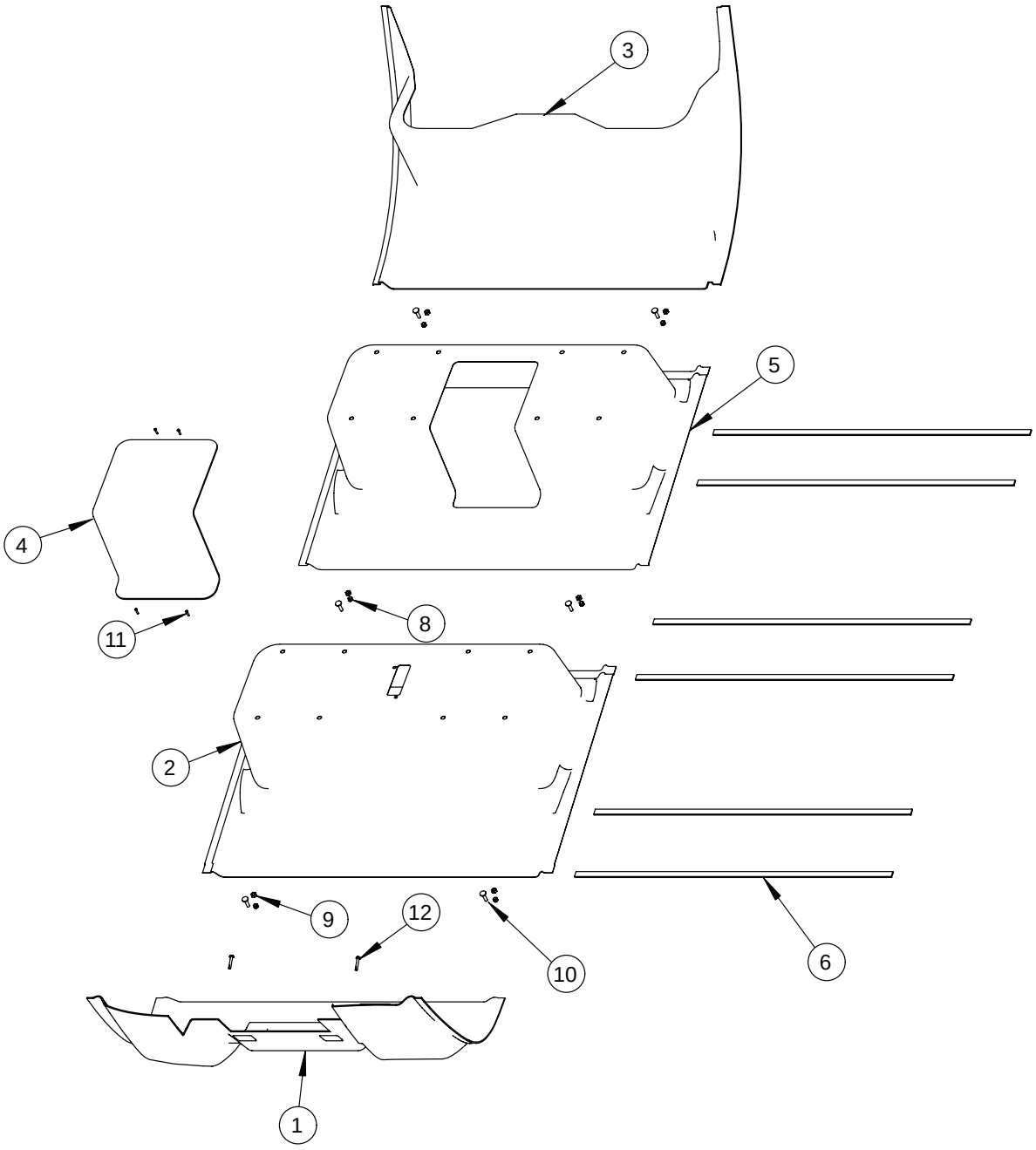
** SOLD AS ENTIRE ROLL ONLY. P/N 0414-00066 FOAM, VINYL - PVC VF-5100 SERIES 0.187 X 0.750 X 30 FT ROLL*



ASSY, FLOOR PANEL - PLASTIC 4 PASSENGER

ITEM	PART NO.	DESCRIPTION	QTY.
1	0105-00860	ASSY, PANEL - FLOOR, PLASTIC-4PASS-W/O C 4 PASS PLASTIC	1
2	0211-00117	WLDMT, BRACKET REAR SEAT HOLD DOWN	1
*3	0417-00066	STRIP, VINYL - FOAM PVC VF-5100 SERIES 0.187 X 0.75 X 30 FT ROLL	1
4	0521-00010	NUT, HEX - NYLOCK 3/8-16 UNC GR5 ZN	4
5	0521-00017	NUT, HEX - NYLOCK 5/16-18 UNC GR5 ZN	4
6	0521-00031	NUT, HEX - 5/16-18 UNC GR 5 ZN ZINC PLATED	4
7	0521-00071	NUT, KEPS - 1/4 - 20 UNC ZINC PLATED GR 5 ZINC PLATED	1
8	0521-00225	NUT, EXTRUDED U-NUT 5/16 - 18	2
9	0522-00063	BOLT, HEX - HHCS 3/8-16 UNC x 1.0 LG GR 5 ZINC PLATED	4
10	0522-00121	BOLT, WELD - PROJECTION 5/16 - 18 UNC X 1.25 GR 5 BLK	4
11	0522-00333	BOLT, TORX - TRUSS HEAD - 1/4 - 20 X 1	1
12	0524-00009	WASHER, FLAT - 3/8 SAE 0.406 ID X 0.8125 OD X 0.080 THK ZN	8
13	0523-00122	SCREW, HEX - WASHERHEAD SELF DRILL 1/4	6
14	0201-00090	WELDMENT, SEAT BASE FRAME	1

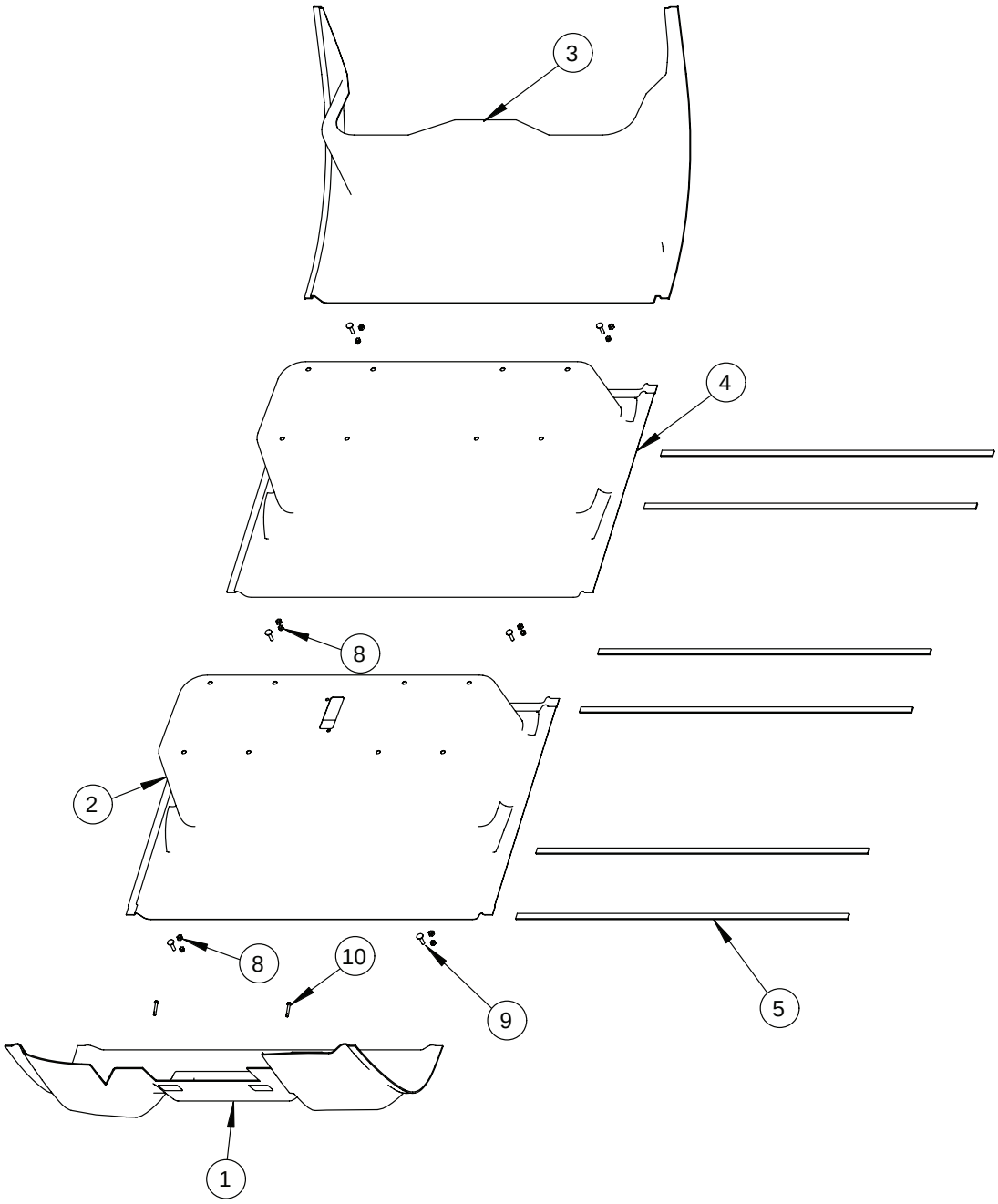
** SOLD AS ENTIRE ROLL ONLY. P/N 0414-00066 FOAM, VINYL - PVC VF-5100 SERIES 0.187 X 0.750 X 30 FT ROLL*



ASSY, FLOOR PANEL - PLASTIC GEM e6® WITH NINE 8-VOLT BATTERY OPTION

ITEM	PART NO.	DESCRIPTION	QTY.
1	0305-03299	PANEL, FLOOR - FRONT	1
2	0305-03300	PANEL, FLOOR - MID	1
3	0305-03301	PANEL, FLOOR - REAR	1
4	0305-03304	COVER, BATTERY ACCESS	1
5	0305-03302	PANEL, FLOOR - MID REAR	1
*6	0417-00066	STRIP, VINYL - FOAM PVC VF - 5100 SERIES 0.187 X 0.75 X 30 FT ROLL	1
7	0410-00245	SEALANT, LATEX ACRYLIC CAULK CLEAR (NOT SHOWN)	1
8	0521-00017	NUT, HEX - NYLOCK 5/16 - 18 UNC GR5	6
9	0521-00031	NUT, HEX 5/16 - 18 UNC GR 5 ZN	6
10	0522-00121	BOLT, WELD - PROJECTION 5/16 - 18 UNC X 1.25 GR 5 BLK	6
11	0523-00282	SCREW, MACH PAN HEAD PHIL 8 -32 X 3/4 ZN	4
12	0532-00122	SCREW, HEX WASHER HEAD SELF DRILL 1/4	2

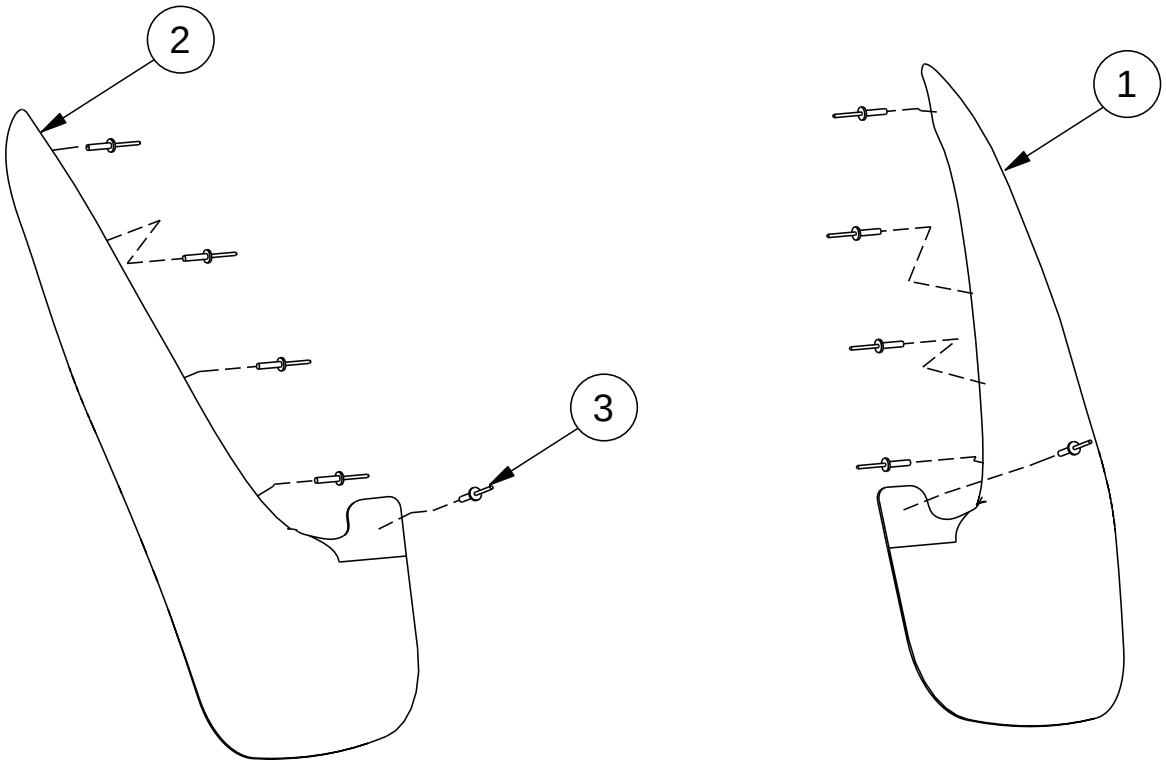
**SOLD AS ENTIRE ROLL ONLY. P/N 0414-00066 FOAM, VINYL – PVC VF-1500 SERIES 0.17 X 0.750 X 30 FT ROLL*



ASSY, FLOOR PANEL - PLASTIC GEM e6® WITH SIX 12-VOLT BATTERY OPTION

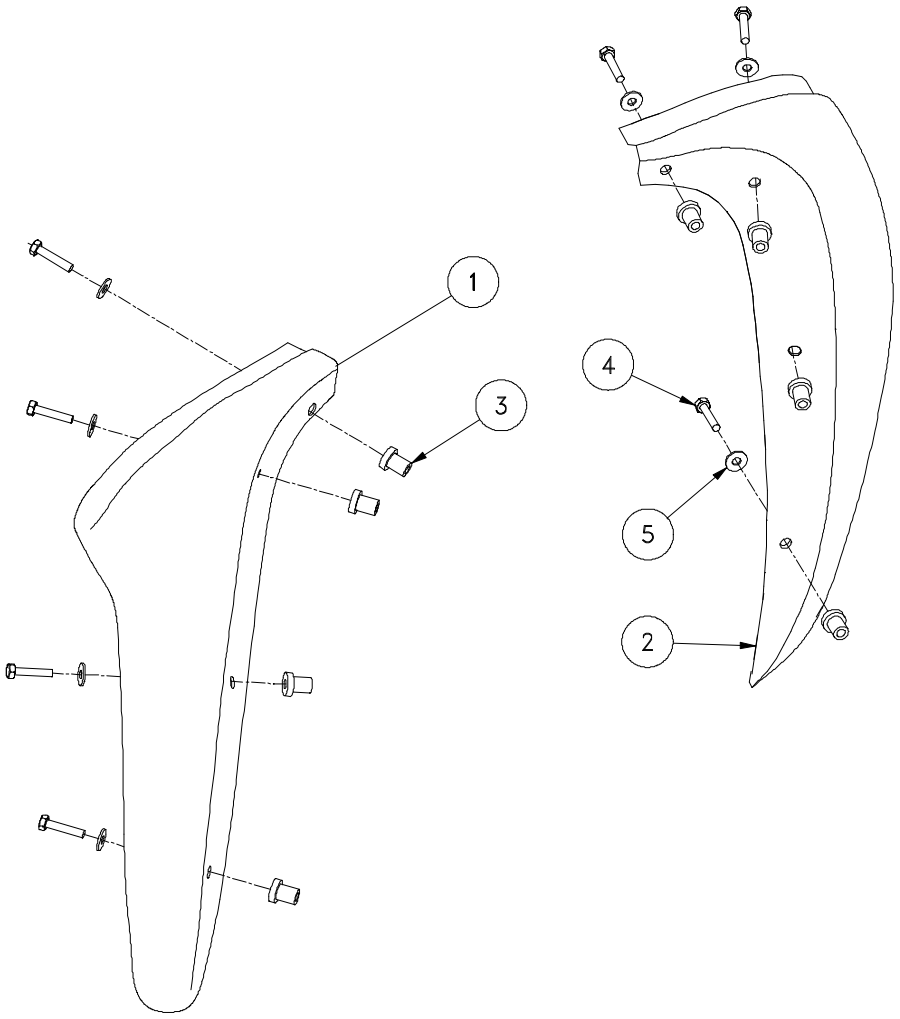
ITEM	PART NO.	DESCRIPTION	QTY.
1	0305-03299	PANEL, FLOOR - FRONT	1
2	0305-03300	PANEL, FLOOR - MID	1
3	0305-03301	PANEL, FLOOR - REAR	1
4	0305-03303	PANEL, FLOOR - MID REAR	1
*5	0417-00066	STRIP, VINYL - FOAM PVC VF - 5100 SERIES 0.187 X 0.75 X 30 FT ROLL	1
6	0410-00245	SEALANT, LATEX ACRYLIC CAULK CLEAR	1
7	0521-00017	NUT, HEX - NYLOCK 5/16 - 18 UNC GR5	6
8	0521-00031	NUT, HEX 5/16 - 18 UNC GR5 ZN	6
9	0522-00121	BOLT, WELD - PROJECTION 5/16 - 18 UNC X 1.25 GR5 BLK	6
10	0532-00122	SCREW, HEX WASHER HEAD SELF DRILL 1/4	2

**SOLD AS ENTIRE ROLL ONLY. P/N 0414-00066 FOAM, VINYL – PVC VF-1500 SERIES 0.17 X 0.750 X 30 FT ROLL*



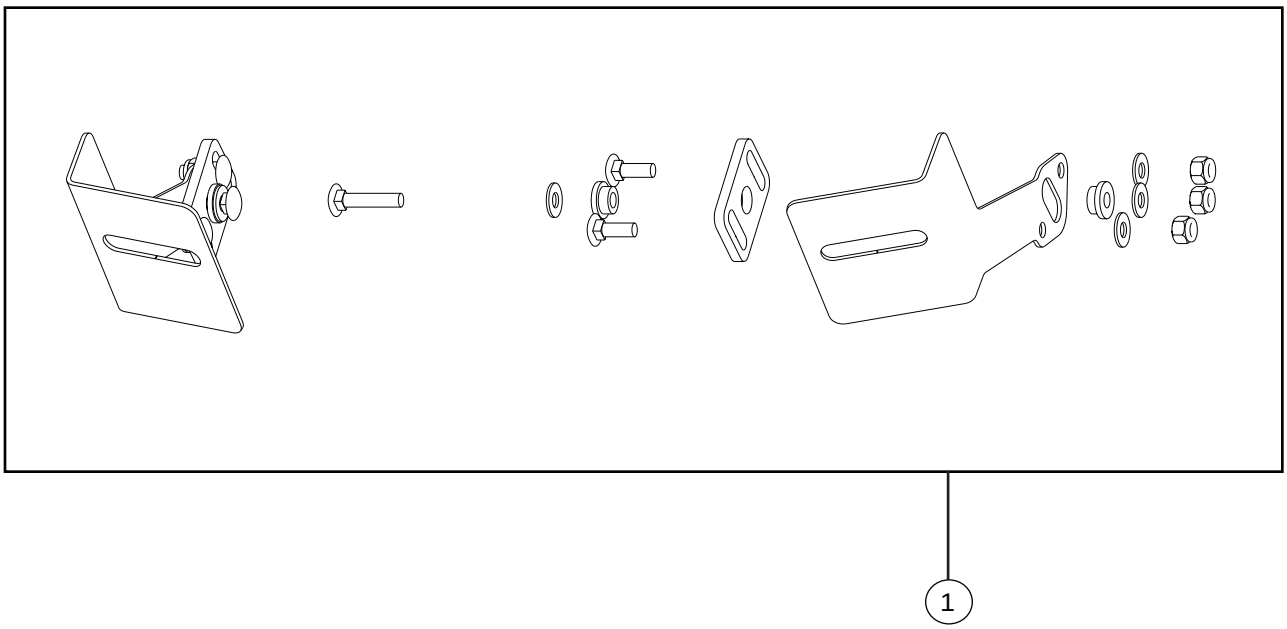
ASSY, MUD FLAPS

ITEM	PART NO.	DESCRIPTION	QTY.
1	0305-02263	FLAP, MUD RH - 10”	1
1	0305-02265	FLAP, MUD RH - 12”	1
1	0305-02192	FLAP, MUD RH - 13”	1
2	0305-02264	FLAP, MUD LH - 10”	1
2	0305-02266	FLAP, MUD LH - 12”	1
2	0305-02193	FLAP, MUD LH - 13”	1
3	0520-00501	RIVET, BLIND-ALUMINUM TRI-FOLD 3/16	10



ASSY, MUD GUARD

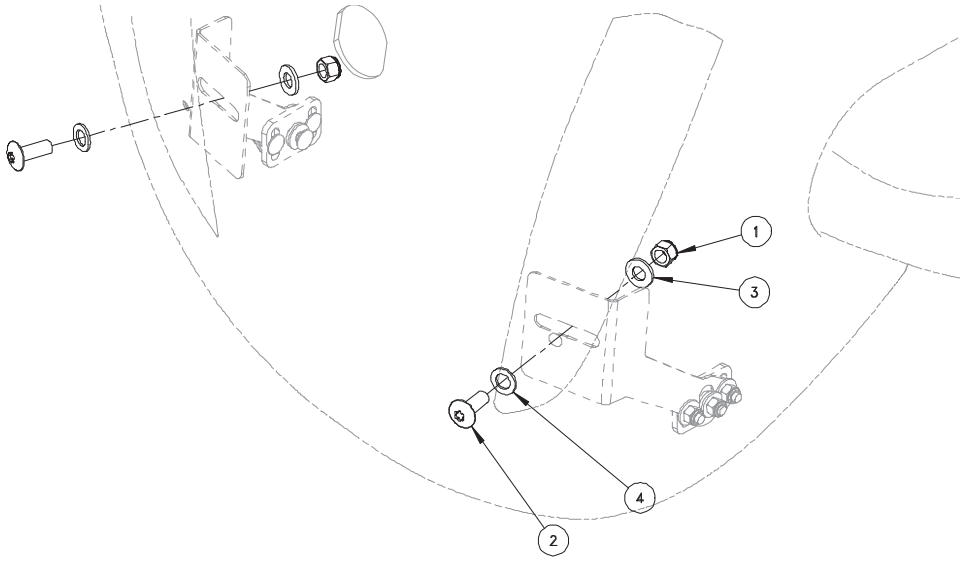
ITEM	PART NO.	DESCRIPTION	QTY.
1	0305-03179	GUARD, MUD, RED LH - COLOR MATCHED PLASTIC	1
1	0305-03185	GUARD, MUD, YELLOW LH - COLOR MATCHED PLASTIC	1
1	0305-03181	GUARD, MUD, BLUE LH - COLOR MATCHED PLASTIC	1
1	0305-03182	GUARD, MUD, GREEN LH - COLOR MATCHED PLASTIC	1
1	0305-03180	GUARD, MUD, WHITE LH - COLOR MATCHED PLASTIC	1
1	0305-03183	GUARD, MUD, SILVER LH - COLOR MATCHED PLASTIC	1
1	0305-03184	GUARD, MUD, BLACK LH - COLOR MATCHED PLASTIC	1
2	0305-03190	GUARD, MUD, RED RH - COLOR MATCHED PLASTIC	1
2	0305-03196	GUARD, MUD, YELLOW RH - COLOR MATCHED PLASTIC	1
2	0305-03192	GUARD, MUD, BLUE RH - COLOR MATCHED PLASTIC	1
2	0305-03193	GUARD, MUD, GREEN RH - COLOR MATCHED PLASTIC	1
2	0305-03191	GUARD, MUD, WHITE RH - COLOR MATCHED PLASTIC	1
2	0305-03194	GUARD, MUD, SILVER RH - COLOR MATCHED PLASTIC	1
2	0305-03195	GUARD, MUD, BLACK RH - COLOR MATCHED PLASTIC	1
3	0521-00092	NUT, WELL - 1/4 - 20 UNC x 5/8”	8
4	0522-00238	BOLT, HEX - 1/4-20 UNC X 1.25 GR 5 ZINC PLATED	8
5	0524-00053	WASHER, FLAT - 1/4 BLACK PLASTIC	8



ASSY, HOOD HINGE - 0105-00311

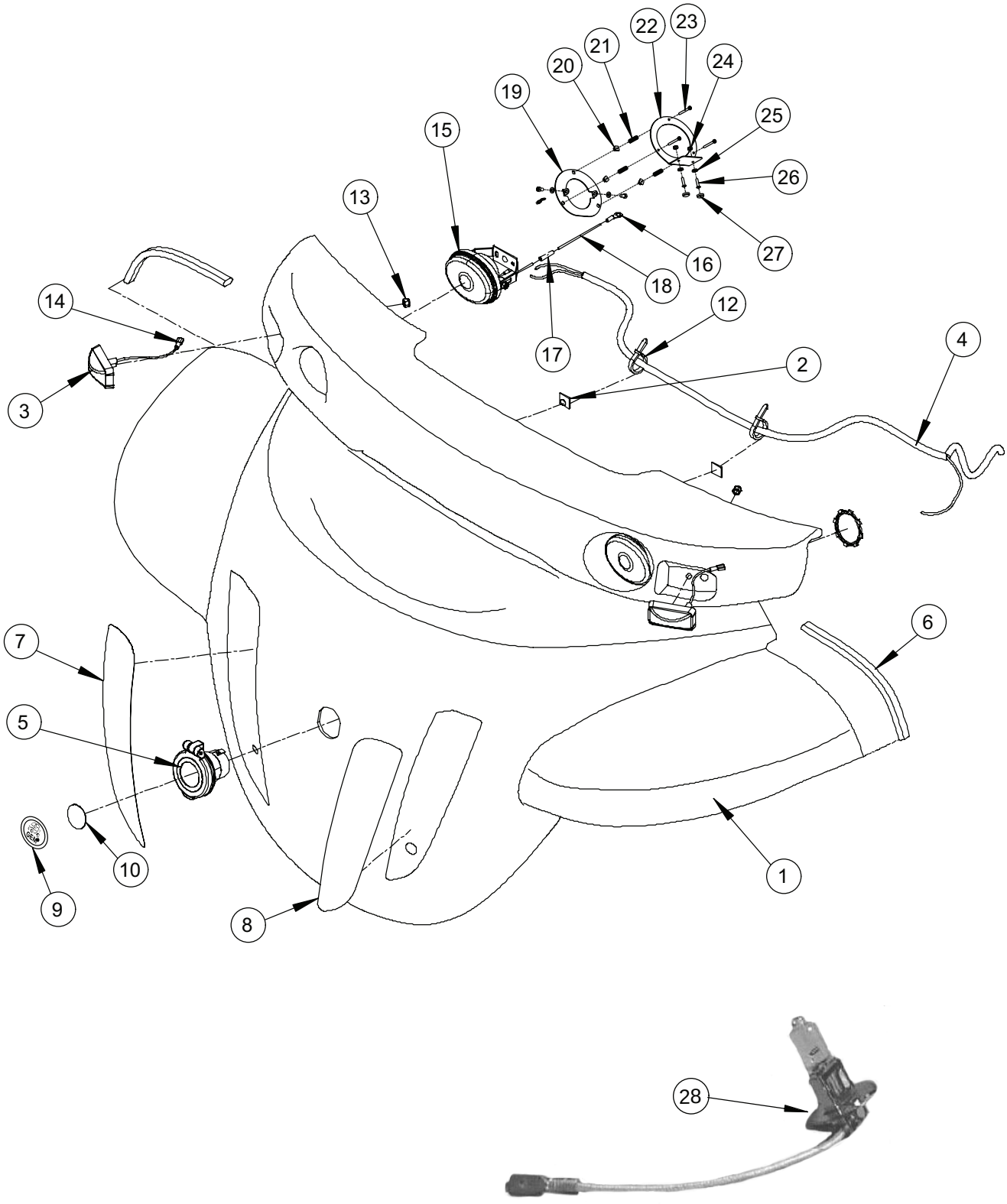
ITEM	PART NO.	DESCRIPTION	QTY.
1	0105-00311	ASSY, HOOD HINGE	1

**SOLD ONLY AS ENTIRE KIT 0105-00311*



ASSY, HOOD HARDWARE

ITEM	PART NO.	DESCRIPTION	QTY.
1	0521-00010	NUT, HEX - NYLOCK 3/8-16 UNC GR5 ZN	2
2	0523-00668	SCREW, .38 -16 X 1.00, TRS, TX, DWG	2
3	0524-00009	WASHER, FLAT - 3/8 SAE 0.406 ID X 0.8125 OD X 0.080 THK ZN	2
4	0524-00414	WASHER, NYLON 0.443 ID X 0.750 OD X 0.062 GENERIC ZN	2



ASSY, HOOD COMPLETE- SEE NEXT PAGE FOR PARTS LISTING

ASSY, HOOD COMPLETE

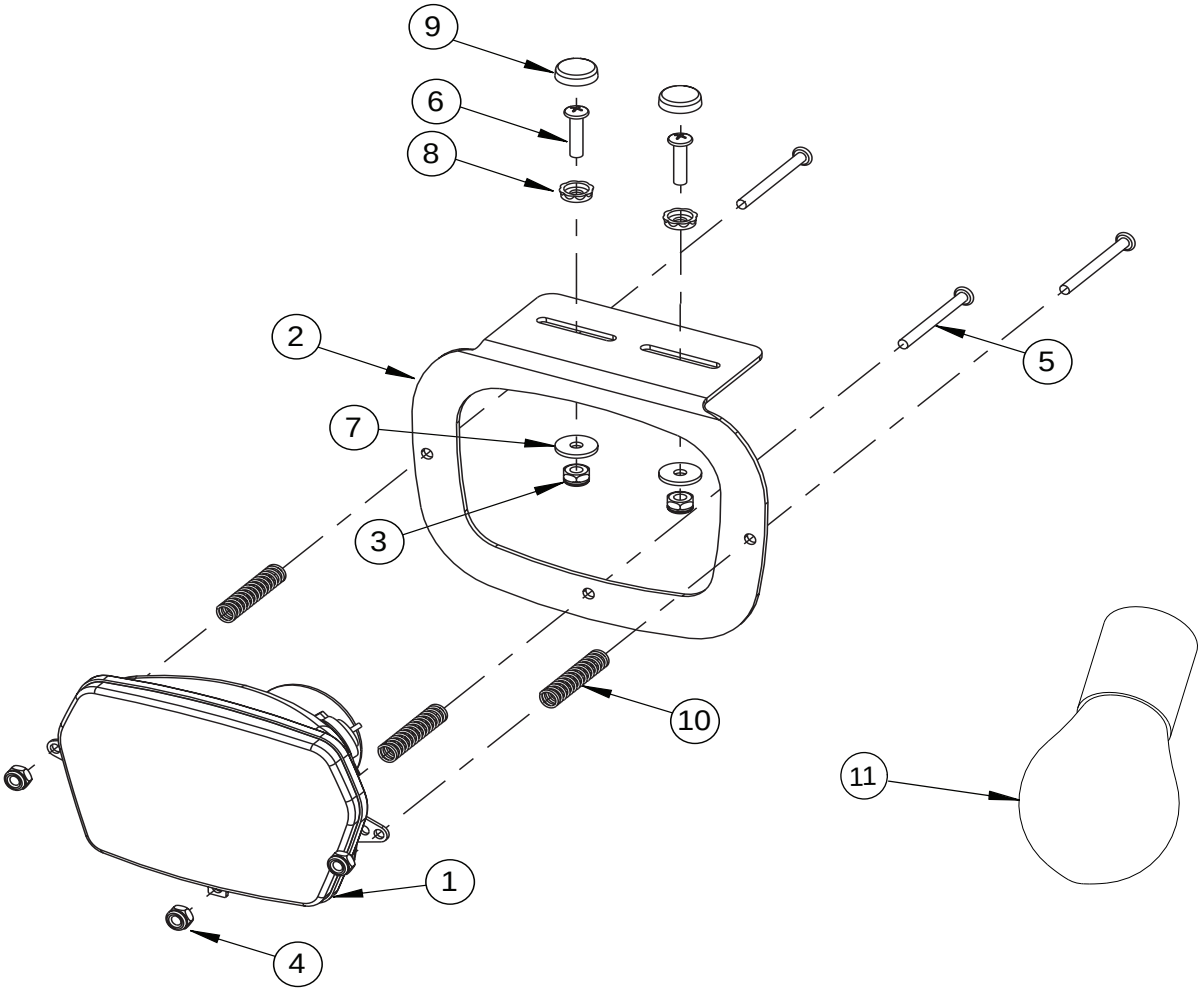
ITEM	PART NO.	DESCRIPTION	QTY.
1	0305-03201	ASSY, HOOD, RED-CMP WITH INLET CUTOUT	1
1	0305-03207	ASSY, HOOD, YELLOW-CMP WITH INLET CUTOUT	1
1	0305-03203	ASSY, HOOD, BLUE-CMP WITH INLET CUTOUT	1
1	0305-03204	ASSY, HOOD, GREEN-CMP WITH INLET CUTOUT	1
1	0305-03202	ASSY, HOOD, WHITE-CMP WITH INLET CUTOUT	1
1	0305-03205	ASSY, HOOD, SILVER-CMP WITH INLET CUTOUT	1
1	0305-03206	ASSY, HOOD, BLACK-CMP WITH INLET CUTOUT	1
1	0105-03078	ASSY, HOOD- RED- ECE WITH BLACK BEZEL	1
1	0105-03079	ASSY, HOOD-YELLOW- ECE WITH BLACK BEZEL	1
1	0105-03080	ASSY, HOOD- BLUE- ECE WITH BLACK BEZEL	1
1	0105-03081	ASSY, HOOD- GREEN- ECE WITH BLACK BEZEL	1
1	0105-03082	ASSY, HOOD- WHITE- ECE WITH BLACK BEZEL	1
1	0105-03083	ASSY, HOOD- SILVER- ECE WITH BLACK BEZEL	1
1	0105-03084	ASSY HOOD- BLACK- ECE WITH BLACK BEZEL	1
1	0105-03634	ASSY, HOOD-RED- ECE WITH CHROME BEZEL	1
1	0105-03635	ASSY, HOOD-YELLOW-ECE WITH CHROME BEZEL	1
1	0105-03636	ASSY, HOOD-BLUE- ECE WITH CHROME BEZEL	1
1	0105-03637	ASSY, HOOD-GREEN-ECE WITH CHROME BEZEL	1
1	0105-03638	ASSY, HOOD-WHITE-ECE WITH CHROME BEZEL	1
1	0105-03639	ASSY, HOOD- SILVER-ECE WITH CHROME BEZEL	1
1	0105-03640	ASSY, HOOD-BLACK-ECE WITH CHROME BEZEL	1
2	0610-00099	3/4 SQUARE CRADLE MOUNT NYL	2
3	0106-00184	ASSY, LIGHT BLINKER - AMBER	2
4	-	REFER TO SECTION 7 ELECTRICAL	1
5	0110-00832	ASSY, EXTERIOR CHARGING INLET HOUSING	1
6	0417-00089	TRIM, HOOD BLACK	2
7	–	REFER TO SECTION 10 - DECALS	–
8	–	REFER TO SECTION 10 - DECALS	–
9	–	REFER TO SECTION 10 - DECALS	–
10	0350-01134	DECAL, EXTERIOR CHARGING INLET - FILLER	1
12	0510-00137	TIE, CABLE W/#10 MOUNT HOLE 9” BLACK	2
13	0521-00050	NUT, HEX - NYLOCK 1/4-20 UNC GR5 ZN	2
14	0606-00108	TERMINAL, SPADE - FEMALE INSULATED 1/4 16 - 14 GA WIRE	2
15	0106-00164	ASSY, HEADLIGHT STD SINGLE BEAM	2
16	0606-00095	TERMINAL, RING 22-18 - 1/4 - RED	2
17	0606-00096	CONNECTOR, BUTT SPLICE - 18-22 GA. - PINK	2
18	0306-00504	WIRE, GROUND - HEAD LIGHT	2
19	0351-02194	BRACKET, HEADLAMP - LAMP	1
20	0521-00491	NUT, LICENSE PLATE - #8 SCREW SIZE, NYLON	3
21	0610-00956	SPRING, COMPRESSION - .17” ID X 1.00”, SS	3
22	0351-02195	BRACKET, HEADLAMP HOOD	1
23	0523-00674	SCREW, #8 X 1.5 PAN, PH-AB, SS	3
24	0521-00188	NUT, HEX - NYLOCK 10 - 24 GR5	2
25	0610-00674	BASE, SCREW COVER - #10 PAN POP-ON	2
26	0523-00505	SCREW, MACH PAN HEAD PHIL 10 - 24 X 0.75 ZN	2
27	0606-00096	CONNECTOR, BUTT - INSULATED 22-18	2
28	0610-00092	BULB, HEAD LIGHT H3 (STANDARD ROUND HEADLAMP)	1

**HI/LOW HEADLAMP HOOD NOT SHOWN*



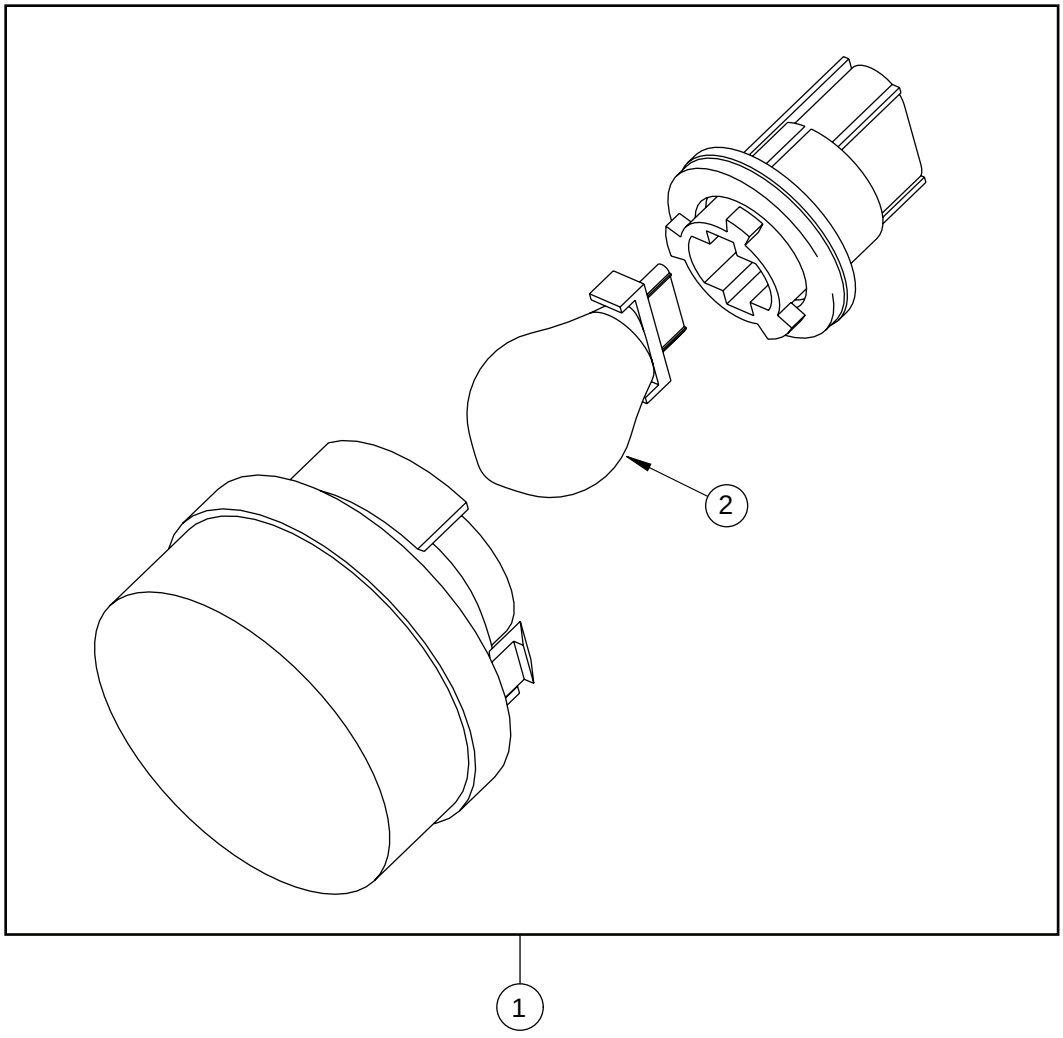
ASSY, BEZEL HI/LOW HEADLAMP (DUAL BEAM)

ITEM	PART NO.	DESCRIPTION	QTY.
1	0305-02843	BEZEL, HEADLAMP - RH - BLACK	1
1	0305-02845	BEZEL, HEADLAMP - RH - CHROME	1
2	0305-02844	BEZEL, HEADLAMP - LH - BLACK	1
2	0305-02846	BEZEL, HEADLAMP - LH - CHROME	1
3	0408-00263	ADHESIVE, METHACRYLATE - LOCTITE H3300 (NOT SHOWN)	1



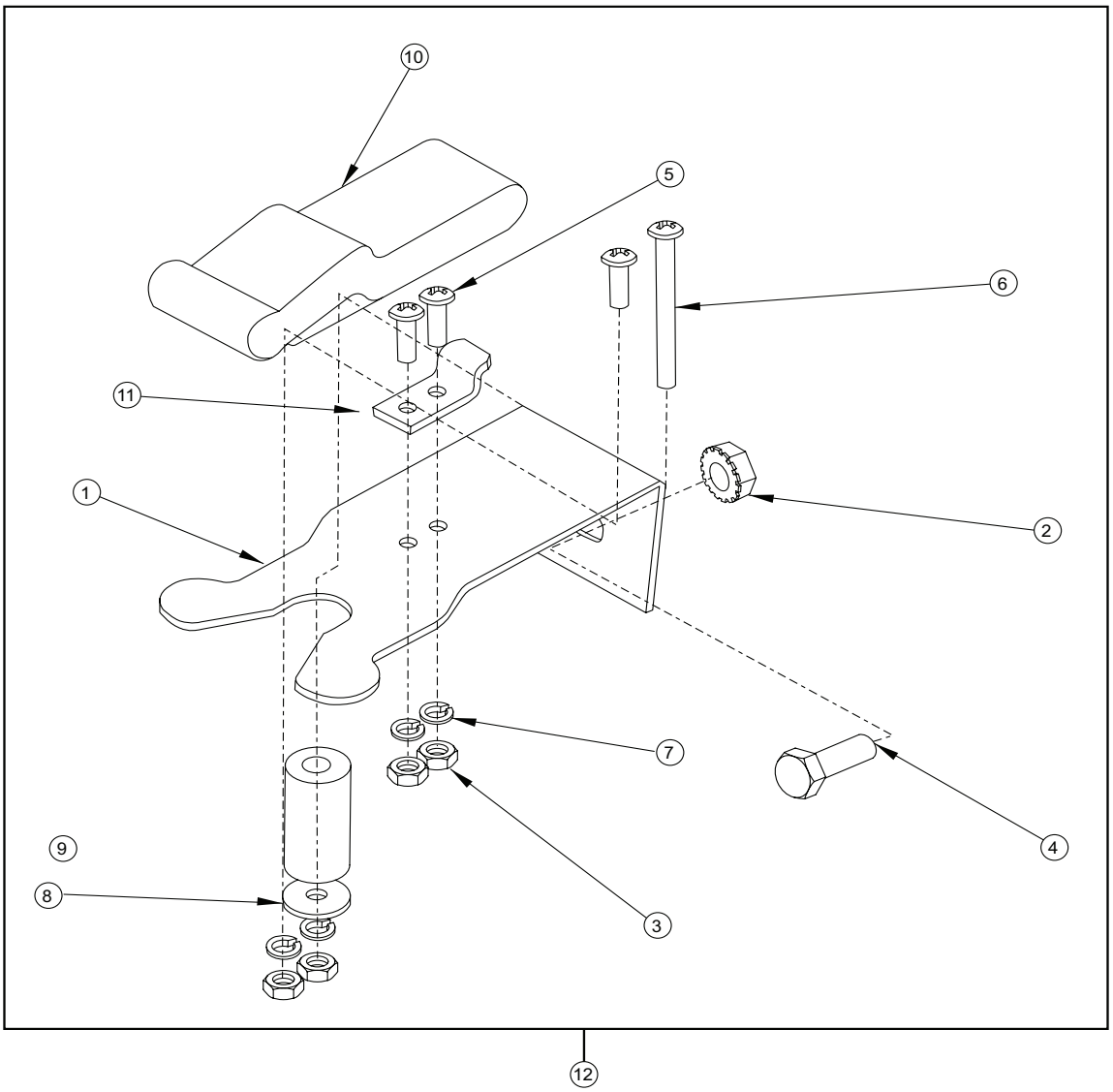
ASSY, HEADLAMP - DUAL BEAM (STANDARD COMPONENT FOR EUROPEAN HOMOLOGATED VEHICLE)

ITEM	PART NO.	DESCRIPTION	QTY.
1	0152-01415	ASSY, HEADLAMP DUAL BEAM	1
2	0351-02648	BRACKET, HEADLAMP - DUAL BEAM	1
3	0521-00188	NUT, HEX - NYLOCK 10 - 24 GR5	2
4	0521-00667	NUT, #8-32, HEX, NK, SS	3
5	0523-00671	SCREW, #8-32 X 1.75, PAN PH, SS	3
6	0523-00505	SCREW, MACH PAN HEAD PHIL 10-24 X 0.75 ZN	2
7	0524-00189	WASHER, FLAT 0.187 ID X 0.625 0D X 0.062 THK STL ZN BLK	2
8	0610-00674	BASE, SCREW COVER - #10 PAN POP-ON (USED WITH 0610-00675)	2
8	0610-00797	BASE, SCREW COVER - PAN HEAD SNAP-CAP (USED WITH 0610-00798)	2
9	0610-00675	COVER, SCREW - #8-#10 POP-ON, GLOSS BLACK	2
9	0610-00798	COVER, SCREW - CHROME SNAP-CAP	2
10	0610-00957	SPRING, COMPRESSION - 0.17” ID X 1.50”	3
11	0352-01700	BULB, HEADLAMP HI/LOW REPLACEMENT	1



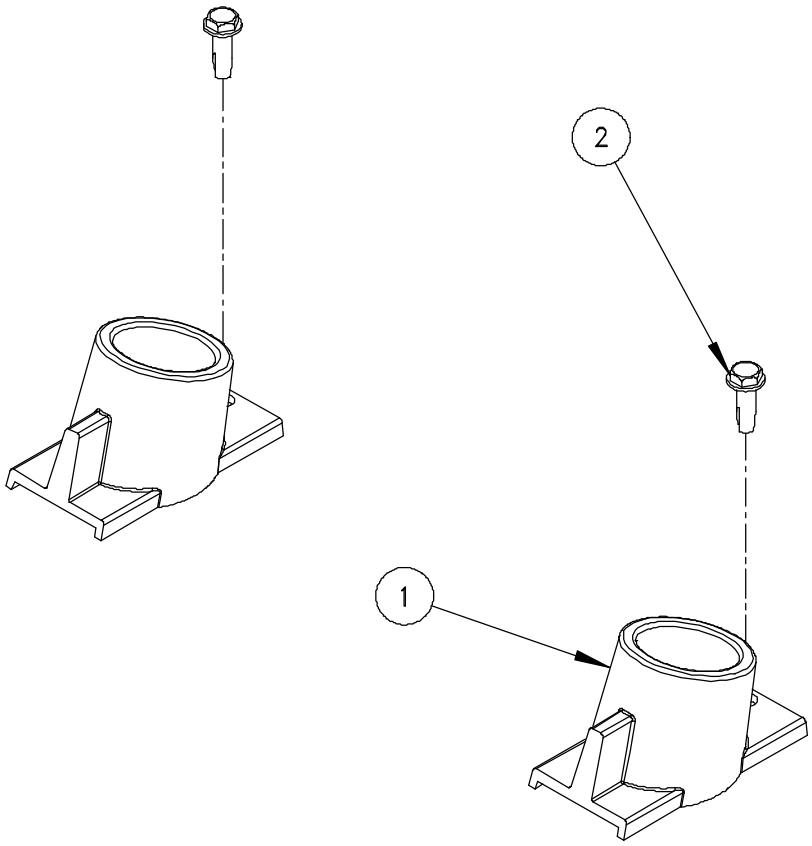
ASSY, LAMP – TURN, DUAL BEAM
(STANDARD COMPONENT FOR EUROPEAN HOMOLOGATED VEHICLE)

ITEM	PART NO.	DESCRIPTION	QTY.
1	0152-01292	ASSY, LAMP - TURN - ECE	1
2	0352-01702	BULB, DIRECTIONAL	1



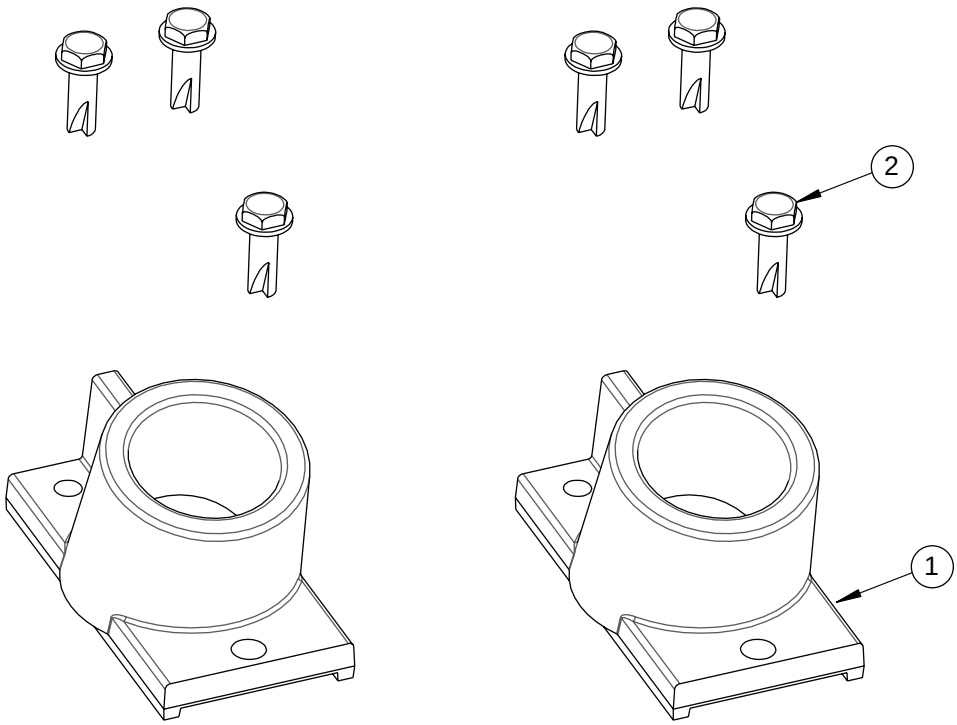
ASSY, HOOD LATCH

ITEM	PART NO.	DESCRIPTION	QTY.
1	0305-01542	BRACKET, HOOD LATCH	1
2	0521-00071	NUT, KEPS - 1/4 - 20 UNC ZINC PLATED	1
3	0521-00145	NUT, HEX - #8 - 32 ZINC PLATED	4
4	0522-00179	BOLT, HEX - 1/4-20 UNC X 0.75 LG SERRATED WASHER HD	1
5	0523-00110	SCREW, MACH - PAN HEAD PHIL 8 -32 X 1/2 ZN	3
6	0523-00464	SCREW, MACH - PAN HEAD PHIL 8 -32 X 1.75 ZN	1
7	0524-00109	WASHER, LOCK - #8 ZINC PLATED	4
8	0524-00189	WASHER, FLAT 187 ID X 0.625 OD X 0.062 THK STL ZN BLK	1
9	0528-00231	BUSHING	1
10	0605-00246	LATCH, HOOD	1
11	0605-00247	LATCH, HOOK	1
12	0105-00589	ASSY, HOOD LATCH	1



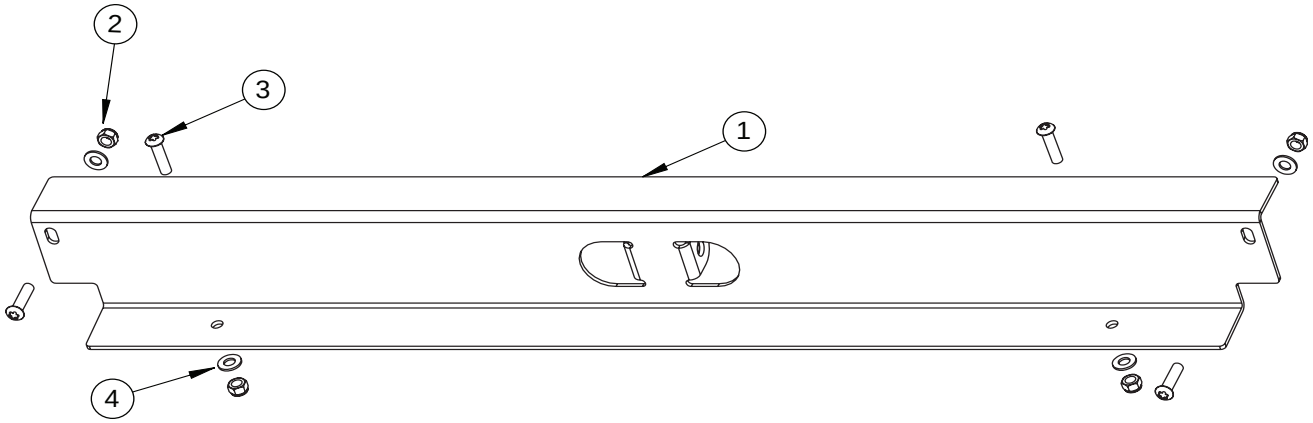
ASSY, LEG POCKETS SWAPACK

ITEM	PART NO.	DESCRIPTION	QTY.
1	0309-02918	POCKET, LEG - PACK	2
2	0523-00032	SCREW, HEX - WHSD 1/4 X 0.75 ZN	2



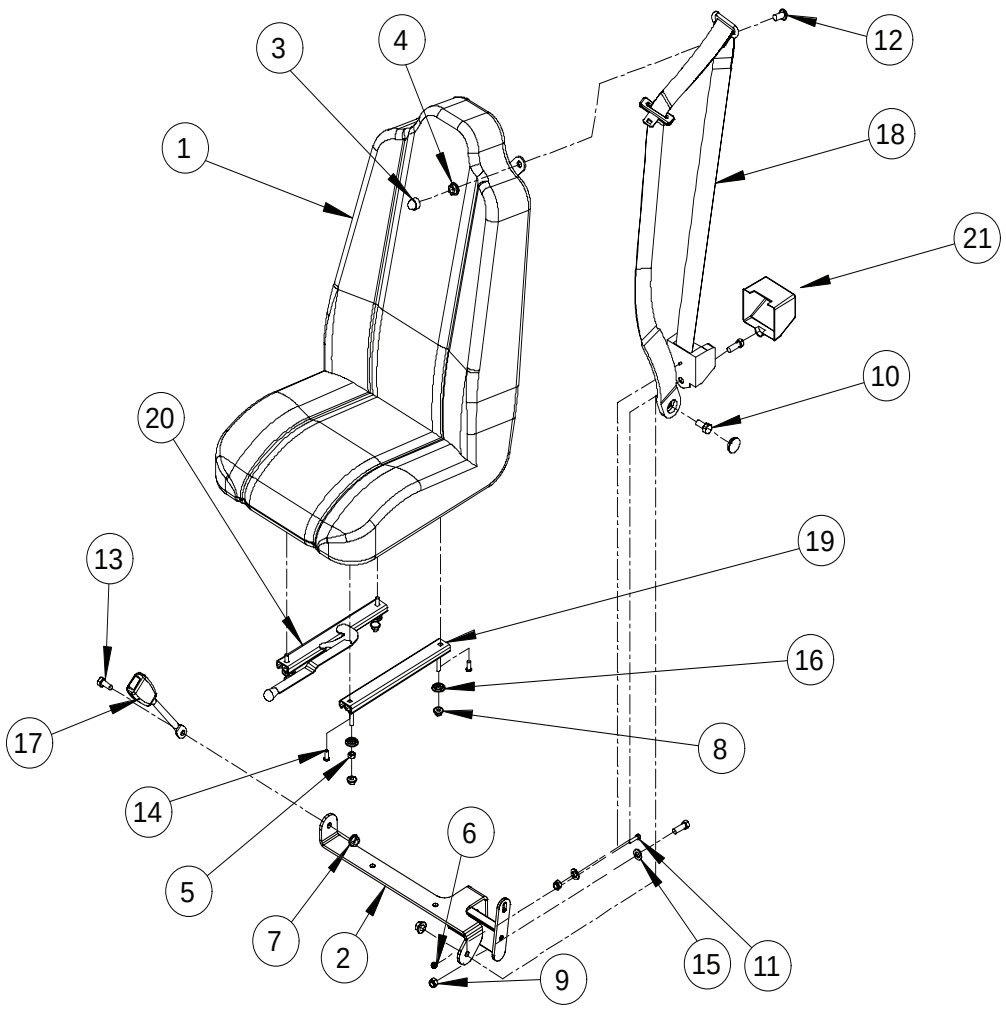
ASSY, LEG POCKETS SWAPACK (REQUIRED WITH CLIP-IN STAKEBACK™ OPTIONS)

ITEM	PART NO.	DESCRIPTION	QTY.
1	0309-02918	POCKET, LEG - PACK	2
2	0523-00032	SCREW, HEX - WHSD 1/4 X 0.75 WASHER HD SELF-DRILLING	6



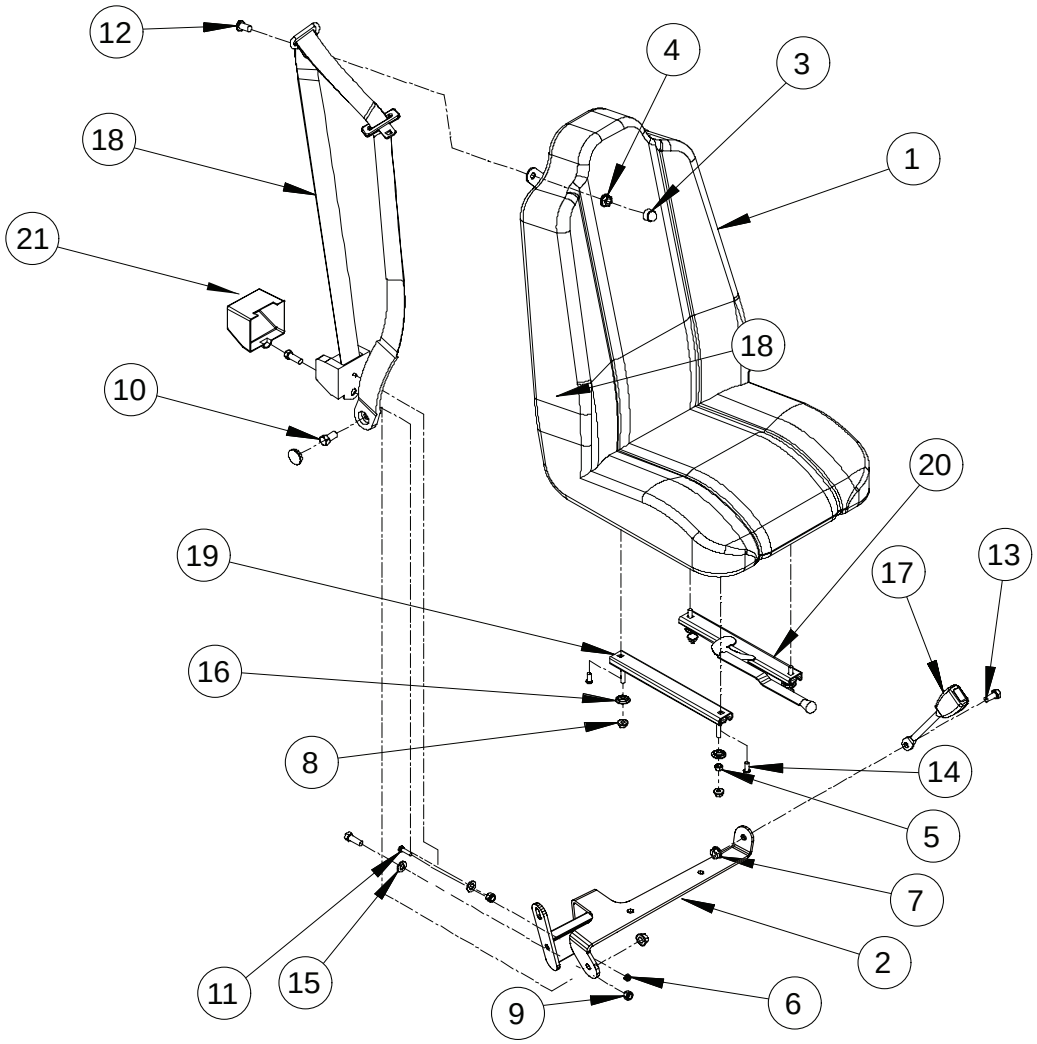
ASSY, MOUNT - SEAT BELT

ITEM	PART NO.	DESCRIPTION	QTY.
1	0205-00210	WLD, SEAT BACK XMBR	4
2	0521-00017	NUT, HEX - NYLOCK 5/16-18 UNC GR5	4
3	0522-00228	BOLT, TORX HD 5/16 0 18 X 1 1/4” ZN PL	4
4	0524-00003	WASHER, FLAT - 5/16 SAE 0.344 ID X 0.688 OD X 0.065 THK ZN	4



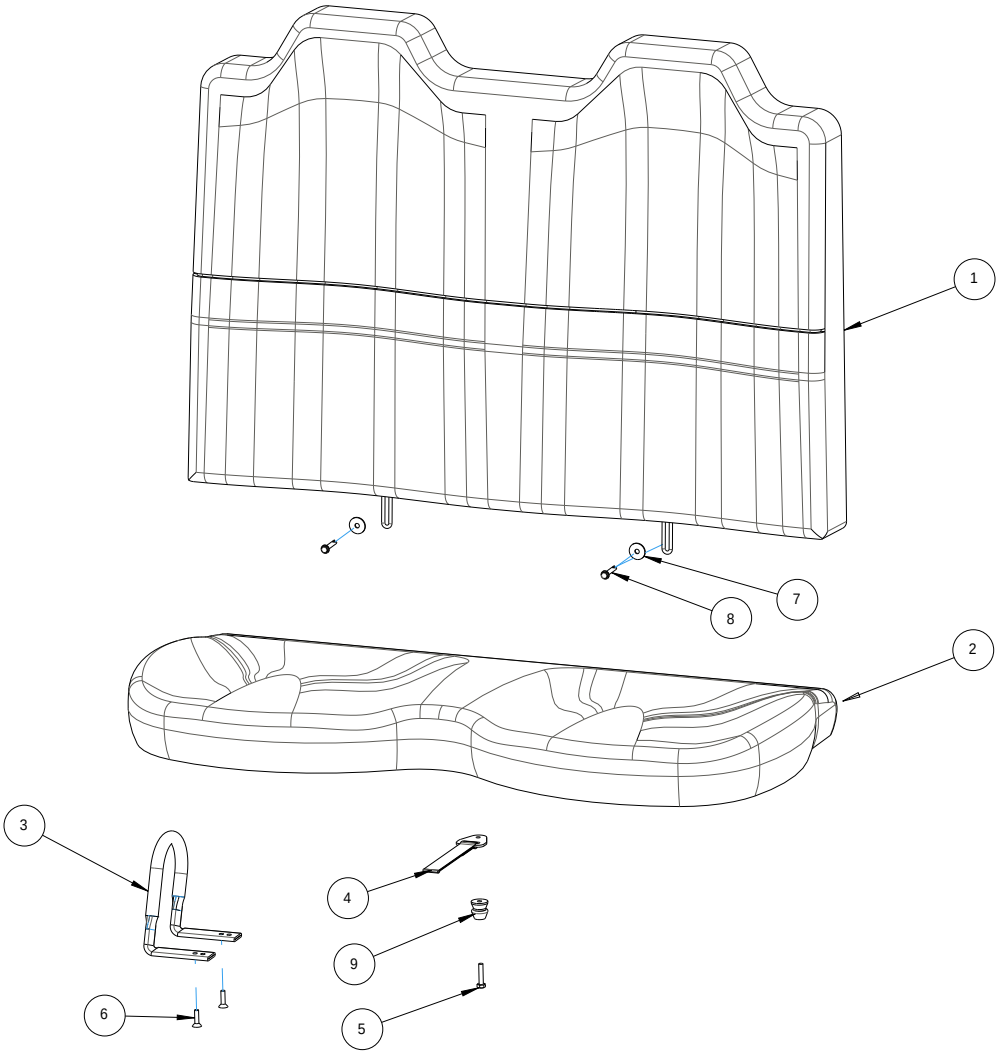
ASSY, SEAT - LEFT FRONT

ITEM	PART NO.	DESCRIPTION	QTY.
1	0105-02508	ASSY, BUCKET SEAT - LEFT TWO-TONED OPTION	1
1	0105-00656	ASSY, BUCKET SEAT - LEFT GRAY STANDARD	1
2	0305-01570	WELDMENT, BRACKET, SEAT BELT - LH	1
3	0310-01527	COVER, COSMETIC NUT - 3/4”	1
4	0521-00024	NUT, HEX FLANGE 1/2-13 UNC GR 6 TECH LOCK	2
5	0521-00031	NUT, HEX - 5/16-18 UNC GR 5 ZN	2
6	0521-00050	NUT, HEX - NYLOCK 1/4-20 UNC GR 5 ZN TECH LOCK	1
7	0521-00129	NUT, HEX FLANGE 7/16-14 UNC GR 5 ZN TECH LOCK	1
8	0521-00203	NUT, HEX FLANGE 5/16-18 UNC GR 5 ZN TECH LOCK	4
9	0521-00322	NUT, HEX - NYLOCK -7/16-14 UNC GR 8	2
10	0522-00021	BOLT, HEX - 1/2 - 13 UNC X 1.0 GR 8 ZN YL ZINC PLATED	1
11	0522-00056	BOLT, HEX - 1/4 - 20 UNC X 1.0 GR 8 ZN YL ZINC PLATED	1
12	0523-00678	SCR, .50-13 X 1.00, BTN, HX, G8, DWG	1
13	0522-00252	BOLT, HEX - 7/16 - 14 UNC X 1.0 GR 5 ZINC PLATED	1
14	0523-00316	SCREW, MACHINE - 5/16 - 18 UNC X 0.75 6LI BU M/S X PR	4
15	0524-00115	WASHER, FLAT - M12 13mm ID X 24mm OD X 2.5mm THK	2
16	0524-00310	WASHER, BELL - 5/16	4
17	0605-00290	RECEIVER, SAFETY RESTRAINT	1
18	0605-00289	RESTRAINT, SAFETY - RETRACTABLE - 3 POINT	1
19	0605-00357	SLIDE, SEAT - NO HANDLE	1
20	0605-00358	SLIDE, SEAT - WITH HANDLE	1
21	0605-00669	COVER, RETRACTOR - SAFETY RESTRAINT BLK	1



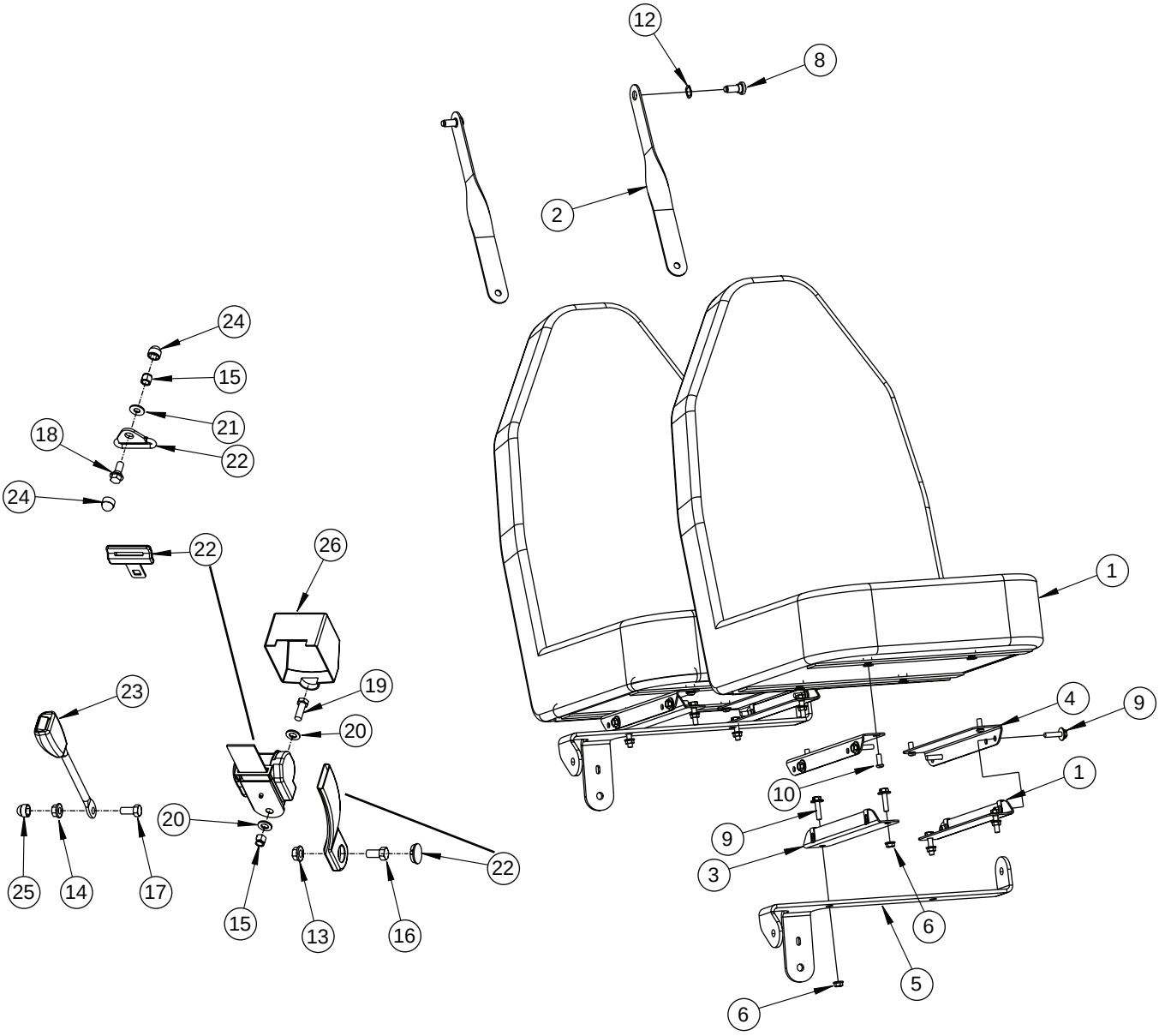
ASSY, SEAT - RIGHT FRONT

ITEM	PART NO.	DESCRIPTION	QTY.
1	0105-02507	ASSY, BUCKET SEAT - RIGHT TWO-TONED OPTION	1
1	0105-00657	ASSY, BUCKET SEAT - RIGHT GRAY STANDARD	1
2	0305-01571	WELDMENT, BRACKET, SEAT BELT - RH	1
3	0310-01527	COVER, COSMETIC NUT - 3/4”	1
4	0521-00024	NUT, HEX FLANGE 1/2-13 UNC GR 6 TECH LOCK	2
5	0521-00031	NUT, HEX - 5/16-18 UNC GR 5 ZN	2
6	0521-00050	NUT, HEX - NYLOCK 1/4-20 UNC GR 5 ZN TECH LOCK	1
7	0521-00129	NUT, HEX FLANGE 7/16-14 UNC GR 5 ZN TECH LOCK	1
8	0521-00203	NUT, HEX FLANGE 5/16-18 UNC GR 5 ZN TECH LOCK	4
9	0521-00322	NUT, HEX - NYLOCK -7/16-14 UNC GR 8	2
10	0522-00021	BOLT, HEX - 1/2 - 13 UNC X 1.0 GR 8 ZN YL ZINC PLATED	1
11	0522-00056	BOLT, HEX - 1/4 - 20 UNC X 1.0 GR 8 ZN YL ZINC PLATED	1
12	0523-00678	SCR, .50-13 X 1.00, BTN, HX, G8, DWG	1
13	0522-00252	BOLT, HEX - 7/16 - 14 UNC X 1.0 GR 5 ZINC PLATED	1
14	0523-00316	SCREW, MACHINE - 5/16 - 18 UNC X 0.75 6LI BU M/S XPR	4
15	0524-00115	WASHER, FLAT - M12 13mm ID X 24mm OD X 2.5mm THK	2
16	0524-00310	WASHER, BELL - 5/16	4
17	0605-00290	RECEIVER, SAFETY RESTRAINT	1
18	0605-00289	RESTRAINT, SAFETY - RETRACTABLE - 3 POINT	1
19	0605-00357	SLIDE, SEAT - NO HANDLE	1
20	0605-00358	SLIDE, SEAT - WITH HANDLE	1
21	0605-00669	COVER, RETRACTOR - SAFETY RESTRAINT BLK	1



ASSY, SEAT - 2 PASSENGER

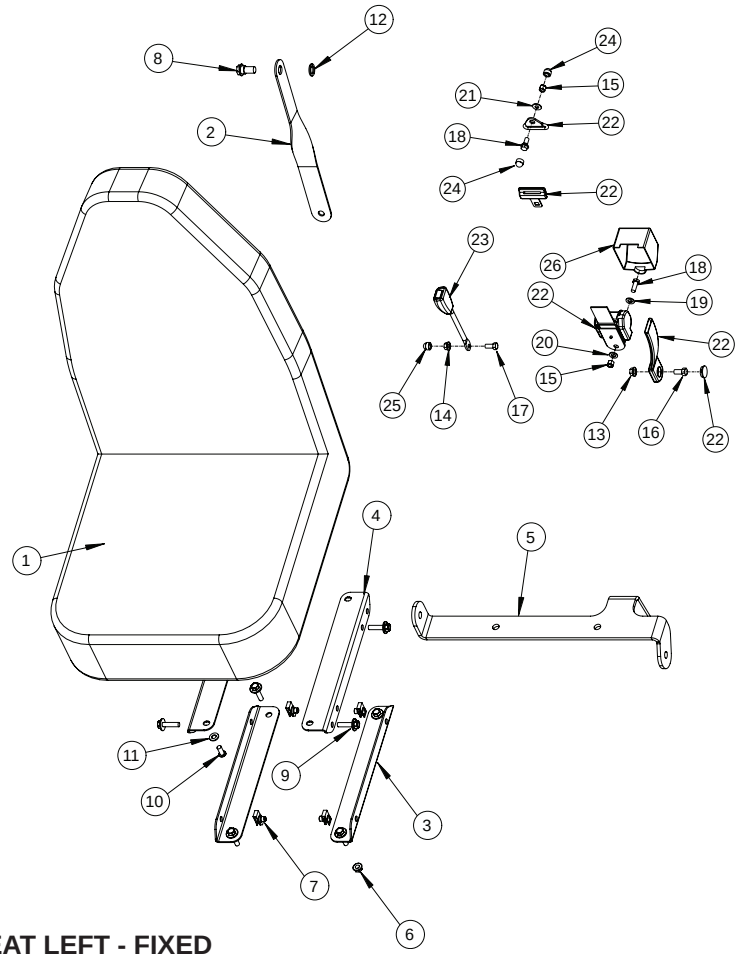
ITEM	PART NO.	DESCRIPTION	QTY.
1	0105-00653	ASSY, SEAT BACK- BENCH- GRAY STANDARD	1
1	0105-02503	ASSY, SEAT BACK – BENCH TWO TONED OPTION	1
2	0105-00654	ASSY, BENCH SEAT-CUSION-GRAY STANDARD	1
2	0105-02501	ASSY, BENCH SEAT – CUSHION TWO TONED OPTION	1
3	0305-02203	BRACKET, SAFETY-RH SEAT	1
4	0310-00966	STRAP, SEAT BOTTOM RELEASE	1
5	0522-00238	BOLT, HEX - 1/4 20- UNC X 1.25 GR 5	1
6	0523-00273	SCREW, PHIL FLAT FT THRD ROL TT- 1/4---	2
7	0524-00315	WASHER, FENDER - .25 ID X 1.0 OD ZN	2
8	0523-00122	SCREW, HEX - WHSD 1/4 X 1.5 ZINC PLATED WASHER HD SELF DRILLING	2
9	0605-00236	STEM, SEAT HOLD DOWN	1



ASSY, BUCKET SEAT RIGHT - FIXED - SEE NEXT PAGE FOR PARTS LISTING

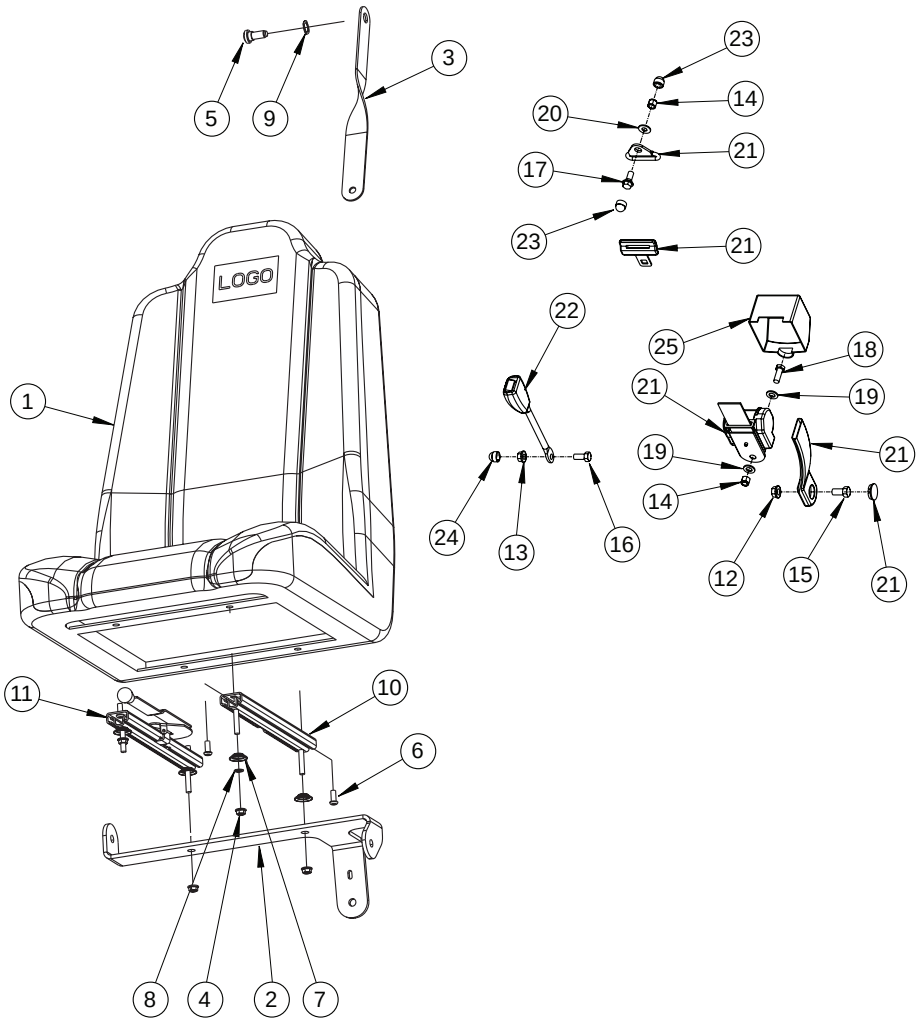
ASSY, BUCKET SEAT RIGHT - FIXED

ITEM	PART NO.	DESCRIPTION	QTY.
1	0105-01685	ASSY, BUCKET SEAT GRAY STANDARD	2
1	0105-02864	ASSY, BUCKET SEAT - TWO-TONE OPTION	2
2	0305-01826	HANGER, D-RING - SAFETY RESTRAINT -	2
3	0351-01947	MOUNT, BUCKET SEAT - LOWER	4
4	0351-01948	ANGLE, MOUNT - BUCKET SEAT - LOWER	4
5	0351-02230	BRACKET, SEAT BELT - RH	2
6	0521-00203	NUT, HEX FLANGE - TECH LOCK 5/16 - 18 ZINC	8
7	0521-00225	NUT, EXTRUDED U-NUT 5/16 - 18 -	8
8	0522-00460	BOLT, SHOULDER - HEX FLANGE BUTTON HEAD TORX	2
9	0522-00489	BOLT, HEX - 5/16-18 x 1.5 - SEMS - ZINC	16
10	0523-00316	SCREW, MACHINE - 5/16 - 18 UNC X 0.75 6LI BU M/S XPR	8
11	0524-00003	WASHER, FLAT - 5/16 SAE .344 ID X .688 OD X .065 THK ZN	8
12	0524-00610	WSH, 0.609, 0.859, 0.010, SP, WAV-DWG,SS	2
13	0524-00024	NUT, HEX FLANGE 1/2 - 13 UNC GR 6 TECH LOCK	2
14	0521-00129	NUT, HEX FLANGE 7/16 - 14 UNC GR 5 ZN TECH LOCK	1
15	0521-00499	NUT, HEX - NYLOCK - 7/16 - 20 UNF GR 5 ZINC PLATED	1
16	0521-00021	BOLT, HEX - 1/2 - 13 UNC X 1.9 GR 8 ZN YL	2
17	0522-00252	BOLT, HEX - 7/16 - 14 UNC X 1.0 GR 5	1
18	0522-00459	BOLT, SHOULDER - HEX FLANGE 7/16 UNF	1
19	0522-00470	BOLT, HEX - 7/16 - 20 UNC X 1.25 LG GR B13 ZN	1
20	0522-00115	WASHER, FLAT - M12 13mm 10 X 24mm OD X 2.5mm THK	1
21	0524-00461	WASHER, FLAT 3/8 USS - ZINC	2
22	0605-00289	ASSY, RETRACTOR - SAFETY RESTRAINT, BUCKET	1
23	0605-00290	RECEIVER, SAFETY RESTRAINT	1
24	0605-00508	COVER, NUT - 5/8" - BLACK	2
25	0605-00572	COVER, NUT - 17mm - BLACK	1
26	0605-00669	COVER, RETRACTOR - SAFETY RESTRAINT	1



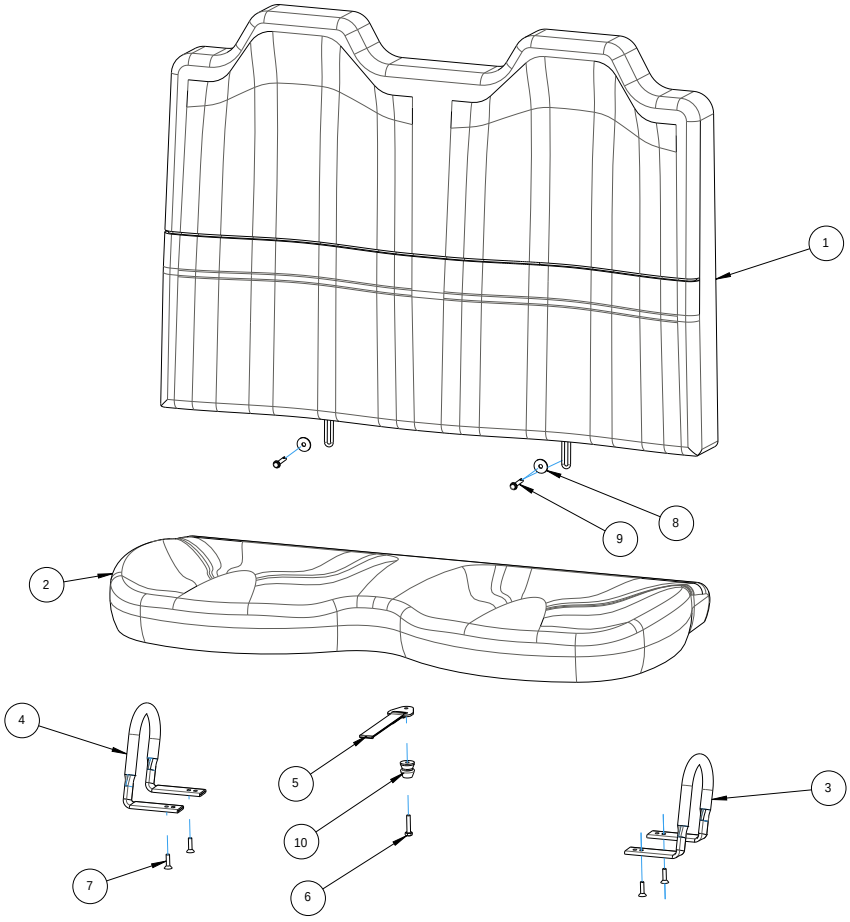
ASSY, BUCKET SEAT LEFT - FIXED

ITEM	PART NO.	DESCRIPTION	QTY.
1	0105-01685	ASSY, BUCKET SEAT STANDARD VINYL GRAY STANDARD	1
1	0105-02864	ASSY, BUCKET SEAT STANDARD VINYL TWO-TONE OPTION	1
2	0305-01826	HANGER, D-RING - SAFETY RESTRAINT	1
3	0351-01947	MOUNT, BUCKET SEAT - LOWER	2
4	0351-01948	ANGLE MOUNT - BUCKET SEAT LOWER	2
5	0351-02229	BRACKET, SEAT BELT LH	1
6	0521-00203	NUT, HEX FLANGE - TECH LOCK 5/16 - 18 ZINC	4
7	0521-00225	NUT, EXTRUDED U-NUT 5/16 - 18	4
8	0522-00460	BOLT, SHOULDER - HEX FLANGE BUTTON HEAD TORX	1
9	0522-00489	BOLT, HEX - 5/16 18 UNC X 0.75 GLT BU M/S XPR	8
10	0523-00316	SCREW, MACHINE 5/16 - 18 X 1/5 - SEMS - ZINC	4
11	0524-00003	WASHER, FLAT - 5/16 - 18 UNC X 0.75 BLT BU M/S XPR	4
12	0524-00610	WASHER, ID 0.589 X OK 0.882 X 0.085 NYLON GENERIC ZN	1
13	0521-00024	NUT, HEX FLANGE 1/2-13 UNC GR 6 TECH LOCK	1
14	0521-00129	NUT, HEX FLANGE 7/16-14 UNC GR 5 ZN TECH LOCK	1
15	0521-00499	NUT, HEX - NYLOCK - 7/16 - 20 UNF GR 5 ZINC PLATED	2
16	0522-00021	BOLT, HEX - 1/2 - 13 UNC X 1/0 GR 8 ZN YL	1
17	0522-00252	BOLT, HEX - 7/16 - 14 UNC X 1.0 GR 5	1
18	0522-00459	BOLT, SHOULDER - HEX FLANGE 7/16 UNF	1
19	0522-00470	BOLT, HEX - 7/16 - 20 UNF X 1.25 LG GR B13 ZN	1
20	0524-00115	WASHER, FLAT - M12 13mm ID X 24mm OD X 2.5mm THK	2
21	0524-00461	WASHER, FLAT 3/8 USS - ZINC	1
22	0605-00289	ASSY, RETRACTOR - SAFETY RESTRAIN, BUCKET	1
23	0605-00290	RECEIVER, SAFETY RESTRAINT	1
24	0605-00508	COVER, NUT - 5/8” - BLACK	2
25	0605-00572	COVER, NUT - 17mm - BLACK	1
26	0605-00669	COVER, RETRACTOR - SAFETY RESTRAINT	1



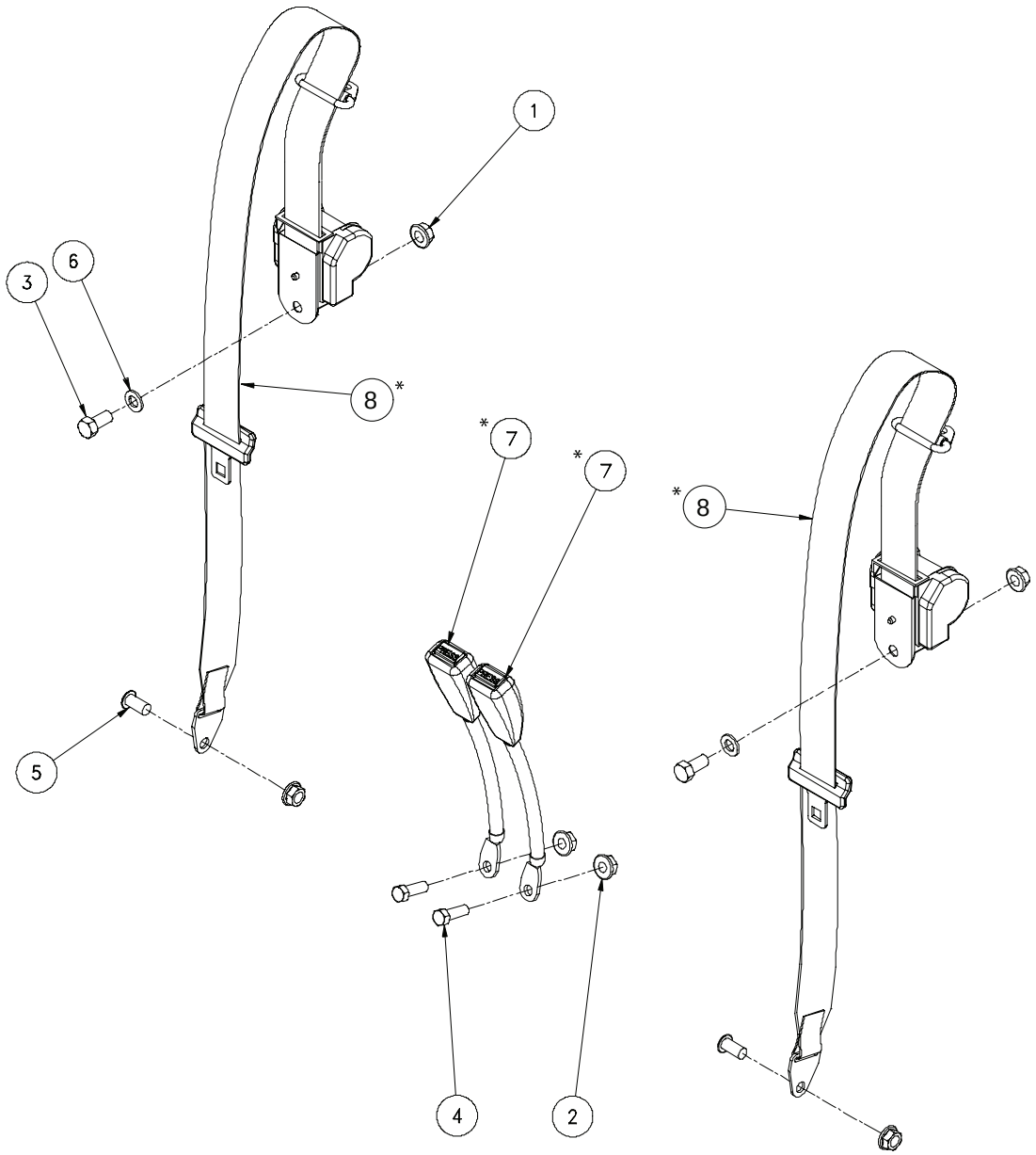
ASSY, BUCKET SEAT - LEFT ADJUSTABLE

ITEM	PART NO.	DESCRIPTION	QTY.
1	0105-02864	ASSY, BUCKET SEAT - GEM e6® TWO TONE OPTION	1
1	0105-01685	ASSY, BUCKET SEAT - GEM e6® STANDARD VINYL GRAY	1
2	0305-01570	BRACKET, SEAT BELT - LH	1
3	0305-01826	HANGER, D-RING - SAFETY RESTRAINT	1
4	0521-00203	NUT, HEX FLANGE - TECH LOCK 5/16 - 18 ZINC	4
5	0522-00460	BOLT, SHOULDER - HEX FLANGE BUTTON HEAD TORX	1
6	0523-00316	SCREW, MACHINE - 5/16 - 18 UNC X 0.75 6L I BU M/S XPR	2
7	0524-00310	WASHER, BELL - 5/16	4
8	0524-00563	WASHER, RETAINING 0.25 - 0.313	4
9	0524-00610	WASHER, 0.609, 0.859, 0.010, SP, WAV-DWG, S.S.	1
10	0605-00357	SLIDE, SEAT - NO HANDLE	1
11	0605-00358	SLIDE, SEAT - WITH HANDLE	1
12	0521-00024	NUT, HEX FLANGE 1/2-13 UNC GR 6 TECH LOCK	1
13	0521-00129	NUT, HEX FLANGE 7/16-14 UNC GR 5 ZN TECH LOCK	1
14	0521-00499	NUT, HEX - NYLOCK - 7/16 - 20 UNF GR 5 ZINC PLATED	2
15	0522-00021	BOLT, HEX - 1/2 - 13 UNC X 1/0 GR 8 ZN YL	1
16	0522-00252	BOLT, HEX - 7/16 - 14 UNC X 1.0 GR 5	1
17	0522-00459	BOLT, SHOULDER - HEX FLANGE 7/16 UNF	1
18	0522-00470	BOLT, HEX - 7/16 - 20 UNF X 1.25 LG GR B13 ZN	1
19	0524-00115	WASHER, FLAT - M12 13mm ID X 24mm OD X 2.5mm THK	2
20	0524-00461	WASHER, FLAT 3/8 USS - ZINC	1
21	0605-00289	ASSY, RETRACTOR - SAFETY RESTRAINT, BUCKET	1
22	0605-00290	RECEIVER, SAFETY RESTRAINT	1
23	0605-00508	COVER, NUT - 5/8" - BLACK	2
24	0605-00572	COVER, NUT - 17mm - BLACK	1
25	0605-00669	COVER, RETRACTOR - SAFETY RESTRAINT	1



ASSY, SEAT - REAR

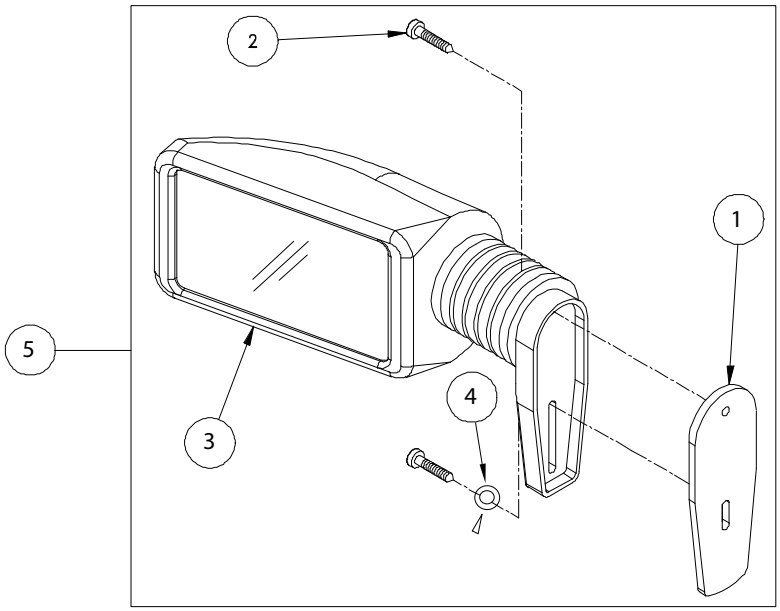
ITEM	PART NO.	DESCRIPTION	QTY.
1	0105-00653	ASSY, SEAT BACK-BENCH-GRAY STANDARD	1
1	0105-02503	ASSY, SEAT BACK-BENCH TWO-TONED OPTION	1
2	0105-00654	ASSY, BENCH SEAT-CUSHION- GRAY STANDARD	1
2	0105-02501	ASSY, BENCH SEAT-CUSHION-TWO-TONED OPTION	1
3	0305-02202	BRACKET, SAFETY-LEFT SEAT	1
4	0305-02203	BRACKET, SAFETY-RIGHT SEAT	1
5	0310-00966	STRAP, SEAT BOTTOM RELEASE	1
6	0522-00238	BOLT, HEX- 1/4-20 UNC X 1.25 GR 5	1
7	0523-00273	SCREW, PHIL FLAT FT THRD ROL TT- 1/4---	4
8	0524-00315	WASHER, FENDER- .25 ID X 1.0 OD ZN	2
9	0532-00122	SCREW, HEX- WHSD 1/4 X 1.5 ZINC PLATED WASHER HD SELF DRILLING	2
10	0605-00236	STEM, SEAT HOLD DOWN	1



ASSY, SAFETY RESTRAINT - BENCH

ITEM	PART NO.	DESCRIPTION	QTY.
1	0521-00024	NUT, HEX FLANGE 1/2-13 UNC GR 6 TECH LOCK	4
2	0521-00129	NUT, HEX FLANGE 7/16-14 UNC GR 5 ZN TECH LOCK	2
3	0522-00021	BOLT, HEX - HHCS 1/2 - 13 UNC X 1.0 GR 8 ZN YL ZINC PLATED	2
4	0522-00164	BOLT, HEX 7/16 - 14 UNC X 1.25 GR 8 ZINC PLATED	2
5	0523-00678	SCR, .50-13 X 1.00, BTN, HX, G8, DWG	2
6	0524-00115	WASHER, FLAT - M12 13mm ID X 24mm OD X 2.5mm THK	2
7	0605-00295	RECEIVER, SAFETY RESTRAINT	1
*7	0605-00290	RECEIVER, SAFETY RESTRAINT	1
8	0605-00294	RESTRAINT, SAFETY - RETRACTABLE - 3 POINT FRONT	1
*8	0605-00759	RESTRAINT, SAFETY - RETRACTABLE - 3 POINT FRONT	1

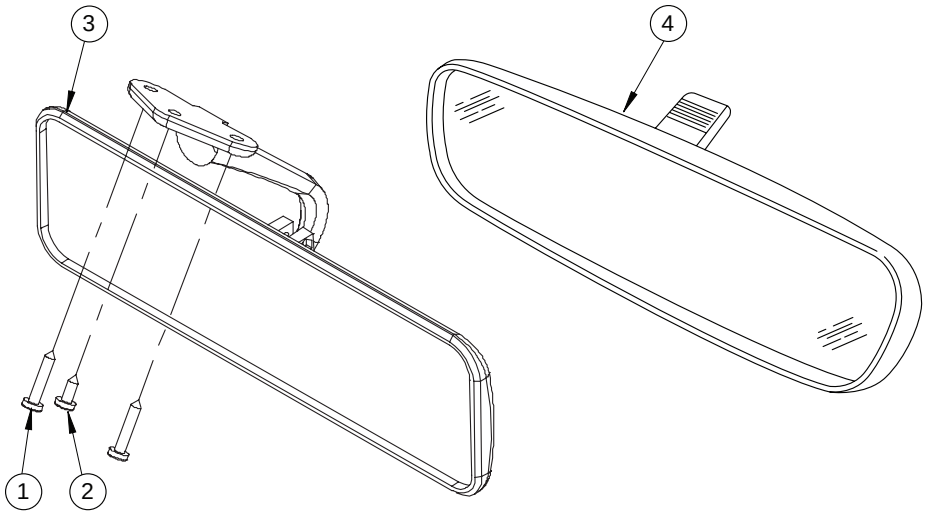
**ITEMS FIT GEM e6® MODEL VEHICLES ONLY.*



ASSY, MIRROR - SIDE (STANDARD COMPONENT FOR EUROPEAN HOMOLOGATED VEHICLE)

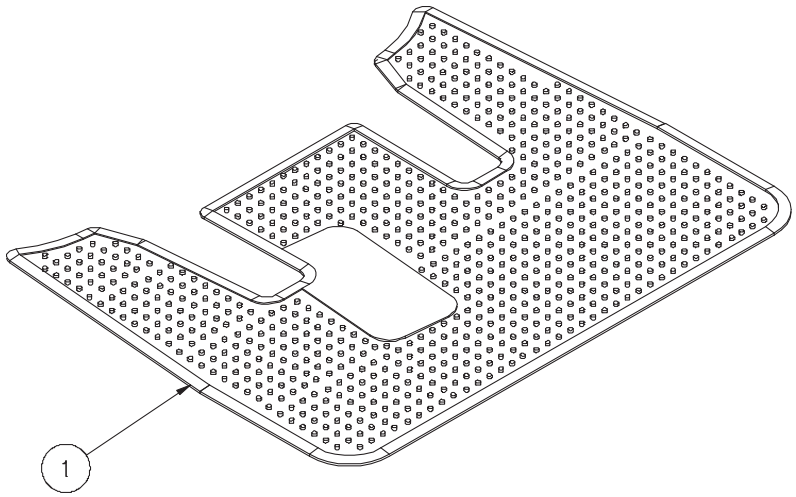
ITEM	PART NO.	DESCRIPTION	QTY.
1	0310-00856	GASKET, SIDE MIRROR	1
2	0523-00208	SCREW, PHIL PAN HEAD- #10 X 1.0 LG STL 18-8 SELF THREADING	2
3	0610-00243	MIRROR, SIDE (INTERCHANGEABLE FROM LEFT TO RIGHT)	1
4	0524-00159	WASHER, FLAT	1
5	0110-00588	ASSY, MIRROR - SIDE (Includes all of the items above)	1

NOTE: MIRROR ASSEMBLY IS USED FOR LEFT AND RIGHT SIDE



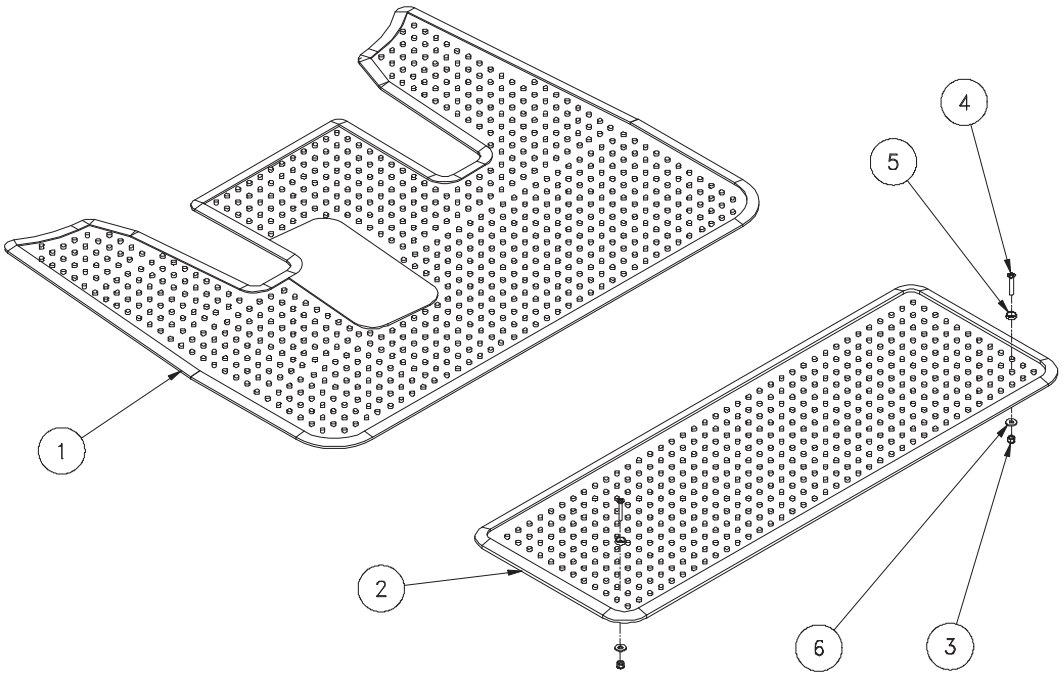
ASSY, REARVIEW MIRROR

ITEM	PART NO.	DESCRIPTION	QTY.
1	0523-00064	SCREW, PHIL PAN HEAD- #6 X 3/4 LG BLACK SELF THREADING	2
2	0523-00066	SCREW, PHIL PAN HEAD - #6 X 3/8 BLACK SELF THREADING	1
3	0610-00023	MIRROR, REARVIEW	1
4	0610-00341	MIRROR, REARVIEW -DAY/NIGHT	1



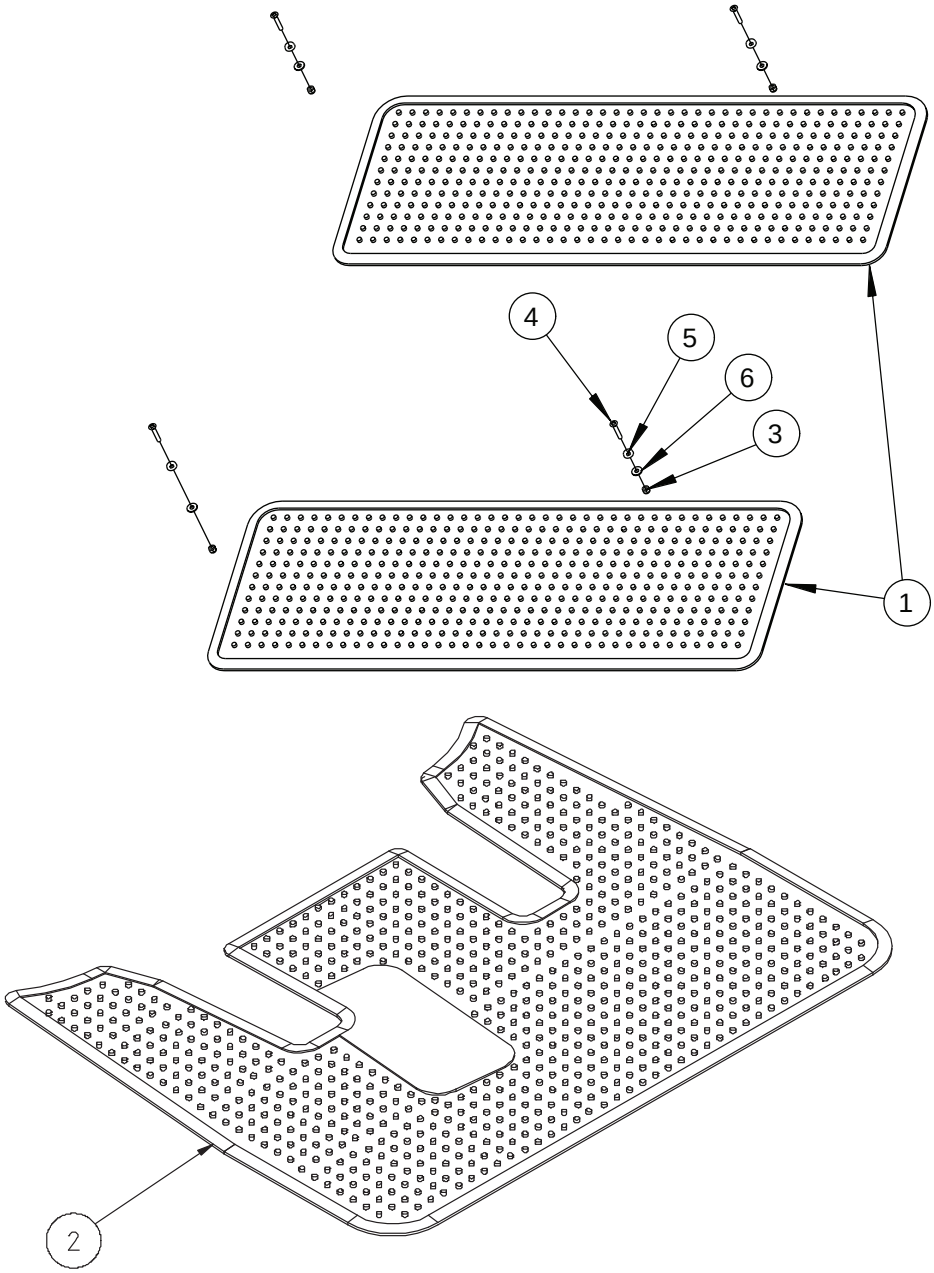
ASSY, FLOOR MAT - 2 PASSENGER

ITEM	PART NO.	DESCRIPTION	QTY.
1	0318-01513	MAT, FLOOR - FRONT	1



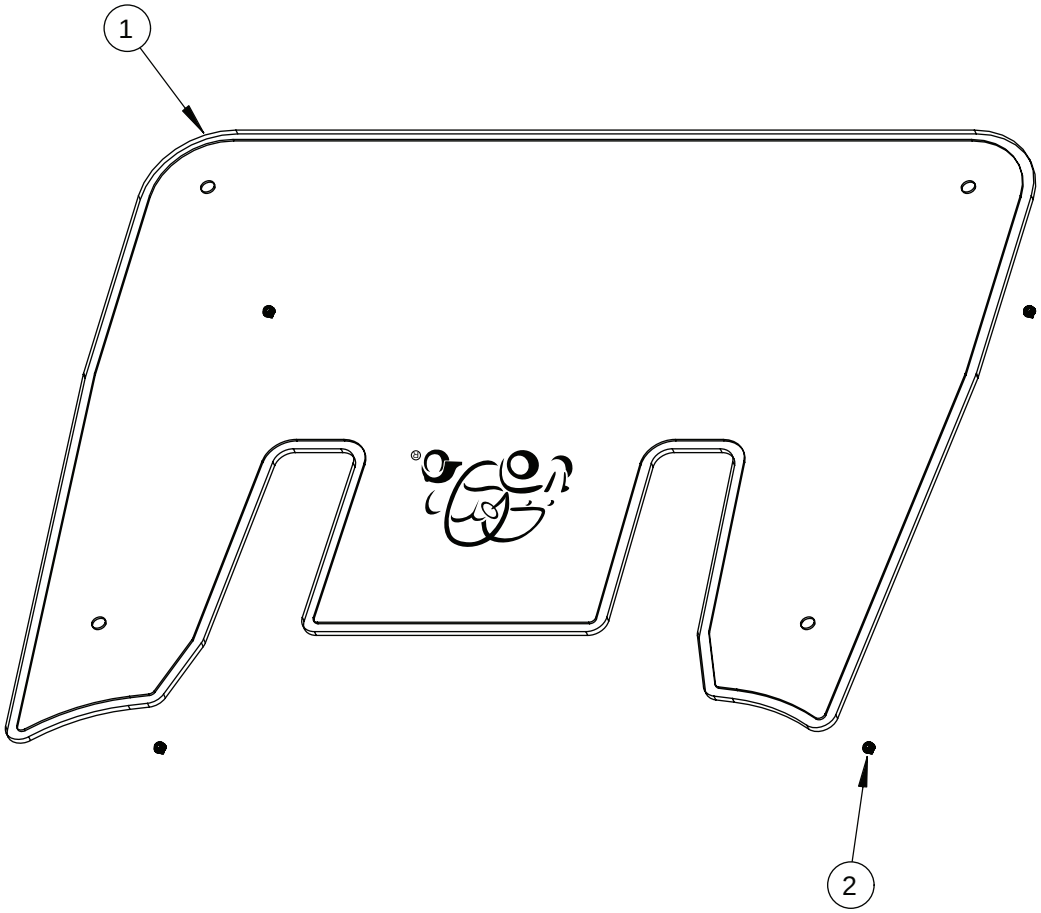
ASSY, FLOOR MAT - 4 PASSENGER

ITEM	PART NO.	DESCRIPTION	QTY.
1	0318-01513	MAT, FLOOR - FRONT	1
2	0318-00230	MAT, FLOOR - REAR	1
3	0521-00050	NUT, HEX - NYLOCK 1/4-20 UNC GR5 ZN	2
4	0523-00052	SCREW, MACH - OVAL PHIL 1/4 - 20 UNC X 1.5 LG ZINC PLATED	2
5	0524-00054	WASHER, COUNTER SINK 1/4 INCH	2
6	0524-00062	WASHER, FLAT - 1/4 0.282 ID X 0.715 OD X 0.063 THK ZN	2



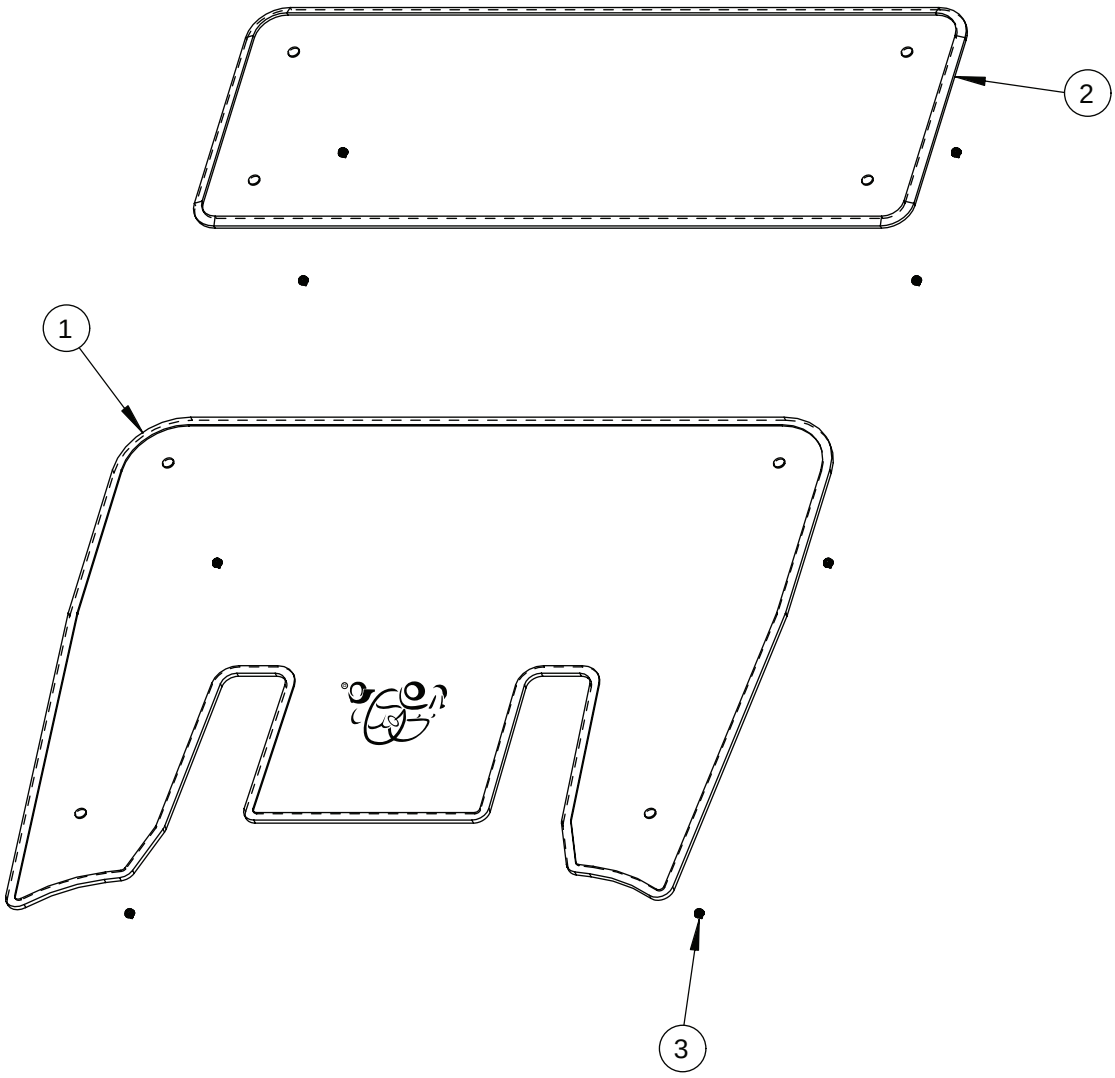
ASSY, FLOOR MAT - 6 PASS

ITEM	PART NO.	DESCRIPTION	QTY.
1	0318-00230	MAT, FLOOR - REAR & MID	2
2	0318-01513	MAT, FLOOR - FRONT	1
3	0521-00050	NUT, HEX - NYLOCK 1/4-20 UNC GR5	4
4	0523-00052	SCREW, MACH - OVAL PHIL 1/4 - 20 UNC X 1.5 LG ZINC PLATED	4
5	0524-00054	WASHER, COUNTER SINK 1/4 INCH	4
6	0524-00062	WASHER, FLAT - 1/4 0.282 ID X 0.715 OD X 0.063 THK ZN	4



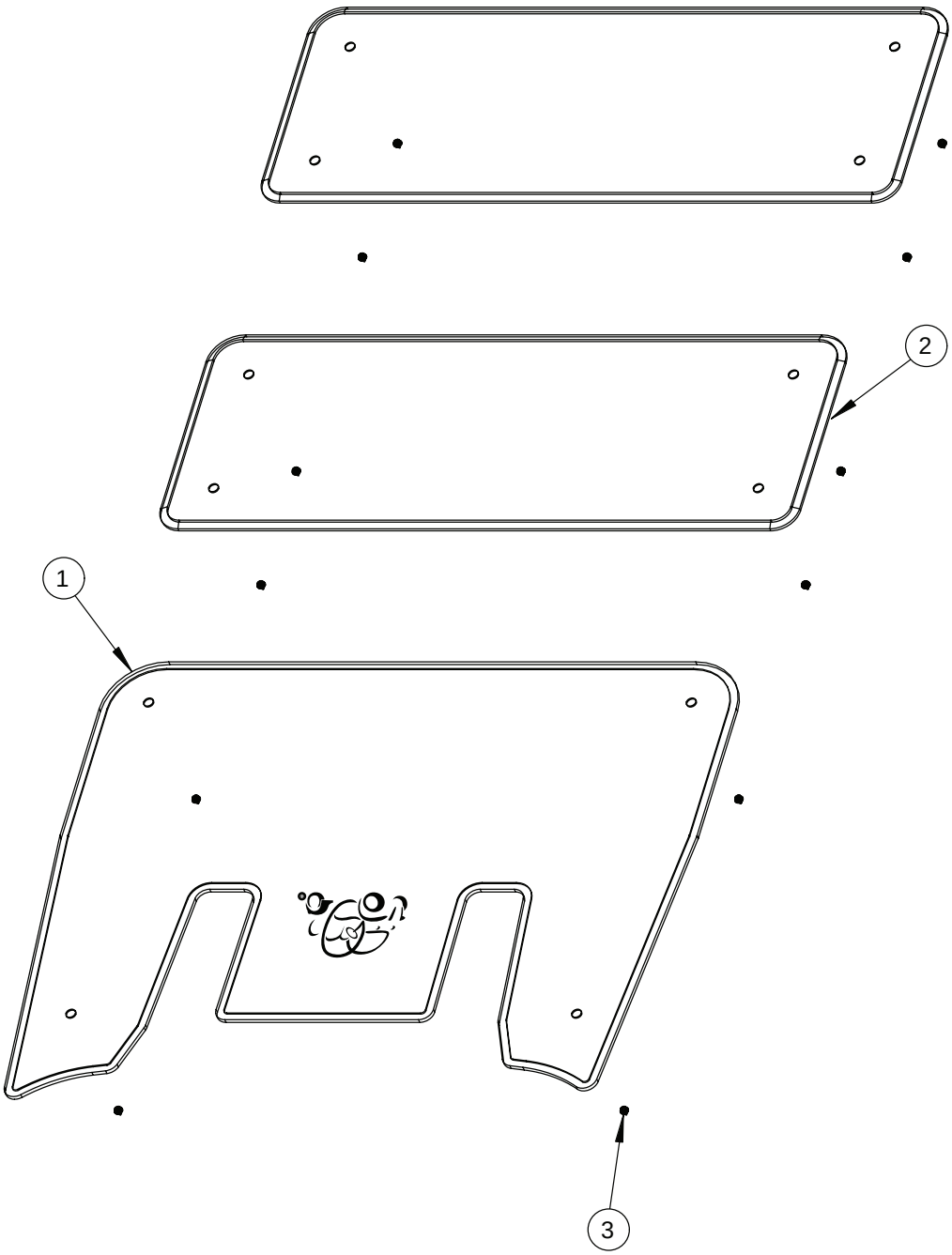
ASSY, FLOOR MAT -GEM e2 - CARPET

ITEM	PART NO.	DESCRIPTION	QTY.
1	0105-02510	MAT, FLOOR - FRONT	1
2	0523-00070	STUD, DOT SNAP - SCREW TYPE #8-15 X 3/4 PHIL	4



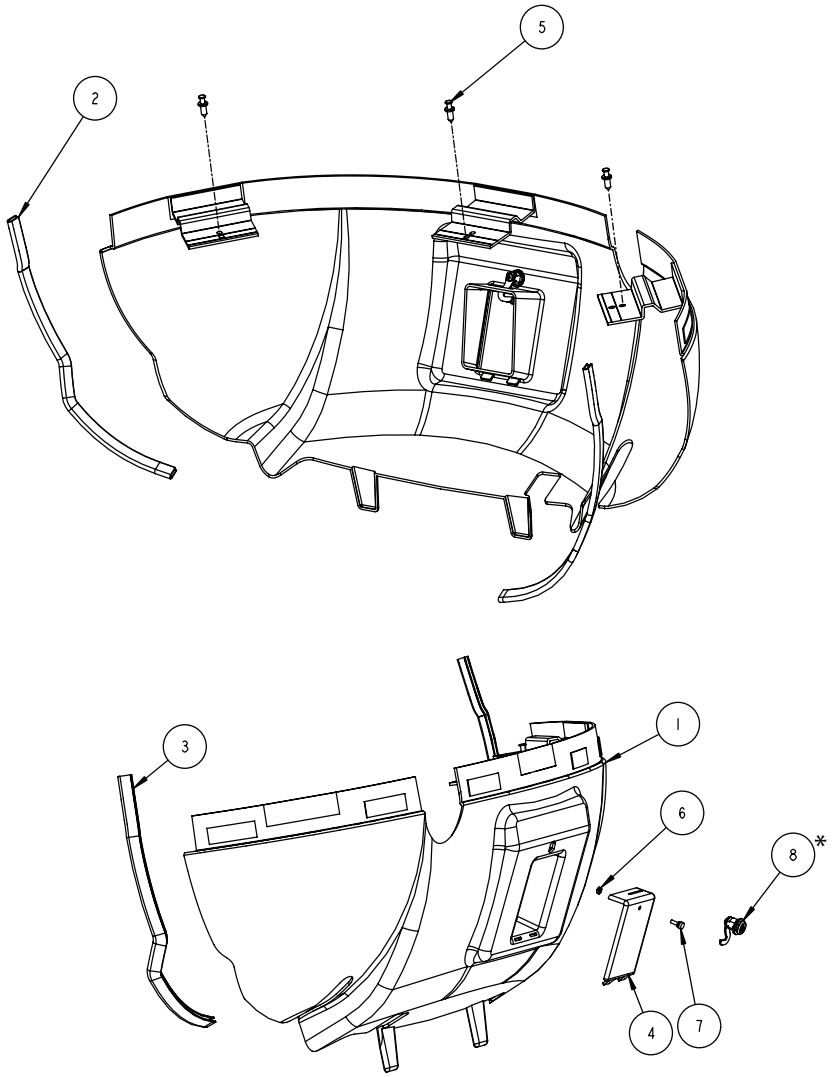
ASSY, MAT FLOOR - GEM e4 - CARPET

ITEM	PART NO.	DESCRIPTION	QTY.
1	0105-02510	MAT, FLOOR - FRONT	1
2	0105-02512	ASSY, MAT, FLOOR - REAR	1
3	0523-00070	STUD, DOT SNAP - SCREW TYPE #8-15 X 3/8 PHIL	8



ASSY, MAT FLOOR - GEM e6® - CARPET

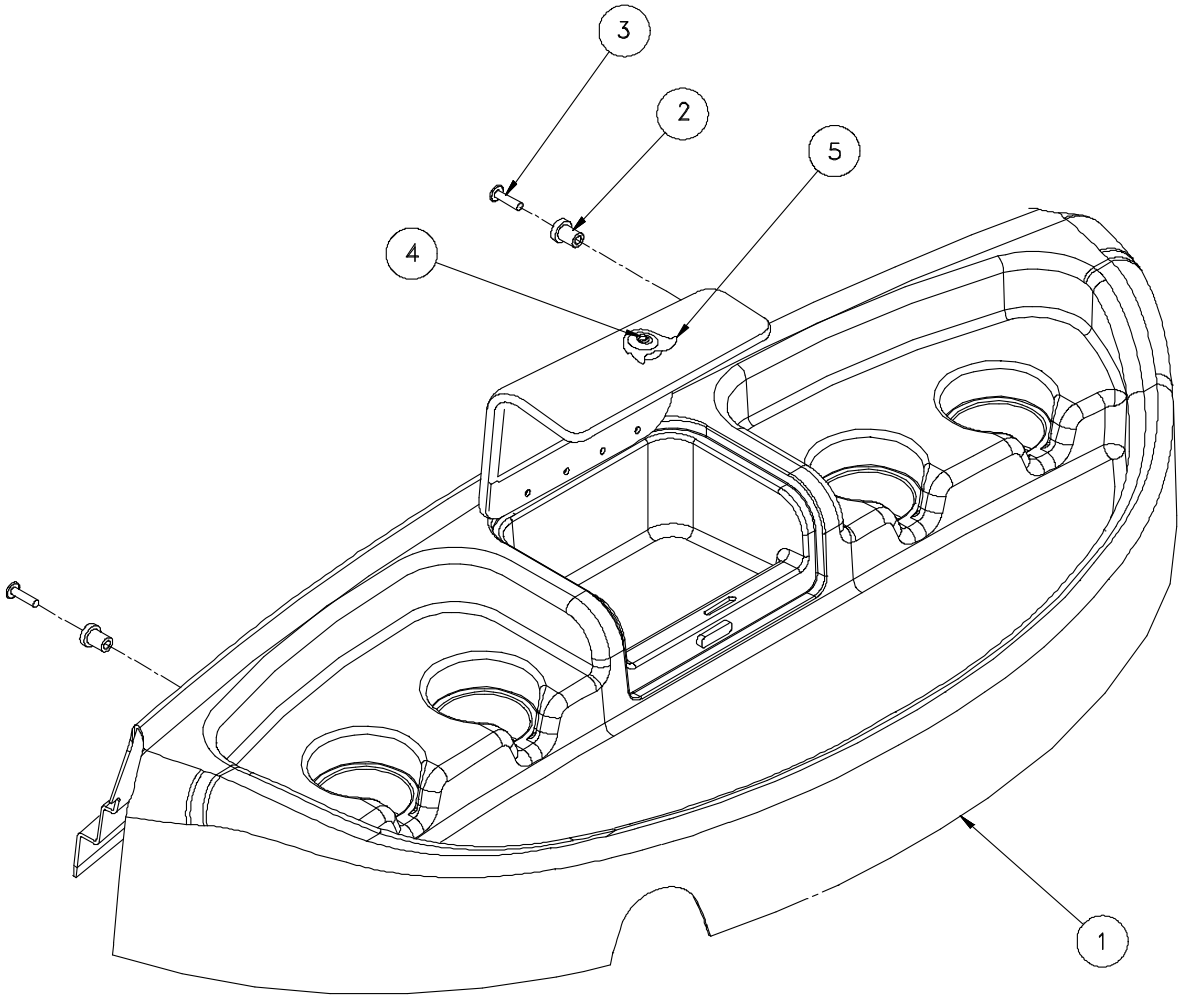
ITEM	PART NO.	DESCRIPTION	QTY.
1	0105-02510	MAT, FLOOR - FRONT	1
2	0105-02512	ASSY, MAT, FLOOR - REAR	2
3	0523-00070	STUD, DOT SNAP - SCREW TYPE #8-15 X 3/8 PHIL	12



ASSY, DASH LOWER

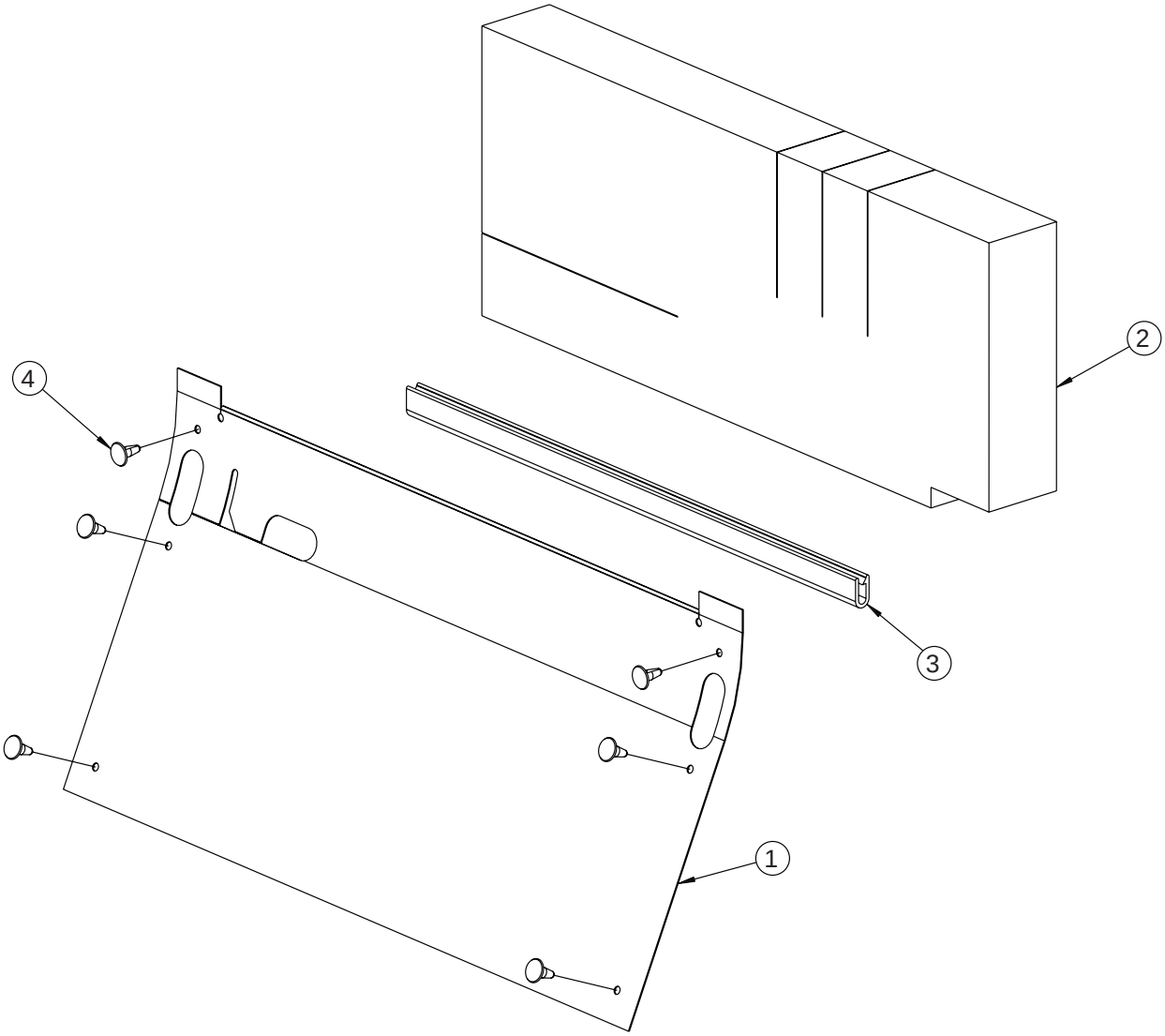
ITEM	PART NO.	DESCRIPTION	QTY.
1	0105-02429	ASSY, DASH - LOWER ADJUSTABLE CUT	1
1	0105-01141	ASSY, DASH - LOWER STANDARD	1
2	0417-00089	TRIM, EDGE - U SHAPE BLACK VINYL METAL R	3 FT
3	0417-00089	TRIM, EDGE - U SHAPE BLACK VINYL METAL R	3 FT
4	0305-01355	DOOR, FUSE ACCESS PANEL	1
5	0523-00032	SCREW, TEK - HEX HEAD SELF DRILL 1/4”	3
6	0521-00442	NUT, HEX - NYLON 6/6 #10 -32 UNF BLK	1
7	0523-00392	SCREW, MACHINE- THB #10 X 32 UNF X 0.50 LG BLK NYLON 6/6	1
*8	–	LOCK, DOOR - FUSE ACCESS PANEL	1

**ONLY SERVICED WITH PART 0110-02338. REFER TO SECTION 9 - MISCELLANEOUS.*



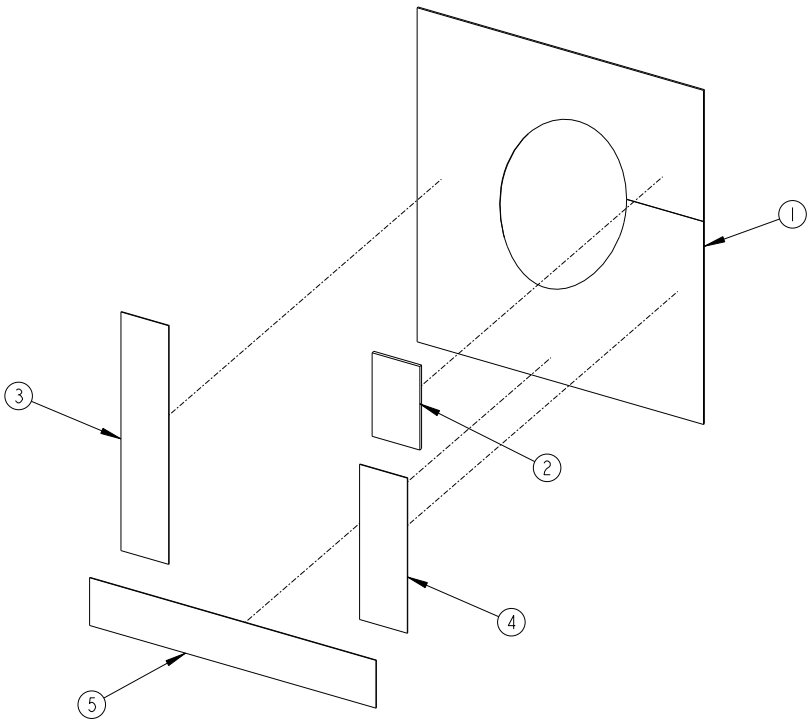
ASSY, DASH UPPER

ITEM	PART NO.	DESCRIPTION	QTY.
1	0105-02431	ASSY, DASH - UPPER ADJUSTABLE CUT	1
1	0105-00070	ASSY, DASH - UPPER STANDARD	1
2	0521-00092	NUT, WELL - 1/4 - 20 UNC x 5/8”	2
3	0522-00333	BOLT, TORX - TRUSS HD - 1/4 - 20 X 1 - 18-8 S.S.	2
4	0906-00016	ASSY, LOCKSET - W/O T-HANDLE - MATCHED (FOR GEM eS, GEM eL, GEM e6®(w/S PKG) AND GEM eLXD MODELS)	1
4	0110-02338	ASSY, LOCK SET - W/T-HANDLE - MATCHED REFER TO SECTION 9 - MISCELLANEOUS (FOR GEM e2, GEM e4 AND GEM e6® MODELS)	1
5	–	PULL FINGERTAB-MACHINED, INCLUDED IN ITEM 4	1



ASSY, WEATHER PROTECTION FOPC

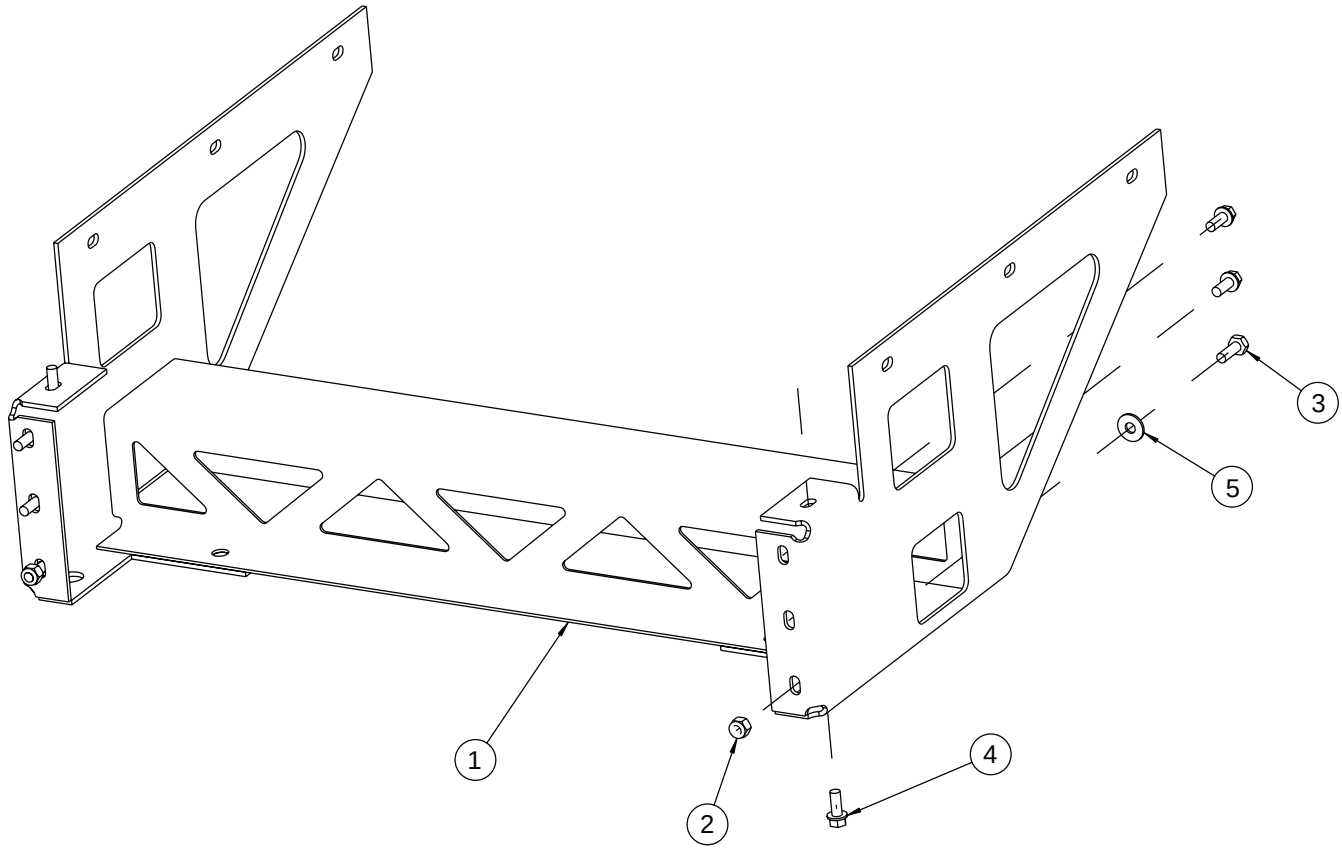
ITEM	PART NO.	DESCRIPTION	QTY.
1	0310-02214	SHEET, WEATHER PROTECTION FOPC	1
2	0310-02317	SEAL, FOAM FOPC	1
3	0417-00089	TRIM, WEATHER PROTECTION	2 FT
4	0520-00516	RETAINER, PUSH - 14mm HEAD, 6mm STEM, 15 mm LENGTH BLK	6



ASSY, KIT - STEERING COLUMN SEAL

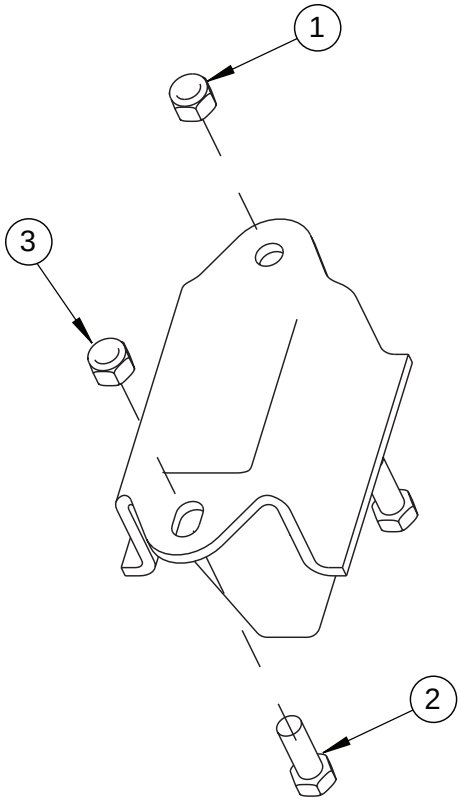
ITEM	PART NO.	DESCRIPTION	QTY.
1	0305-01863	SEAL, DRAFT-STEERING COLUMN	1
2	0410-00249	STRIP, VELCRO – LOOP – COLUMN SEAL	1
3	-	COLUMN SEAL (NOT SOLD)	2FT
4	0305-01868	TAPE-VHB-COLUMN SEAL RH	1
5	0305-01869	TAPE-VHB - COLUMN SEAL LOWER	1

**NOT AVAILABLE SEPERATELY-PROCURE LOCALLY*



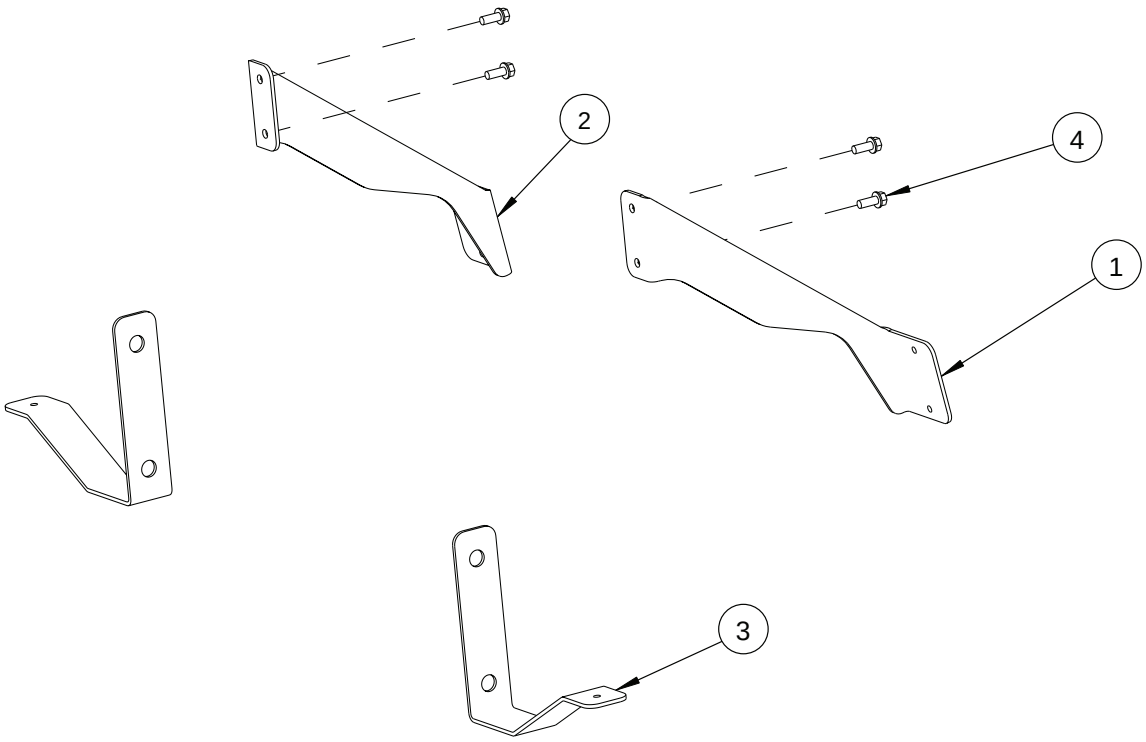
ASSY, BED/JOUNCE BUMPER MOUNT

ITEM	PART NO.	DESCRIPTION	QTY.
1	0251-00229	WLD, MNT - BED/JNCE BMPR	1
2	0521-00050	NUT, HEX - NYLOCK 1/4 - 20 UNC GR5	2
3	0522-00369	BOLT, HEX - 1/4 - 20 UNC X 0.75 GR 5 ZN	2
4	0522-00405	BOLT, HEX - 1/4 - 20 UNSLT X 5/8 LG WSR HD ZN	6
5	0524-00062	WASHER, FLAT - 1/4 0.282 ID X 0.715 OD X 0.063 THK ZN	2



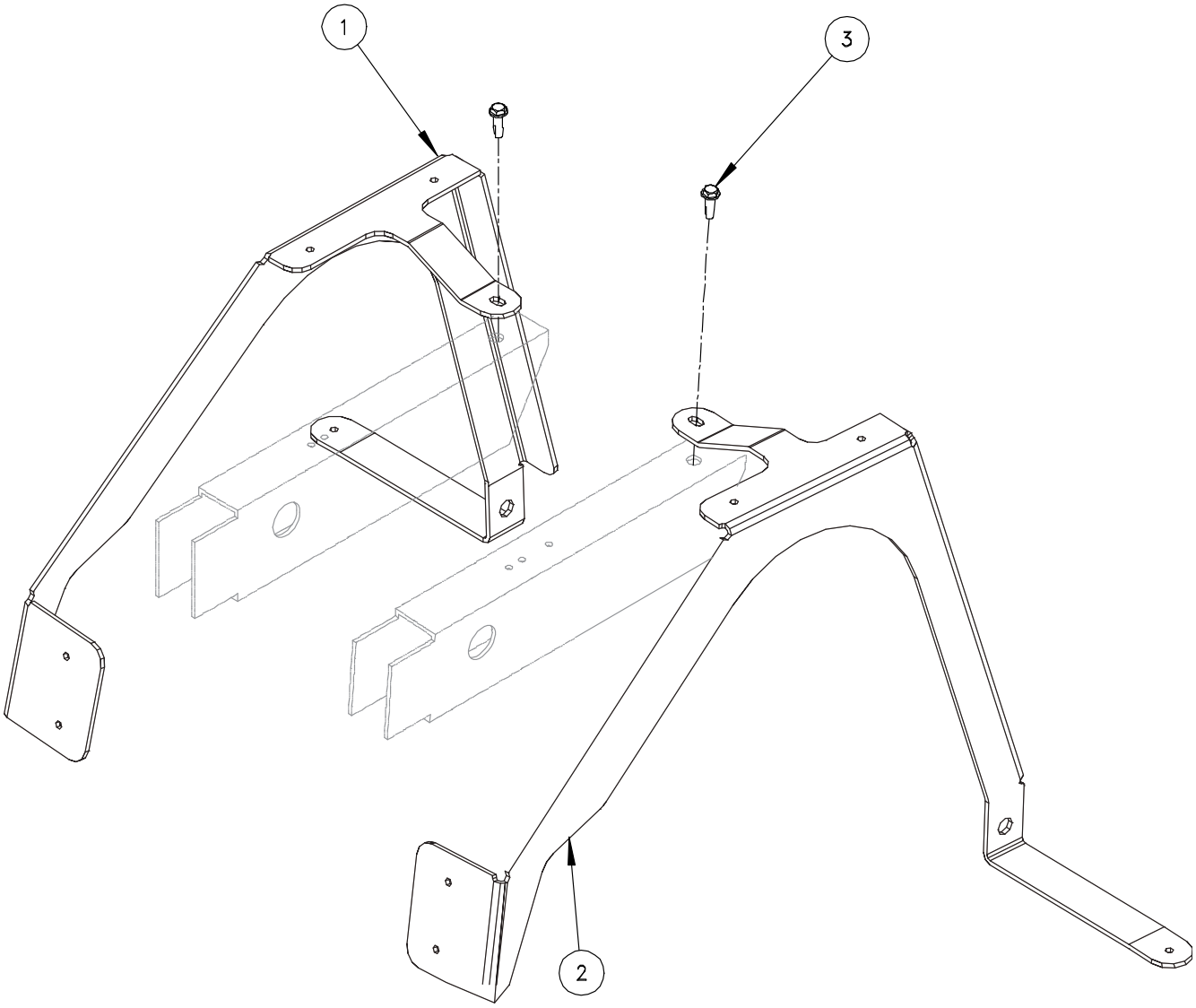
ASSY, JOUNCE BUMPER

ITEM	PART NO.	DESCRIPTION	QTY.
1	0521-00010	NUT, HEX - NYLOCK 3/8-16 UNC GR5	4
2	0522-00063	BOLT, HEX - 3/8-16 UNC X 1.0 LG GR5	4
3	0602-00585	BUMPER, JOUNCE	2



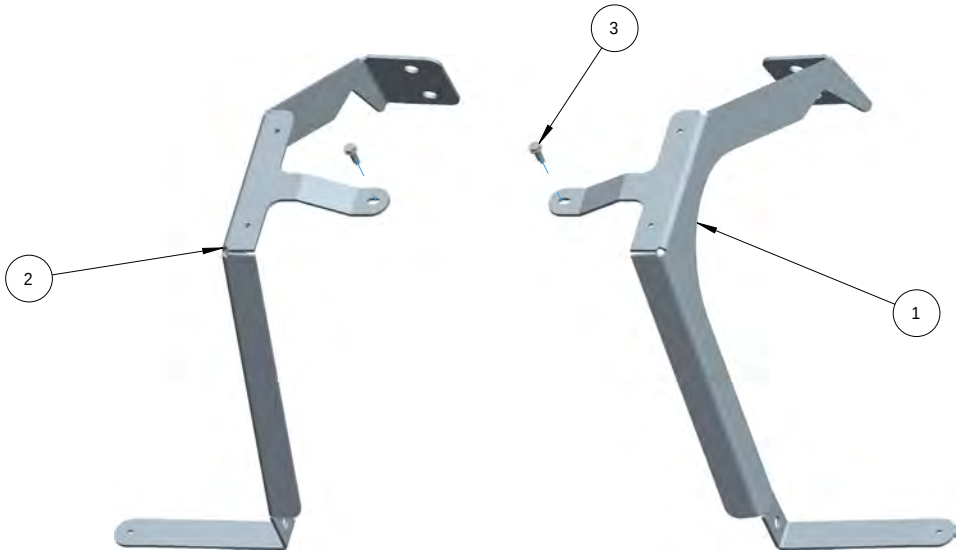
ASSY, SPAT BRACKETS

ITEM	PART NO.	DESCRIPTION	QTY.
1	0351-01960	BRACKET, SPAT MNT - LH REAR	1
2	0351-01961	BRACKET, SPAT MNT - RH REAR	1
3	0351-01962	BRACKET, SPAT MNT - FRONT	2
4	0522-00405	BOLT, HEX - 1/4 - 20 UNSLT X 5/8 LG WSR HD ZN	4



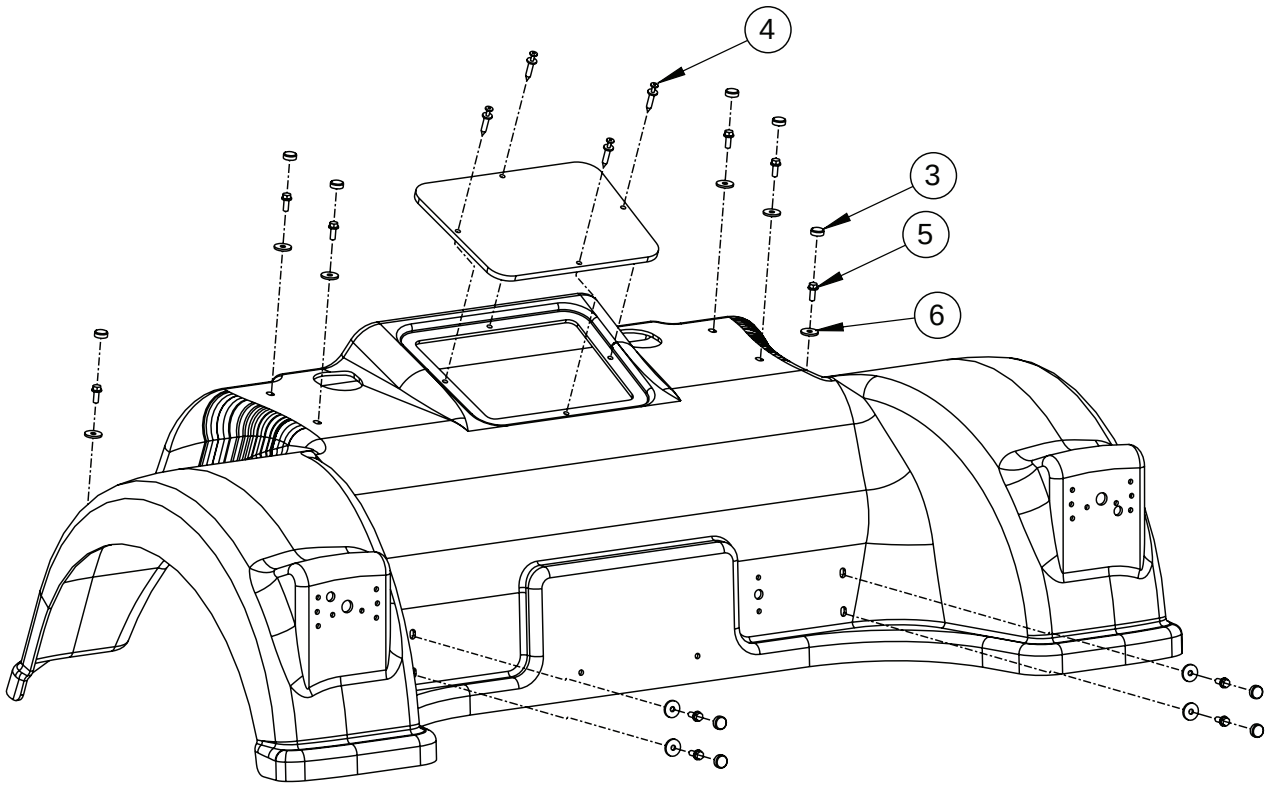
ASSY, SPAT BRACKETS - 46 IN WT

ITEM	PART NO.	DESCRIPTION	QTY.
1	0351-03363	BRACKET, SPAT MNT - LH	1
2	0351-03364	BRACKET, SPAT MNT - RH	1
3	0523-00032	SCREW, HEX - WHSD 1/4 X 0.75 ZN	2



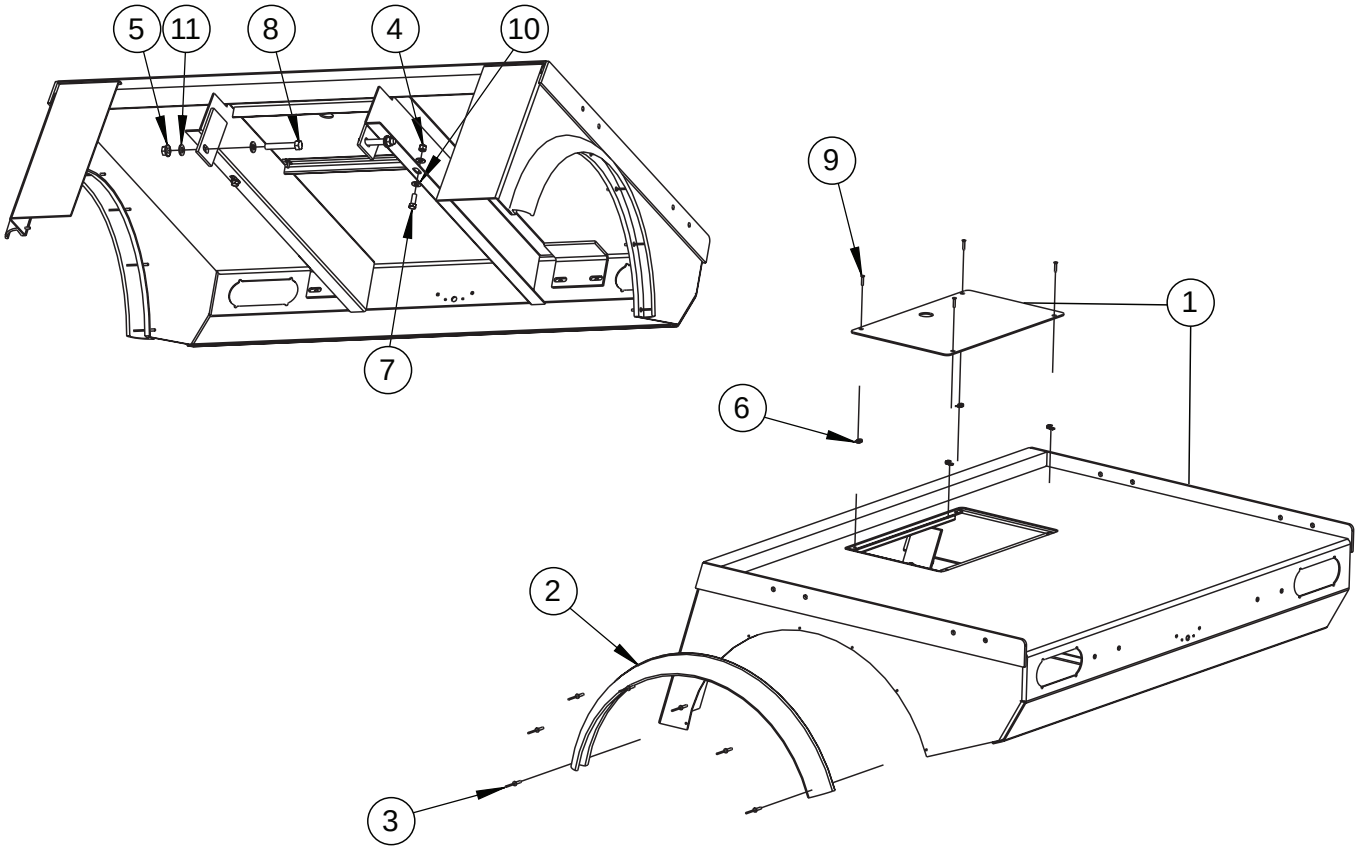
ASSY, SPAT BRACKETS - WITH BUMPER

ITEM	PART NO.	DESCRIPTION	QTY.
1	0351-03035	BRACKET, SPAT MOUNT LH WITH BUMPER	1
2	0351-03366	BRACKET, SPAT MOUNT RH WITH BUMPER	1
3	0523-00032	SCREW, HEX-WASHER HEAD 1/4 X .75 ZINC	2



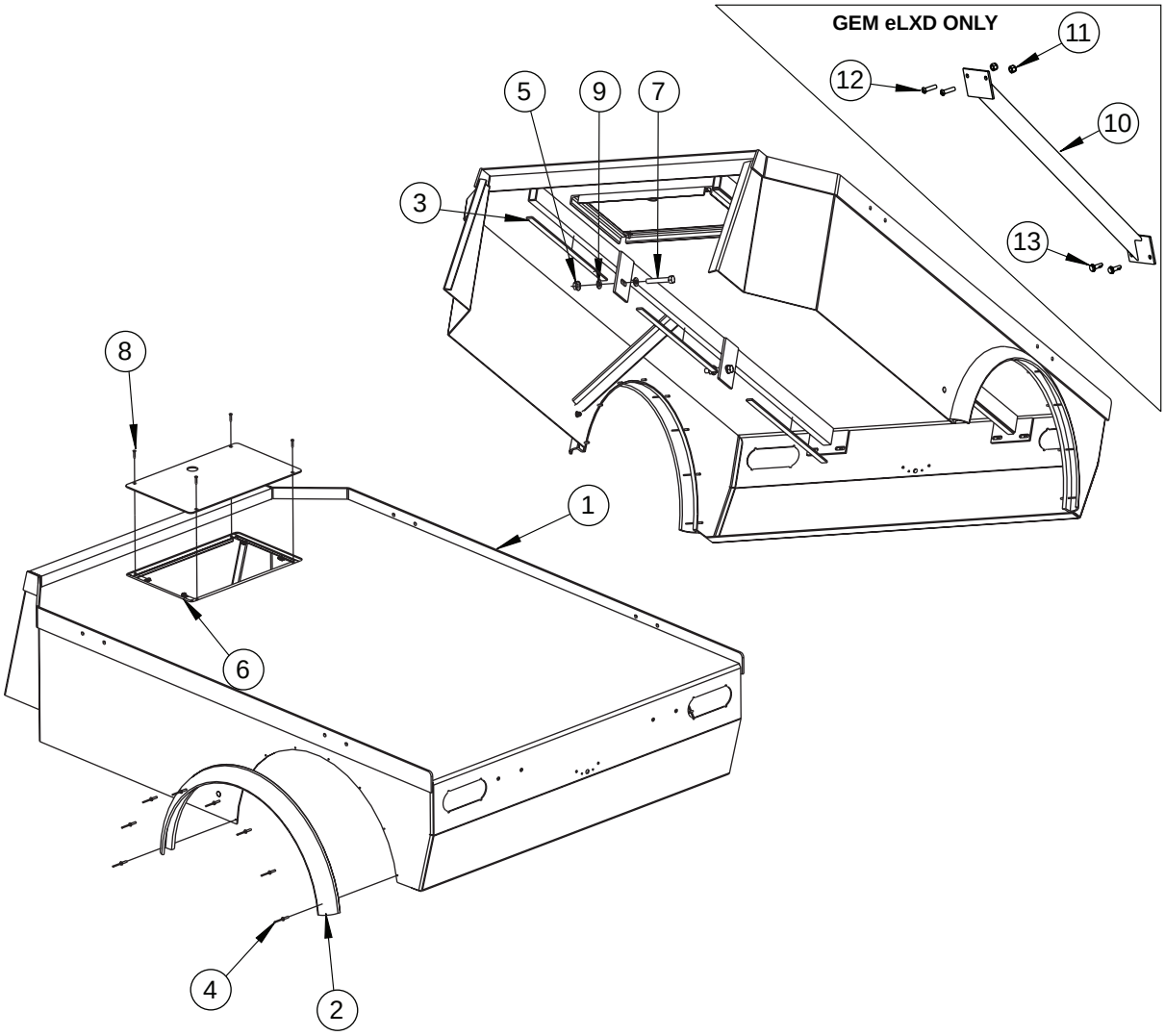
ASSY, SPAT

ITEM	PART NO.	DESCRIPTION	QTY.
1	0305-03217	SPAT, BLACK - 46 IN WT CMP	1
1	0305-03214	SPAT, BLUE - 46 IN WT CMP	1
1	0305-03215	SPAT, GREEN - 46 IN WT CMP	1
1	0305-03212	SPAT, RED - 46 IN WT CMP	1
1	0305-03216	SPAT, SILVER - 46 IN WT CMP	1
1	0305-03213	SPAT, WHITE - 46 IN WT CMP	1
1	0305-03218	SPAT, YELLOW - 46 IN WT CMP	1
2	0305-03228	PANEL, ACCESS - BATTERY BLACK	1
2	0305-03225	PANEL, ACCESS - BATTERY BLUE	1
2	0305-03226	PANEL, ACCESS - BATTERY GREEN	1
2	0305-03223	PANEL, ACCESS - BATTERY RED	1
2	0305-03227	PANEL, ACCESS - BATTERY SILVER	1
2	0305-03224	PANEL, ACCESS - BATTERY WHITE	1
2	0305-03229	PANEL, ACCESS - BATTERY YELLOW	1
3	0317-01462	CAP, DECORATIVE, 3/8 BLACK	10
3	0617-00771	CAP, DECORATIVE - 3/8 CHROME	10
4	0520-00406	RIVET, PUSH 1/4 BLK NYLON	4
5	0522-00405	BOLT, HEX - 1/4 - 20 UNSLT X 5/8 LG WSR HD ZN	10
6	0524-00404	WASHER, FLAT - 0.265 ID X 0.875 OD X 0.093 THK BLK NYLON 6/6	10



ASSY, BED - GEM eS

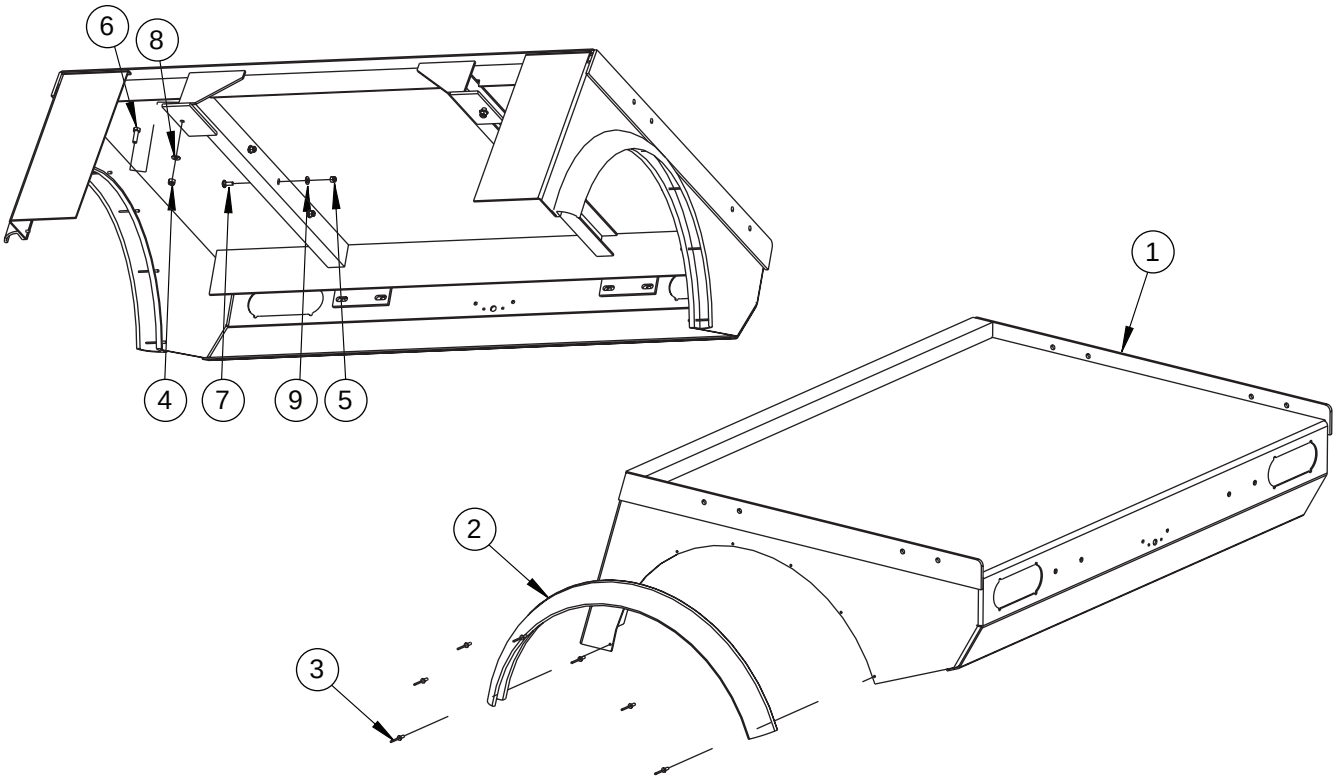
ITEM	PART NO.	DESCRIPTION	QTY.
1	0105-02318	ASSY, BED SHORT W/COVER	1
2	0418-00223	EXTENSION, FENDER FLARE - RUBBER	8 FT
3	0520-00093	RIVET, POP - 3/16 ALUM .50 GRIP X .375 FLANGE DIA.	14
4	0521-00010	NUT, HEX - NYLOCK 3/8-16 UNC GR5	2
5	0521-00024	NUT, HEX FLANGE 1/2-13 UNC GR 6 TECH LOCK	2
6	0521-00385	NUT, EXTRUDED J - #8 - BLK	4
7	0522-00063	BOLT, HEX - 3/8-16 UNC x 1.0 LG GR 5	2
8	0522-00076	BOLT, HEX - 1/2 - 13 UNC X 3.0 GR 8 ZN YL	2
9	0523-00397	SCREW, PHILLIPS - FLAT HEAD - #8 X 3/4 TAPPING, ZINC PLATED	4
10	0524-00009	WASHER, FLAT - 3/8 SAE .406 ID X .8125 OD X .080 THK ZN	4
11	0524-00115	WASHER, FLAT - M12 13mm ID X 24mm OD X 2.5mm THK	4



ASSY, BED - LONG BACK

ITEM	PART NO.	DESCRIPTION	QTY.
1	0105-02126	ASSY, BED - EL - -	1
2	0418-00223	EXTENSION, FENDER FLARE – RUBBER	8 FT
*3	0417-00066	FOAM, VINYL - PVC VF-5100 SERIES .187 X .750 X 30 FT ROLL	1
4	0520-00093	RIVET, POP - 3/16 ALUM .50 GRIP X .375 FLANGE DIA.	16
5	0521-00024	NUT, HEX FLANGE 1/2-13 UNC GR 6 TECH LOCK	4
6	0521-00385	NUT, EXTRUDED J - #8 - BLK	4
7	0522-00076	BOLT, HEX - 1/2 - 13 UNC X 3.0 GR 8 ZN YL	4
8	0523-00397	SCREW, PHILLIPS - FLAT HEAD - #8 X 3/4 TAPPING, ZINC PLATED	4
9	0524-00115	WASHER, FLAT - M12 13mm ID X 24mm OD X 2.5mm THK	8
GEM eLXD ONLY			
10	0205-00285	WLD, SUPPORT - BED	1
11	0521-00050	NUT, HEX - NYLOCK 1/4 - 20 UNC GR5	2
12	0522-00333	BOLT, TORX - TRUSS HD - 1/4 - 20 X 1 - 18-8 S.S	2
13	0523-00032	SCREW, HEX - WSHD 1/4 X 0.75 ZN WASHER HD SELF-DRILLING	2

**SOLD AS ENTIRE ROLL ONLY. P/N 0414-00066 FOAM, VINYL – PVC VF-1500 SERIES 0.17 X 0.750 X 30 FT ROLL*

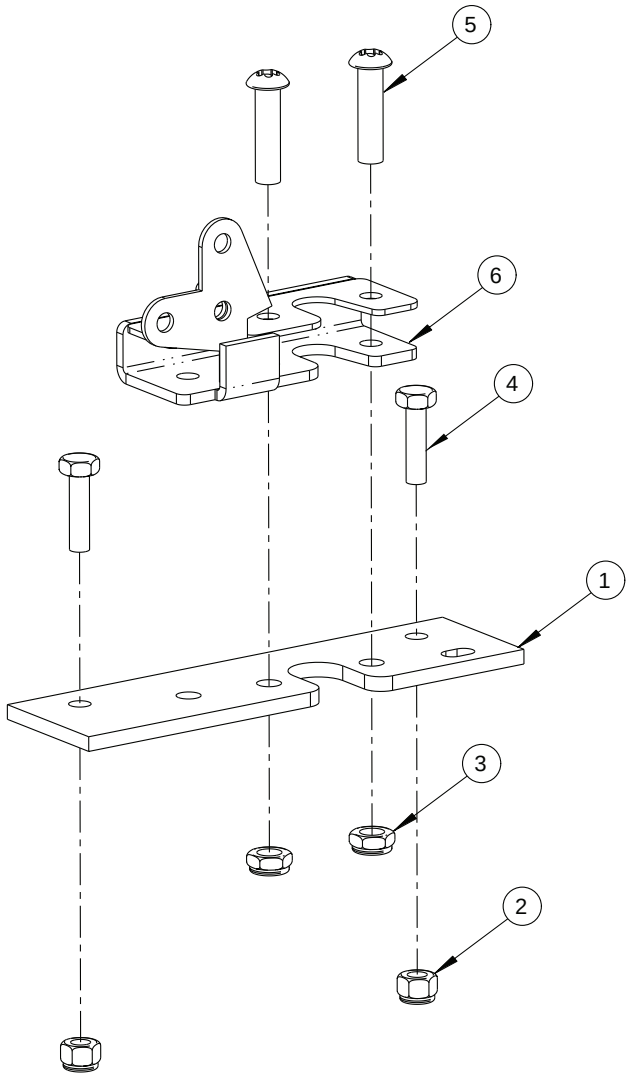


ASSY, BED - SHORT GEM e6®

ITEM	PART NO.	DESCRIPTION	QTY.
1	0205-00274	WLD, BED - SHORT	1
2	0418-00223	EXTENSION, FENDER FLARE – RUBBER	8 FT
3	0520-00093	RIVET, POP - 3/16 X 3/4 ALUMINUM	14
4	0521-00017	NUT, HEX - NYLOCK 5/16-18 UNC GR5	2
5	0521-00050	NUT, HEX - NYLOCK 1/4-20 UNC GR5	6
6	0522-00016	BOLT, HEX - 5/16 - 18 UNC X 1.0 GR 5	2
7	0522-00184	BOLT, CARRIAGE - 1/4 - 20 UNC X 0.75 LG 18-8 SST	6
8	0524-00003	WASHER, FLAT - 5/16 SAE 0.344 ID X 0.688 OD X 0.065 THK ZN	2
9	0524-00062	WASHER, FLAT - 1/4 0.281 ID X 0.625 OD X 0.050 THK ZN	6

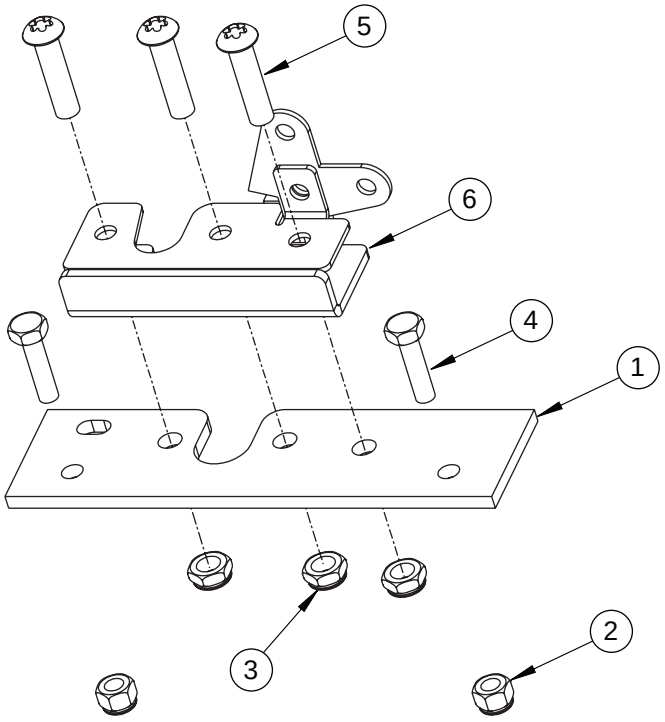
Parts Catalog

SECTION 9 - MISCELLANEOUS



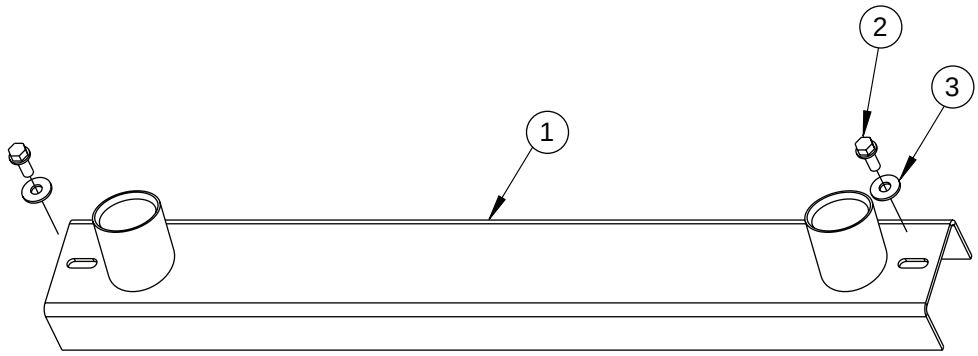
ASSY, LATCH - PACK

ITEM	PART NO.	DESCRIPTION	QTY.
1	0309-02330	PLATE, LATCH MOUNT	1
2	0521-00050	NUT, HEX - NYLOCK 1/4-20 UNC GR5 ZN	2
3	0521-00251	NUT, HEX - NYLOCK L/N 5/16 - 18 NTE THIN ZN	2
4	0522-00056	BOLT, HEX - 1/4 - 20 UNC X 1.0 GR 8 ZN YL ZINC PLATED	2
5	0522-00228	BOLT, TORX HD 5/16 - 18 X 1 1/4” ZN PL	2
6	0609-00045	LATCH, PACK	1



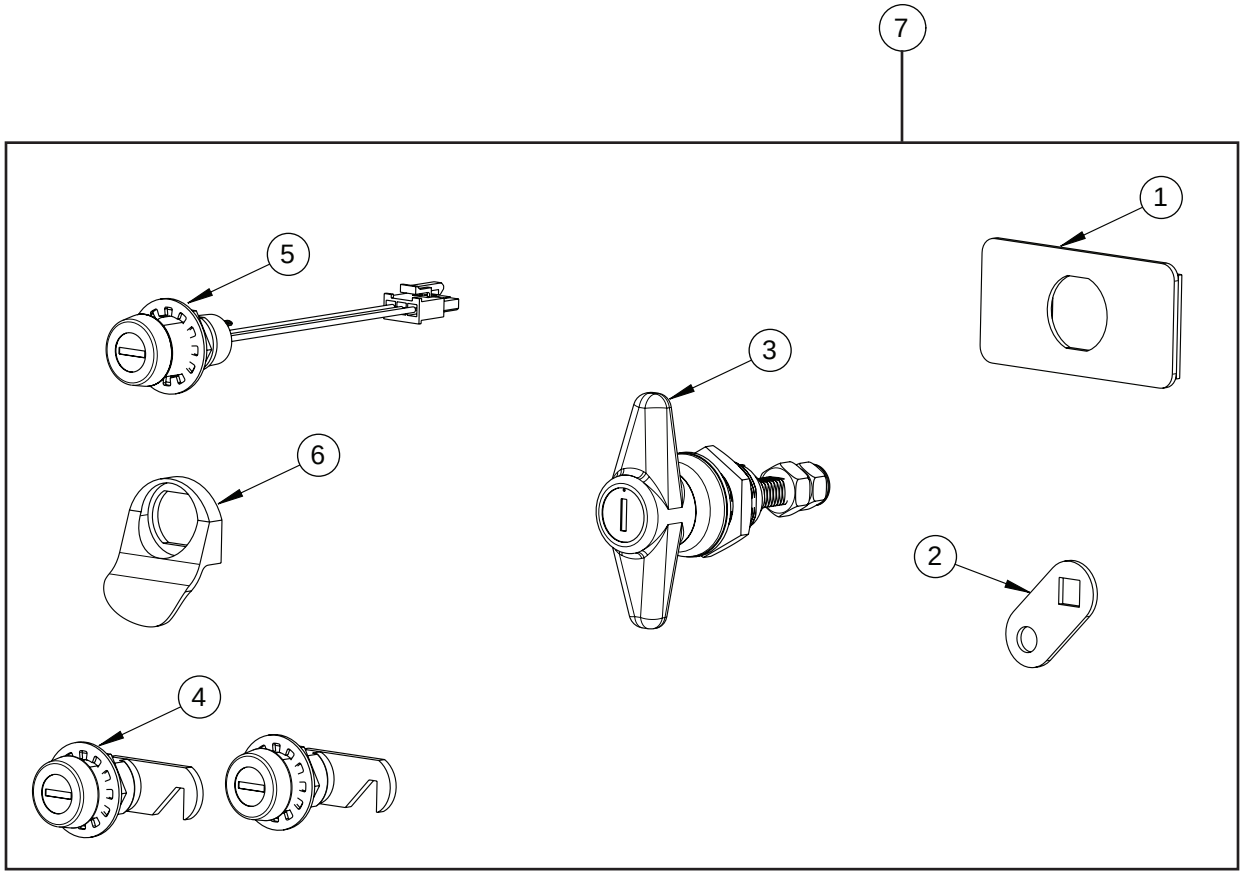
ASSY, LATCH - PACK

ITEM	PART NO.	DESCRIPTION	QTY.
1	0309-02330	PLATE, LATCH MOUNT	1
2	0521-00050	NUT, HEX - NYLOCK 1/4-20 UNC GR5 ZN	2
3	0521-00251	NUT, HEX - NYLOCK L/N 5/16 - 18 NTE THIN ZN	3
4	0522-00056	BOLT, HEX - 1/4 - 20 UNC X 1.0 GR 8 ZN YL ZINC PLATED	2
5	0522-00228	BOLT, TORX HD 5/16 - 18 X 1 1/4” ZN PL	3
6	0609-00045	LATCH, PACK	1



ASSY, SUPPORT - PACK

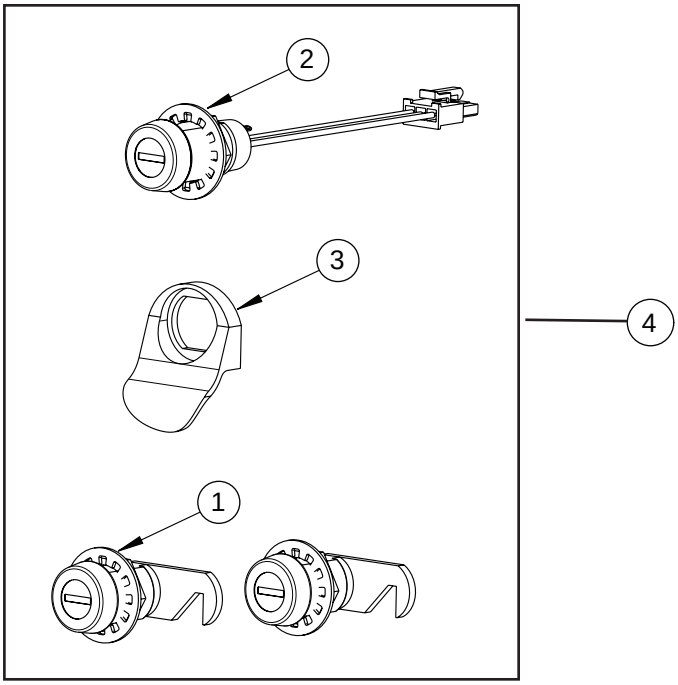
ITEM	PART NO.	DESCRIPTION	QTY.
1	0209-00249	WLD, SUPPORT - PACK	1
2	0522-00405	BOLT, HEX - 1/4 - 20 UNSLT X 5/8 LF WSR HD ZN	2
3	0524-00062	WASHER, FLAT - 1/4 0.282 ID X 0.715 OD X 0.063 THK ZN	2



ASSY, LOCK SET - WITH-HANDLE - MATCHED (0110-02338)

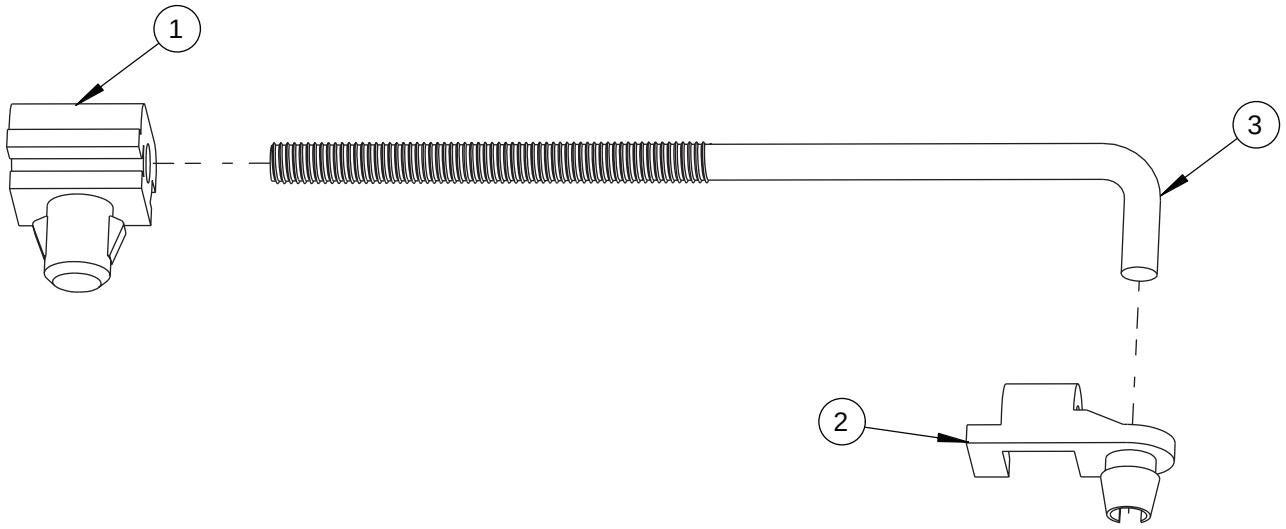
ITEM	PART NO.	DESCRIPTION	QTY.
1	–	ASSY, PLATE - BACKING - LOCK	1
2	–	TAB, TURNBUCKLE - PAK RELEASE	1
3	–	HANDLE, T - W/LOCK	1
4	–	LOCK, W/CAM	2
5	–	LOCK, IGNITION - W/HARNESS	1
6	–	HANDLE, LOCK - PULL	1
7	0110-02338	ASSY, LOCK SET – W/T-HANDLE –MATCHED	1

NOTE:SET INCLUDES ALL LOCKS SHOWN AS WELL AS ALL NECESSARY MOUNTING HARDWARE



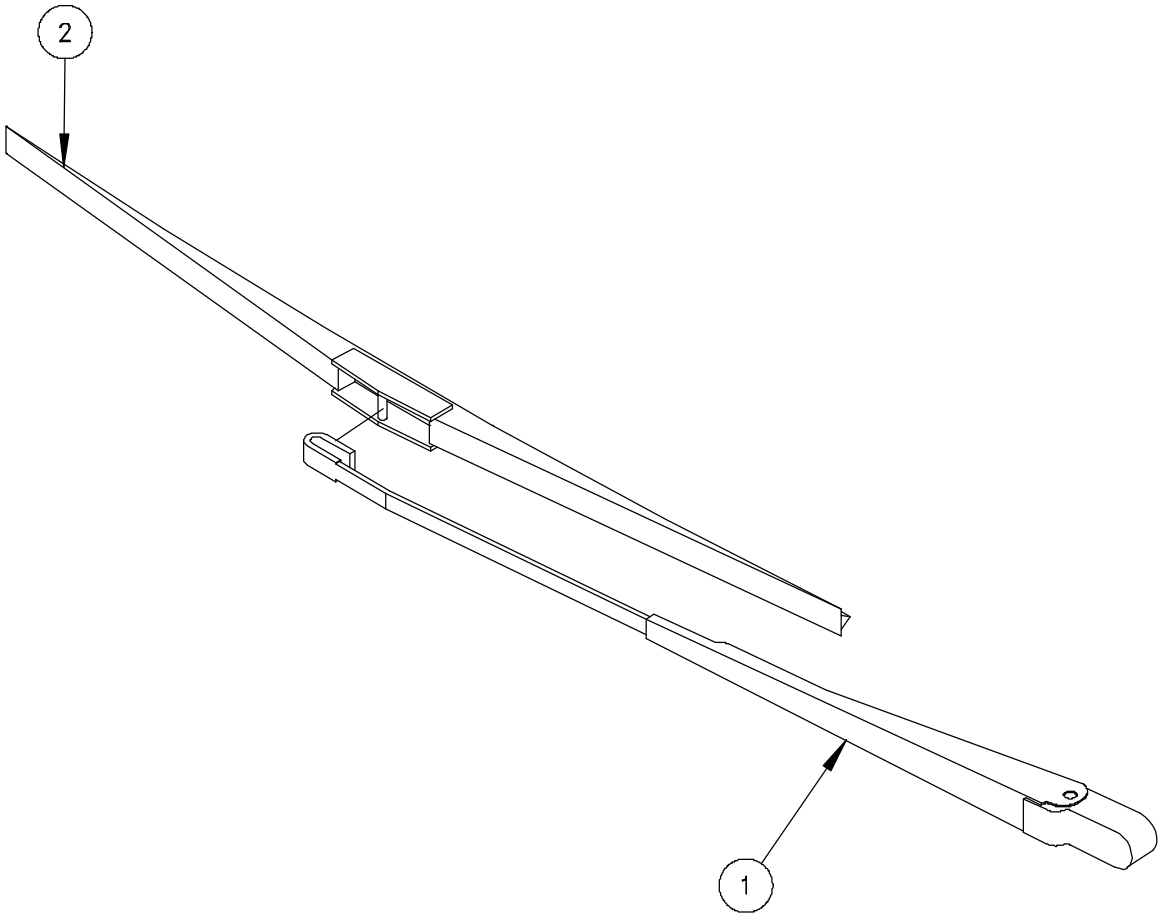
ASSY, LOCK SET - WITH OUT T-HANDLE - MATCHED (0906-00016)

ITEM	PART NO.	DESCRIPTION	QTY.
1	–	LOCK, W/CAM	2
2	–	LOCK, IGNITION - W/HARNESS	1
3	–	HANDLE, LOCK - PULL	1
4	0906-00016	ASSY, LOCK SET-W/OUT T-HANDLE-MATCHED KET	1



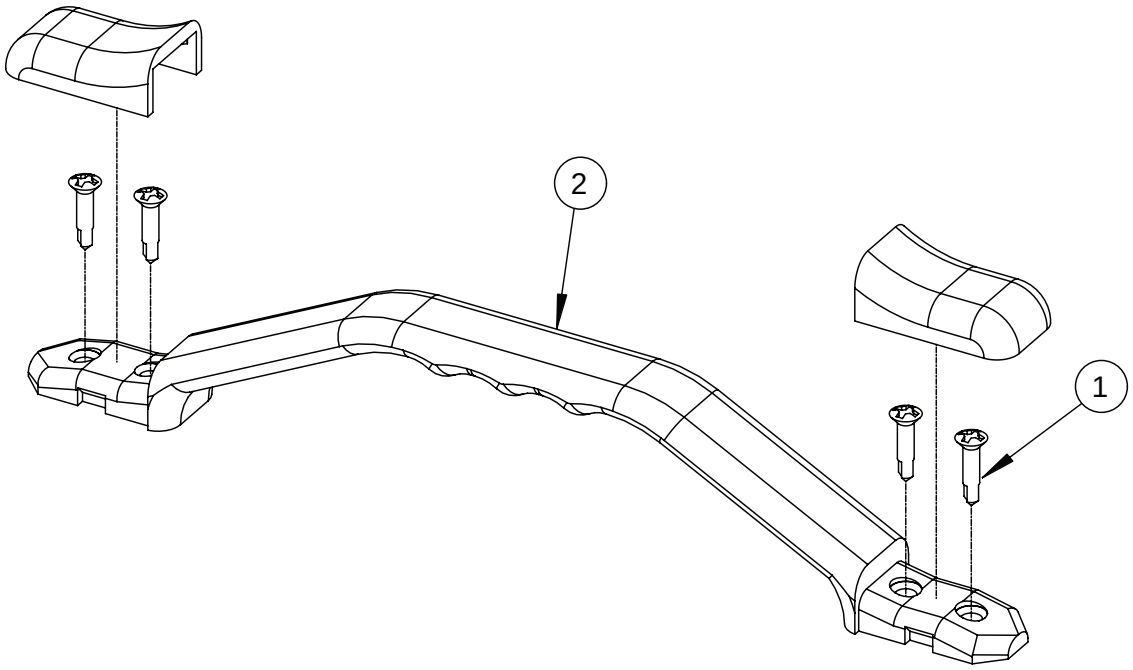
ASSY, LINKAGE ROD - PACK LATCH

ITEM	PART NO.	DESCRIPTION	QTY.
1	0309-02319	CLIP, ROD - PACK LATCH	1
2	0309-02320	CLIP, ROD - 90 DEG PACK LATCH	1
3	0510-00521	ROD, LINKAGE - PACK LATCH	1



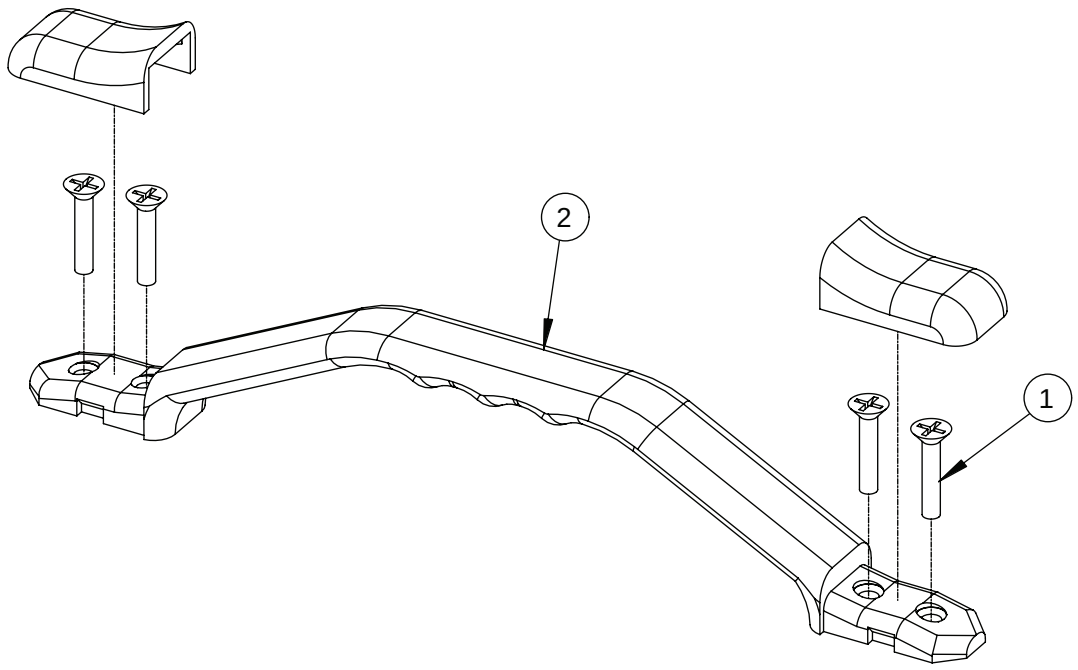
ASSY, WIPER

ITEM	PART NO.	DESCRIPTION	QTY.
1	0310-00979	ARM, WIPER	1
2	0610-00525	BLADE, WIPER - ECE	1



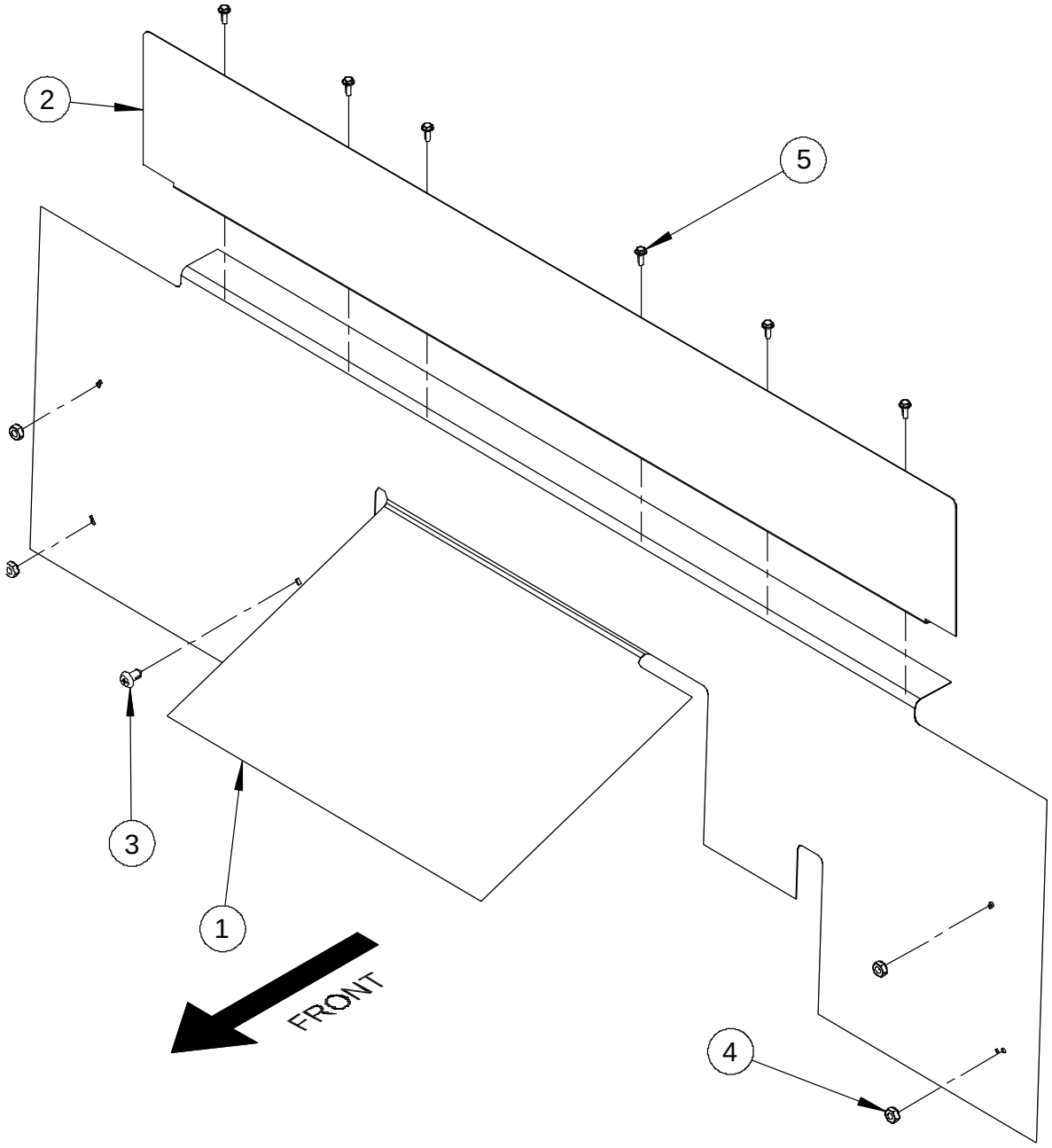
ASSY, GRAB HANDLE - RAIL

ITEM	PART NO.	DESCRIPTION	QTY.
1	0523-00105	SCREW, SELF DRILL - #8-18 X 3/4	4
2	0610-00754	KIT, GRAB HANDLE	1



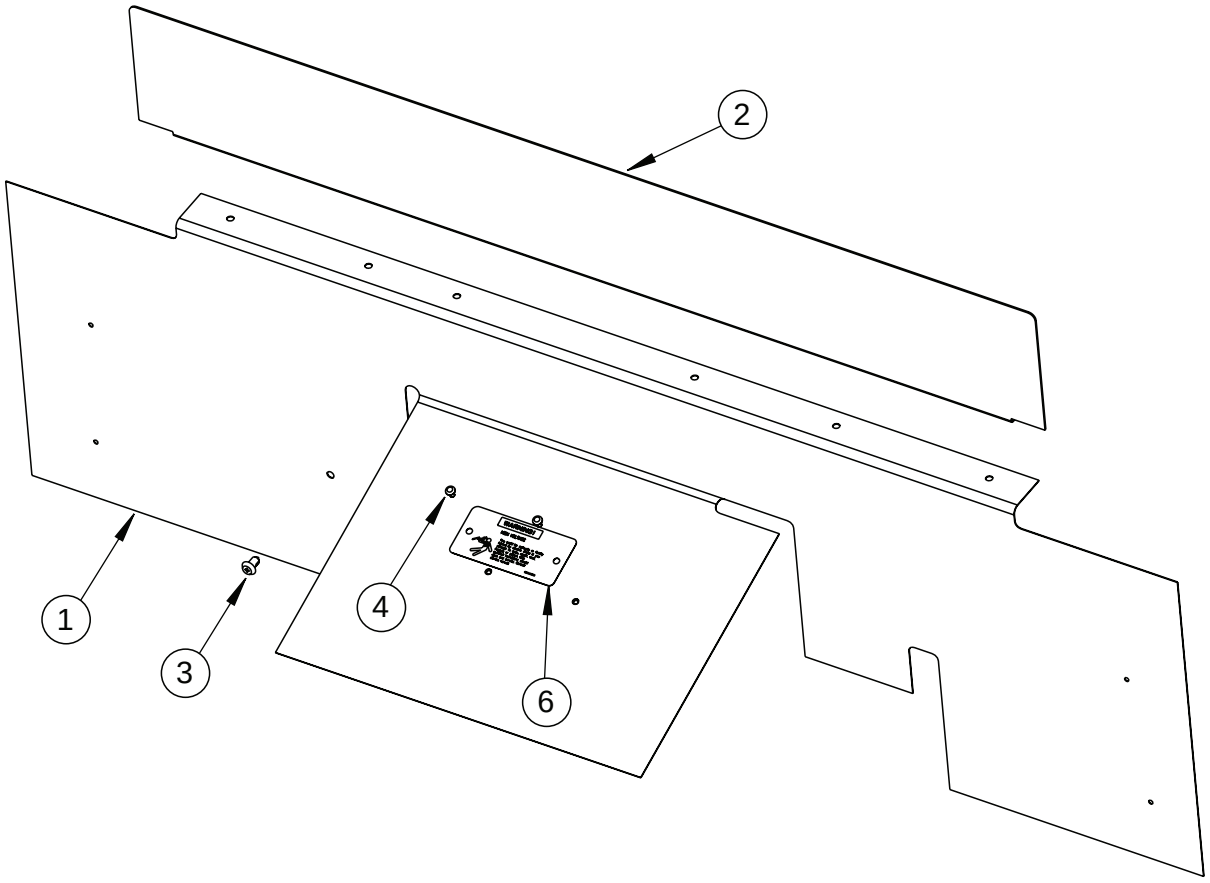
ASSY, GRAB HANDLE - SEAT BACK

ITEM	PART NO.	DESCRIPTION	QTY.
1	0523-00408	SCREW, PHILLIPS FLAT HEAD 10 - 24 - 1.0	4
2	0610-00754	KIT, GRAB HANDLE	1



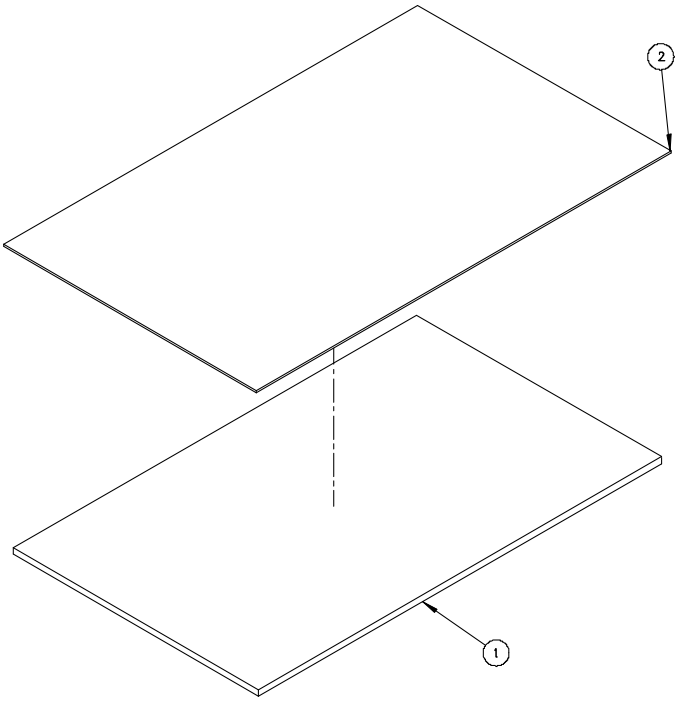
ASSY, SPLASH PROTECTION

ITEM	PART NO.	DESCRIPTION	QTY.
1	0310-01969	SHEET, ONE-PIECE SPLASH PROTECTION	1
2	0310-01470	ANGLE, SPLASH PROTECTION	1
3	0520-00175	RIVET, PIN - REMOVABLE	1
4	0521-00071	NUT, KEPS - 1/4 - 20 UNC ZINC PLATED GR 5 ZINC PLATED	4
5	0523-00163	SCREW, HEX - WHSD 10 - 16 X 1/2 # 2 POINT STL BLK ZINC	6
*	0610-00188	DECAL, WARNING - HIGH VOLTAGE (NOT SHOWN)	1
*	0520-00219	RIVET, PLASTIC PUSH - BLACK (NOT SHOWN)	2



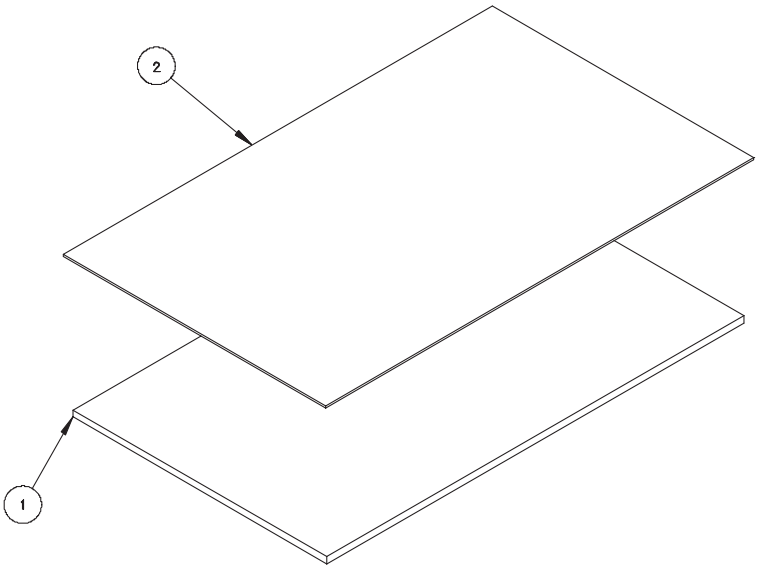
ASSY, SPLASH PROTECTION -GEM e6®

ITEM	PART NO.	DESCRIPTION	QTY.
1	0310-01969	SHEET, SPLASH PROTECTION - e6®	1
2	0310-01470	ANGLE, SPLASH PROTECTION	1
3	0520-00175	RIVET, PIN - REMOVABLE	1
4	0520-00219	RIVET, PLASTIC PUSH - BLACK	2
*5	0522-00405	BOLT, HEX - 1/4 - 20 UNSLT X 5/8 LG WSR HD ZN (NOT SHOWN)	6
6	0610-00188	DECAL, WARNING - HIGH VOLTAGE	1
*7	0521-00071	NUT, KEPS 1/4-20 UNC ZINC PLATED GR5 (NOT SHOWN)	6



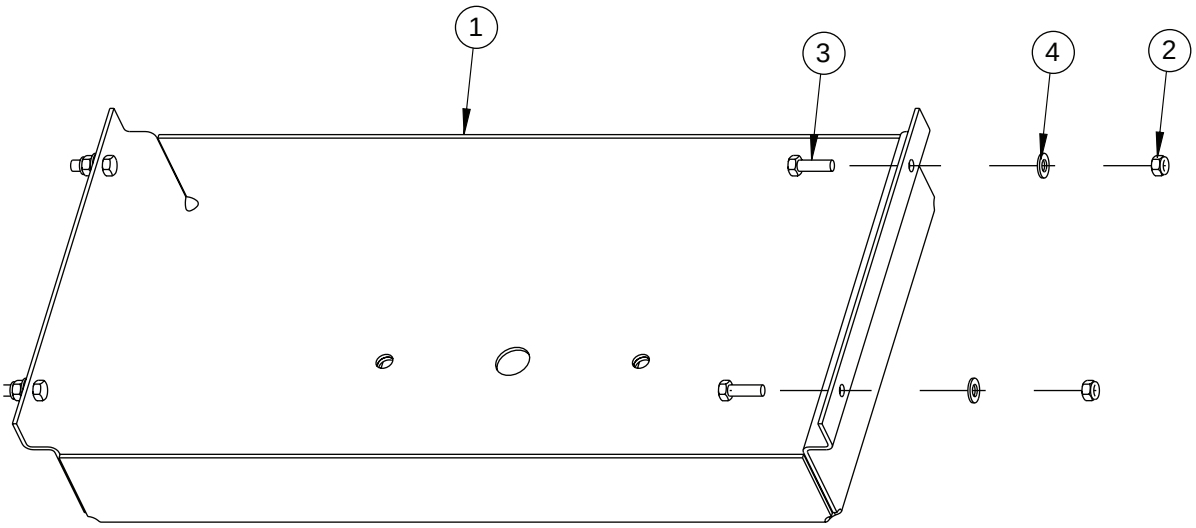
ASSY, BATTERY TRAY REAR LEFT

ITEM	PART NO.	DESCRIPTION	QTY.
1	0310-00349	BASE, BATTERY TRAY - REAR SIDE	1
2	0310-00350	MAT, BATTERY TRAY REAR SIDE	1



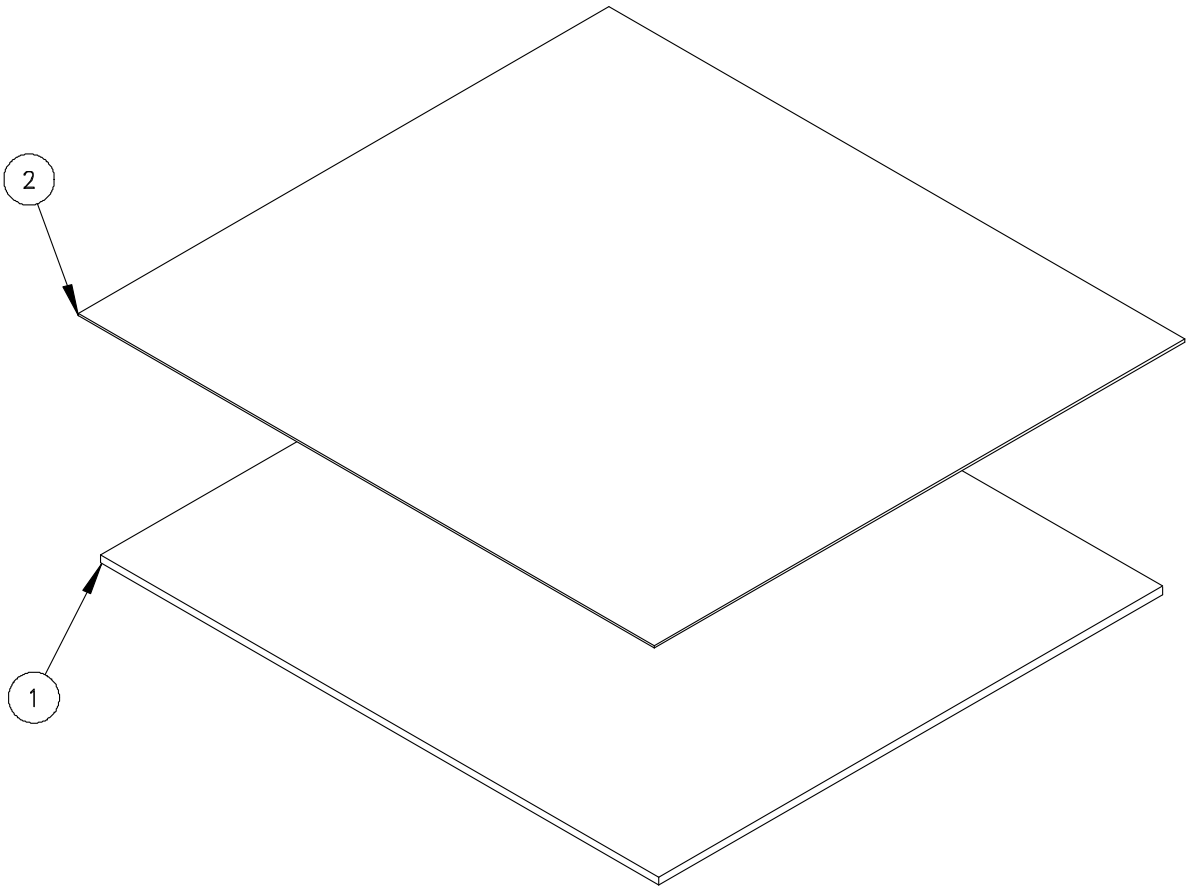
ASSY, BATTERY TRAY - REAR RIGHT

ITEM	PART NO.	DESCRIPTION	QTY.
1	0310-00349	BASE, BATTERY TRAY - REAR SIDE	1
2	0310-00350	MAT, BATTERY TRAY REAR SIDE	1



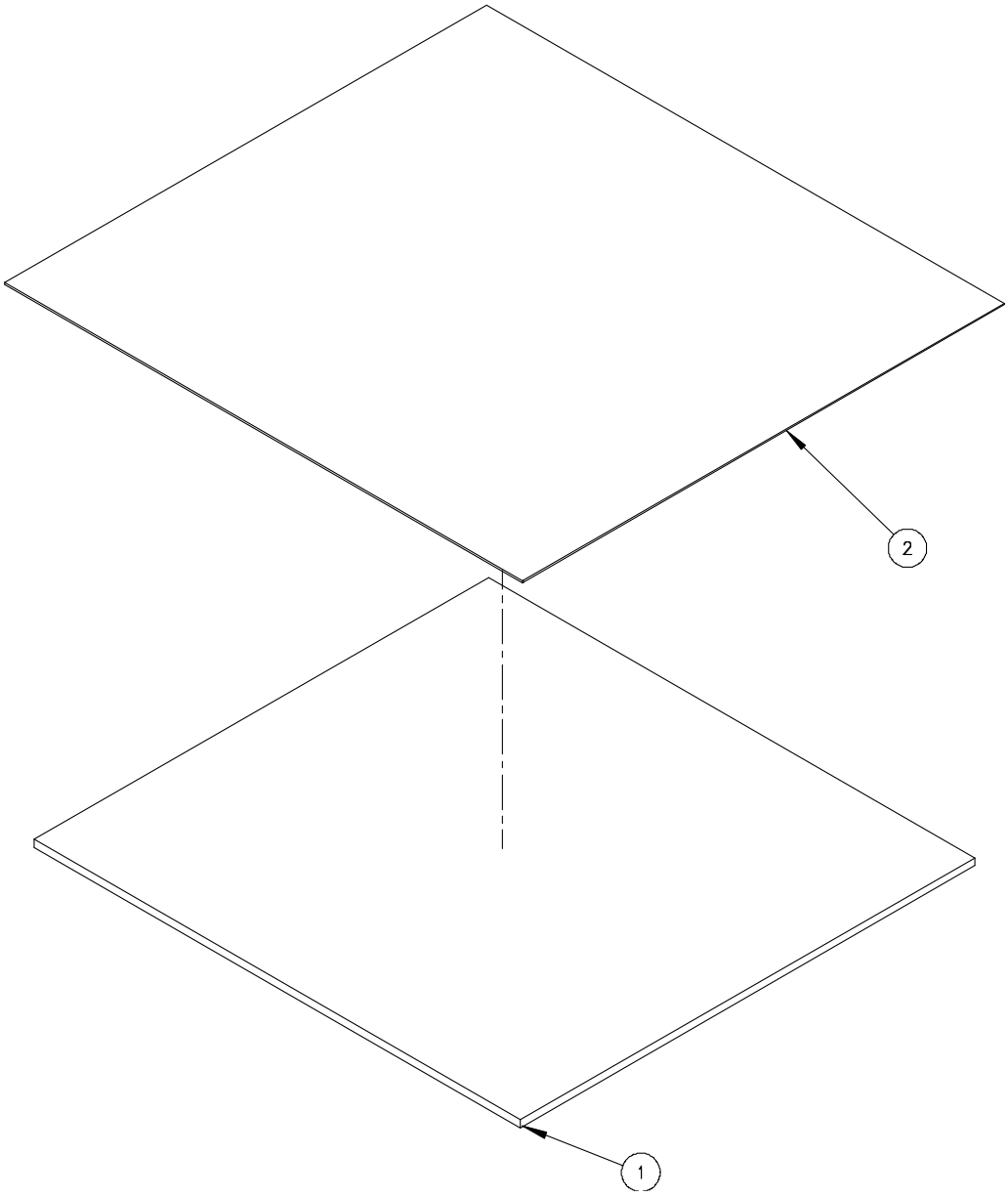
ASSY, BATTERY TRAY - MID

ITEM	PART NO.	DESCRIPTION	QTY.
1	0251-00219	WLD, BATTERY TRAY - MID	1
2	0521-00017	NUT, HEX - NYLOCK 5/16-18 UNC GR5	4
3	0522-00016	BOLT, HEX - 5/16 - 18 UNC X 1.0 GR5	4
4	0524-00003	WASHER, FLAT - 5/16 SAE 0.344 ID X 0.688 OD X 0.065 THK ZN	4
5	0310-01803	MAT, BATTERY TRAY - MID GEM e6® (NOT SHOWN)	1
6	0310-01802	MAT, BATTERY TRAY - REAR GEM e6® (NOT SHOWN)	1



ASSY, BATTERY TRAY - REAR MID

ITEM	PART NO.	DESCRIPTION	QTY.
1	0310-00347	BASE, BATTERY TRAY - REAR MID	1
2	0310-00348	MAT, BATTERY TRAY – REAR MID	1

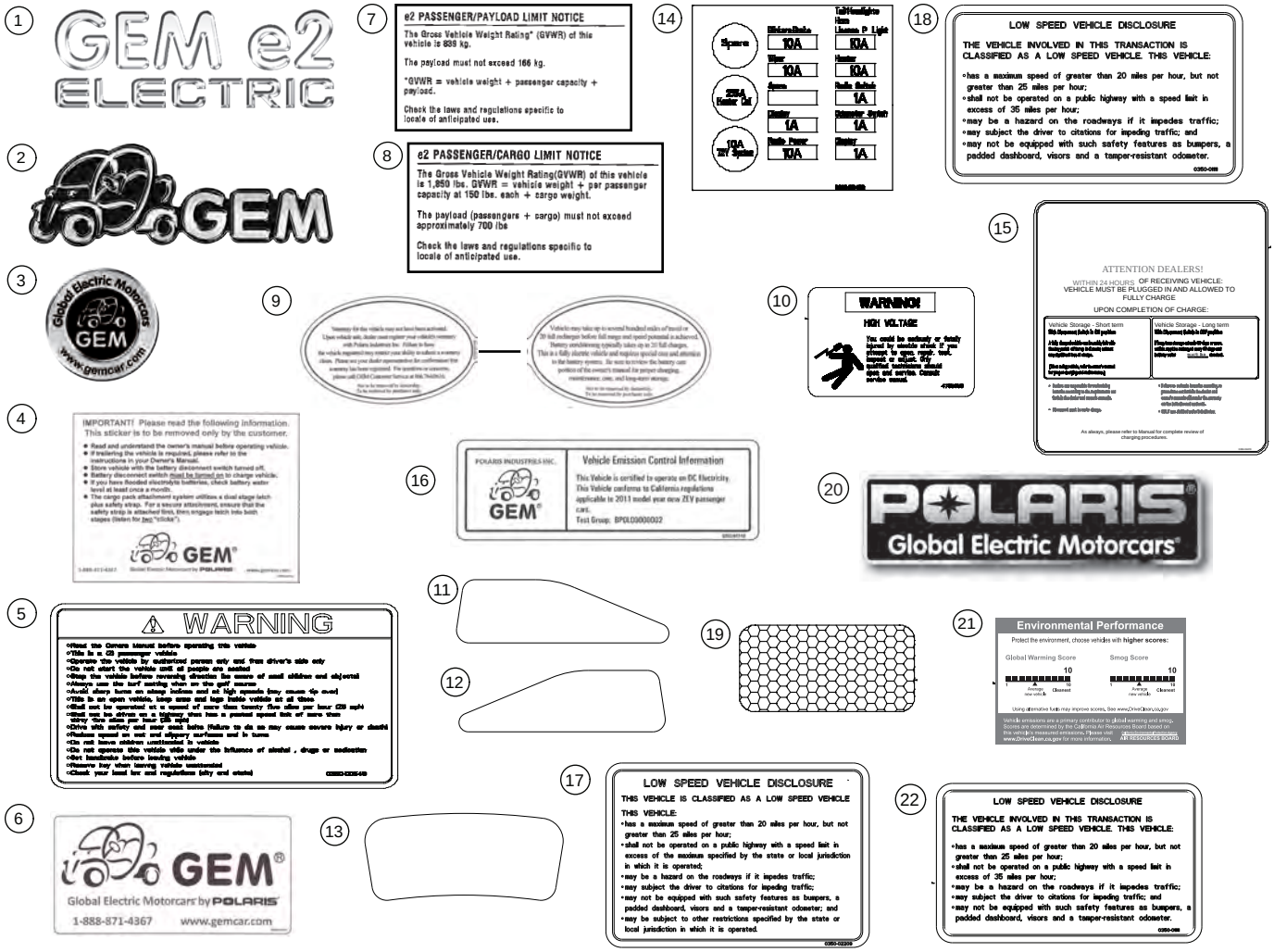


ASSY, BATTERY TRAY - FAR REAR

ITEM	PART NO.	DESCRIPTION	QTY.
1	0310-01481	BASE, BATTERY TRAY - REAR	1
2	0310-01482	MAT, BATTERY TRAY - REAR	1

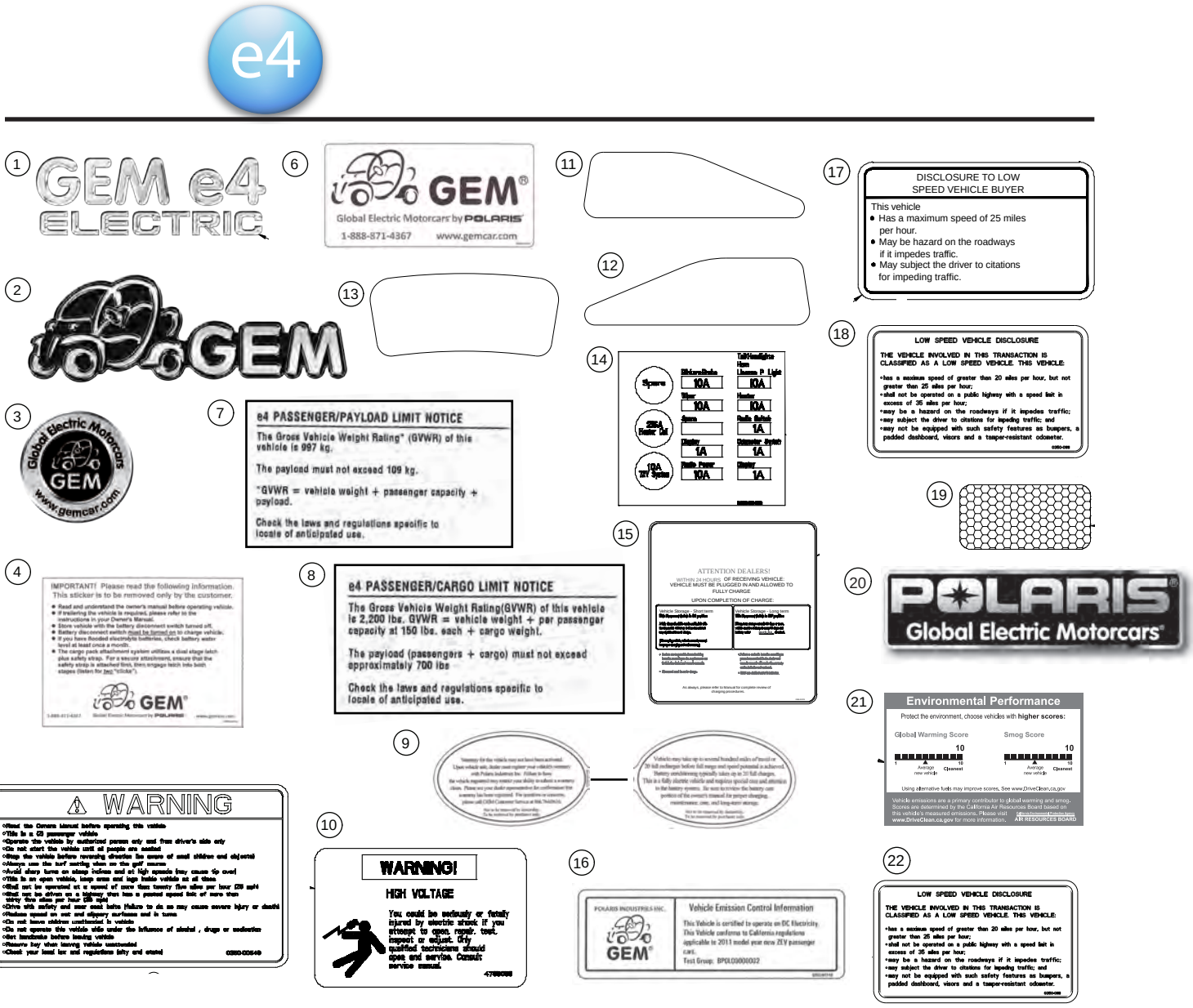
Parts Catalog

SECTION 10 - DECALS



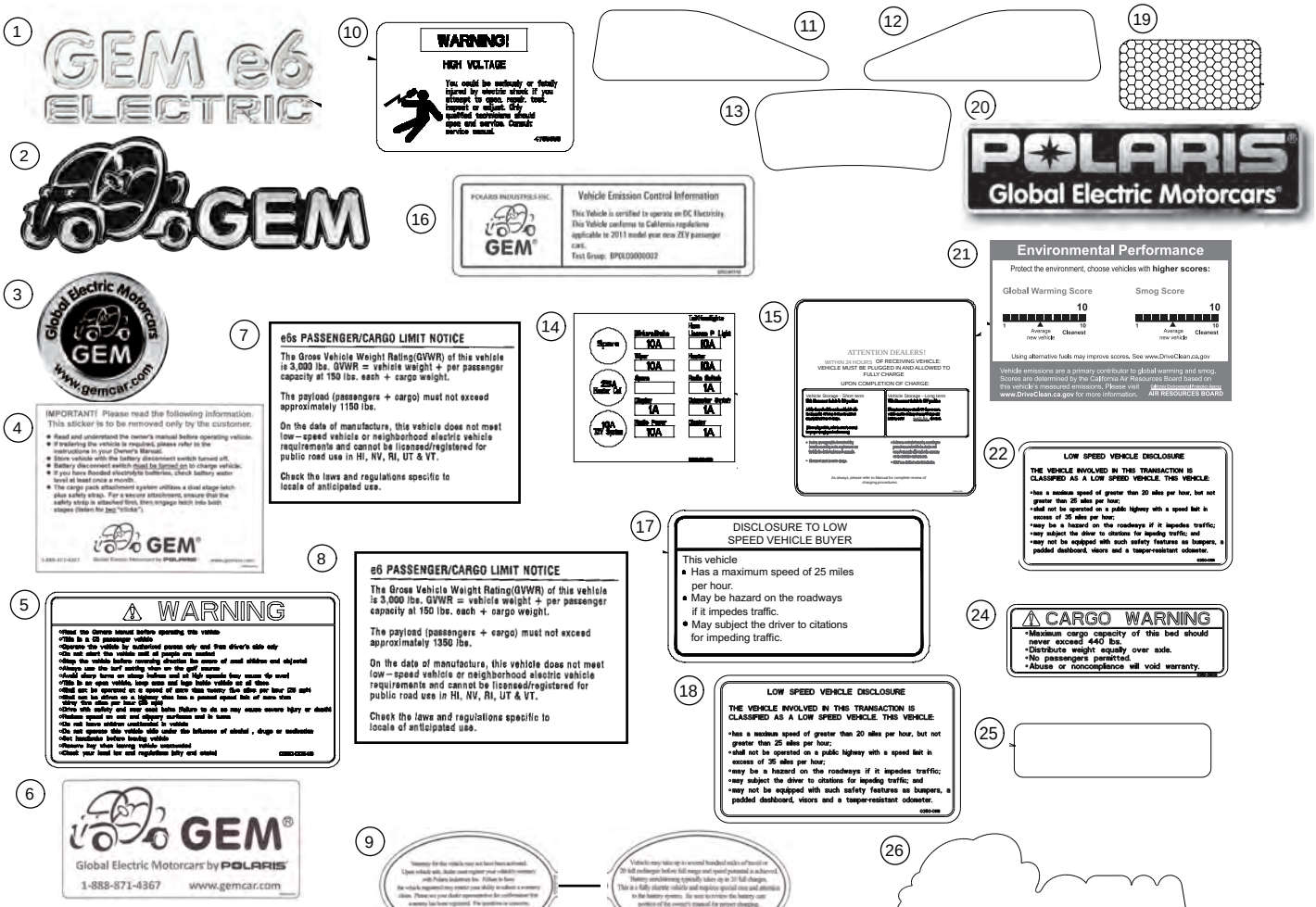
ASSY, DECALS 2011 - GEM e2

ITEM	PART NO.	DESCRIPTION	QTY.
1	0350-02659	DECAL, MODEL - GEM e2, SIDE	2
2	0350-03259	DECAL, REAR EMBLEM COMPANY LOGO	1
3	0350-03008	DECAL, FRONT EMBLEM	2
4	0350-04144	DECAL, WINDOW	1
5	0350-02212	DECAL, WARNING	1
6	0350-04147	DECAL, COMPANY INFORMATION	1
7	0350-03330	DECAL, PASSENGER & PAYLOAD LIMIT - GEM e2, EU	1
8	0350-03323	DECAL, PASSENGER & CARGO LIMIT NOTICE	1
9	0350-04145	DOCUMENT, DEALER & CUSTOMER INFO TAG	1
10	0650-00209	DECAL, WARNING - HIGH VOLTAGE PSA	1
11	0350-01053	DECAL, REFLECTIVE - RH FRONT YELLOW	1
12	0350-01054	DECAL, REFLECTIVE - LH FRONT YELLOW	1
13	0350-01055	DECAL, REFLECTIVE - REAR SIDES	2
14	0650-00460	DECAL, FUSE BLOCK	1
15	0350-01229	DOCUMENT, CHARGE WARNING	1
16	0350-04148	DECAL, VEHICLE EMISSION CONTROL 2011	1
17	0350-02209	DECAL, LOW SPEED DISCLOSURE	1
18	0350-01111	DECAL, LOW SPEED DISCLOSURE - NY	1
19	0350-00542	DECAL, REFLECTORS	2
20	0350-04146	DECAL, REAR EMBLEM-COMPANY NAME	1
21	0350-03012	LABEL CA ENVIRONMENT PERFORMANCE (EP)	1
22	0350-02428	DECAL, LOW SPEED VEHICLE DISCLOSURE - MD	1
23	1010-00225	LABEL, ALTERNATIVE FUELED VEHICLE BUYERS (Picture not Available)	1



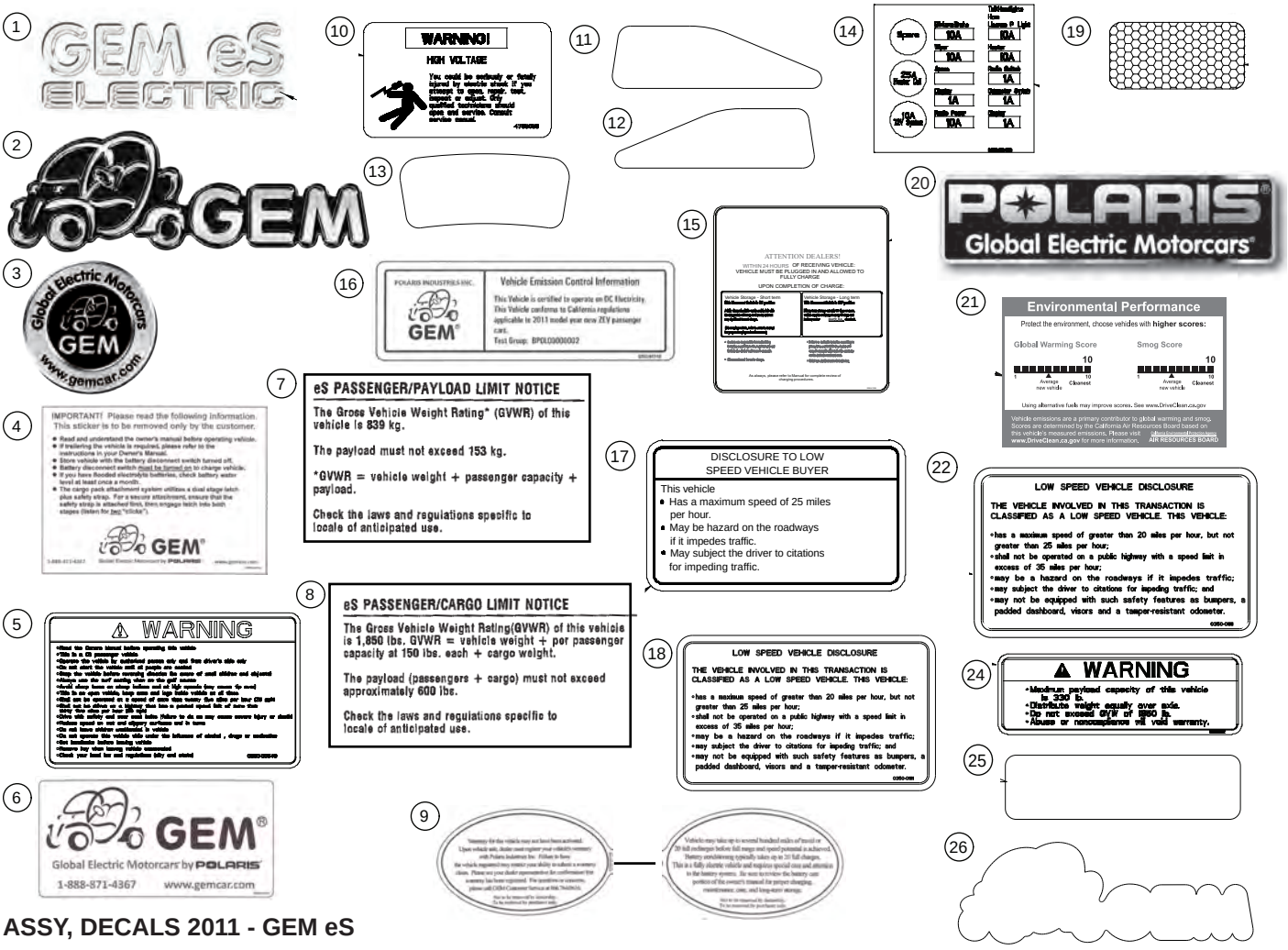
ASSY, DECALS 2011- GEM e4

ITEM	PART NO.	DESCRIPTION	QTY.
1	0350-02660	DECAL, MODEL - GEM e4, SIDE	2
2	0350-03259	DECAL, REAR EMBLEM COMPANY LOGO	1
3	0350-03008	DECAL, FRONT EMBLEM	2
4	0350-04144	DECAL, WINDOW	1
5	0350-02212	DECAL, WARNING	1
6	0350-04147	DECAL, COMPANY INFORMATION	1
7	0350-03331	DECAL, PASSENGER & PAYLOAD LIMIT - GEM e4, EU	1
8	0350-03324	DECAL, PASSENGER & CARGO LIMIT NOTICE	1
9	0350-04145	DOCUMENT, DEALER & CUSTOMER INFO TAG	1
10	0650-00209	DECAL, WARNING - HIGH VOLTAGE PSA	1
11	0350-01053	DECAL, REFLECTIVE - RH FRONT YELLOW	1
12	0350-01054	DECAL, REFLECTIVE - LH FRONT YELLOW	1
13	0350-01055	DECAL, REFLECTIVE - REAR SIDES	2
14	0650-00460	DECAL, FUSE BLOCK	1
15	0350-01229	DOCUMENT, CHARGE WARNING	1
16	0350-04148	DECAL, VEHICLE EMISSION CONTROL INFO 2011	1
17	0350-02209	DECAL, LOW SPEED DISCLOSURE	1
18	0350-01111	DECAL, LOW SPEED DISCLOSURE - NY	1
19	0350-00542	DECAL, REFLECTORS	2
20	0350-04146	DECAL, REAR EMBLEM COMPANY NAME	1
21	0350-03012	LABEL CA ENVIRONMENT PERFORMANCE (EP)	1
22	0350-02428	DECAL, LOW SPEED VEHICLE DISCLOSURE - MD	1
23	1010-00225	LABEL, ALTERNATIVE FUELED VEHICLE BUYERS (Picture not Available)	1



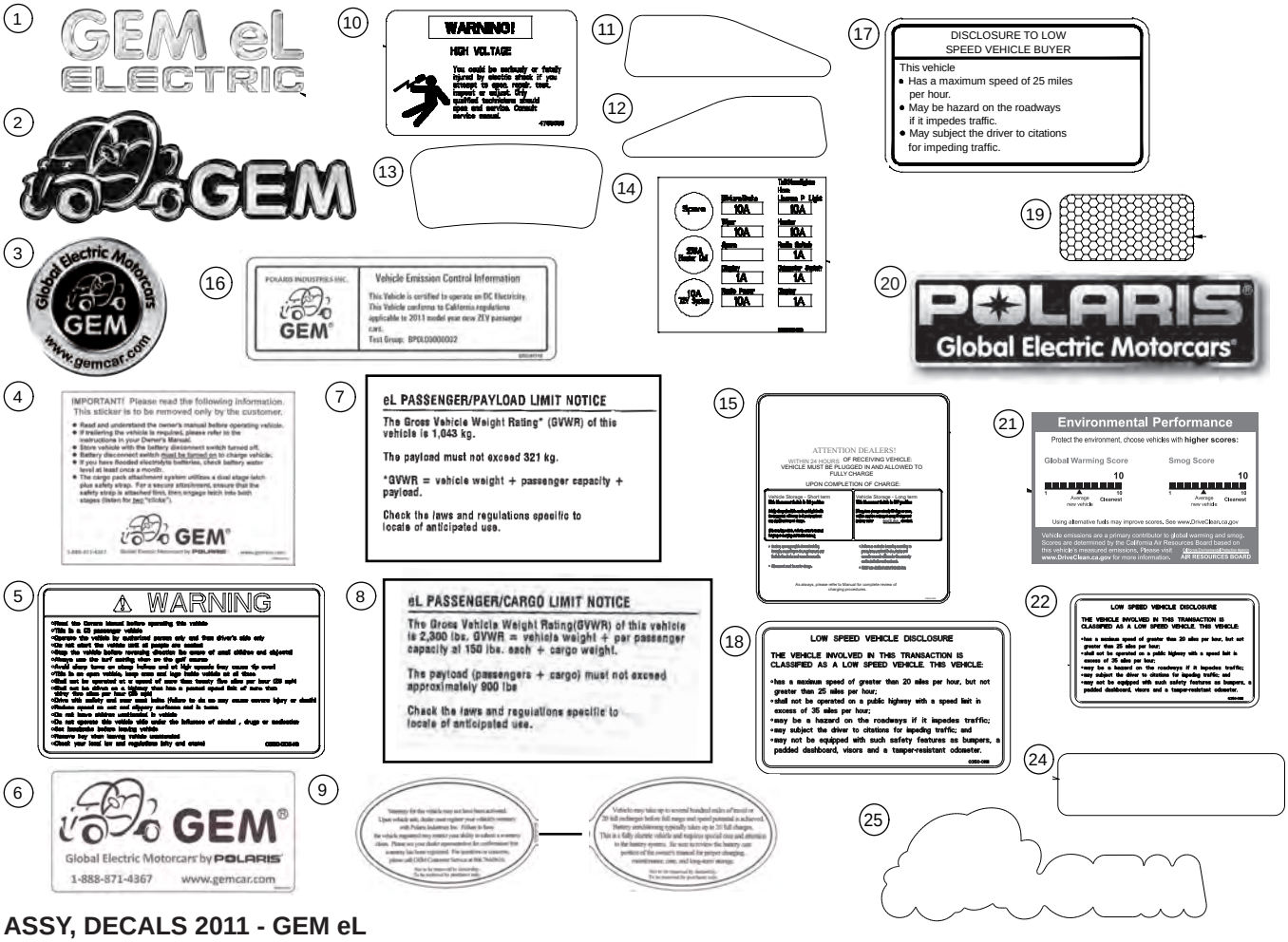
ASSY, DECALS 2011 - GEM e6

ITEM	PART NO.	DESCRIPTION	QTY.
1	0350-02661	DECAL, MODEL - GEM e6, SIDE	2
2	0350-03259	REAR EMBLEM COMPANY LOGO	1
3	0350-03008	DECAL, FRONT EMBLEM	2
4	0350-04144	DECAL, WINDOW	1
5	0350-02212	DECAL, WARNING	1
6	0350-04147	DECAL, COMPANY INFORMTION	1
7	0350-03329	DECAL, PASSENGER & CARGO LIMIT (GEM e6 WITH S OPTION)	1
8	0350-03328	DECAL, PASSENGER & CARGO LIMIT NOTICE	1
9	0350-04145	DOCUMENT, DEALER & CUSTOMER INFO TAG	1
10	0650-00209	DECAL, WARNING - HIGH VOLTAGE PSA	1
11	0350-01053	DECAL, REFLECTIVE - RH FRONT YELLOW	1
12	0350-01054	DECAL, REFLECTIVE - LH FRONT YELLOW	1
13	0350-01055	DECAL, REFLECTIVE - REAR SIDES	2
14	0650-00460	DECAL, FUSE BLOCK	1
15	0350-01229	DOCUMENT, CHARGE WARNING	1
16	0350-04148	DECAL, VEHICLE EMISSION CONTROL INFO 2011	1
17	0350-02209	DECAL, LOW SPEED DISCLOSURE	1
18	0350-01111	DECAL, LOW SPEED DISCLOSURE - NY	1
19	0350-00542	DECAL, REFLECTORS	2
20	0350-04146	DECAL, REAR EMBLEM COMPANY NAME	1
21	0350-03012	LABEL CA ENVIRONMENT PERFORMANCE (EP)	1
22	0350-02428	DECAL, LOW SPEED VEHICLE DISCLOSURE - MD	1
23	1010-00225	LABEL, ALTERNATIVE FUELED VEHICLE BUYERS (Picture not Available)	1
24	0350-01909	DECAL, WARNING - BED RAIL	1
25	0110-02813	ASSY, DECAL BACKER PLATE - REAR BED	1
26	0110-03112	ASSY, DECAL BACKER PLATE- REAR BED	1



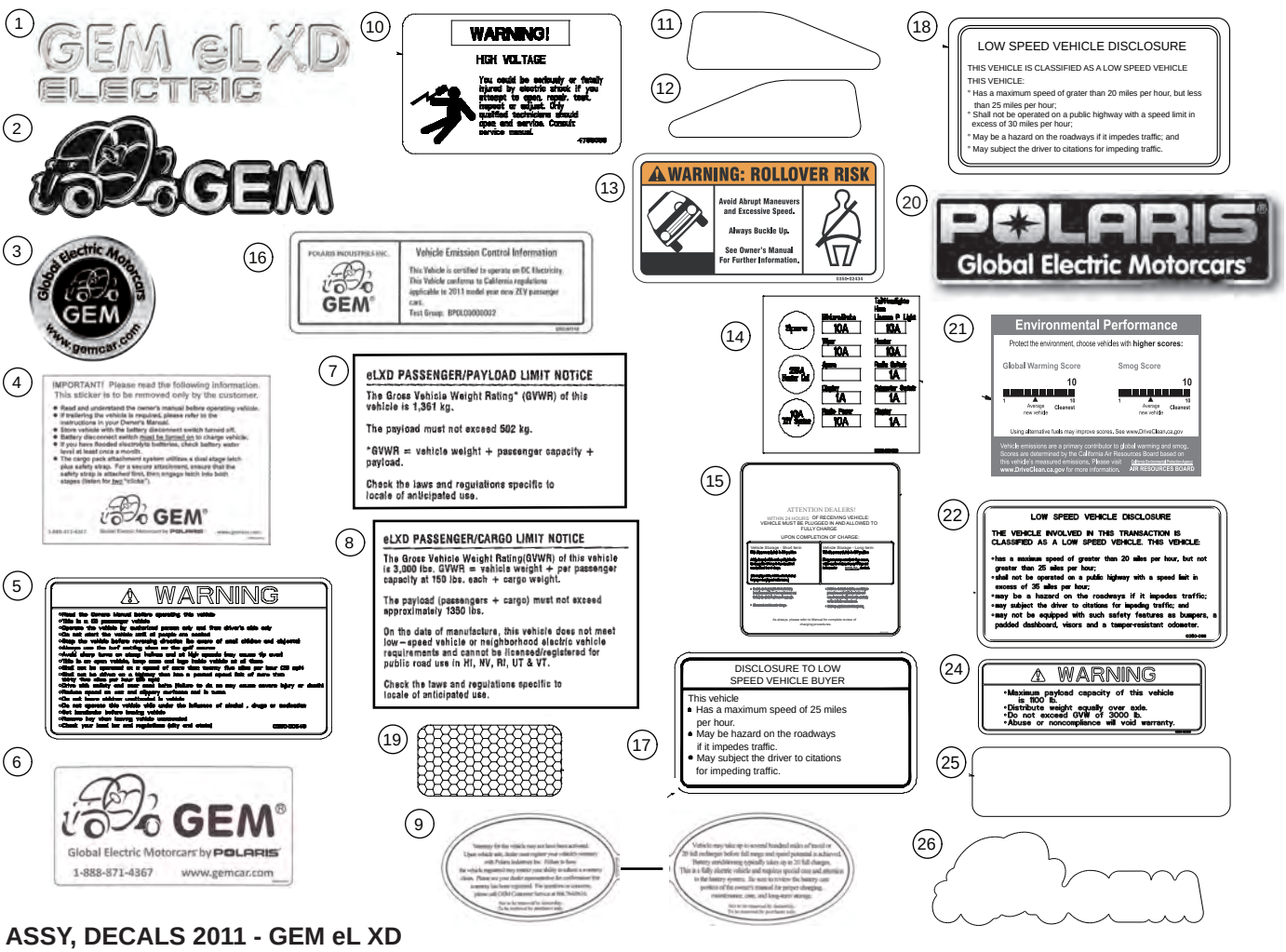
ASSY, DECALS 2011 - GEM eS

ITEM	PART NO.	DESCRIPTION	QTY.
1	0350-02662	DECAL, MODEL - GEM eS, SIDE	2
2	0350-03259	DECAL REAR EMBLEM COMPANY LOGO	1
3	0350-03008	DECAL, FRONT EMBLEM	2
4	0350-04144	DECAL, WINDOW	1
5	0350-02212	DECAL, WARNING	1
6	0350-04147	DECAL, COMPANY INFORMATION	1
7	0350-03332	DECAL, PASSENGER & PAYLOAD LIMIT - GEM eS, EU	1
8	0350-03325	DECAL, PASSENGER & CARGO LIMIT NOTICE	1
9	0350-04145	DOCUMENT, DEALER & CUSTOMER INFO TAG	1
10	0650-00209	DECAL, WARNING - HIGH VOLTAGE PSA	1
11	0350-01053	DECAL, REFLECTIVE - RH FRONT YELLOW	1
12	0350-01054	DECAL, REFLECTIVE - LH FRONT YELLOW	1
13	0350-01055	DECAL, REFLECTIVE - REAR SIDES	2
14	0650-00460	DECAL, FUSE BLOCK	1
15	0350-01229	DOCUMENT, CHARGE WARNING	1
16	0350-04148	DECAL, VEHICLE EMISSION CONTROL INFO 2011	1
17	0350-02209	DECAL, LOW SPEED DISCLOSURE	1
18	0350-01111	DECAL, LOW SPEED DISCLOSURE - NY	1
19	0350-00542	DECAL, REFLECTORS	2
20	0350-04146	DECAL, REAR EMBLEM COMPANY NAME	1
21	0350-03012	LABEL CA ENVIRONMENT PERFORMANCE (EP)	1
22	0350-02428	DECAL, LOW SPEED VEHICLE DISCLOSURE - MD	1
23	1010-00225	LABEL, ALTERNATIVE FUELED VEHICLE BUYERS (Picture not Available)	1
24	0350-02495	DECAL, WARNING - PAY LOAD SM UTILITY	1
25	0110-02813	ASSY, DECAL BACKER PLATE	1
26	0110-03112	ASSY, DECAL BACKER PLATE	1



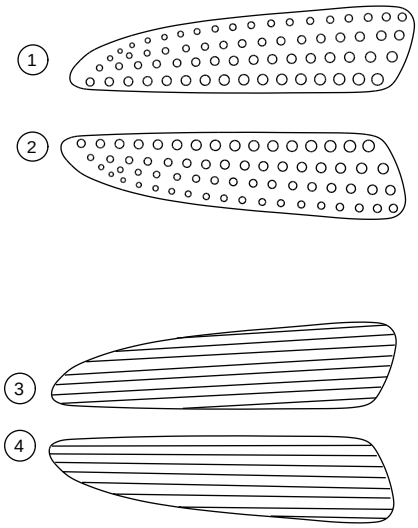
ASSY, DECALS 2011 - GEM eL

ITEM	PART NO.	DESCRIPTION	QTY.
1	0350-02663	DECAL, MODEL - GEM eL, SIDE	2
2	0350-03259	DECAL, REAR EMBLEM COMPANY LOGO	1
3	0350-03008	DECAL, FRONT EMBLEM	2
4	0350-04144	DECAL, WINDOW	1
5	0350-02212	DECAL, WARNING	1
6	0350-04147	DECAL, COMPANY INFORMATION	1
7	0350-03333	DECAL, PASSENGER & PAYLOAD LIMIT - GEM eL, EU	1
8	0350-03326	DECAL, PASSENGER & CARGO LIMIT NOTICE	1
9	0350-04145	DOCUMENT, DEALER & CUSTOMER INFO TAG	1
10	0650-00209	DECAL, WARNING - HIGH VOLTAGE PSA	1
11	0350-01053	DECAL, REFLECTIVE - RH FRONT YELLOW	1
12	0350-01054	DECAL, REFLECTIVE - LH FRONT YELLOW	1
13	0350-01055	DECAL, REFLECTIVE - REAR SIDES	2
14	0650-00460	DECAL, FUSE BLOCK	1
15	0350-01229	DOCUMENT, CHARGE WARNING	1
16	0350-04148	DECAL, VEHICLE EMISSION CONTROL INFO 2011	1
17	0350-02209	DECAL, LOW SPEED DISCLOSURE	1
18	0350-01111	DECAL, LOW SPEED DISCLOSURE - NY	1
19	0350-00542	DECAL, REFLECTORS	2
20	0350-04146	DECAL, REAR EMBLEM COMPANY NAME	1
21	0350-03012	LABEL CA ENVIRONMENT PERFORMANCE (EP)	1
22	0350-02428	DECAL, LOW SPEED VEHICLE DISCLOSURE - MD	1
23	1010-00225	LABEL, ALTERNATIVE FUELED VEHICLE BUYERS (Picture not Available)	1
24	0110-02813	ASSY, DECAL BACKER PLATE - REAR BED	1
25	0110-03112	ASSY, DECAL BACKER PLATE	1

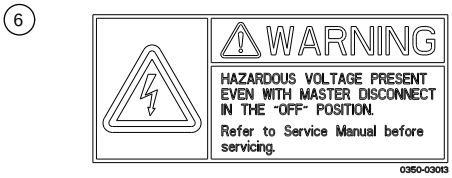


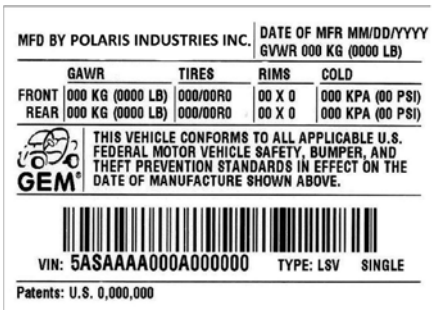
ASSY, DECALS 2011 - GEM eL XD

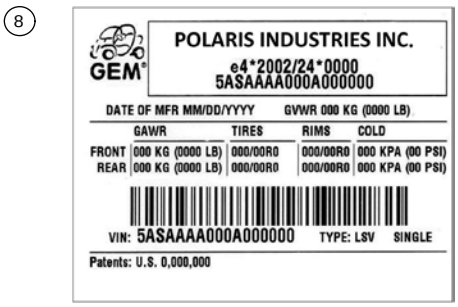
ITEM	PART NO.	DESCRIPTION	QTY.
1	0350-02664	DECAL, MODEL - GEM eL XD, SIDE	2
2	0350-03259	DECAL, REAR EMBLEM COMPANY LOGO	1
3	0350-03008	DECAL, FRONT EMBLEM	2
4	0350-04144	DECAL, WINDOW	1
5	0350-02212	DECAL, WARNING	1
6	0350-04147	DECAL, COMPANY INFORMATION	1
7	0350-03334	DECAL, PASSENGER & PAYLOAD LIMIT - GEM eL XD EU	1
8	0350-03327	DECAL, PASSENGER & CARGO LIMIT NOTICE	1
9	0350-04145	DOCUMENT, DEALER & CUSTOMER INFO TAG	1
10	0650-00209	DECAL, WARNING - HIGH VOLTAGE PSA	1
11	0350-01053	DECAL, REFLECTIVE - RH FRONT YELLOW	1
12	0350-01054	DECAL, REFLECTIVE - LH FRONT YELLOW	1
13	0350-02434	WARNING - ROLLOVER RISK	1
14	0650-00460	DECAL, FUSE BLOCK	1
15	0350-01229	DOCUMENT, CHARGE WARNING	1
16	0350-04148	DECAL, VEHICLE EMISSION CONTROL INFO 2011	1
17	0350-02209	DECAL, LOW SPEED DISCLOSURE	1
18	0350-01111	DECAL, LOW SPEED DISCLOSURE - NY	1
19	0350-00542	DECAL, REFLECTORS	2
20	0350-04146	DECAL, REAR EMBLEM COMPANY NAME	1
21	0350-03012	LABEL CA ENVIRONMENT PERFORMANCE (EP)	1
22	0350-02428	DECAL, LOW SPEED VEHICLE DISCLOSURE - MD	1
23	1010-00225	LABEL, ALTERNATIVE FUELED VEHICLE BUYERS (Picture not Available)	1
24	0350-02497	DECAL, WARNING - PAY LOAD GEM eL XD	1
25	0110-02813	ASSY, DECAL BACKER PLATE - REAR BED	1
26	0110-03112	ASSY, DECAL BACKER PLATE	1







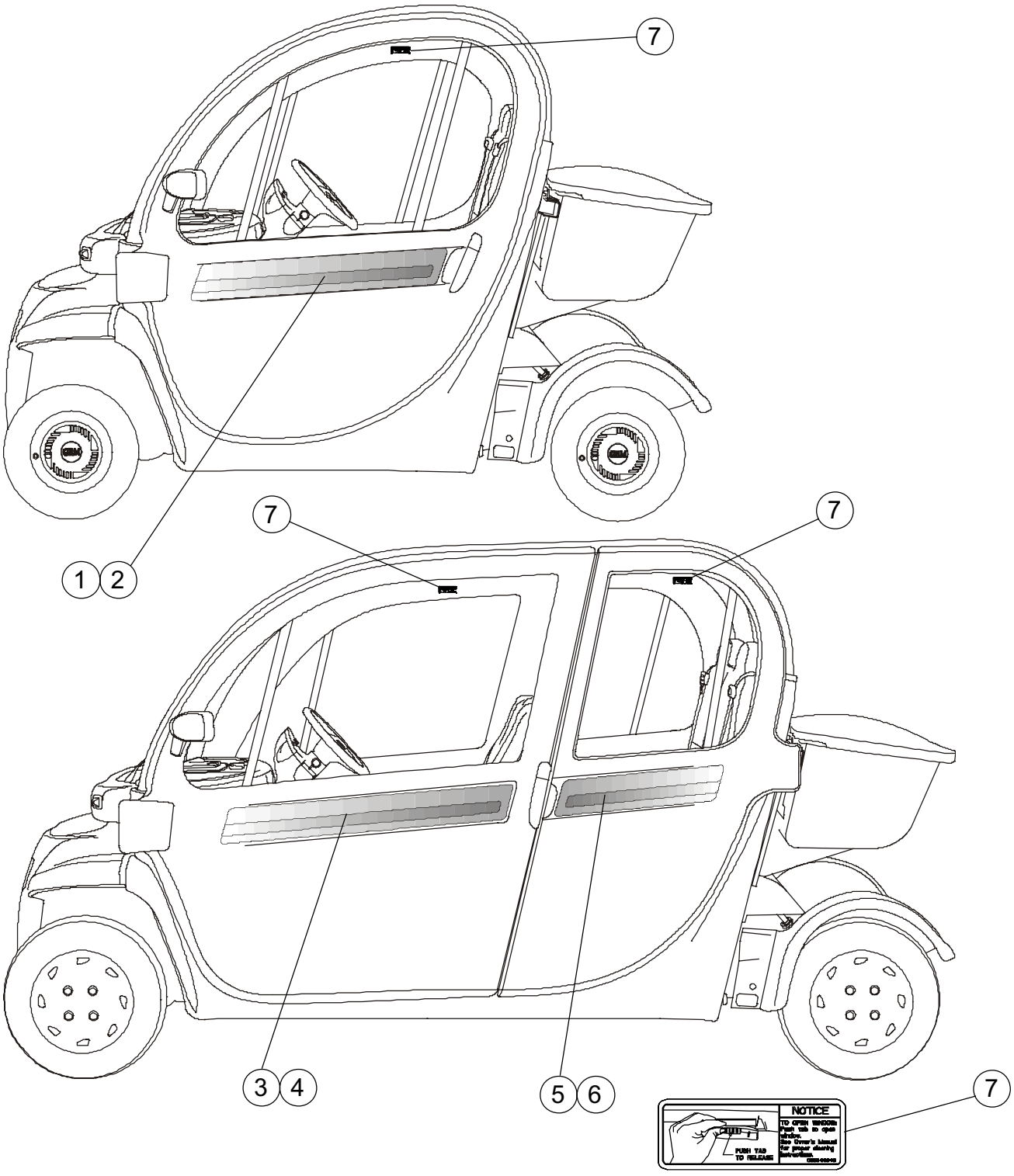




ASSY, DECALS 2011

ITEM	PART NO.	DESCRIPTION	QTY.
1	0350-00538	DECAL, HOOD GRILL - RH	1
2	0350-00546	DECAL, HOOD GRILL - LH	1
3	0350-02616	DECAL, HOOD GRILL - CHROME LH	1
4	0350-02617	DECAL, HOOD GRILL - CHROME RH	1
5	0350-02239	DECAL, SAFETY INFORMATION NJ	1
*6	-	DECAL, WARNING HAZARDOUS VOLTAGE	1
7	0350-03261	DECAL, VIN LABEL U.S.A.	1
8	0350-03261	DECAL, VIN LABEL E.U.	

* Not available separately.

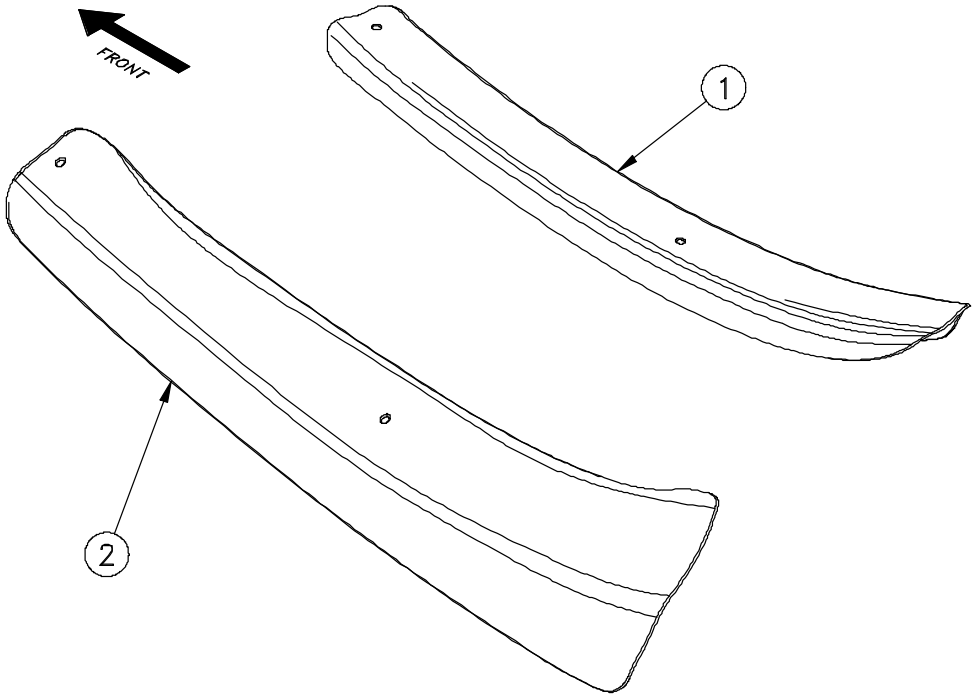

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NOTICE
PUSH TAB TO RELEASE

HARD DOOR DECALS

ITEM	PART NO.	DESCRIPTION	QTY.
1	0350-00954	DECAL, STRIPE - HARD DOOR - 2 PASS LH - GRAY	1
1	0350-02055	DECAL, STRIPE - HARD DOOR - 2 PASS LH - BLUE	1
1	0350-02057	DECAL, STRIPE - HARD DOOR - 2 PASS LH - RED	1
1	0350-00959	DECAL, STRIPE - HARD DOOR - 2 PASS LH -YELLOW	1
1	0350-02061	DECAL, STRIPE - HARD DOOR - 2 PASS LH - GREEN	1
1	0350-02063	DECAL, STRIPE - HARD DOOR - 2 PASS LH - BLACK	1
2	0350-00955	DECAL, STRIPE - HARD DOOR - 2 PASS RH - GRAY	1
2	0350-02054	DECAL, STRIPE - HARD DOOR - 2 PASS RH - BLUE	1
2	0350-02056	DECAL, STRIPE - HARD DOOR - 2 PASS RH - RED	1
2	0350-02058	DECAL, STRIPE - HARD DOOR - 2 PASS RH - YELLOW	1
2	0350-02060	DECAL, STRIPE - HARD DOOR - 2 PASS RH - GREEN	1
2	0350-02062	DECAL, STRIPE - HARD DOOR - 2 PASS RH - BLACK	1
3	0350-00956	DECAL, STRIPE-HARD DR-4 PASS-FRONT-LH - GRAY	1
3	0350-02035	DECAL, STRIPE-HARD DR-4 PASS-FRONT-LH - BLUE	1
3	0350-02039	DECAL, STRIPE-HARD DR-4 PASS-FRONT-LH - RED	1
3	0350-02043	DECAL, STRIPE-HARD DR-4 PASS-FRONT-LH - YELLOW	1
3	0350-02047	DECAL, STRIPE-HARD DR-4 PASS-FRONT-LH - GREEN	1
3	0350-02051	DECAL, STRIPE-HARD DR-4 PASS-FRONT-LH - BLACK	1
4	0350-00957	DECAL, STRIPE-HARD DR-4 PASS-FRONT-RH - GRAY	1
4	0350-02034	DECAL, STRIPE-HARD DR-4 PASS-FRONT-RH - BLUE	1
4	0350-02038	DECAL, STRIPE-HARD DR-4 PASS-FRONT-RH - RED	1
4	0350-02042	DECAL, STRIPE-HARD DR-4 PASS-FRONT-RH - YELLOW	1
4	0350-02046	DECAL, STRIPE-HARD DR-4 PASS-FRONT-RH - GREEN	1
4	0350-02046	DECAL, STRIPE-HARD DR-4 PASS-FRONT-RH - BLACK	1
5	0350-00958	DECAL, STRIPE-HARD DR-4 PASS-REAR-LH - GRAY	1
5	0350-02037	DECAL, STRIPE-HARD DR-4 PASS-REAR-LH - BLUE	1
5	0350-02041	DECAL, STRIPE-HARD DR-4 PASS-REAR-LH - RED	1
5	0350-02045	DECAL, STRIPE-HARD DR-4 PASS-REAR-LH - YELLOW	1
5	0350-02049	DECAL, STRIPE-HARD DR-4 PASS-REAR-LH - GREEN	1
5	0350-02053	DECAL, STRIPE-HARD DR-4 PASS-REAR-LH - BLACK	1
6	0350-00959	DECAL, STRIPE-HARD DR-4 PASS-REAR-RH - GRAY	1
6	0350-02036	DECAL, STRIPE-HARD DR-4 PASS-REAR-RH - BLUE	1
6	0350-02040	DECAL, STRIPE-HARD DR-4 PASS-REAR-RH - RED	1
6	0350-02044	DECAL, STRIPE-HARD DR-4 PASS-REAR-RH - YELLOW	1
6	0350-02048	DECAL, STRIPE-HARD DR-4 PASS-REAR-RH - GREEN	1
6	0350-02052	DECAL, STRIPE-HARD DR-4 PASS-REAR-RH - BLACK	1
7	0350-00940	DECAL, NOTE-WINDOW OPENING INSTRUCTION (Qty. 4 NEEDED FOR 4 -PASS, & 2 NEEDED FOR 2 PASS)	1
–	0350-02213	DECAL, NOTICE - NY DOOR 2 PASS	2
–	0350-02213	DECAL, NOTICE - NY DOOR 4 PASS	4
–	0150-01721	HARD DOOR DECAL KIT - 4P (BLUE) ALL	1
–	0150-01722	HARD DOOR DECAL KIT - 4P (RED) ALL	1
–	0150-01723	HARD DOOR DECAL KIT - 4P (YELLOW) ALL	1
–	0150-01724	HARD DOOR DECAL KIT - 4P (GREEN) ALL	1
–	0150-01725	HARD DOOR DECAL KIT - 4P (BLACK) ALL	1
–	0150-01726	HARD DOOR DECAL KIT - 2P (BLUE) ALL	1
–	0150-01727	HARD DOOR DECAL KIT - 2P (RED) ALL	1
–	0150-01728	HARD DOOR DECAL KIT - 2P (YELLOW) ALL	1
–	0150-01729	HARD DOOR DECAL KIT - 2P (GREEN) ALL	1
–	0150-01730	HARD DOOR DECAL KIT - 2P (BLACK) ALL	1
–	0150-01750	HARD DOOR DECAL KIT - 4P (SILVER) ALL	1
–	0150-01751	HARD DOOR DECAL KIT - 2P (SILVER) ALL	1

Parts Catalog

SECTION 11 - OPTIONS

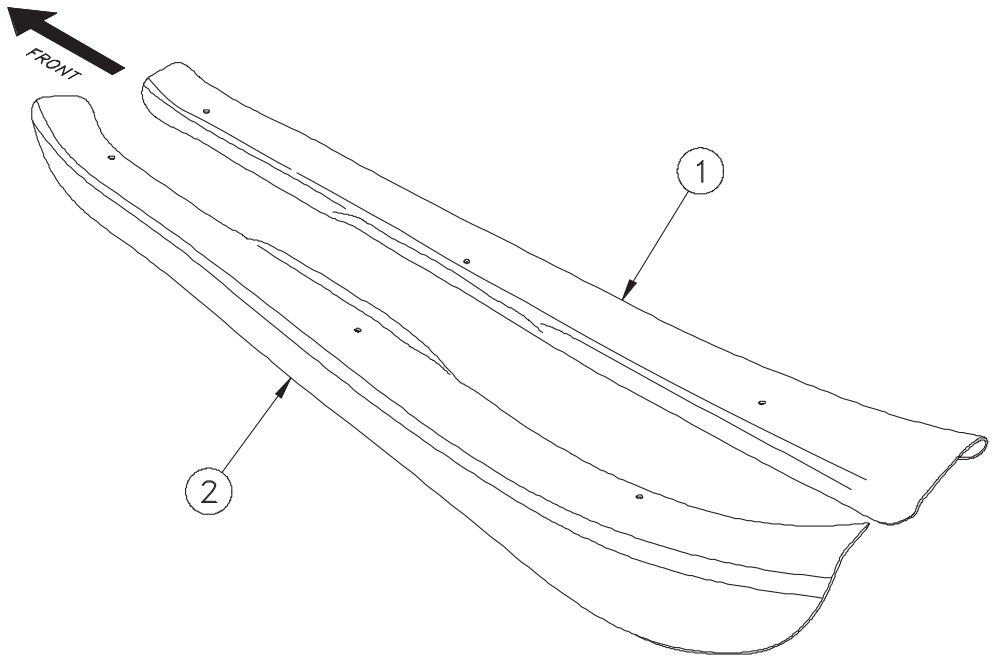


ASSY, SCUFF GUARDS - 2 PASSENGER - 0107-01637

ITEM	PART NO.	DESCRIPTION	QTY.
1	0307-02310	GUARD, SCUFF - RH BLACK PLASTIC 2 PASS	1
2	0307-02311	GUARD, SCUFF - LH BLACK PLASTIC 2 PASS	1
*3	0521-00071	NUT, KEPS - 1/4 - 20 UNC ZINC PLATED	4
*4	0522-00333	BOLT, TORX - TRUSS HEAD - 1/4 - 20 X 1	4

NOTE: *EXISTING HARDWARE IS USED TO INSTALL SCUFF GUARDS*

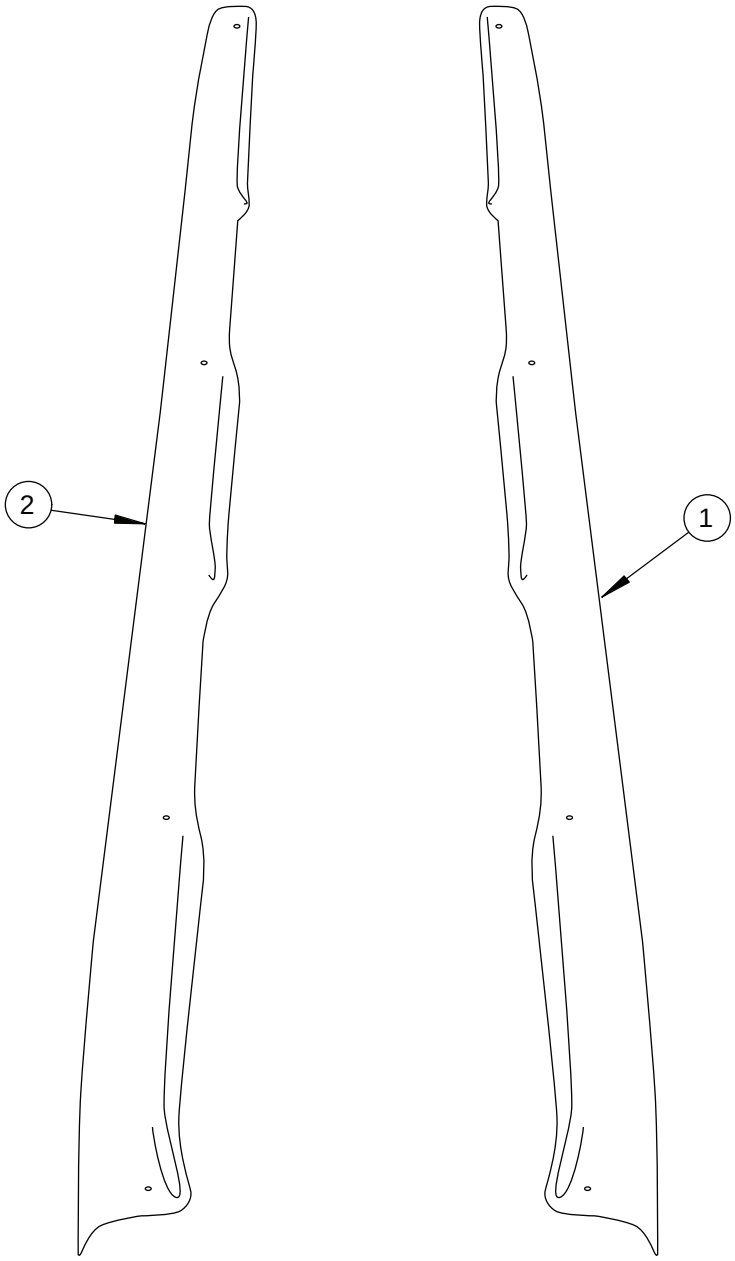
** NOT SHOWN*



ASSY, SCUFF GUARDS - 4 PASSENGER - 0107-01636

ITEM	PART NO.	DESCRIPTION	QTY.
1	0307-02312	GUARD, SCUFF - RH BLACK PLASTIC 4 PASS W/ PL TUB	1
2	0307-02313	GUARD, SCUFF - LH BLACK PLASTIC 4 PASS W/ PL TUB	1
*3	0521-00071	NUT, KEPS - 1/4 - 20 UNC ZINC PLATED	6
*4	0522-00333	BOLT, TORX - TRUSS HEAD - 1/4 - 20 X 1	6

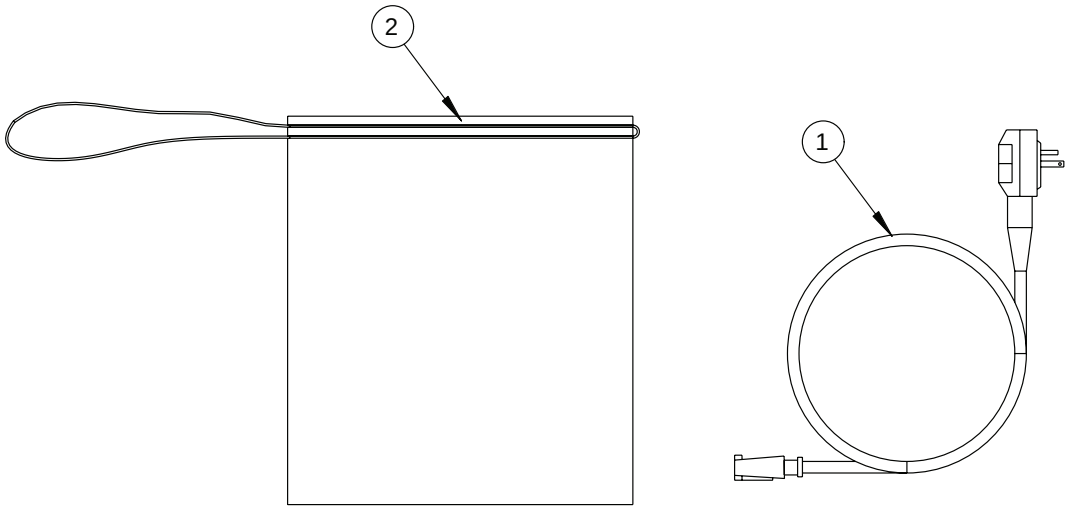
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ASSY, SCUFF GUARDS - 6 PASSENGER - 0107-01638

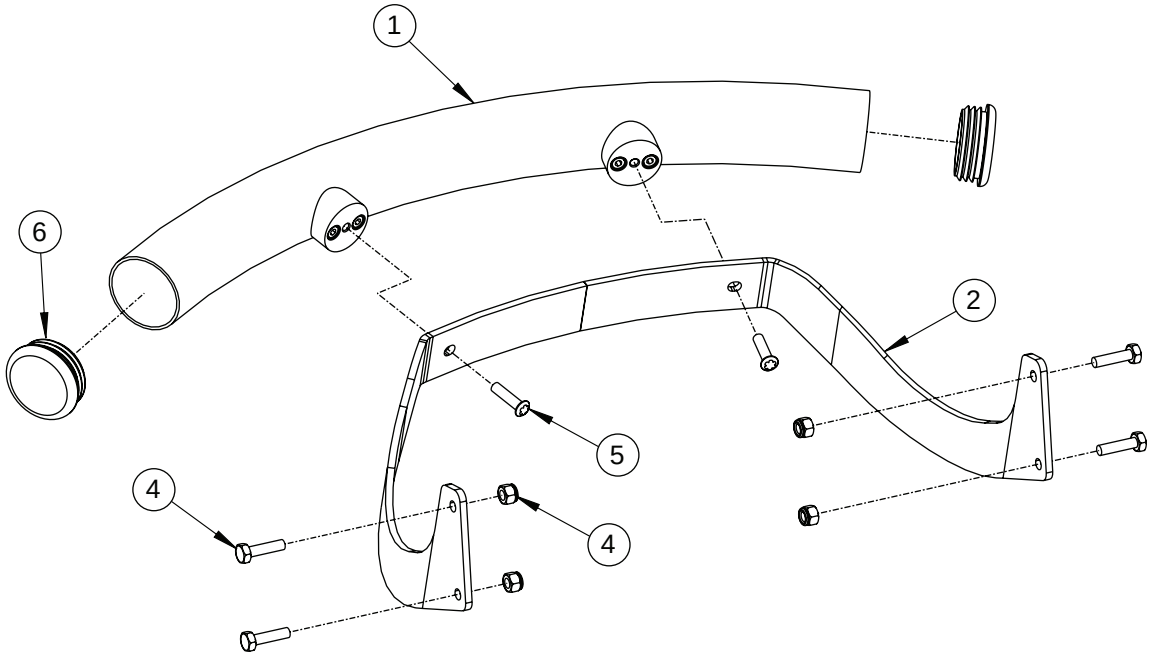
ITEM	PART NO.	DESCRIPTION	QTY.
1	0307-01860	GUARD, SCUFF - RH BLACK PLASTIC 6 PASS WI PL TUB	1
2	0307-01861	GUARD, SCUFF - LH BLACK PLASTIC 6 PASS WI PL TUB	1
*3	0521-00071	NUT, KEPS - 1/4 - 20 UNC ZINC PLATED	8
*4	0522-00333	BOLT, TORX - TRUSS HEAD - 1/4 - 20 X 1	8

** NOT SHOWN*



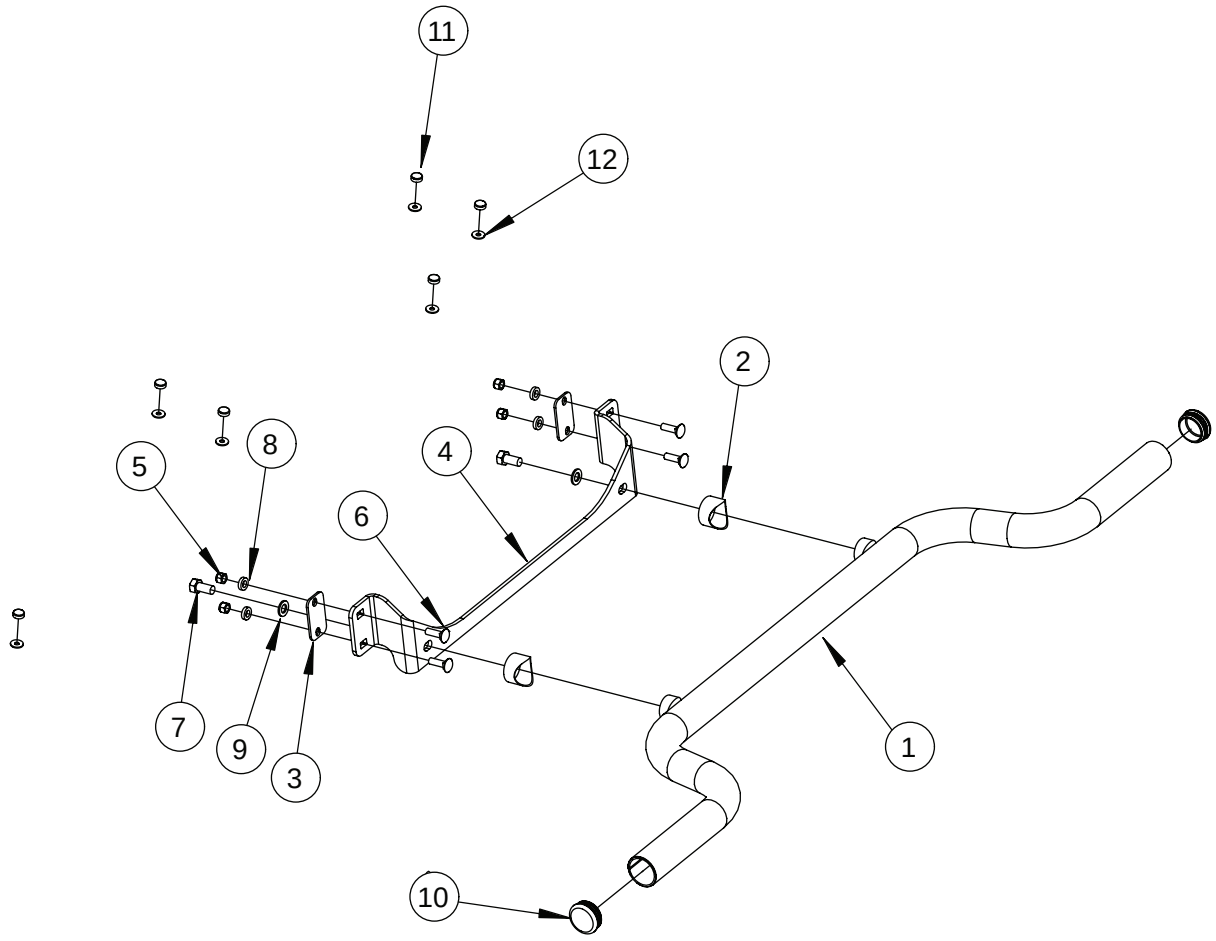
ASSY, CHARGING CORD SET KIT - 0106-02438

ITEM	PART NO.	DESCRIPTION	QTY.
1	0606-00266	CORD SET, CHARGING, 25' - 14/3 WITH GFCI PLUG	1
2	0610-00746	BAG, CRAW CORD - CLEAR	1



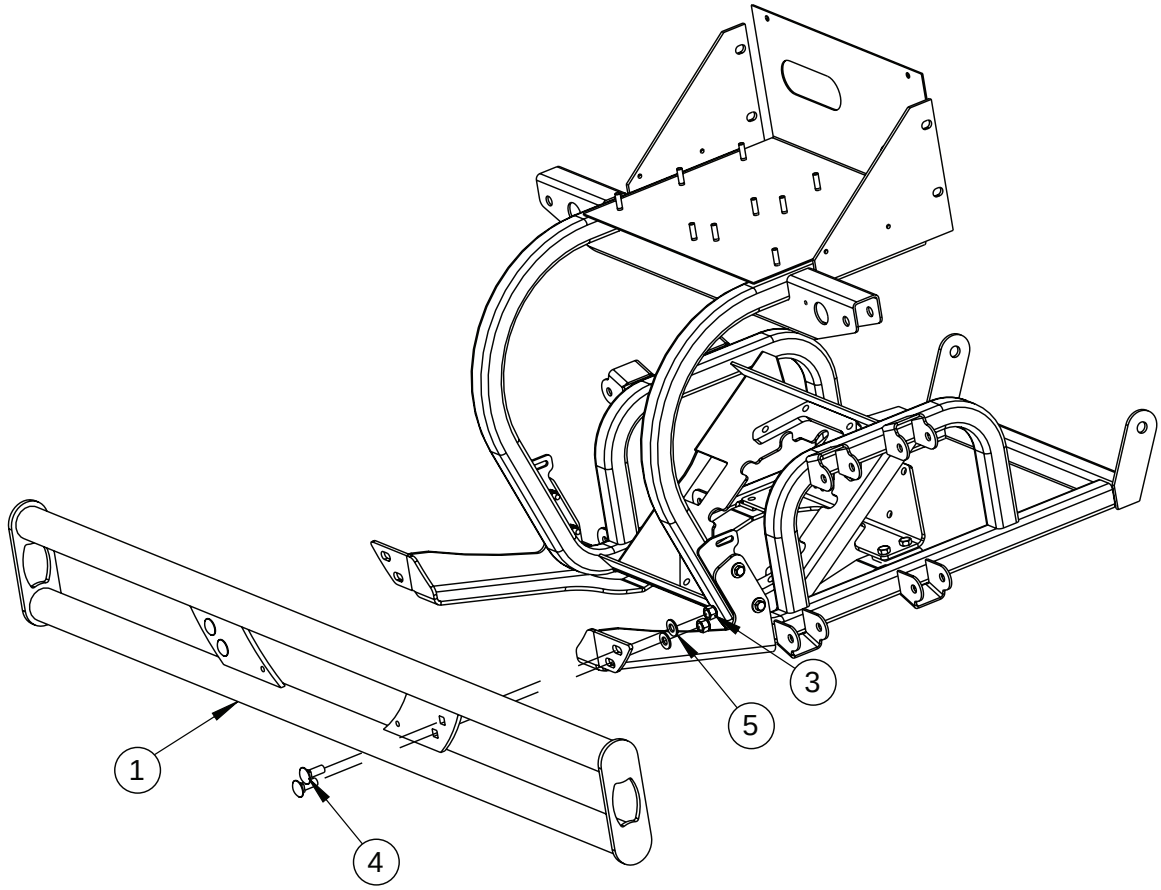
ASSY, BUMPER – CHROME – FRONT – 0107-01693

ITEM	PART NO.	DESCRIPTION	QTY.
1	0107-02349	ASSY, BUMPER TUBE - CHROME	1
2	0351-01975	BRACKET, CHROME BUMPER	1
3	0521-00050	NUT, HEX - NYLOCK 1/4-20 UNC GR5	4
4	0522-00056	BOLT, HEX - 1/4 - 20 UNC X 1.0 GR 8 ZN YL	4
5	0522-00333	BOLT, TORX - TRUSS HD - 1/4 - 20 X 1 - 18-8 S.S.	2
6	0610-00589	PLUG, TUBING - 2.0" DIA, 14-20 GA, BLACK PLASTIC	2



ASSY, BUMPER - CHROME - REAR - 0107-02407

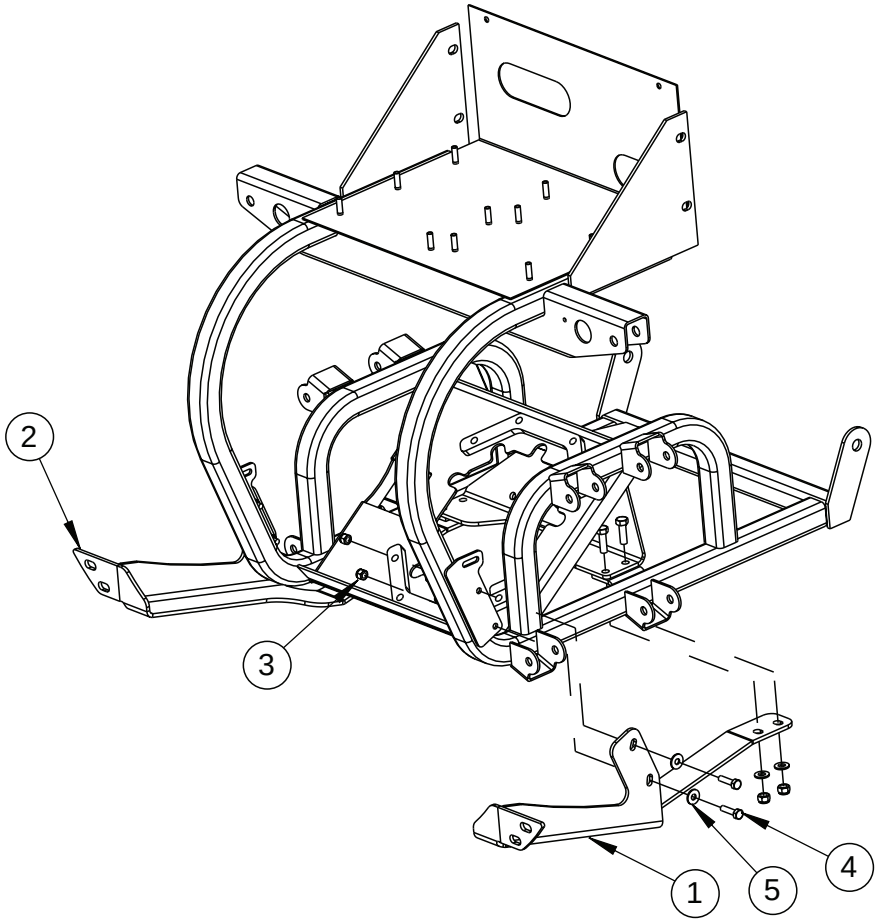
ITEM	PART NO.	DESCRIPTION	QTY.
1	0207-00302	WLD, BUMPER - REAR	1
2	0307-02584	TUBE, COVER CHROME	2
3	0307-02640	GASKET, BUMPER	2
4	0351-02701	BRKT, MOUNT - BUMPER REAR	1
5	0521-00010	NUT, HEX - NYLOCK 3/8 - 16 UNC GR 5	4
6	0522-00494	BOLT, CARRIAGE - 3/8 - 16 X 1.25 BUMPER BOLT ZP W/SS CAP	4
7	0522-00551	BOLT, HEX - 1/2 - 13 UNC X 1.0SS 18-8 GR A4	2
8	0524-00487	BUSHING, SPACER BUMPER MOUNT	4
9	0524-00559	WASHER, FLAT - 1/2 SAE .517 ID X 0.931 OD X 0.095 THK 18-8 SS GR A4	2
10	0610-00652	PLUG, TUBING - 1.95” DIA. 10-14 GA, BLACK PLASTIC	2
11	0617-00771	CAP, HEX - DECORATIVE - 3/8 CHROME	6
12	0524-00571	WASHER, FLAT - 0.265 ID X 0.750 OD 0.062	6



ASSY, BUMPER - FRONT RUGGED - 0107-01777

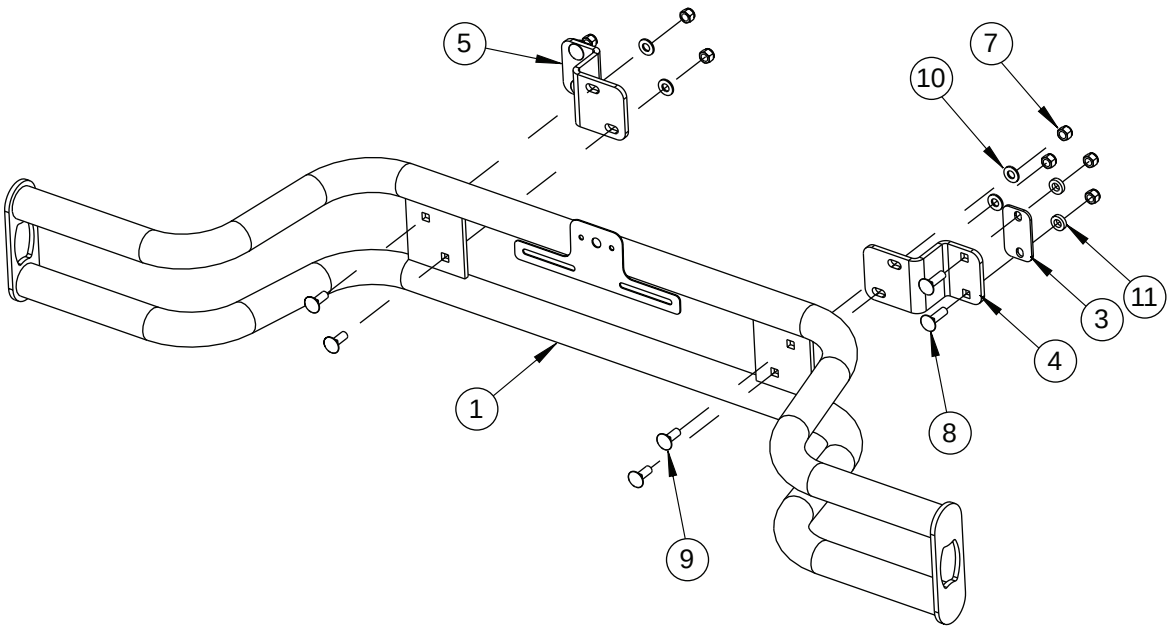
ITEM	PART NO.	DESCRIPTION	QTY.
1	0207-00234	WLD, BUMPER - RUGGED	1
*2	0510-00342	O-RING, 3/32 C/S X 7/32 ID X 13/32 OD (NOT SHOWN)	2
3	0521-00010	NUT, HEX - NYLOCK 3/8 - 16 UNC GR5	4
4	0522-00495	BOLT, CARRIAGE - 3/8 - 16 X 1.00 BUMPER BOLT ZP W/SS CAP	4
5	0522-00009	WASHER, FLAT - 3/8 SAE 0.406 ID X 0.8125 OD X 0.080 THK ZN	4
*6	0605-00488	RETAINER, MOULDING - BLACK (NOT SHOWN)	2

*USED TO PLUG HOLES ON HOOD IF NECESSARY



ASSY, BUMPER -MOUNT - FRONT RUGGED 0107-01777

ITEM	PART NO.	DESCRIPTION	QTY.
1	0207-00235	WLD. BRACKET - LH BUMPER RUGGED	1
2	0207-00236	WLD. BRACKET - RH BUMPER RUGGED	1
3	0521-00050	NUT, HEX - NYLOCK 1/4-20 UNC GR5	4
4	0522-00056	BOLT, HEX - 1/4 - 20 UNC X 1.0 GR 8 ZN YL	4
5	0524-00062	WASHER, FLAT - 1/4 0.282 ID X 0.715 OD X 0.063 THK ZN	4

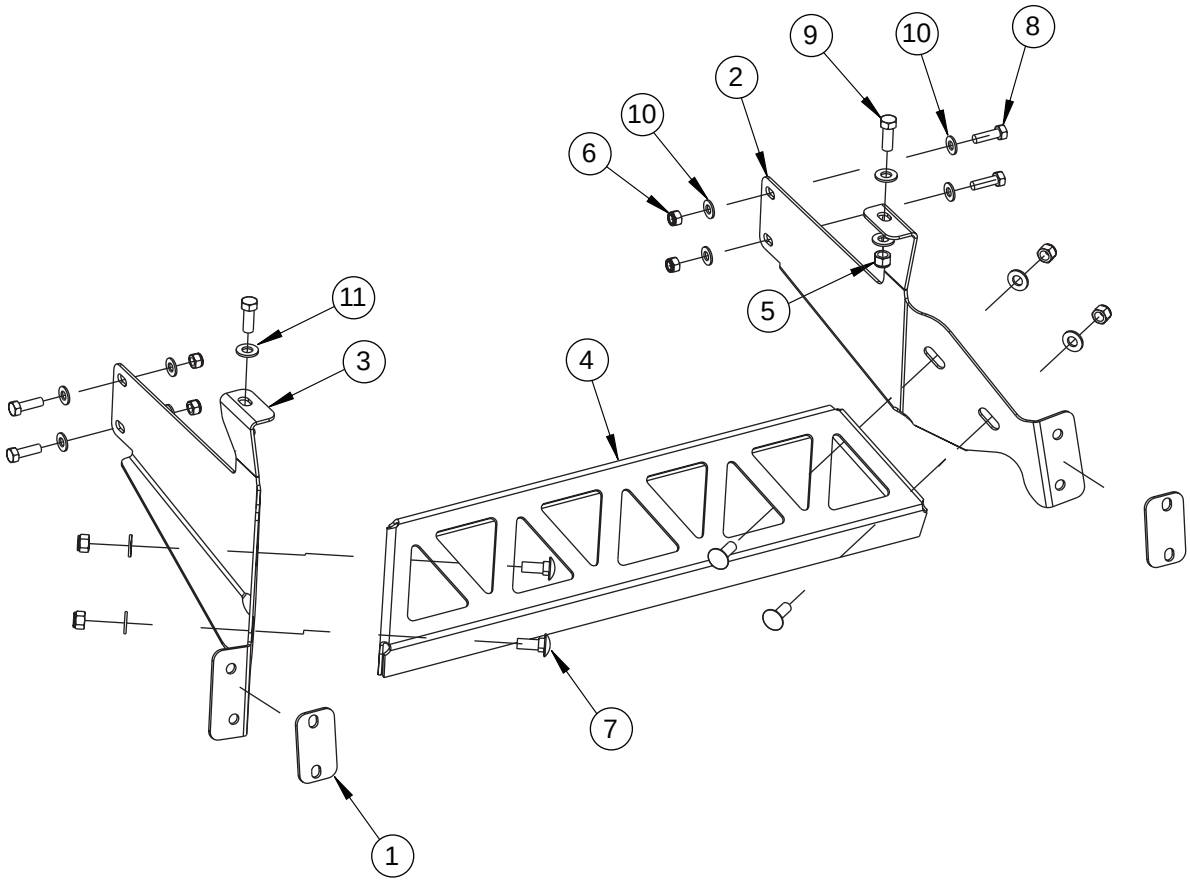


ASSY, BUMPER - REAR RUGGED

ITEM	PART NO.	DESCRIPTION	QTY.
1	0207-00237	WLD, BUMPER - RUGGED	1
2	0306-02126	LOOM, 1/4 X 4.5: - CORRUGATED (NOT SHOWN)	1
3	0307-02640	GASKET, BUMPER	2
4	0351-02089	MNT, BUMPER - RH	1
5	0351-02090	MNT, BUMPER - LH	1
6	0510-00342	O-RING, 3/32 C/S X 7/32 ID X 13/32 OD (NOT SHOWN)	4
7	0521-00010	NUT, HEX - NYLOCK 3/816 UNC GR5	8
8	0522-00494	BOLT, CARRIAGE - 3/8 - 16 X 1.25 BUMPER BOLT ZP W/SS CAP	4
9	0522-00495	BOLT, CARRIAGE - 3/8 - 16 X 1.00 BUMPER BOLT ZP W/SS CAP	4
10	0524-00009	WASHER, FLAT - 3/8 SAE 0.406 ID X 0.8125 OD X 0.080 THK ZN	4
11	0524-00487	BUSHING, SPACER BUMPER MOUNT	4
12	0605-00488	RETAINER, MOULDING - BLACK (NOT SHOWN)	4
13	0610-00527	PLUG, HOLE - 1/2” BLACK PLASTIC (NOT SHOWN)	1

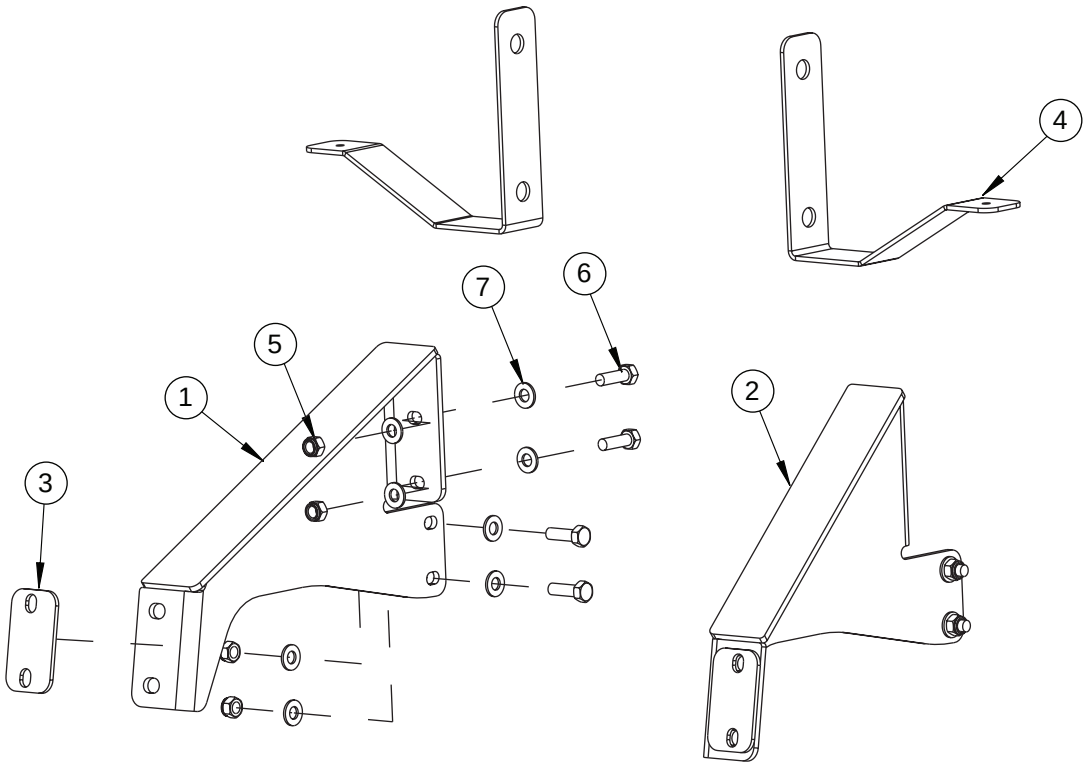
** FOR GEM e2 AND GEM e4 INSTALLATION KITS ORDER PART NUMBER 0107-01793.*

** FOR GEM e6® INSTALLATION KITS ORDER NUMBER 0107-03121.*



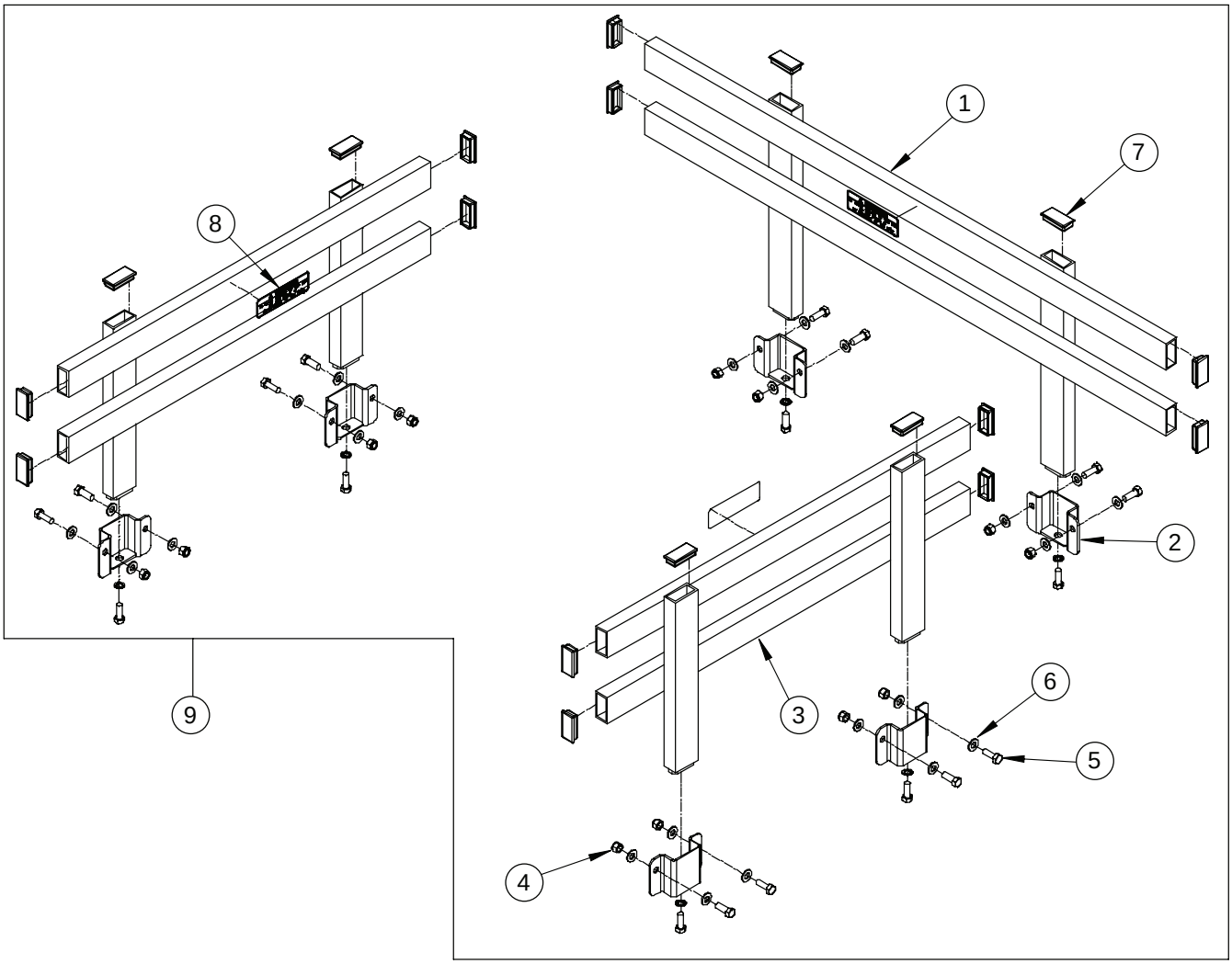
ASSY, BUMPER MOUNT – REAR

ITEM	PART NO.	DESCRIPTION	QTY.
1	0307-02640	GASKET, BUMPER	2
2	0351-03367	HANGER, BUMPER MNT - RH	1
3	0351-03368	HANGER, BUMPER MNT - LH	1
4	0351-02091	XMBR, BUMPER MNT	1
5	0521-00010	NUT, HEX NYLOCK 3/8-16 UNC GR5	6
6	0522-00017	NUT, HEX NYLOCK 5/16-18 UNC GR5	4
7	0522-00001	BOLT, CARRIAGE - 3/8 - 16 UNC X 1.0 LG GRADE 5 ZINC PLATED	4
8	0524-00016	BOLT, HEX 5/16 - 18 UNC X 1.0 GR 5	4
9	0522-00063	BOLT, HEX 3/8 - 16 UNC X 1.0 GR 5	2
10	0524-00003	WASHER FLAT - 5/16 SAE 0.344 ID X 0.688 OD X 0.065 THK ZN	8
11	0524-00009	WASHER FLAT - 3/8 SAE 0.406 ID X 0.8125 OD X 0.080 THK ZN	8



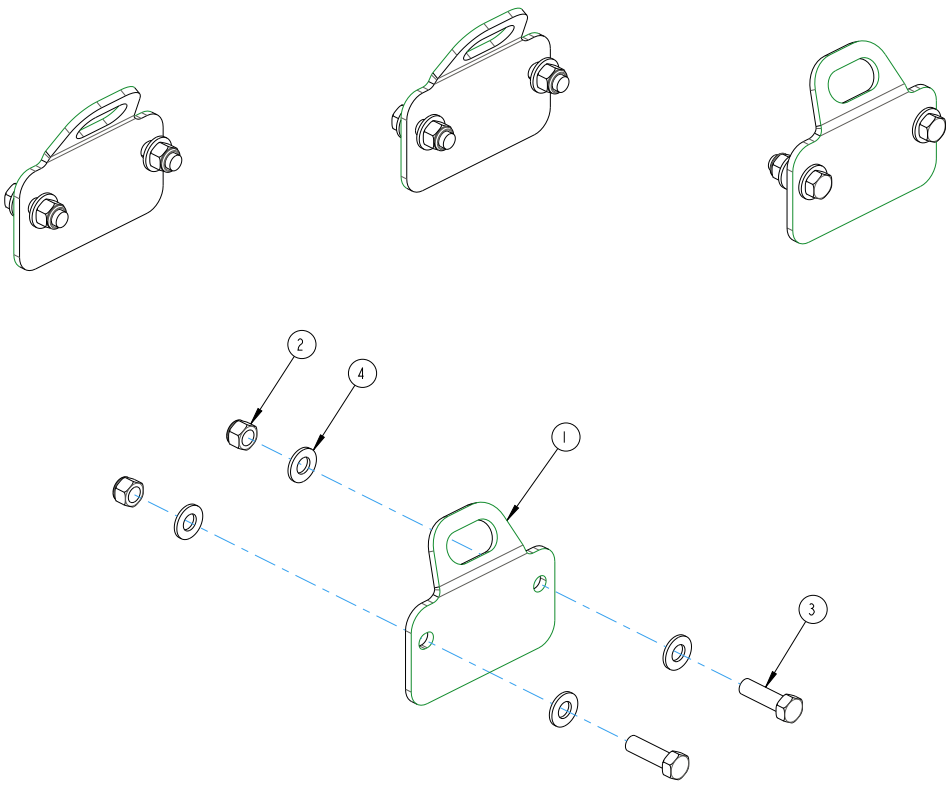
ASSY, BRACKET - BUMPER REAR

ITEM	PART NO.	DESCRIPTION	QTY.
1	0251-00315	WLD, BRACKET - BUMPER REAR LH	1
2	0251-00316	WLD, BRACKET - BUMPER REAR RH	1
3	0307-02640	GASKET, BUMPER	2
4	0351-01962	BRACKET, SPAT MNT - FRONT	2
5	0521-00017	NUT, HEX - NYLOCK 5/16-18 UNC GR5	8
6	0522-00016	BOLT, HEX - 5/16 - 18 UNC X 1.0 GR 5	8
7	0524-00003	WASHER, FLAT - 5/16 SAE .344 ID X .688 OD X .065 THK ZN	16



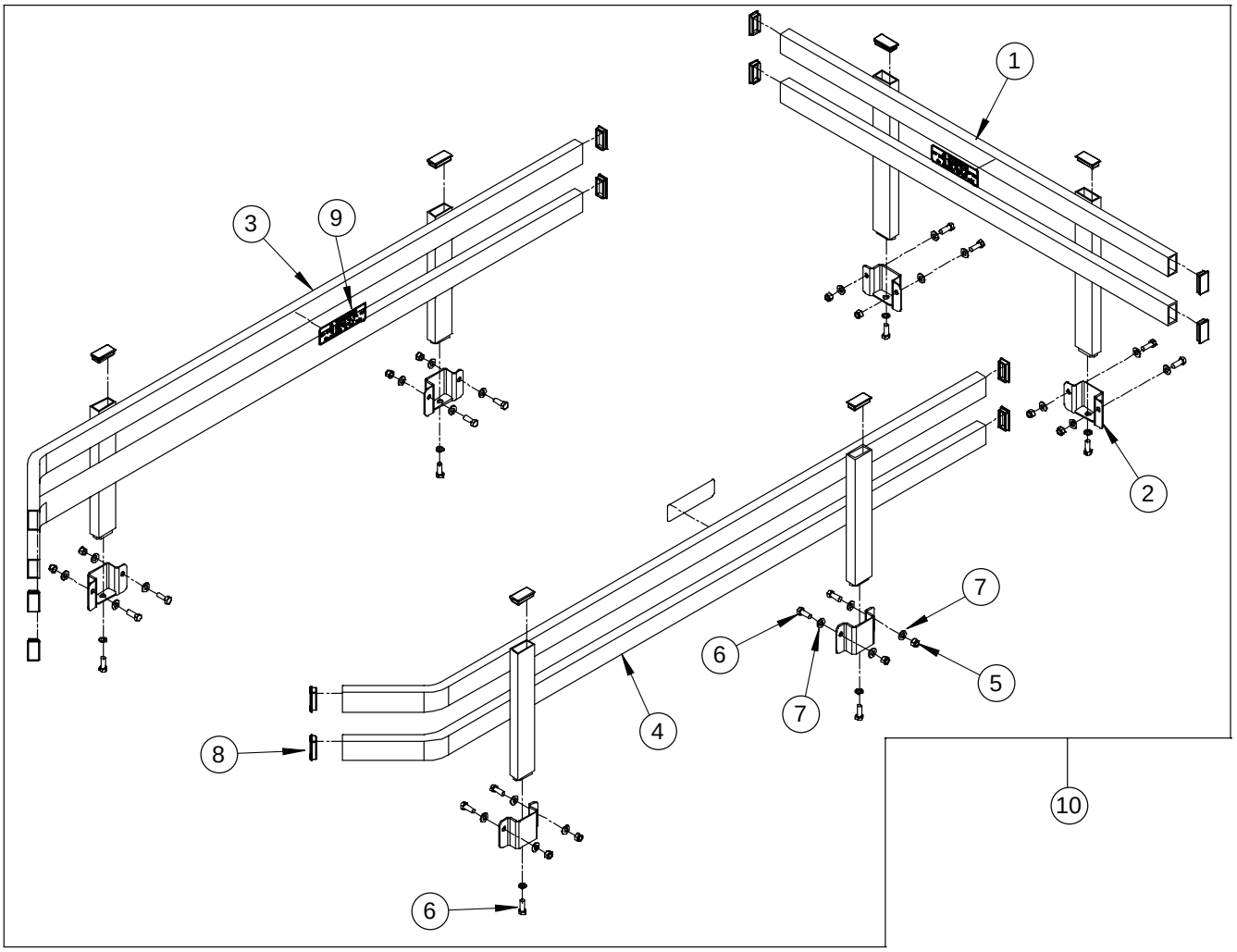
ASSY, SIDE KIT - SHORT BACK - 0105-00119

ITEM	PART NO.	DESCRIPTION	QTY.
1	0205-00039	WLD, REAR - SIDE KIT	1
2	0205-00040	WLD, STAKE POCKET	6
3	0205-00069	WLD, SIDE - SIDE KIT	2
4	0521-00010	NUT, HEX - NYLOCK 3/8-16 UNC GR5 ZN	12
5	0522-00063	BOLT, HEX - HHCS 3/8-16 UNC x 1.0 LG GR 5 ZINC PLATED	18
6	0524-00009	WASHER, FLAT - 3/8 SAE .406 ID X 0.8125 OD X 0.080 THK ZN	30
7	0610-00624	CAP, TUBE - PLASTIC 1 X 2 BLACK	18
8	0350-01198	DECAL, BED RAIL	3
9	0105-00119	ASSY, SIDE KIT - SHORT BACK	1



ASSY, TIE-DOWN MOUNT W/ HARDWARE 0151-03958

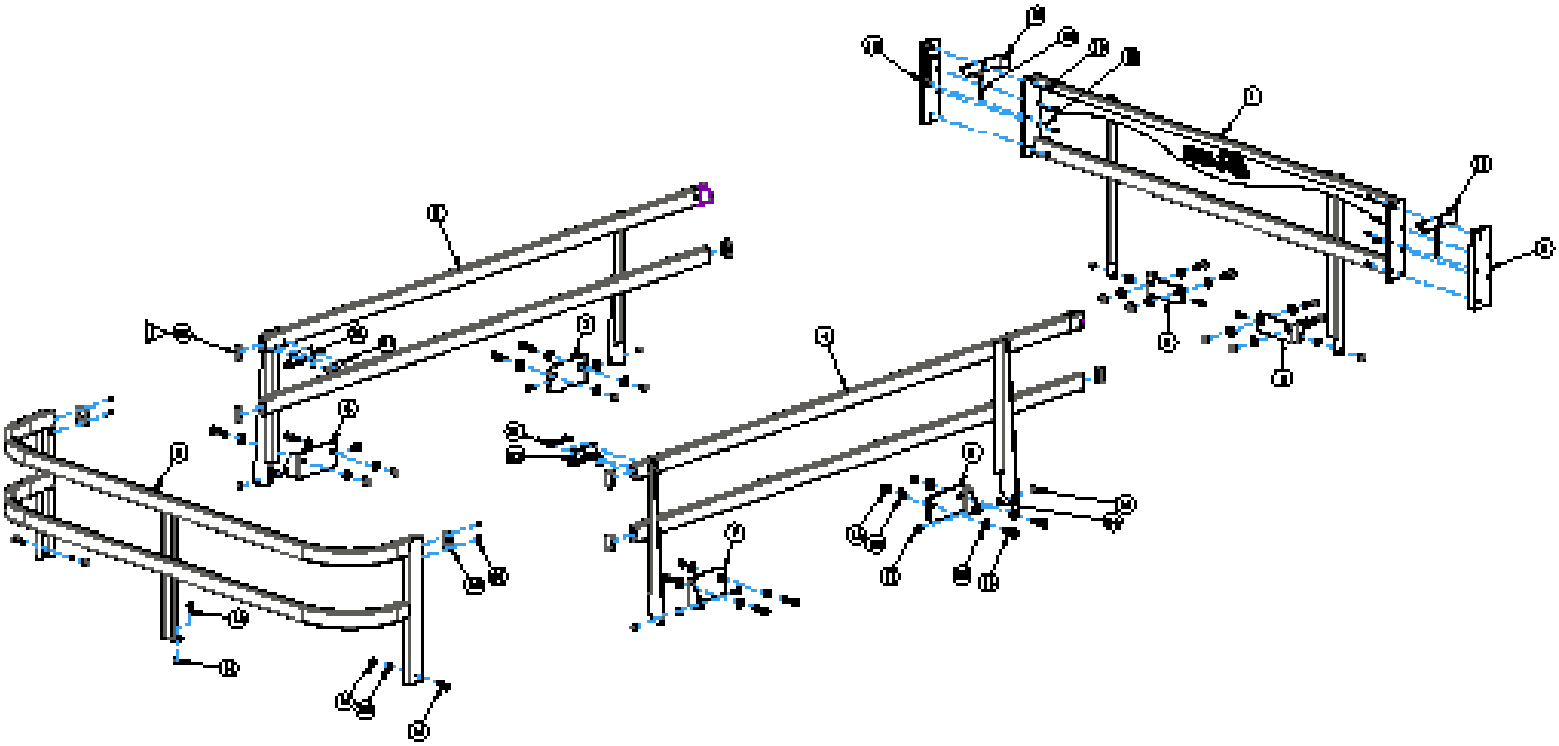
ITEM	PART NO.	DESCRIPTION	QTY.
1	0351-03380	MOUNT, TIE-DOWN	4
2	0521-00010	NUT, HEX - NYLOCK 3/8 - 16 UNC GR5	8
3	0522-00663	BLT, .38 - 16 X 1.25, HEX, G5, CZ	8
4	0524-00009	WASHER, FLAT - 3/8 SAE .406 ID X .8125 OD X .080 THK ZN	16



ASSY, SIDE KIT - LONG BACK - GEM eL - 0105-00062

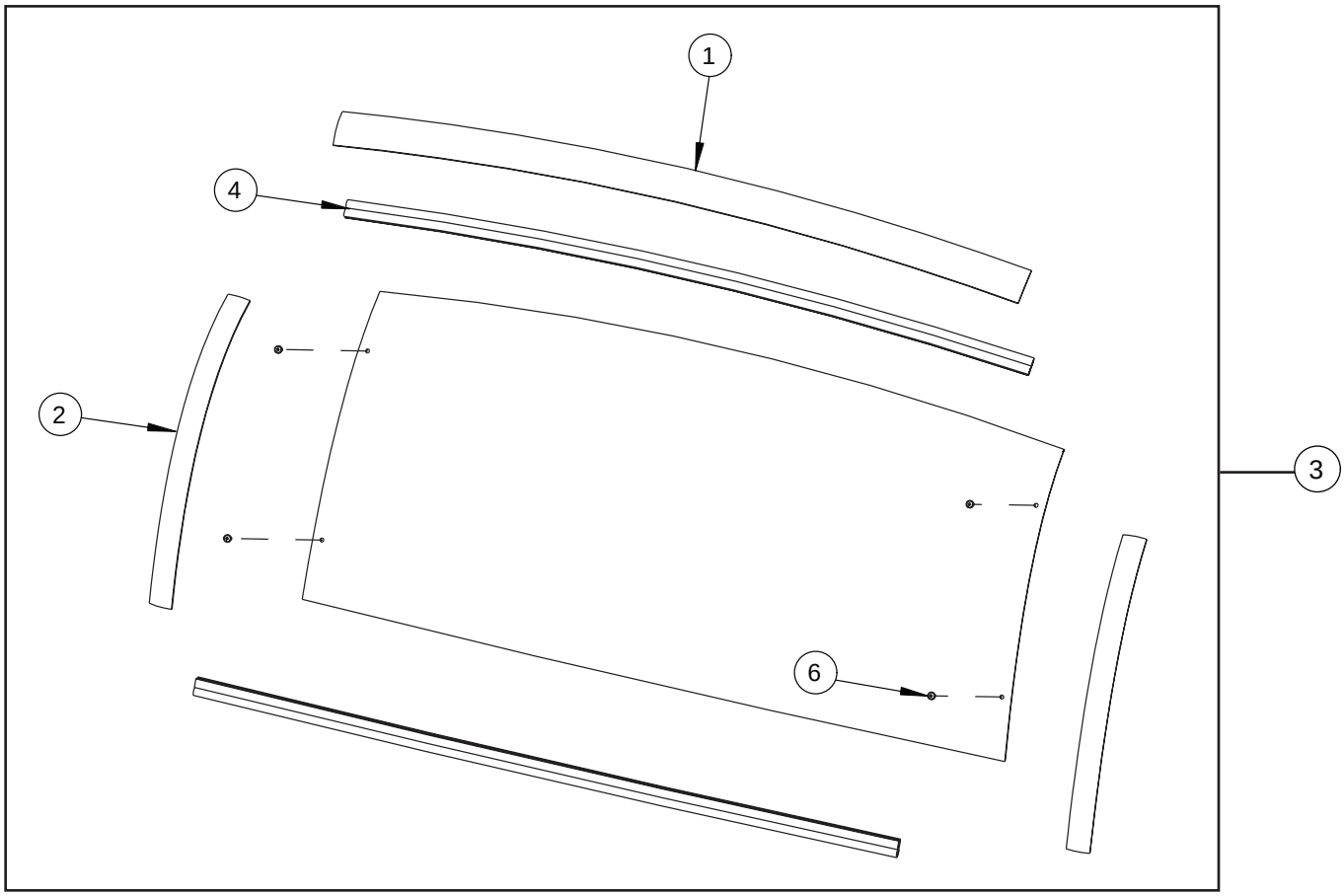
ITEM	PART NO.	DESCRIPTION	QTY.
1	0205-00039	WLD, REAR - SIDE KIT	1
2	0205-00040	WLD, STAKE POCKET	6
3	0205-00123	WLD, SIDE - RH SIDE KIT	1
4	0205-00124	WLD, SIDE - LH SIDE KIT	1
5	0521-00010	NUT, HEX - NYLOCK - 3/8-16 UNC GR5 ZINC PLATED ZINC PLATED	12
6	0522-00063	BOLT, HEX - HHCS 3/8-16 UNC x 1.0 LG GR 5 ZINC PLATED	18
7	0524-00009	WASHER, FLAT - 3/8 SAE 0.406 ID X .8125 OD X 0.080 THK	30
8	0610-00624	CAP, TUBE - PLASTIC 1 X 2 BLACK	18
9	0350-01198	DECAL, BED RAIL	3
10	0105-00062	ASSY, SIDE KIT - LONG BACK (EL)	1

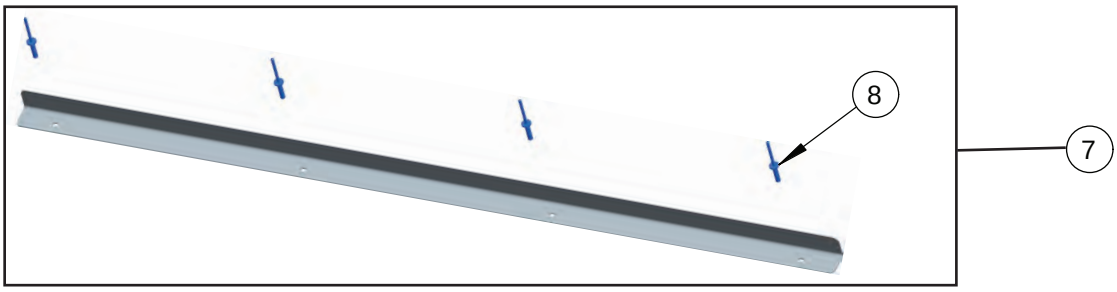
ASSY, STAKE SIDE - HINGED- GEM eL, GEM eLXD



ASSY, STAKE SIDE - HINGED- GEM eL, GEM eLXD

ITEM	PART NO.	DESCRIPTION	QTY.
1	0205-00426	WLD, GATE - REAR, HINGED	1
2	0205-00427	WLD, GATE - FRONT, CAB GUARD	1
3	0205-00428	WLD, GATE - SIDE, HINGED - LH	1
4	0205-00429	WLD, GATE - SIDE, HINGED - RH	1
5	0205-00430	WLD, HINGE MOUNT - GATE, REAR - LH	1
6	0205-00431	WLD, HINGE MOUNT - GATE, REAR - RH	1
7	0205-00432	WLD, HINGE MOUNT - GATE, SIDE - LH	2
8	0205-00433	WLD, HINGE MOUNT - GATE, SIDE - RH	2
9	0305-03906	PLATE, HINGE - REAR GATE, LH	1
10	0305-03907	PLATE, HINGE - REAR GATE, RH	1
11	0307-04031	LEVER, LATCH - REAR GATE, LH	1
12	0307-04032	LEVER, LATCH - REAR GATE, RH	1
13	0521-00010	NUT, HEX - NYLOCK 3/8 - 16 UNC GR5	12
14	0521-00645	NUT, .25-20, HEX, NK, SS	9
15	0522-00333	BOLT, TORX - TRUSS HD - 1/4 - 20 X 1 - 18-8 S.S.	3
16	0522-00663	BLT, .38 - 16 X 1.25, HEX, G5, CZ	12
17	0522-00716	BLT, .25-20 X.44, SHL - .31 X .375, HX, SS, DWG	6
18	0523-00712	SCR, 6 -32X .50, BTN, HX, SS	2
19	0523-00713	SCR, 10 -32 X .38, BTN, HX, SS	8
20	0523-00714	SCR, #6 -32 X .625, FLT, PH, SS	4
21	0523-00715	SCR, #10 - 16 X .50, HFL, SD, SS	6
22	0524-00009	WASHER, FLAT - 3/8 SAE .406 ID X .8125 OD X .080 THK ZN	24
23	0524-00653	WSH, .265, .500, .032, FLT, SS	2
24	0524-00717	WSH, .344, .750, .050, FLT, SS	6
25	0605-01008	LATCH, SLAM	2
26	0605-01009	LATCH, SPRING - LH	1
27	0605-01010	LATCH, SPRING - RH	1
28	0610-01145	SPRING, EXTENSION	2
29	0610-01146	PLUG, RECTANGLE TUBING - .75” X 1.50” X 16 GA, BLACK	2
9	0305-03906	PLATE, HINGE - REAR GATE, LH	1
10	0305-03907	PLATE, HINGE - REAR GATE, RH	1
11	0307-04031	LEVER, LATCH - REAR GATE, LH	1
12	0307-04032	LEVER, LATCH - REAR GATE, RH	1

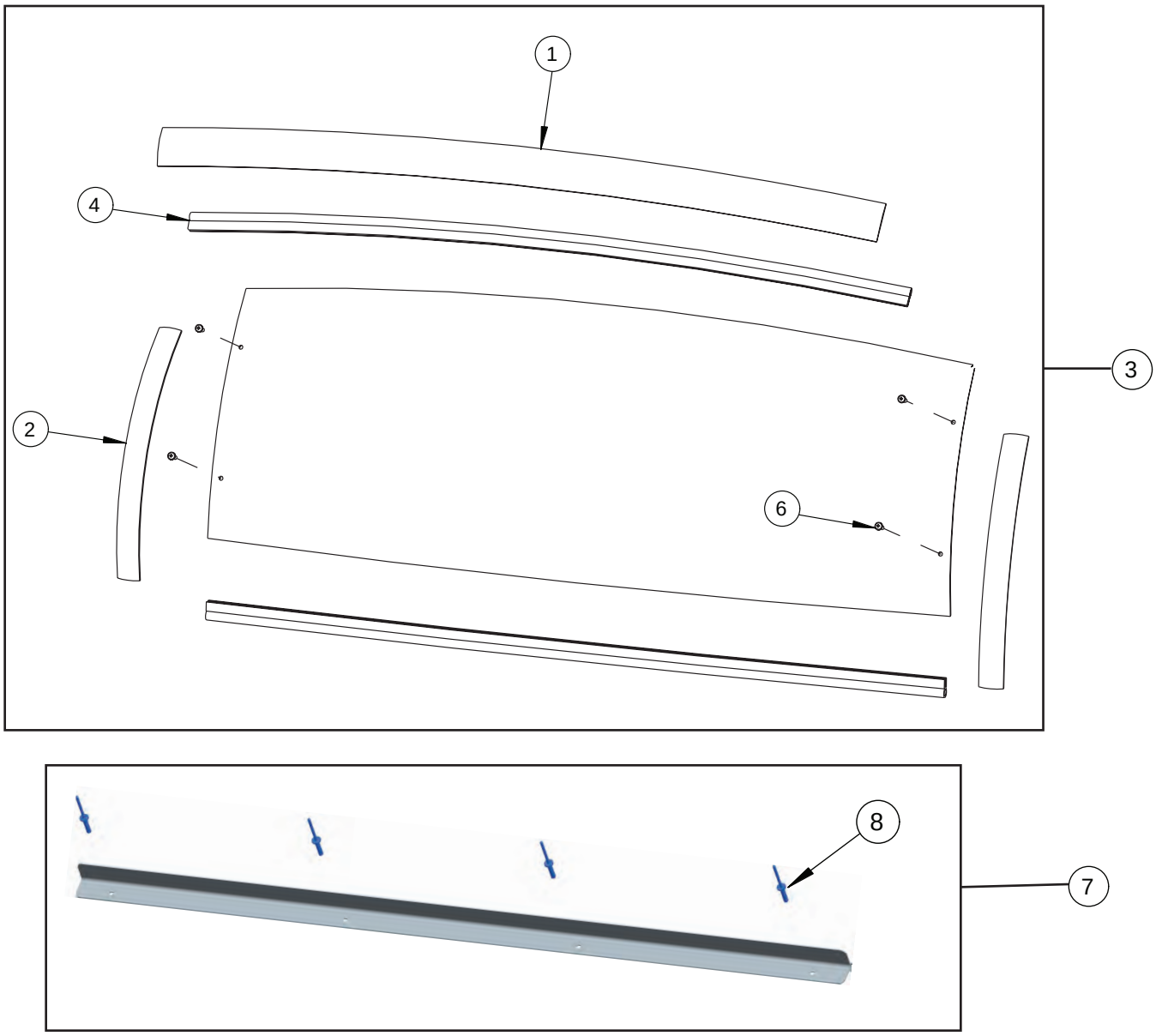




ASSY, REAR WINDOW - GEM e2, GEM eS, GEM eL, GEM eL XD

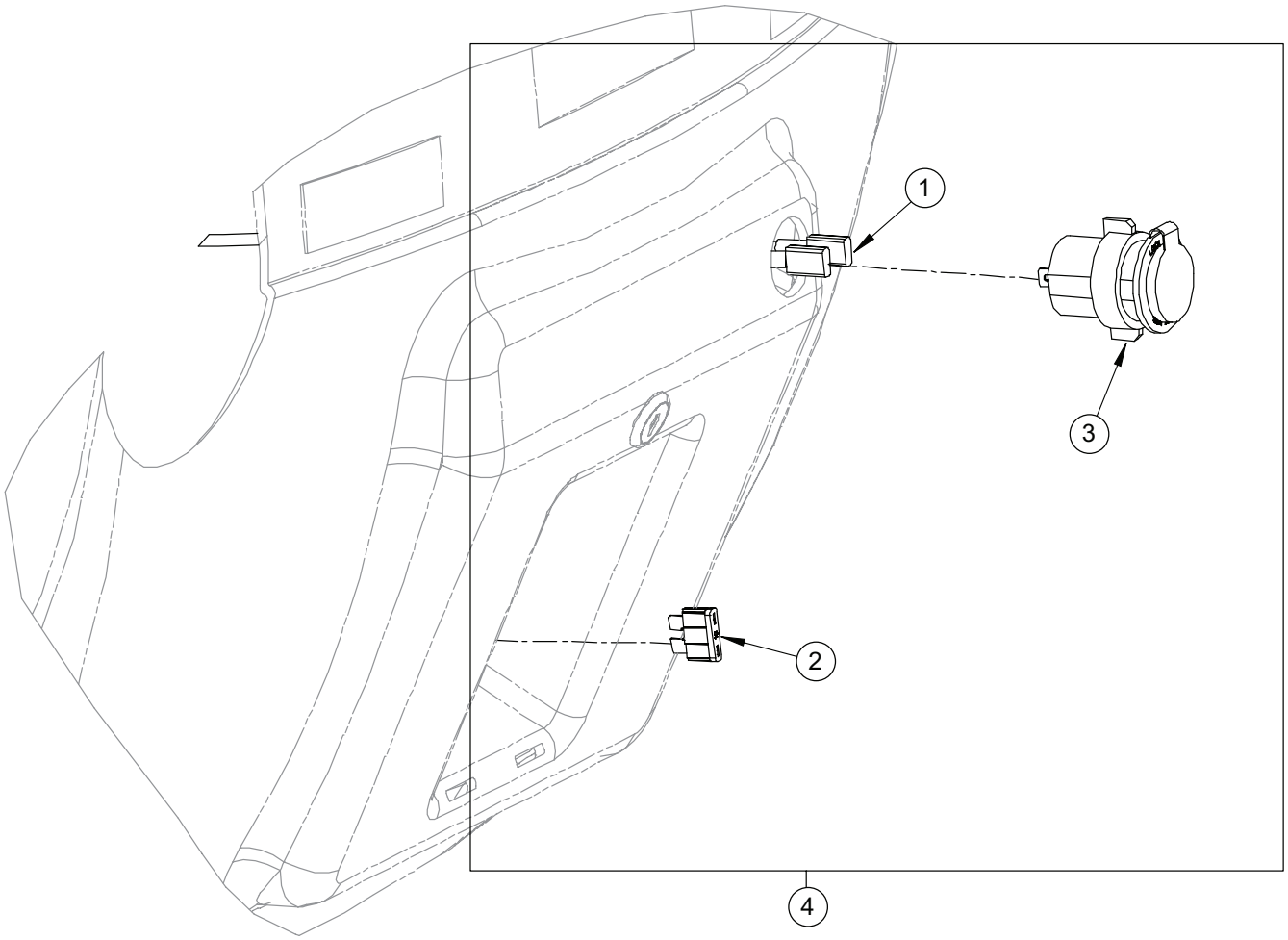
ITEM	PART NO.	DESCRIPTION	QTY.
1	0417-00194	TRIM, REAR WINDOW - UPPER	4 FT
2	0417-00067	TRIM, REAR WINDOW - SIDE	3 FT
3	0105-02145	WINDOW, REAR - 2 PASS KIT	1
4	0417-00247	SEAL, REAR WINDOW	7 FT
*5	0417-00066	FOAM, VINYL - PVC VF-5100 SERIES 0.187 X 0.075 X 30 FT ROLL	1
6	0523-00672	SCREW, #10 X .75, SPL, PH-AB, ST, DWG	4
7	0105-03190	ANGLE, WINDOW - REAR BRACKET KIT	1
8	0520-00093	RIVET, POP - ALUMINUM 3/16 X 1.5 GRIP 0.375 DOME HEAD BLACK	4

*(NOT SHOWN)



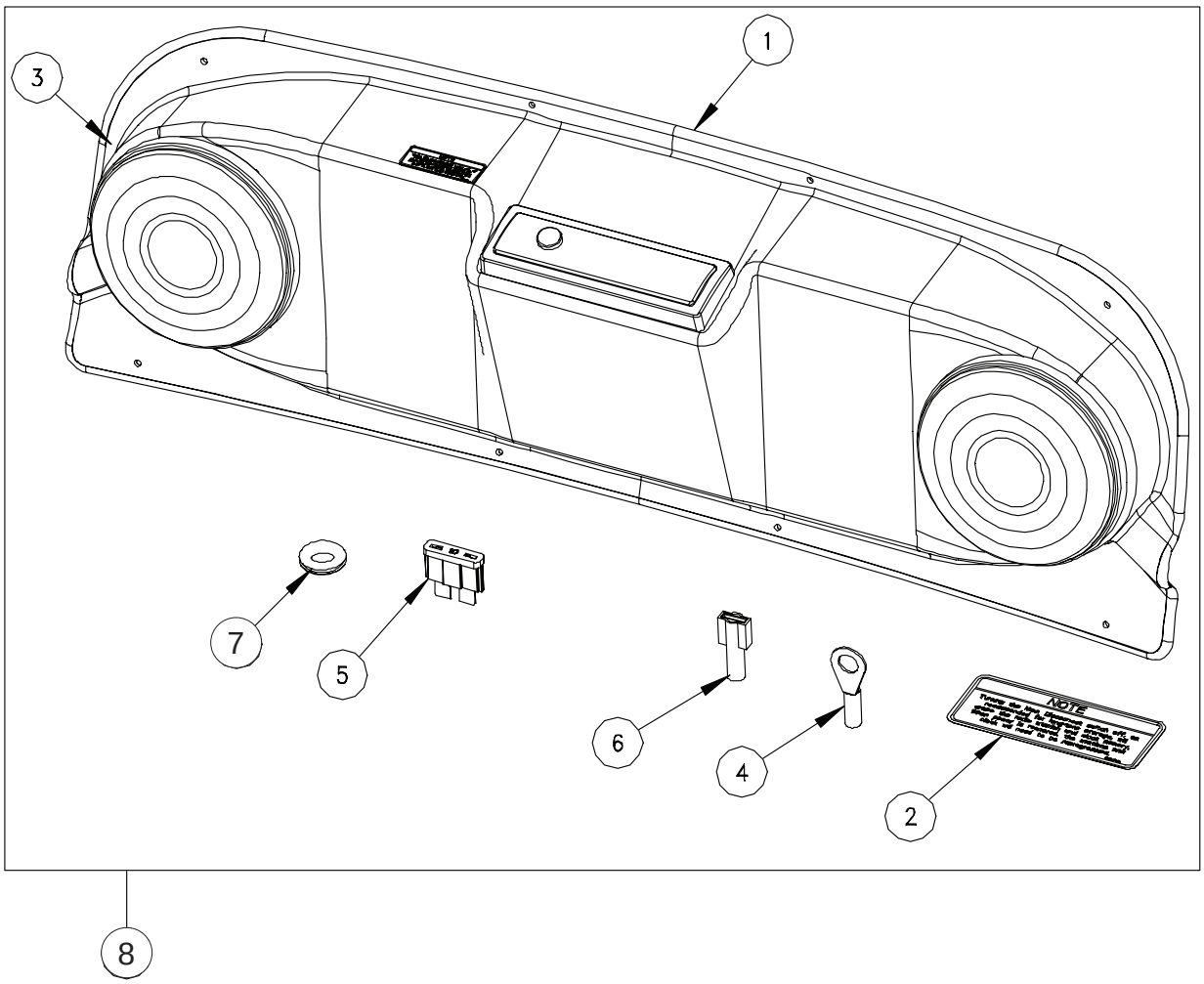
ASSY, REAR WINDOW - GEM e4, GEM e6®

ITEM	PART NO.	DESCRIPTION	QTY.
1	0417-00194	TRIM, REAR WINDOW - UPPER	4 FT
2	0417-00067	TRIM, REAR WINDOW - SIDE	3 FT
3	0105-02556	WINDOW, REAR KIT	1
4	0417-00247	SEAL, REAR WINDOW	7 FT
5	0417-00066	FOAM, VINYL - PVC VF-5100 SERIES 0.187 X 0.075 X 30 FT ROLL	1
6	0523-00672	SCREW, #10 X .75, SPL, PH-AB, ST, DWG	4
7	0105-03190	ANGLE, WINDOW - REAR BRACKET KIT	1
8	0520-00093	RIVET, POP - ALUMINUM 3/16 X 1.5 GRIP 0.375 DOME HEAD BLACK	4



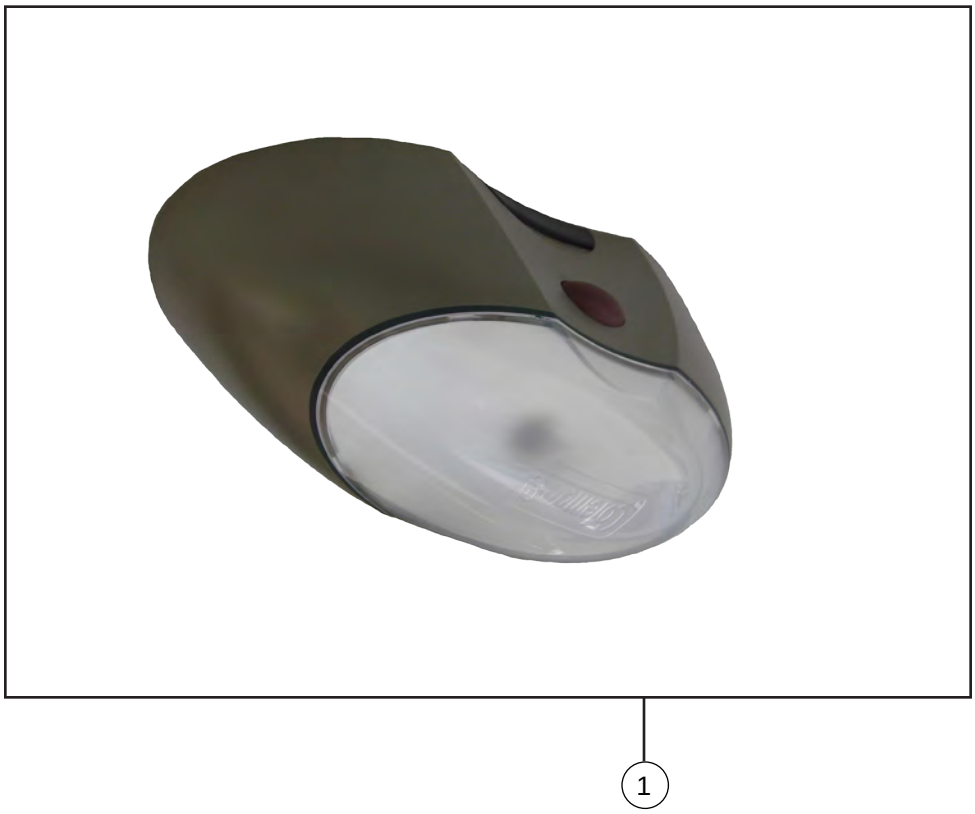
ASSY, ACCESSORY PLUG KIT - 0107-01241

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-01242	ASSY, WIRE-ACCESSORY PLUG	1
2	0606-00293	FUSE, ATC-10	1
3	0607-00177	PLUG, ACCESSORY	1
4	0107-01241	ASSY, ACCESSORY PLUG KIT	1



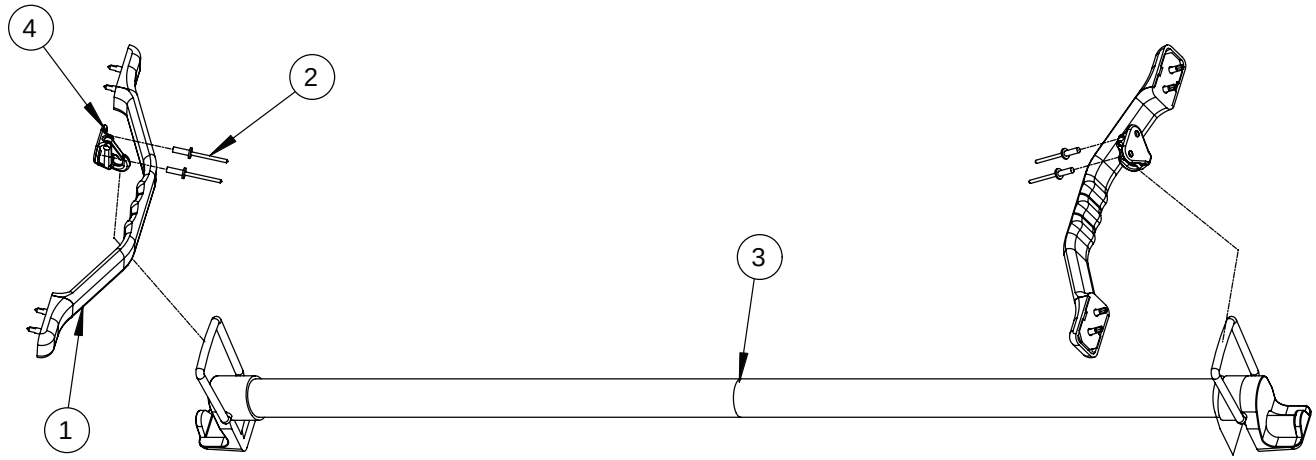
ASSY, STEREO PACKAGE - 0107-01224

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-01218	ASSY, STEREO PACKAGE OVERHEAD CONSOLE	1
2	0350-01504	DECAL, RADIO MEMORY	1
3	0408-00263	ADHESIVE, METHACRYLATE	1
4	0606-00406	TERMINAL, RING 22 - 18 - 1/4 - RED	1
5	0606-00293	FUSE, ATC-10	1
6	0606-00733	TERMINAL, SPADE - FEMALE INSULATED 1/4", 22 - 18 GA	1
7	0619-00359	BUSHING, OPEN/CLOSE - 0.50 INCH HOLE	2
8	0107-01224	ASSY, STEREO PACKAGE - (Includes All of the items above)	1
9	0606-00176	CONNECTOR, T-WIRE (NOT SHOWN)	1
10	0606-00117	TERMINAL, SPADE - MALE INSULATED 1/4", 22-18 GA (NOT SHOWN)	1



ASSY, DOME LIGHT

ITEM	PART NO.	DESCRIPTION	QTY.
1	0107-01228	ASSY, DOME LIGHT	1



ASSY, VALET BAR - 0107-01701

ITEM	PART NO.	DESCRIPTION	QTY.
1	0110-02451	ASSY, GRAB HANDLE - RAIL	2
2	0520-00556	RIVET, BLIND - 5 32” BDY DIA. 5/16” DOME HEAD, 0.126 - 0.250 GRIP, AL	4
3	0607-00592	BAR, VALET	1
4	0610-00586	HOOK, UTILITY - SNAP CLOSURE	2



Car Cover shown on GEM e2 with TrunkBack™

(front view)



Car cover shown on GEM e2 with TrunkBack™

(back view)



ASSY, STORAGE COVER - 2 PASSENGER

ITEM	PART NO.	DESCRIPTION	QTY.
1	0307-01463	COVER, STORAGE - 2 PASS	1



Car Cover shown on GEM e4 with TrunkBack™

(front view)



Car Cover shown on GEM e4 with TrunkBack™

(back view)



ASSY, STORAGE COVER - 4 PASSENGER

ITEM	PART NO.	DESCRIPTION	QTY.
1	0107-02903	COVER, STORAGE - 4 PASS	1



Car Cover shown on GEM e6®

(front view)



ASSY, STORAGE COVER - 6 PASSENGER

ITEM	PART NO.	DESCRIPTION	QTY.
1	0107-01716	COVER, STORAGE GEM e6® STANDARD	1
1	0107-02902	COVER, STORAGE GEM e6® UTILITY BED	1



Car Cover shown on GEM eS

(front view)



Car Cover shown on GEM eS

(back view)



Car Cover shown on GEM eL

(front view)



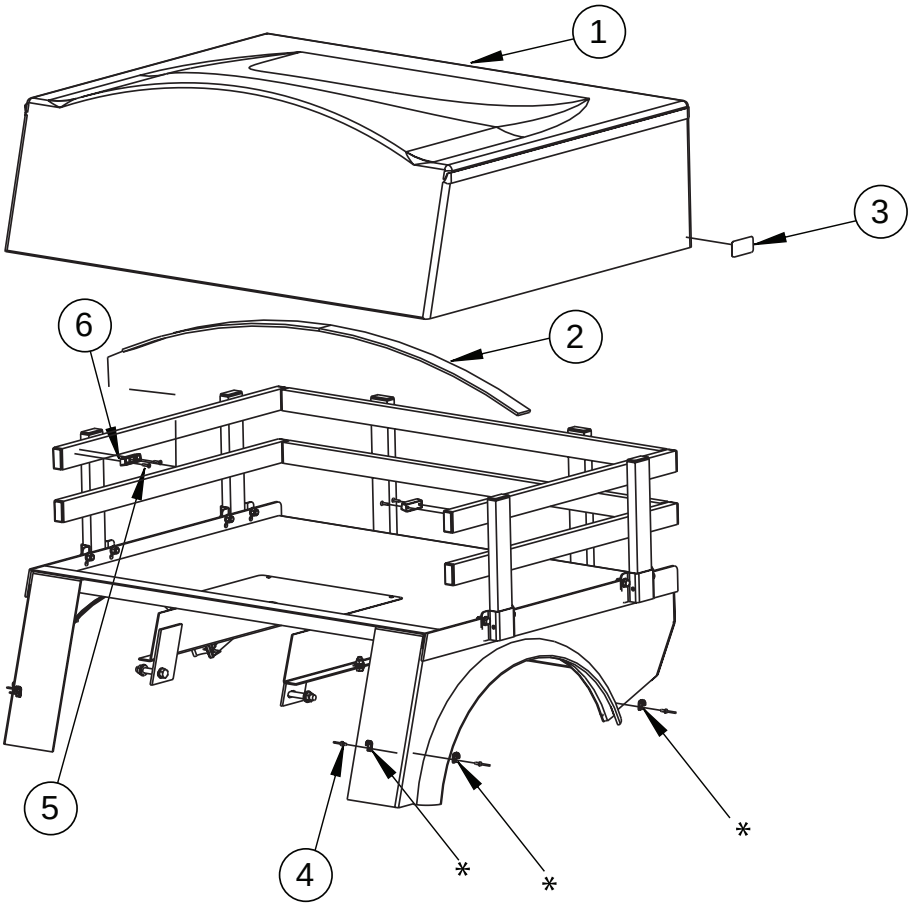
Car Cover shown on GEM eL

(back view)



ASSY, STORAGE COVER - S/L BACK

ITEM	PART NO.	DESCRIPTION	QTY.
1	0307-01467	COVER, STORAGE - S/L BACK	1

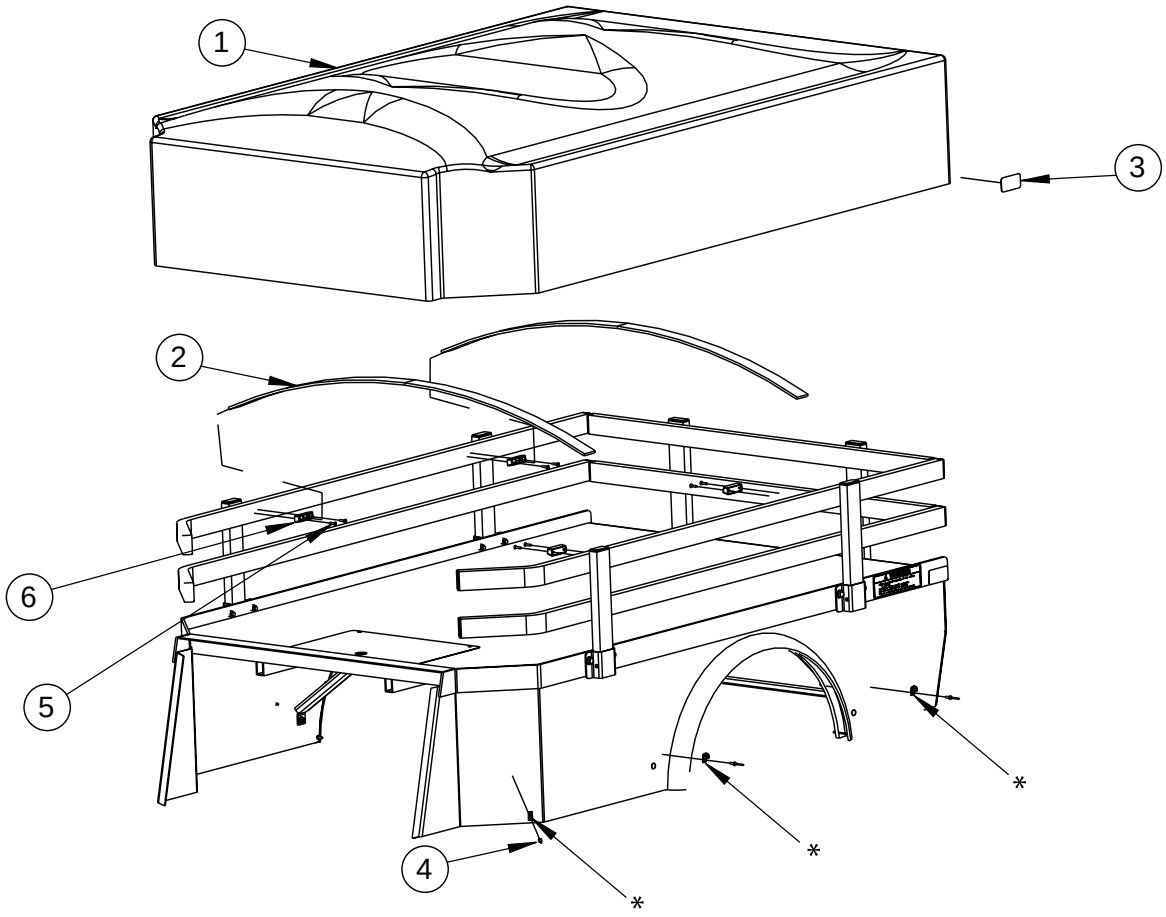


ASSY, BEDCOVER - GEM eS, GEM e6® WITH S OPTION (GREY) - 0107-01840

ITEM	PART NO.	DESCRIPTION	QTY.
1	0107-01838	ASSY, BEDCOVER - GEM eS, GEM e6® (GREY)	1
1	0307-02131	SUPPORT, BOW - BED COVER	1
1	0350-00542	DECAL, REFLECTOR	2
1	0520-00158	RIVET, POP - 3/16 ALUM 0.25 GRIP X 0.375 FLANGE DIA. BLACK FINISH	8
1	0523-00337	SCREW, 10-32 X 3/4 PH FH - SS	4
1	0607-00651	SOCKET, BOW	2

** HOOKS P/N 0619-00673 QTY = 8 ARE SUPPLIED WITH BED COVER P/N 0107-01838*

BED AND RAILS SHOWN FOR REFERENCE ONLY

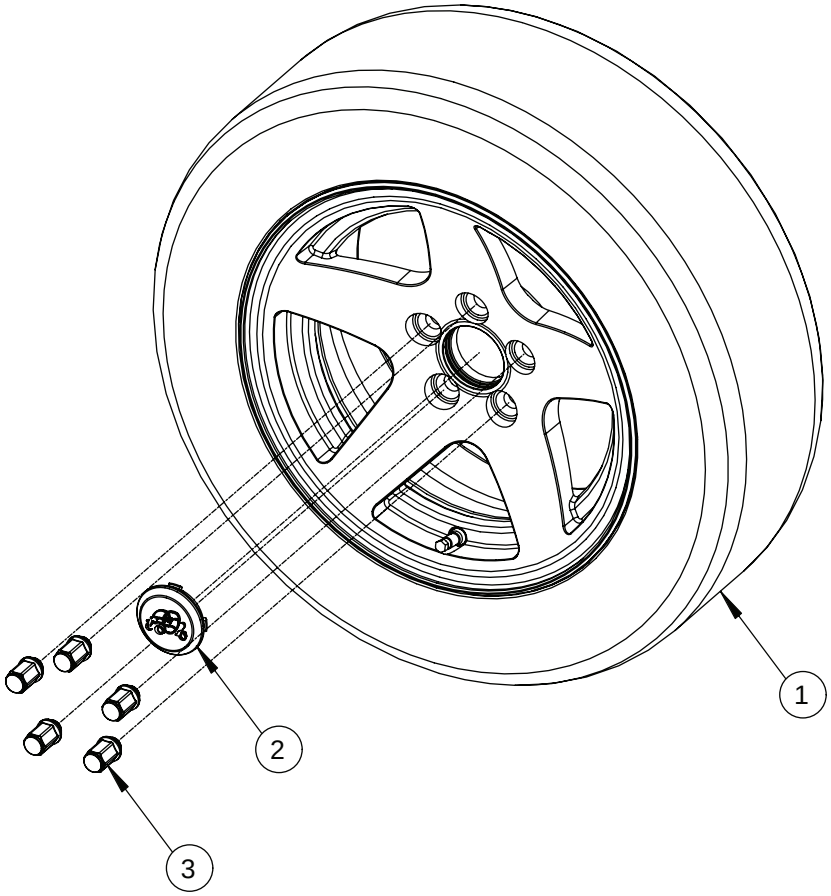


ASSY, BEDCOVER - GEM eL, GEM eL XD (GREY) - 0107-01841

ITEM	PART NO.	DESCRIPTION	QTY.
1	0107-01839	ASSY, BEDCOVER - GEM eL, GEM eL XD (GREY)	1
1	0307-02131	SUPPORT, BOW - BED COVER	2
1	0350-00542	DECAL, REFLECTOR	2
1	0520-00158	RIVET, POP - 3/16 ALUM 0.25 GRIP X 0.375 FLANGE DIA. BLACK FINISH	8
1	0523-00337	SCREW, 10-32 X 3/4 PH FH - SS	8
1	0607-00651	SOCKET, BOW	4

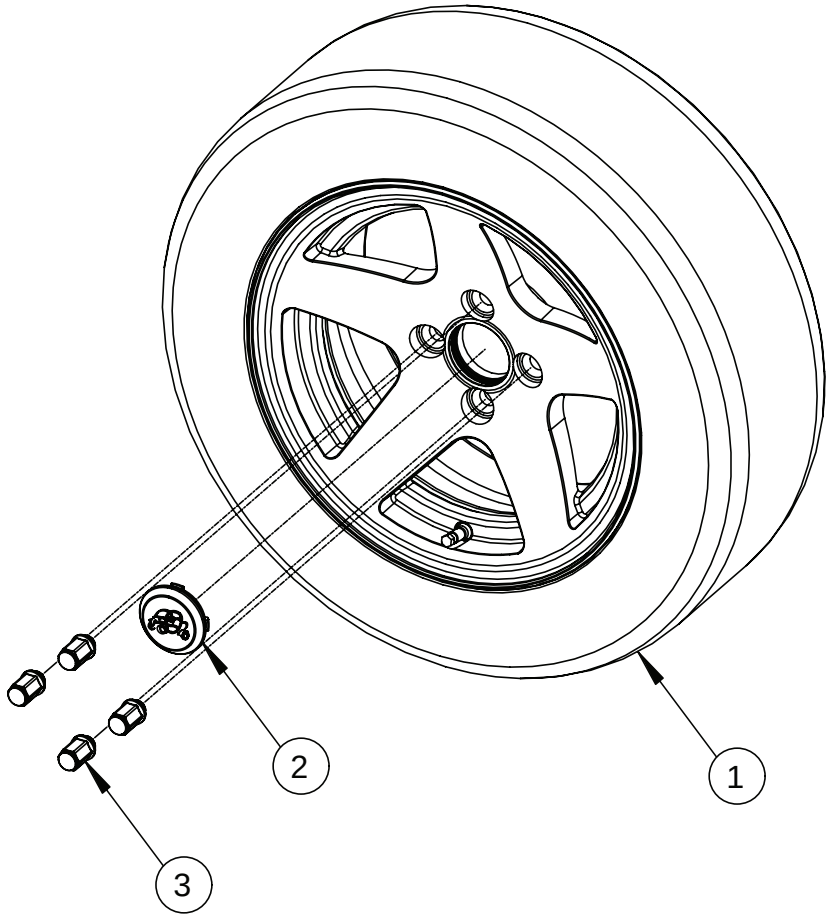
** HOOKS P/N 0619-00673 QTY = 8 ARE SUPPLIED WITH BED COVER P/N 0107-01839*

BED AND RAILS SHOWN FOR REFERENCE ONLY



ASSY, WHEEL - 14” POLISHED ALUMINUM, 5-BOLT

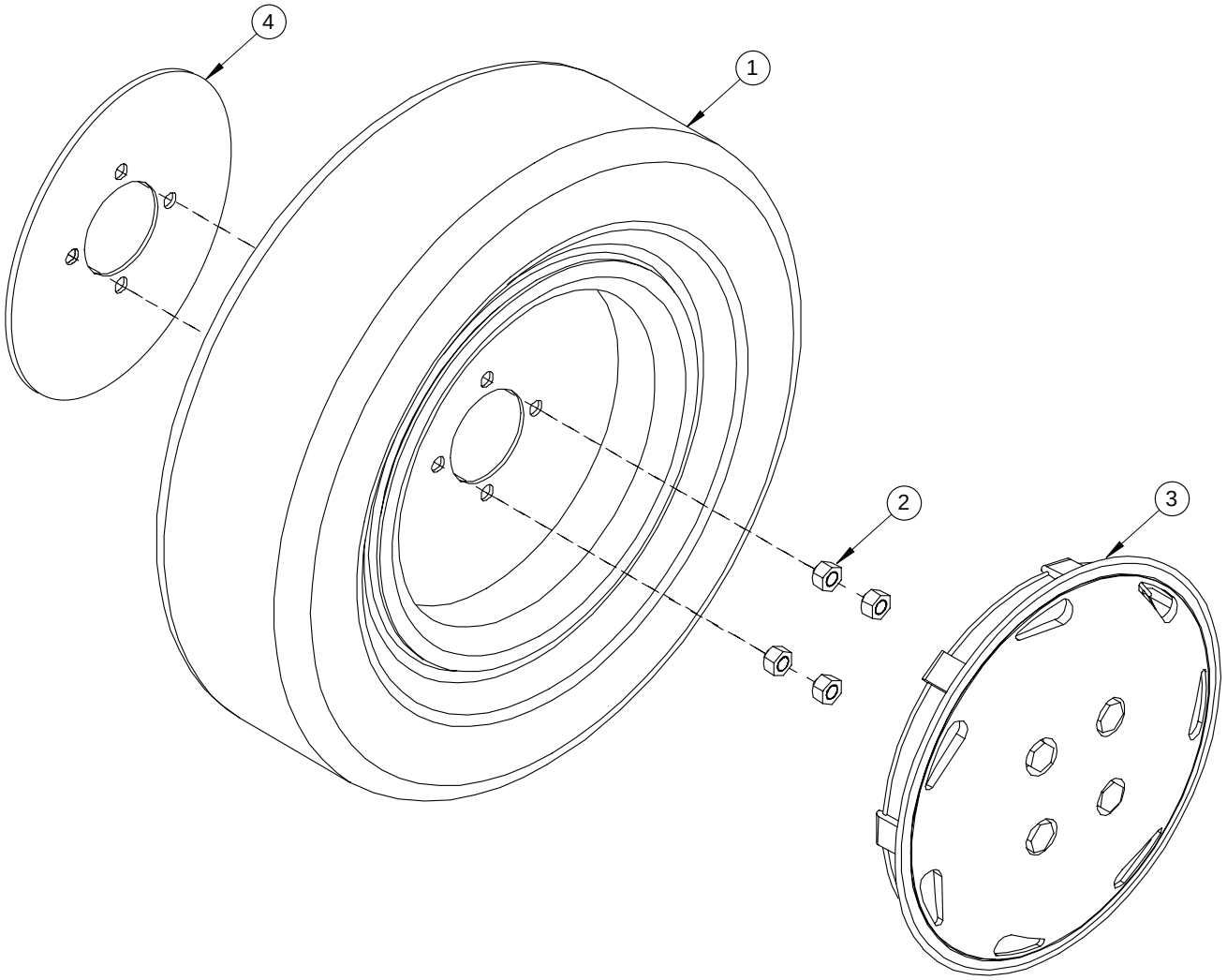
ITEM	PART NO.	DESCRIPTION	QTY.
1	0116-02478	ASSY, WHEEL - 14” POLISHED ALUMINUM, 5-BOLT	1
2	0116-02515	ASSY, CENTER CAP - ALUMINUM WHEEL	1
3	0521-00581	NUT, LUG - CHROME ACORN BULGE, 12mm X 1.50, 19mm HEX	5



ASSY, WHEEL - 14” POLISHED ALUMINUM, 4-BOLT

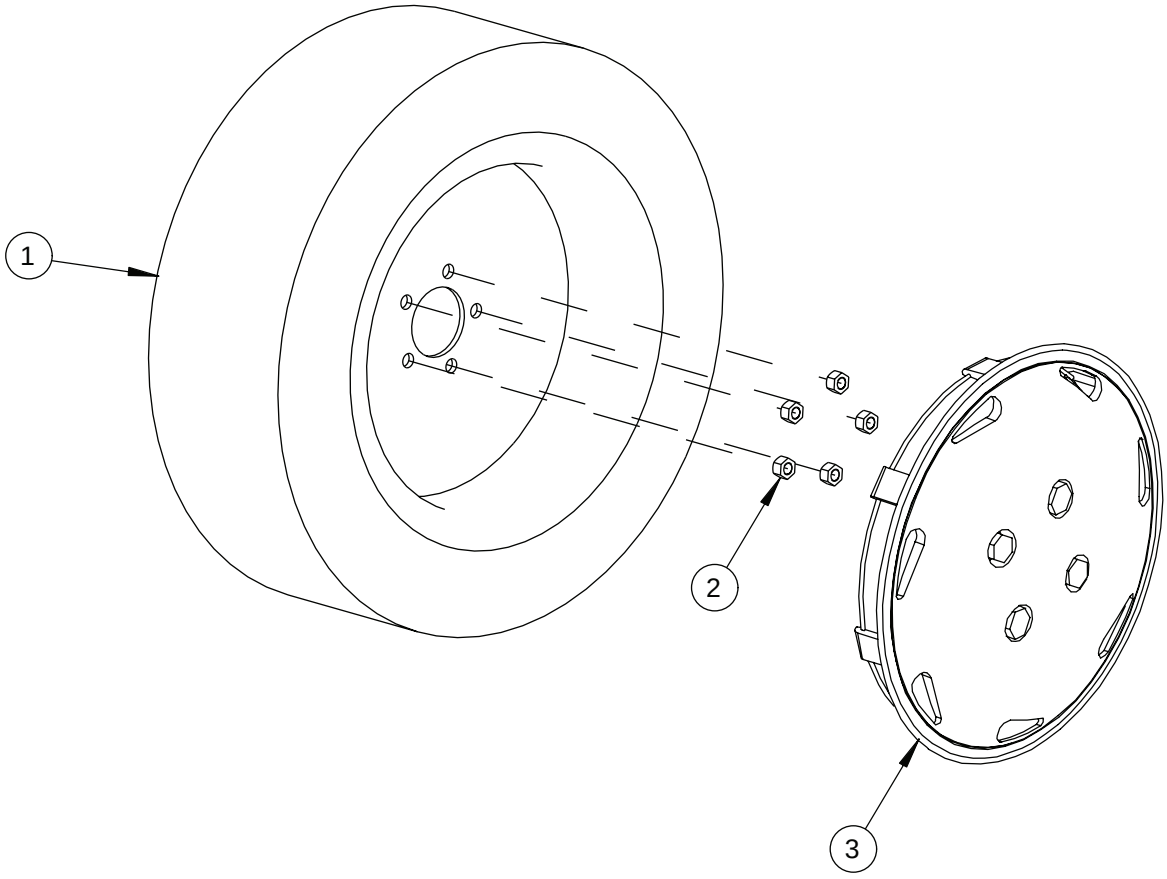
ITEM	PART NO.	DESCRIPTION	QTY.
1	0116-02477	ASSY, WHEEL - 14” POLISHED ALUMINUM, 4-BOLT	1
2	0116-02515	ASSY, CENTER CAP - ALUMINUM WHEEL	1
3	0521-00581	NUT, LUG - CHROME ACORN BULGE, 12mm X 1.50, 19mm HEX	4

NOTE: NOT AVAILABLE FOR e2 AND eS MODEL GEM VEHICLES



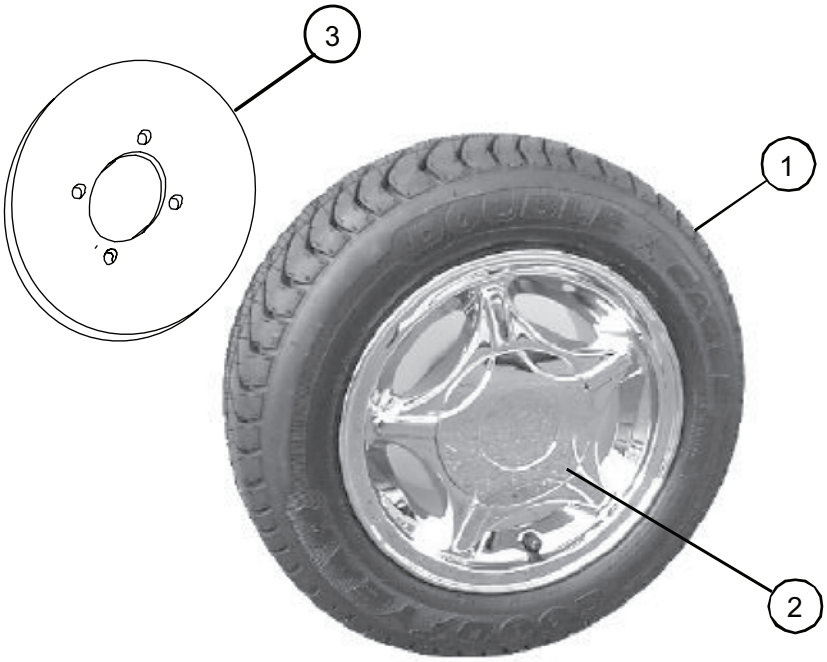
ASSY, WHEEL OPTION - 12 INCH

ITEM	PART NO.	DESCRIPTION	QTY.
1	0116-04562	ASSY, WHEEL - 12” STEEL WHEEL & TIRE, 4-BOLT	1
2	0521-00214	NUT, LUG M12 -1.5 (FOR V.I.N. 018998 AND UP)	4
3	0616-00183	COVER, WHEEL - 12 INCH WHITE	1
4	0316-01505	SPACER, WHEEL	1



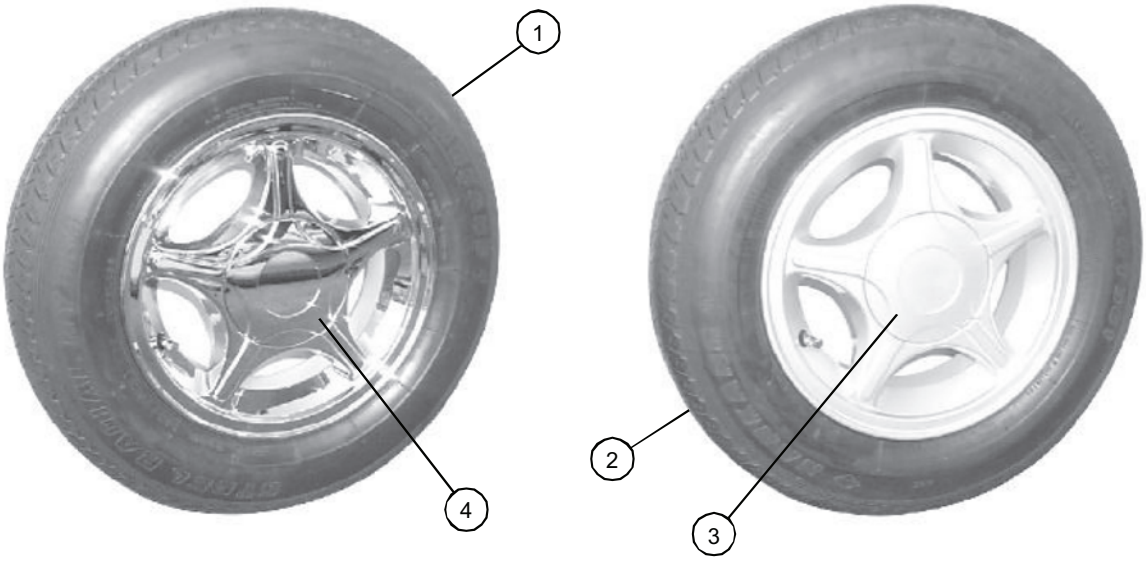
ASSY, WHEEL OPTION - 13 INCH

ITEM	PART NO.	DESCRIPTION	QTY.
1	0116-03375	ASSY, WHEEL - 13” STEEL WHEEL & TIRE, 5 BOLT	1
2	0521-00214	NUT, LUG M12 - 1.5	5
3	0316-01940	COVER, WHEEL - 13” STANDARD WHITE	1
3	0316-02731	COVER, WHEEL - 13” CHROME (NOT SHOWN)	1



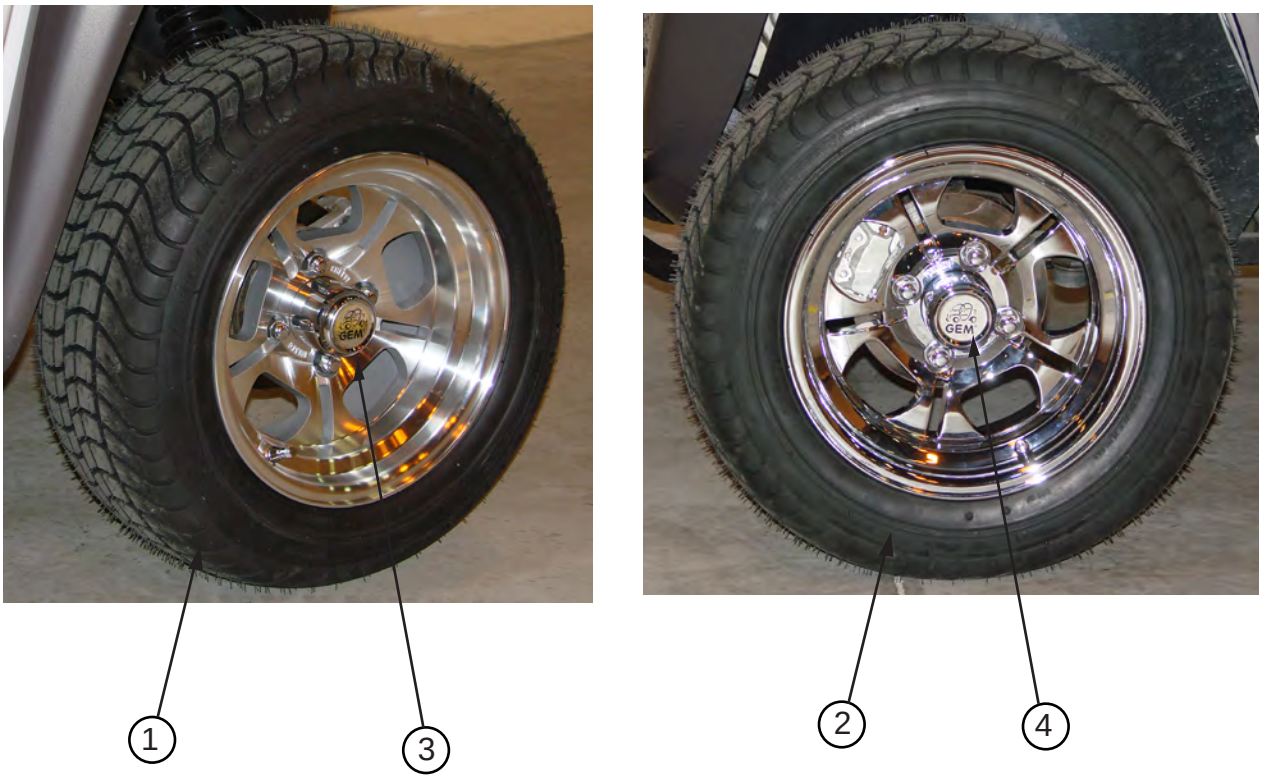
OPTION, WHEELS- CHROME & SILVER

ITEM	PART NO.	DESCRIPTION	QTY.
1	0116-02397	ASSY, WHEEL 10” - CHROME	1
2	0305-01152	COVER, WHEEL CENTER - CHROME	1
3	0316-01505	SPACER, WHEEL	1



OPTION, WHEELS- CHROME & SILVER

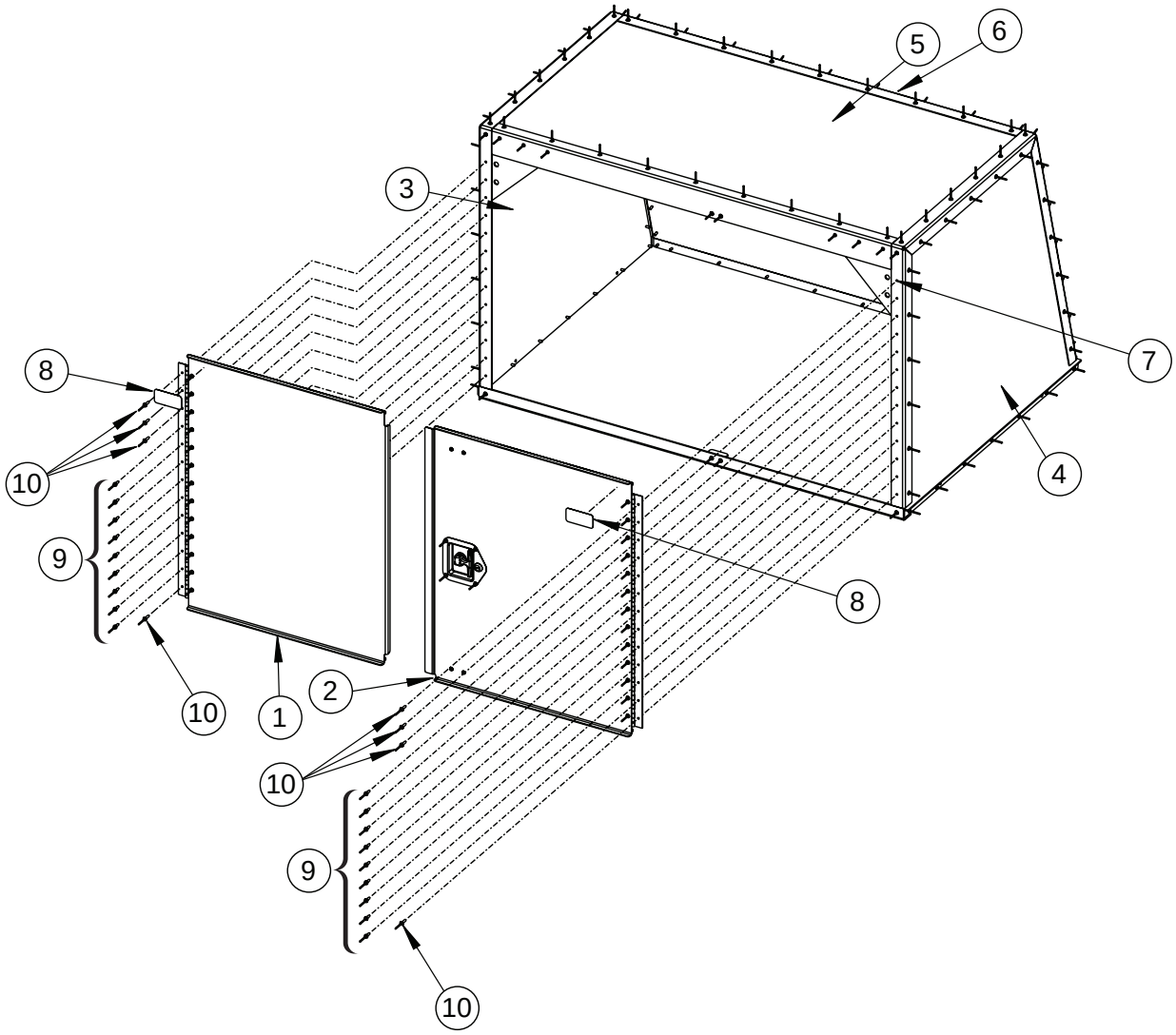
ITEM	PART NO.	DESCRIPTION	QTY.
1	0116-04564	ASSY, WHEEL 12” - CHROME	1
2	0116-04563	ASSY, WHEEL 12” - SILVER	1
3	0305-01149	COVER, WHEEL CENTER - SILVER	1
4	0305-01152	COVER, WHEEL CENTER - CHROME	1



OPTION, WHEELS- CHROME & SILVER

ITEM	PART NO.	DESCRIPTION	QTY.
1	0116-03997	ASSY, WHEEL - 12” AL (SILVER) TURF WHEEL & TIRE, 4-BOLT 12MM	1
2	0116-03998	ASSY, WHEEL - 12: CHR TURF WHEEL & TIRE, 4-BOLT 12 MM	1
3	0316-03507	CAP, WHEEL CENTER - 12”	1
4	0350-03076	DECAL - TURF WHEEL, GEM CAR LOGO 1.7”	1
-	0521-00627	NUT, LUG - 12 MM X 1.5 12” TURF CHR (NOT SHOWN)	4

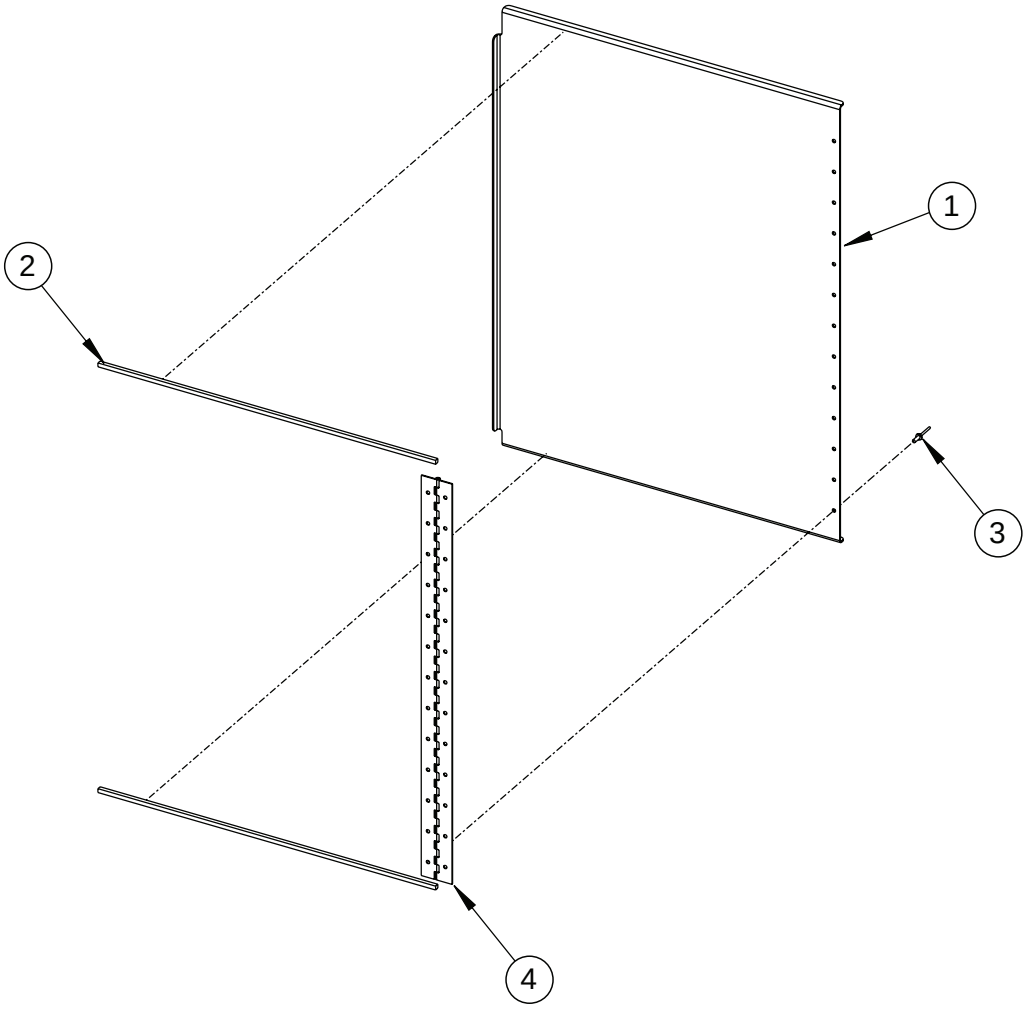
NOTE: NOT AVAILABLE FOR GEM e6® AND GEM eLXD



ASSY, ENCLOSED CARGO CARRIER - 0109-01306

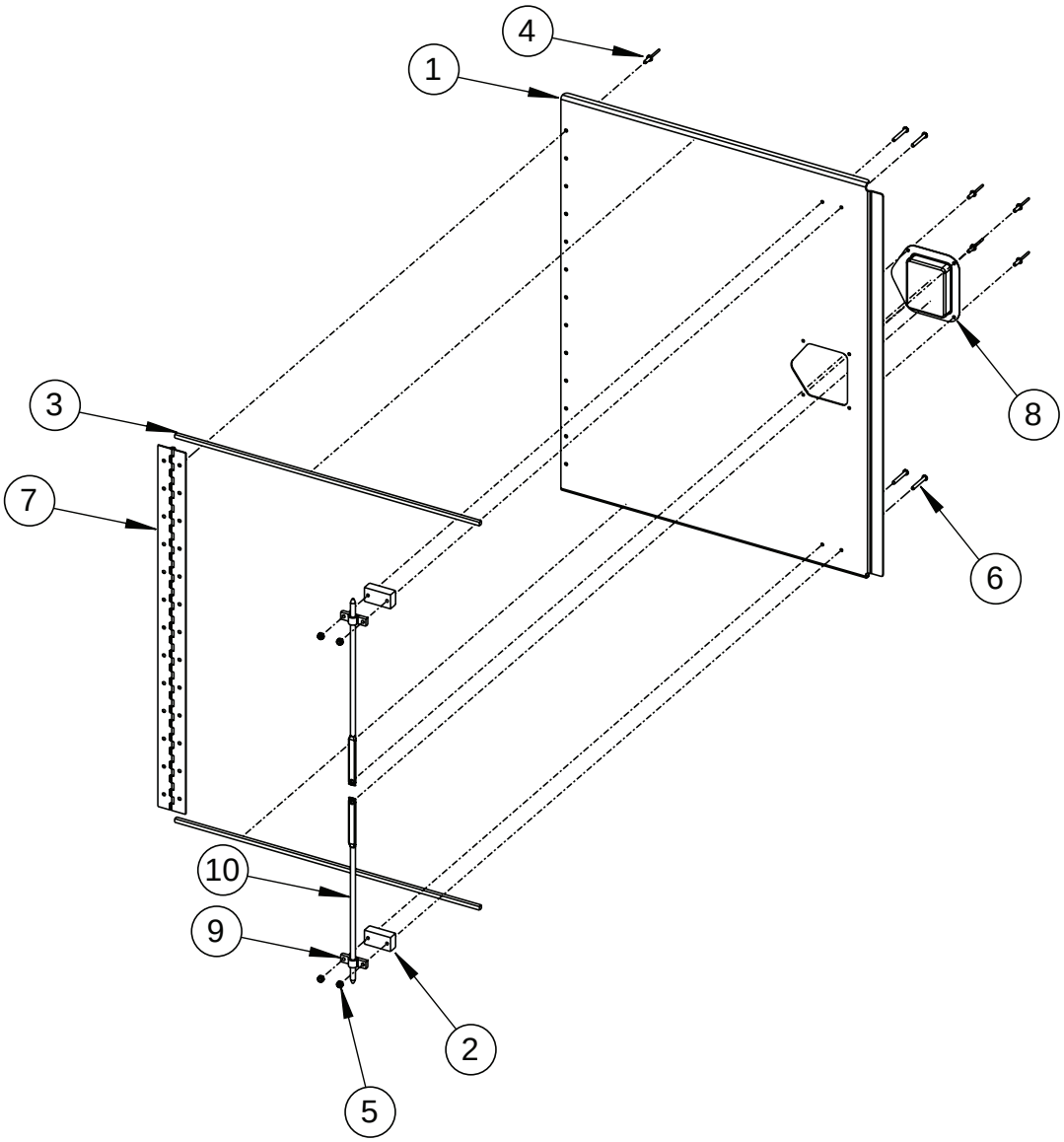
ITEM	PART NO.	DESCRIPTION	QTY.
*1	-	ASSY, DOOR - LH	1
*2	-	ASSY, DOOR - RH	1
3	0309-03276	SHEET, SIDE	1
4	0309-03276	SHEET, SIDE	1
5	0309-01662	SHEET, TOP	1
6	0309-01667	ANGLE, TOP - FRONT	1
7	0309-01675	GUSSET, REAR - UPPER	2
8	0350-00542	DECAL, REFLECTOR	2
9	0520-00429	RIVET, BLIND - 3/16 ALUM 0.25 GRIP X 0.375 FLANGE DIA	71
10	0520-00430	RIVET, BLIND - 3/16 ALUM 0.375 GRIP X 0.375 FLANGE DIA	10
11	0520-00431	RIVET, BLIND - 3/16 BDY DIA. C'SNK, 1/8:-1/4" GRIP, AL	8

** SEE THE FOLLOWING PAGE*



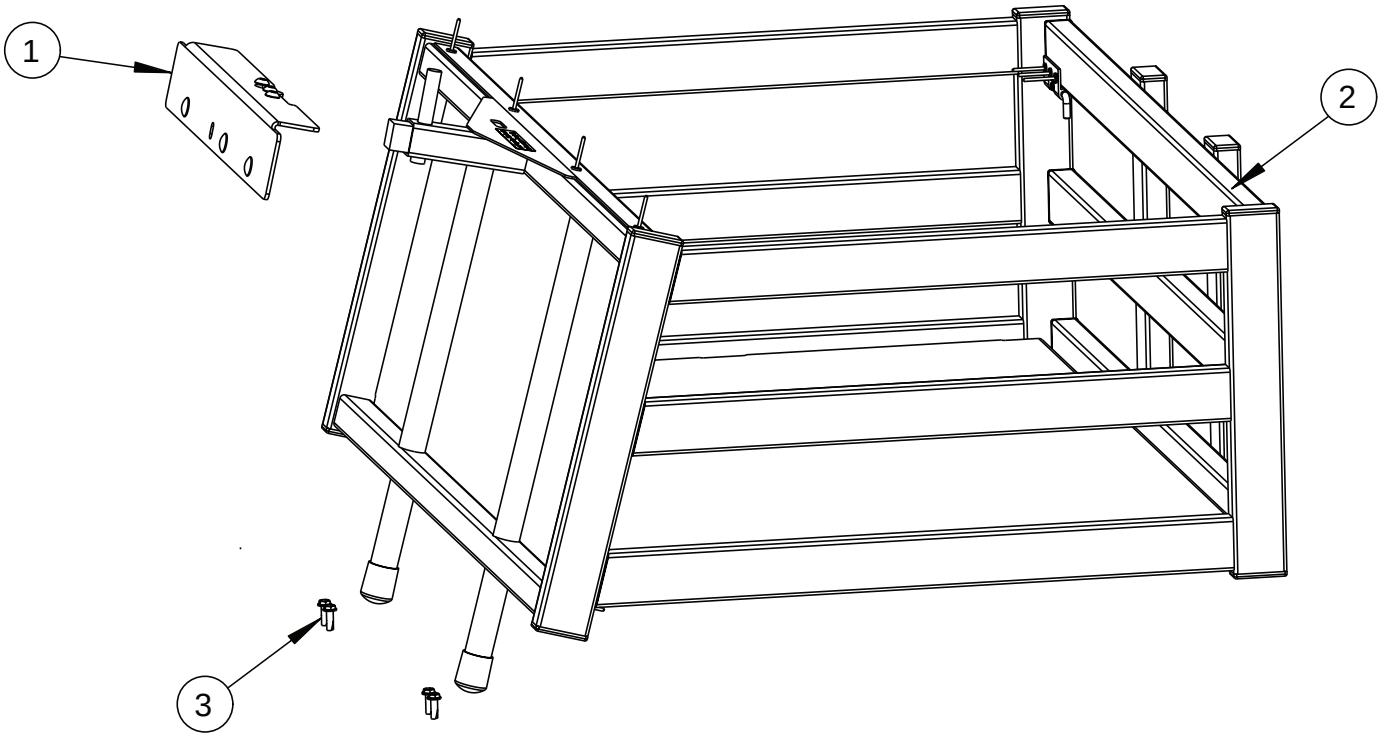
ASSY, DOOR - LEFT

ITEM	PART NO.	DESCRIPTION	QTY.
1	0309-01663	SHEET, DOOR - LH	1
2	0417-00065	FOAM, SEAL - DOOR	4
3	0520-00429	RIVET, BLINK - 3/16 ALUM 0.25 GRIP X 0.375	13
4	0610-00499	ASSY, HINGE - 26 IN	1



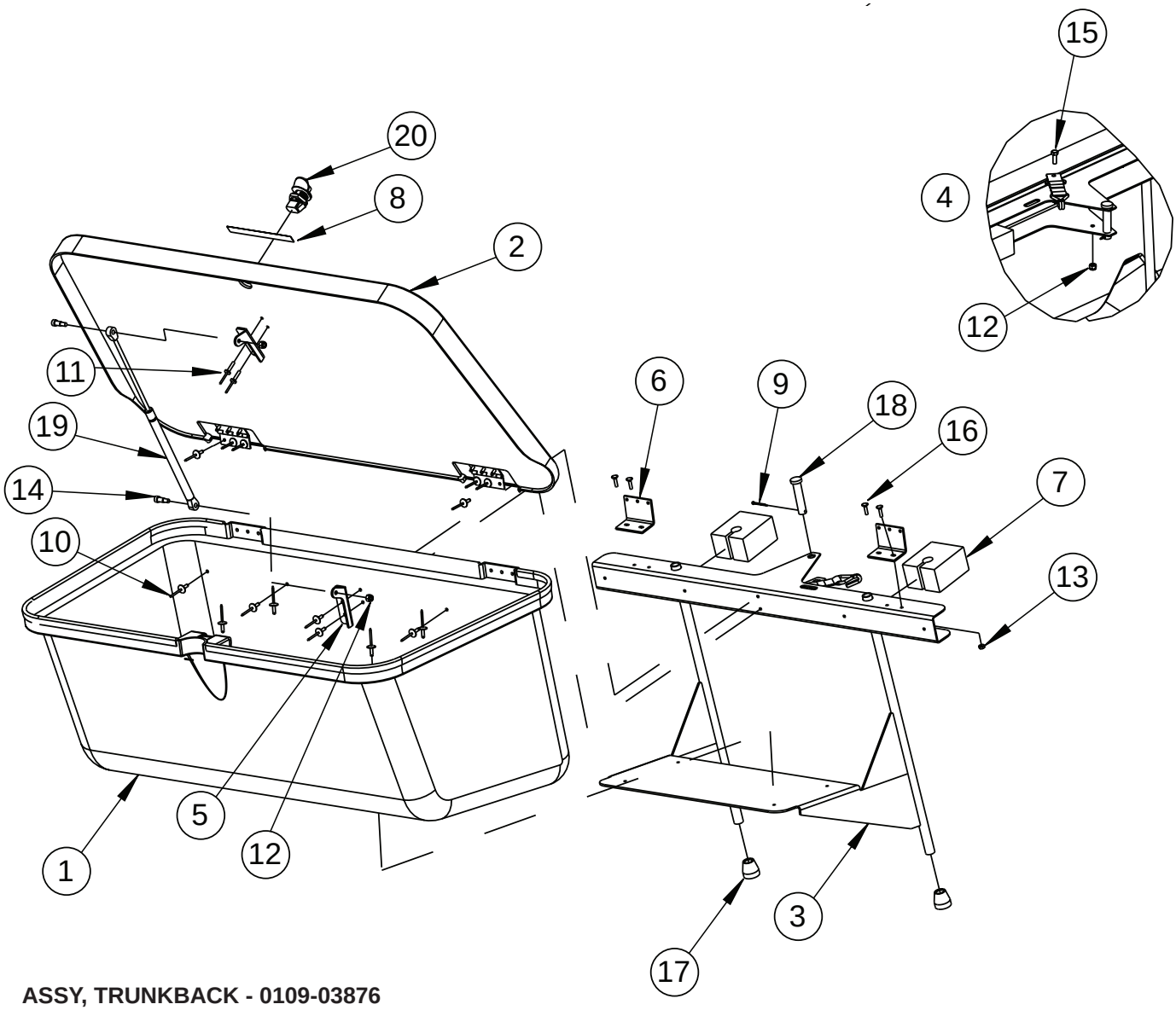
ASSY, DOOR - RIGHT

ITEM	PART NO.	DESCRIPTION	QTY.
1	0309-01664	SHEET, DOOR - RH	1
2	0309-01678	TAB, MOUNT - LATCH GUIDE	2
3	0417-00065	FOAM, VINYL - PVC VF 5600	2
4	0520-00429	RIVET, BLIND - 3/16 ALUM 0.25 GRIP X 0.375 FLANGE DIA.	17
5	0521-00188	NUT, HEX - NYLOCK 10 - 24 GR5	4
6	0523-00451	SCREW SOCKET- BUTTON HEAD CAP, 10-24 X 1.50, STAINLESS	4
7	0610-00499	ASSY, HINGE - 26 IN	1
8	0610-00503	ASSY, LATCH	1
9	0610-00504	GUIDE, LATCH ROD	1
10	0610-00505	ROD, LATCH	1



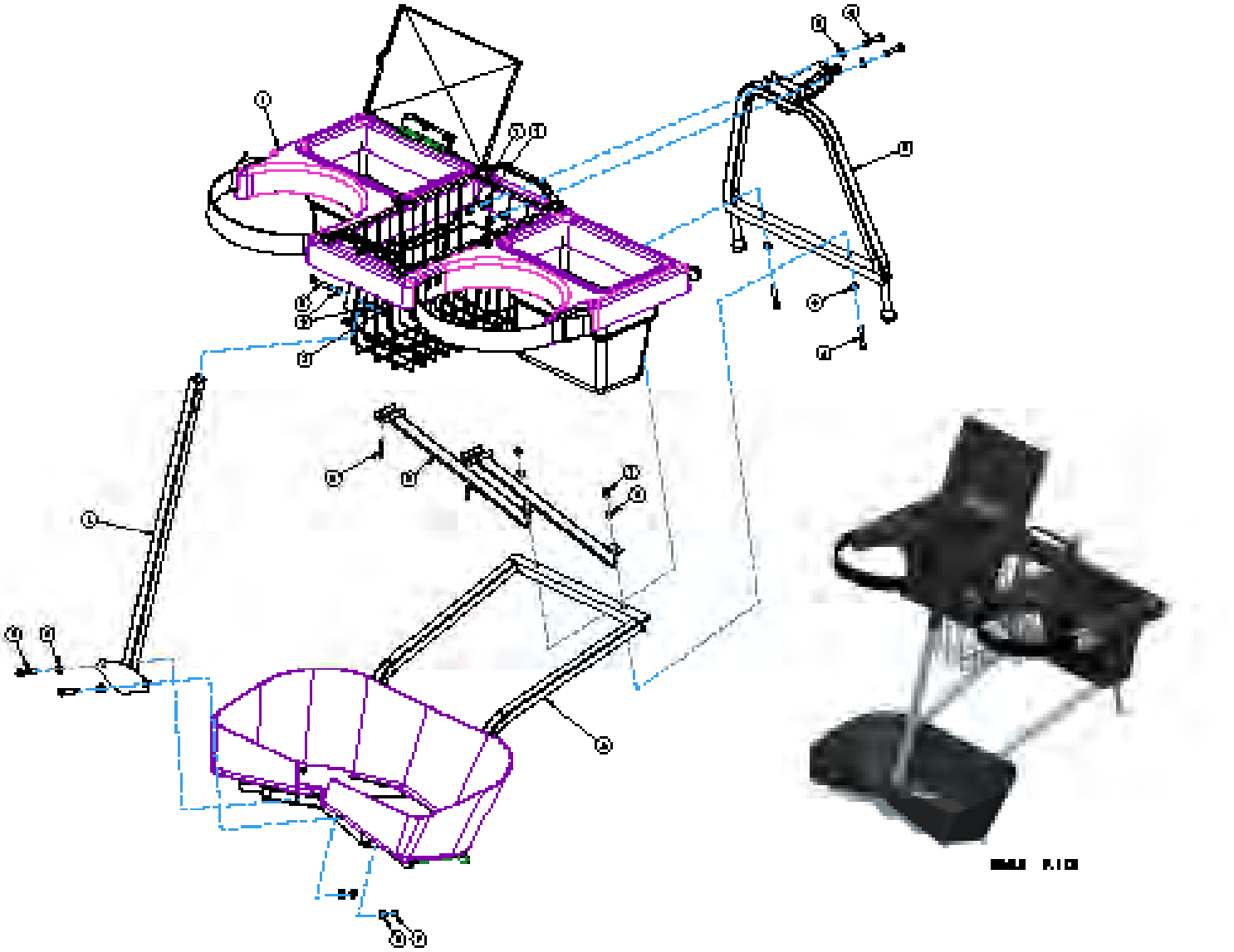
ASSY, KIT - CLIP IN STAKE BED - 0109-02223

ITEM	PART NO.	DESCRIPTION	QTY.
1	0109-01676	ASSY, SUPPORT - PACK LATCH	1
2	0109-02222	ASSY, PACK - CLIP IN STAKE BED	1
3	0523-00032	SCREW, HEX - WHSD 1/4 X 0.75 ZN WASHER HD SELF DRILLING	1



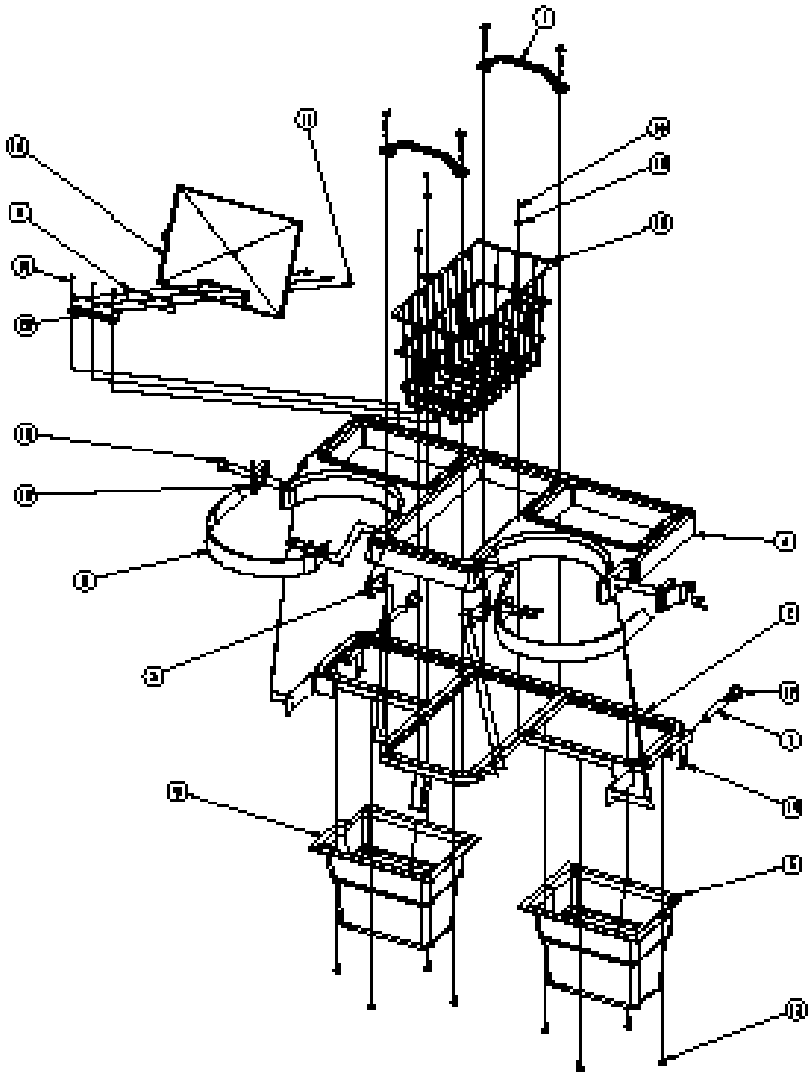
ASSY, TRUNKBACK - 0109-03876

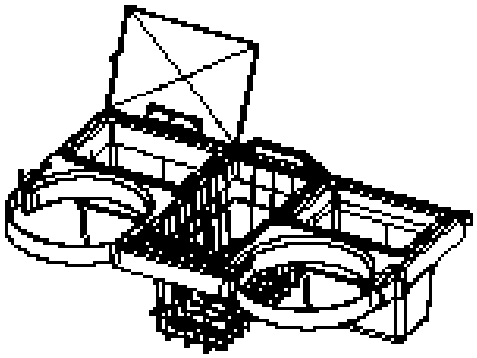
ITEM	PART NO.	DESCRIPTION	QTY.
1	0109-03859	ASSY, TRUNKBACK TUB	1
2	0109-03860	ASSY, LID - TRUNKBACK	1
3	0209-00286	WLD, MOUNT TRUNK BACK	1
4	0307-02307	STRAP, PACK - SAFETY	1
5	0309-00601	MNT, CYLINDER - PACK	2
6	0309-00656	SUPPORT, HINGE	2
7	0309-02839	SUPPORT - FOAM BLOCK - TRUNKBACK	2
8	0350-00767	DECAL, LOAD LIMIT SWIVEL PACK	1
9	0510-00007	PIN, COTTER 3/32 X 1.0 LONG	1
10	0520-00186	RIVET, POP - ALUM 3/16 GRP - 0.375 - 50 LG FLANGE	16
11	0520-00501	RIVET, BND TRI FLD - 3/16 ALUM 0.18 - 0.38 GRP X 0.44 BLACK	2
12	0521-00050	NUT, HEX - NYLOCK 1/4-20 UNC GR5	3
13	0521-00209	NUT, EXTERNAL TOOTH LOCK 18-24 UNC ZINC	4
14	0522-00185	BOLT, SHOULDER - 5/16 X 1 LG 1/4 - 20 UNC SST	2
15	0522-00369	BOLT, HEX - 1/4 - 20 UNC X 0.75 GR 5 ZN	1
16	0523-00210	SCREW, MACHINE - CARRIAGE 10-24 UNC ZINC	4
17	0609-00484	CAP, TUBE - 1 INCH ROUND	2
18	0609-00075	PIN, CLEVIS 1/2” DIA X 2.5LG - TRUNKBACK	1
19	0609-00165	STRUT, GAS - PACK	1
20	0609-00193	LATCH, SLAM - BLACK - KEYED	1



ASSY, LINKSBACK - 0109-04115

ITEM	PART NO.	DESCRIPTION	QTY.
1	-	ASSY, UPPER FRAME LINKSBACK (SEE FOLLOWING PAGES FOR PARTS BREAKDOWN)	1
2	-	ASSY, FRAME MOUNT LINKSBACK (SEE FOLLOWING PAGES FOR PARTS BREAKDOWN)	1
3	-	ASSY, LOWER FRAME LINKSBACK (SEE FOLLOWING PAGES FOR PARTS BREAKDOWN)	1
4	0209-00064	WLD, BRACE TUBE LINKSBACK	1
5	0209-00434	WLD, BRACE LINKSBACK	2
6	0520-00158	RIVET, POP- 3/16 ALUM .25 GRIP X .375 FLANGE DIA. BLACK FINISH	2
7	0521-00017	NUT, HEX - NYLOCK 5/16 - 18 UNC GR5	8
8	0522-00051	BOLT, HEX - 5/16 - 18 UNC X 2.0 GR 5	8
9	0524-00003	WASHER, FLAT - 5/16 SAE .344 ID X .688 OD X .065 THK ZN	16





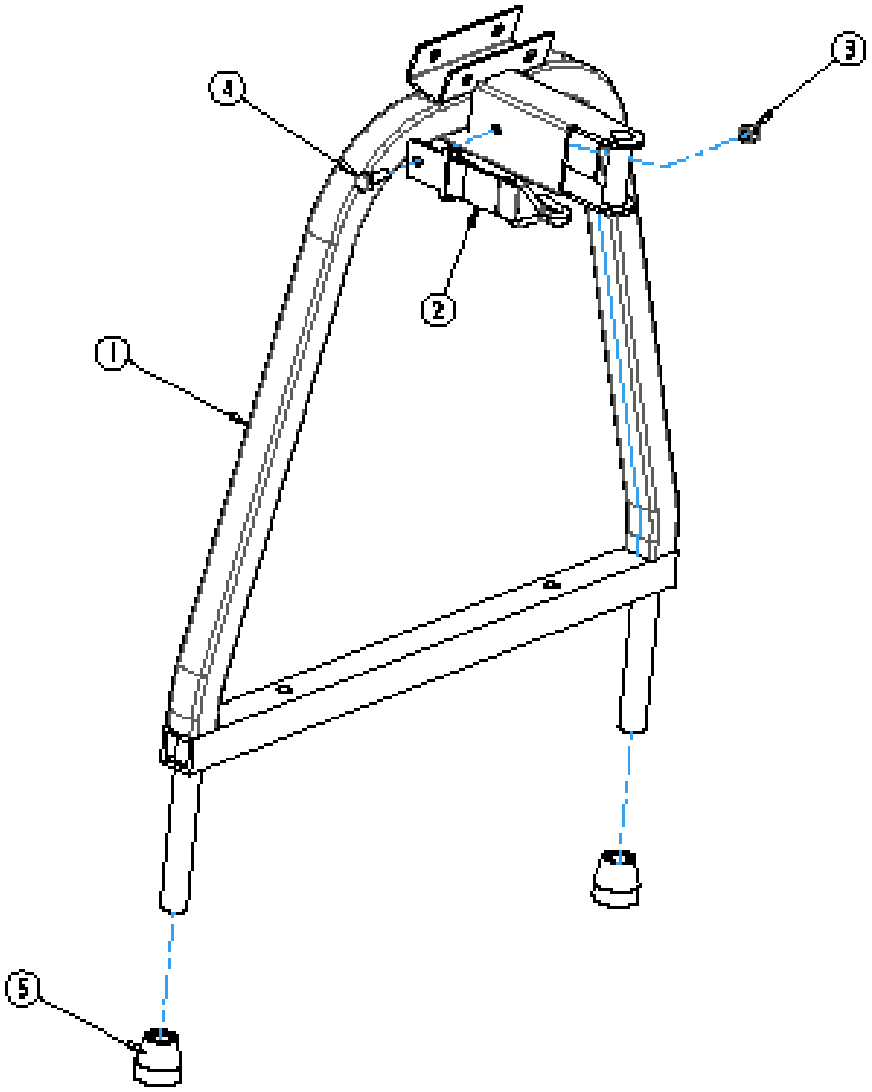
ASSY, UPPER FRAME LINKSBACK

ITEM	PART NO.	DESCRIPTION	QTY.
1	0110-02444	ASSY, GRAB HANDLE	2
2	0209-00048	WLD FRAME - UPPER	1
3	0309-00399	SUPPORT, LINKSBACK COVER	2
4	0309-00402	COVER, UPPER FRAME LINKSBACK	1
5	0309-00403	BASKET, PLASTIC RH LINKSBACK	1
6	0309-00431	MAT, HINGE BACKING	1
7	0309-00640	TUBE, STABALIZER LINKSBACK	2
8	0309-00641	STRAP, BAG HOLDER LINKSBACK	2
9	0309-00644	BASKET, PLASTIC LH LINKSBACK	1
10	0309-00774	LID LINKSBACK	1
11	0520-00158	RIVET, POP - 3/16 ALUM .25 GRIP X .375 FLANGE DIA. BLK FINISH	3
12	0523-00032	SCREW, HEX WHSD 1/4 X .75 ZN WASHER HD SELF DRILLING	8
13	0523-00074	SCREW, T/S TYPE A OVAL PHIL #12 X 1 LG 18-8 SST	4
14	0523-00176	SCREW, HEX - WHSD #6 X 3/4 ZINC PLATED WSHR HD SELF DRILLING	4
15	0523-00190	SCREW, PHIL PAN PAN HEAD-#8 X 1 SLF THRD BLACK ZINC	10
16	0524-00189	WASHER, FLAT .187 ID X .625 OD X .062 THK STL ZN BLK	7
17	0609-00054	BOOT, RUBBER - PAK LEG	2
18	0609-00166	BASKET, WIRE LINKSBACK	1
19	0609-00167	BUCKLE, BAG RETAINER LINKSBACK	2
20	0609-00168	HINGE, LID - LINKSBACK	1



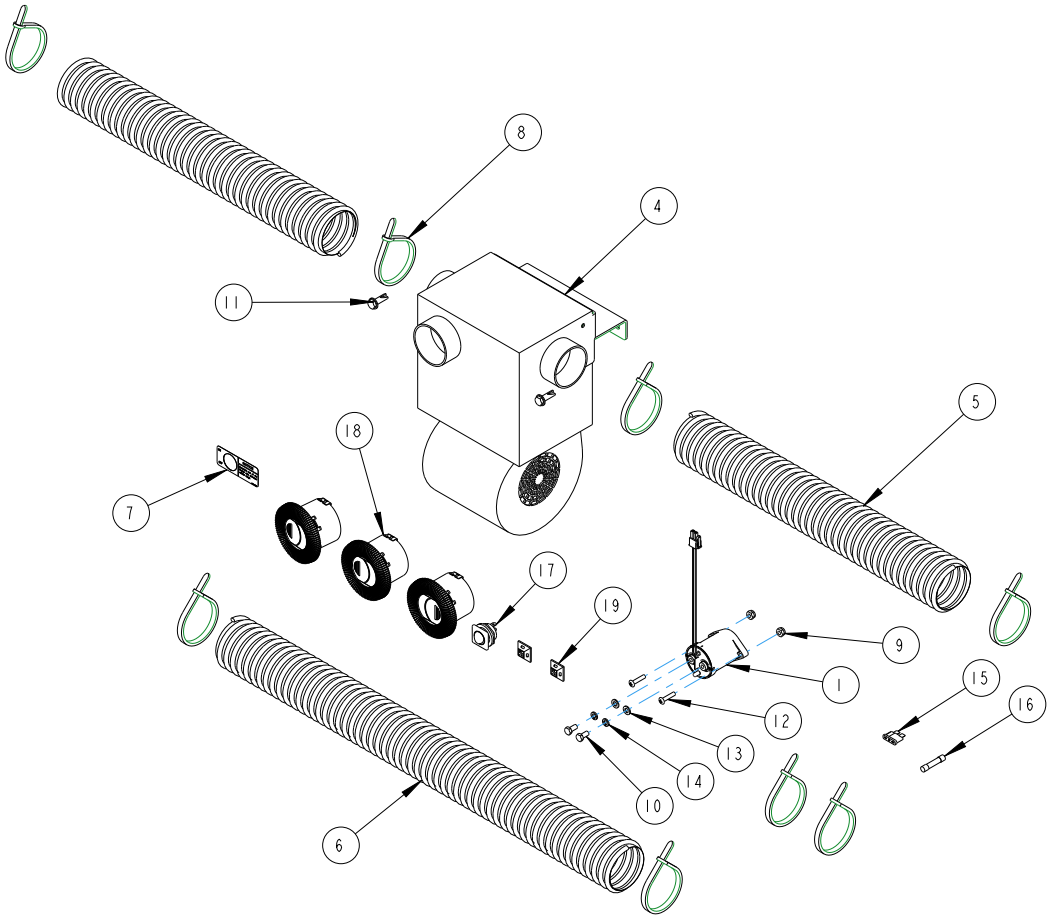
ASSY, LOWER FRAME - LINKSBACK

ITEM	PART NO.	DESCRIPTION	QTY.
1	0209-00436	WLD, FRAME - LOWER LINKSBACK	1
2	0309-00404	BASE, BAG - LINKSBACK	1
3	0309-00642	PAD, BAG HOLDER - LH	1
4	0309-00643	PAD, BAG HOLDER - RH	1
5	0523-00190	SCREW, PHIL PAN HEAD- #8 X 1 SLF THRD BLACK	4
6	0524-00189	WASHER, FLAT 0.187 ID X 0.625 OD X 0.062 THK STL ZN BLK	4



ASSY, FRAME MOUNT - LINKSBACK

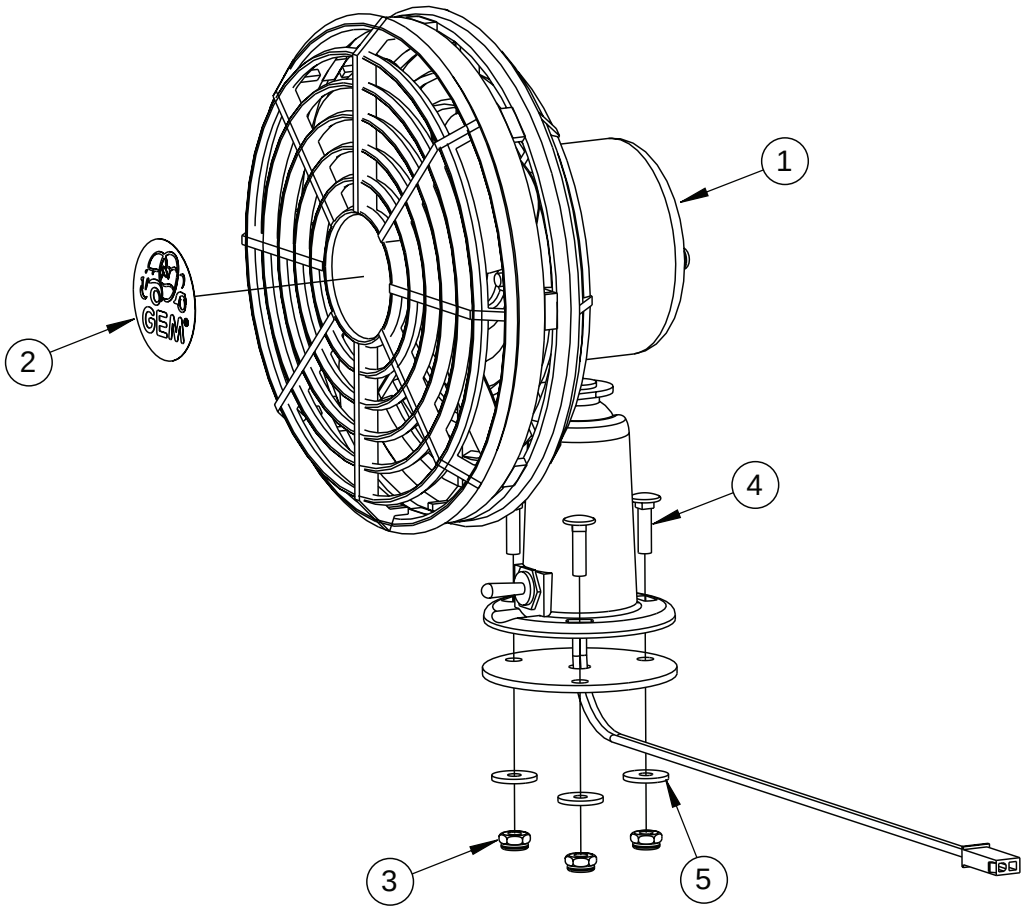
ITEM	PART NO.	DESCRIPTION	QTY.
1	0209-00435	WLD, FRAME MOUNT - LINKSPAK	1
2	0307-02307	STRAP, PACK - SAFETY	1
3	0521-00050	NUT, HEX - NYLOCK 1/4-20 UNC GR5	1
4	0522-00369	BOLT HEX - 1/4 - 20 UNC X 0.75 GR5 ZN	1
5	0609-00054	BOOT, RUBBER - PAK LEG	2



ASSY, HEATER/DEFOGGER - 0106-03837

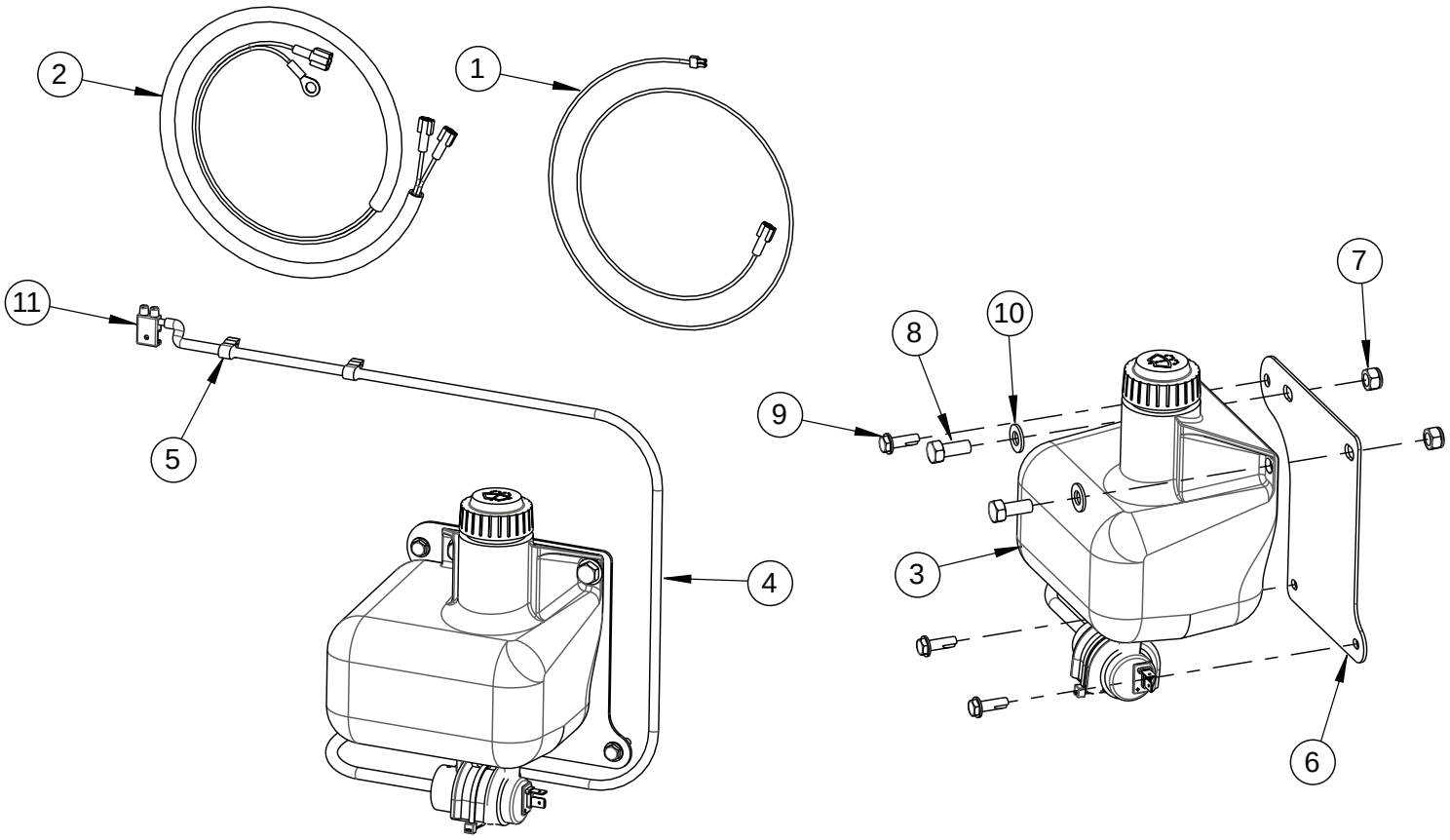
ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-03641	ASSY, CONTACTOR - SEALED, 100 A	1
*	0106-03659	ASSY, WIRE HARNESS - HEATER SWITCH	1
*	0106-03660	ASSY, WIRE HARNESS - HEATER	1
4	0106-03809	ASSY, HEATER - PTC ELEMENT W/BLOWER, 3 PORT	1
5	0310-00848	HOSE, 2” HEATER DUCT, 16” LENGTH	2
6	0310-01932	HOSE, 2” HEATER DUCT, 24” LENGTH	1
7	0350-01839	DECAL, HEATER SWITCH	1
8	0510-00137	TIE, CABLE W/#10 MOUNT HOLE 9” BLACK	8
9	0521-00283	NUT, HEX - NYLOCK 8-32 ZP PL	2
10	0522-00641	BLT, M5 X 0.8 X 10, HEX, FT, C8.8, CZ HHCS ZN	2
11	0523-00032	SCREW, HEX - WHSD 1/4 X .75 ZN WASHER HD SELF DRILLING	2
12	0523-00282	SCREW, MACH PAN HEAD PHIL 8-32 X 3/4 ZN	2
13	0524-00271	WASHER, FLAT - M5	2
14	0524-00533	WASHER, LOCK - M5 ZINC PLATED	2
15	0606-00293	FUSE, ATC-10	1
16	0606-00515	FUSE, CERAMIC TUBE 30A SLOW BLOW	1
17	0606-00537	SWITCH, HEATER - THREADED ROUND ROCKER	1
18	0607-00412	LOUVER, 2” MIRAGE W/HOSE ADAPTER	3
19	0610-00099	3/4 SQUARECRADLEMOUNTNYL	2

* NOT SHOWN



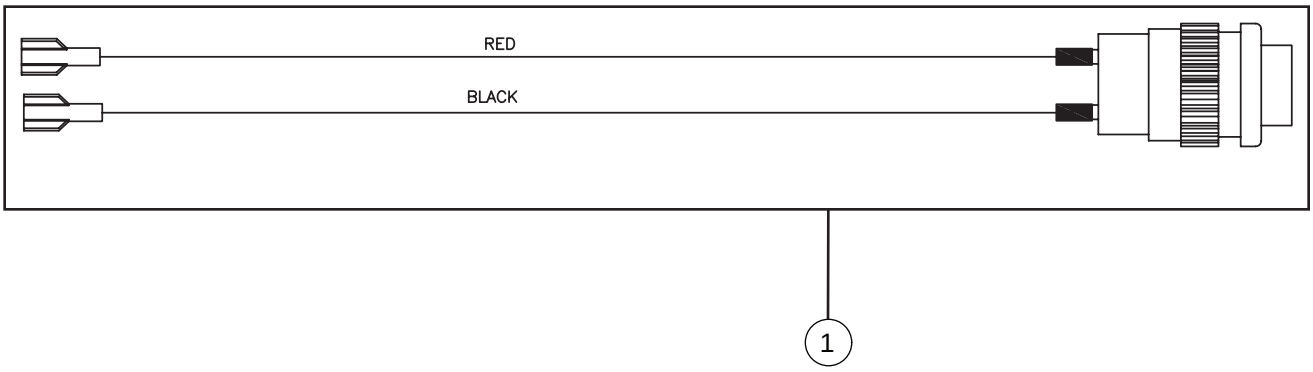
ASSY, DASH FAN - BLACK, FAN & HARDWARE ONLY

ITEM	PART NO.	DESCRIPTION	QTY.
1	0606-00783	ASSY, FAN DASH - BLACK	1
2	0350-02832	DECAL, DASH FAN	1
3	0521-00188	NUT, HEX - NYLOCK 10 - 24 GR5	3
4	0523-00210	SCREW, MACHINE - CARRIAGE 10-24 UNC ZINC	3
5	0524-00189	WASHER, FLAT 0.187 ID X 0.625 OD X 0.062 THK STL ZN BLK	3
6	0106-02150	ASSY, WIRE HARNESS - DASH FAN (NOT SHOWN)	1
7	0107-02147	ASSY, DASH FAN - WITH WIRE HARNESS	1
8	0107-02352	ASSY, DASH FAN - BOTH DRIVER & PASSENGER	1



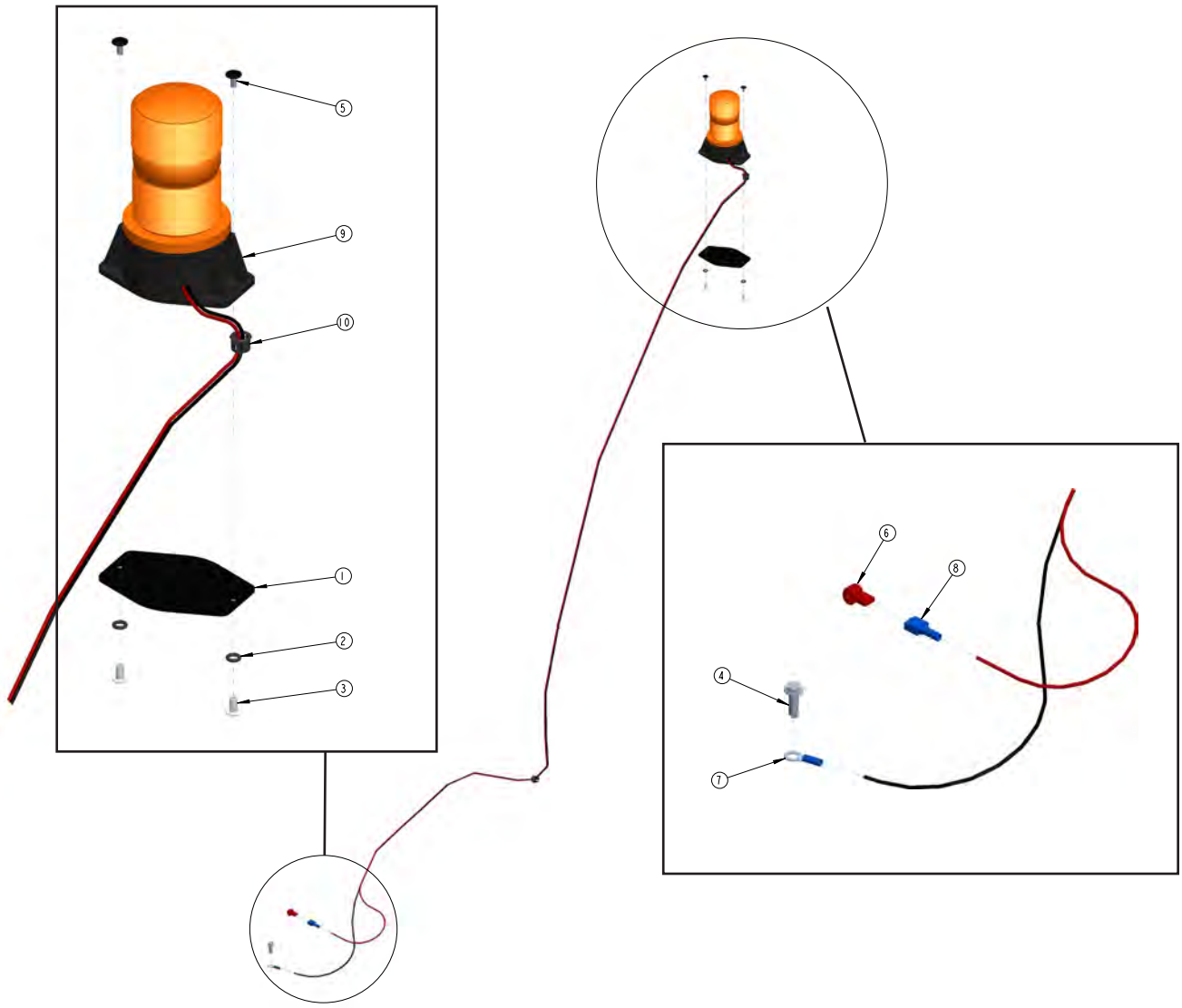
ASSY, WINDSHIELD WASHER KIT- 0107-03598
(STANDARD COMPONENT FOR EUROPEAN HOMOLOGATED VEHICLE)

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-02703	ASSY, WIRE - WASHER POWER	1
2	0106-02704	ASSY, WIRE HARNESS - WASHER POWER	1
3	0107-03599	ASSY, WASHER FLUID RESERVOIR	1
4	0310-01122	TUBING, RUBBER-WASHER PUMP TO NOZZLE, 54”	1
5	0310-01123	CLIP, WIPER ARM RUBBER TUBING	2
6	0351-02651	BRKT, WASHER FLUID RESERVOIR	1
7	0521-00017	NUT, HEX - NYLOCK 5/16 - 18 UNC GR5	2
8	0522-00144	BOLT, HEX - 5/16 - 18 UNC X 0.75 GR5	2
9	0523-00032	SCREW, HEX - WHSD 1/4 X 0.75 ZN WASHER HD SELF-DRILLING	3
10	0524-00003	WASHER, FLAT - 5/16 SAE 0.344 ID X 0.688 OD X 0.065 THK ZN	2
11	0607-00372	NOZZLE, WINDSHIELD WASHER	1



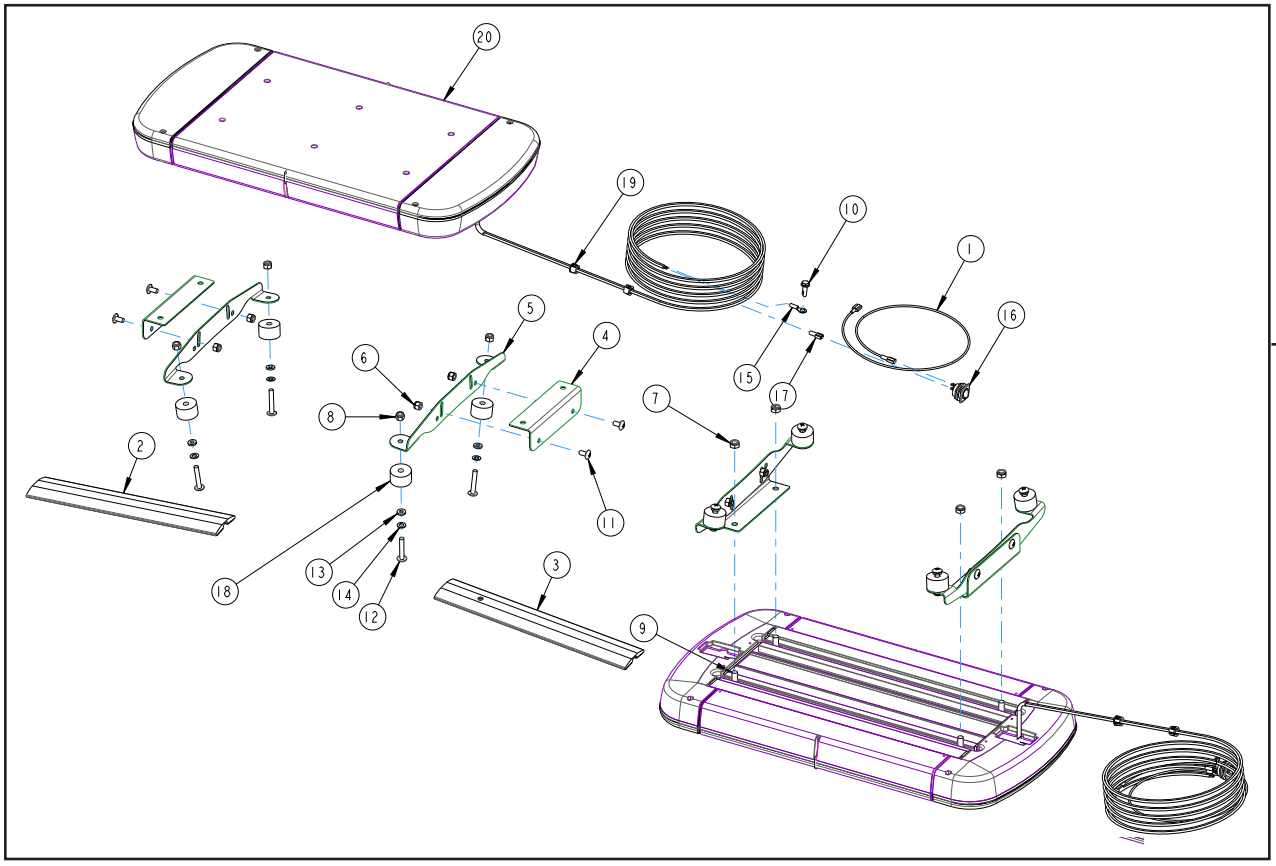
ASSY, HAZARD SWITCH
(STANDARD COMPONENT FOR EUROPEAN HOMOLOGATED VEHICLE)

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-01252	ASSY, HAZARD SWITCH	1



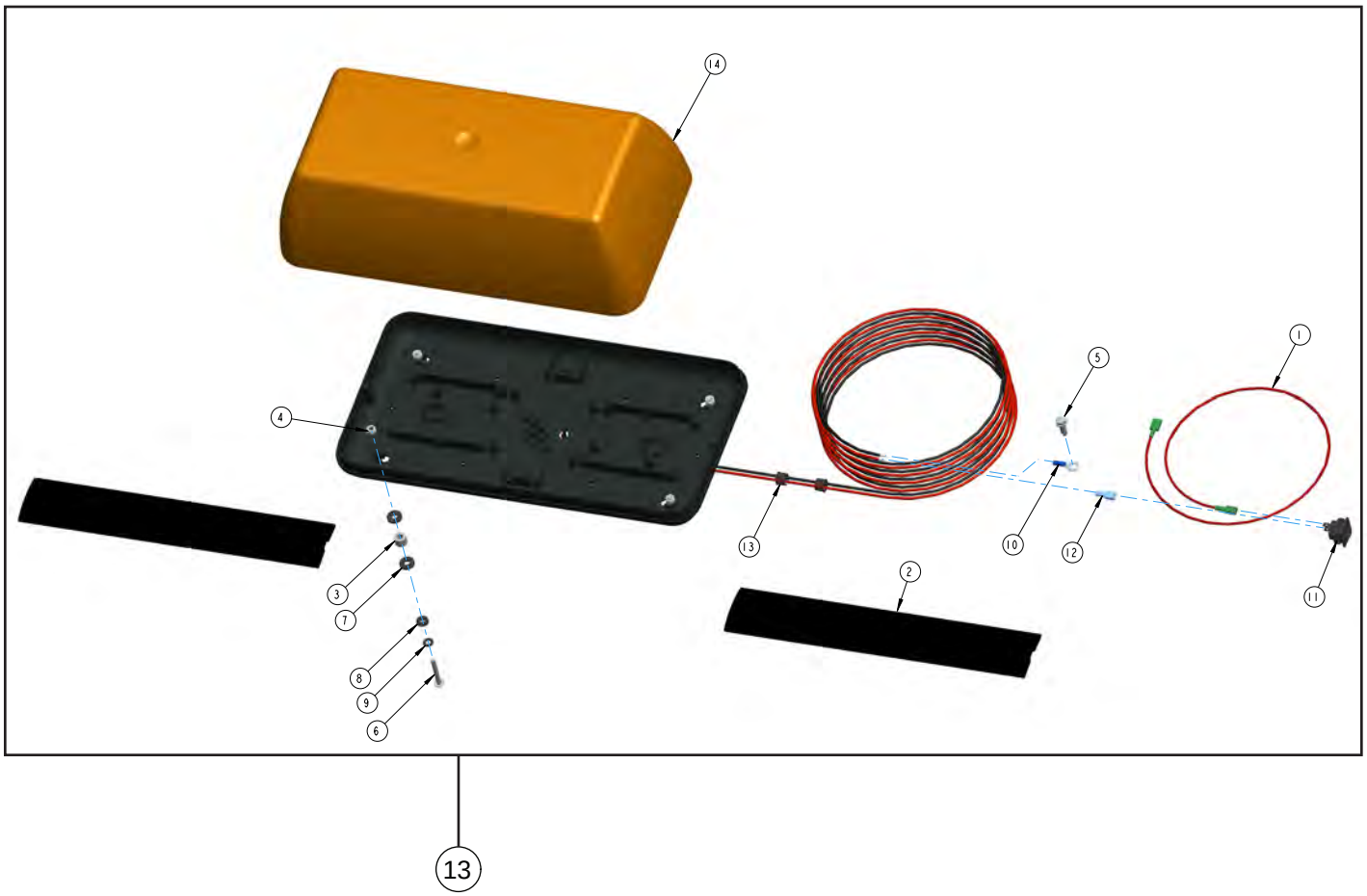
ASSY, BEACON -YELLOW WARNING - SERVICE - 0106-00714

ITEM	PART NO.	DESCRIPTION	QTY.
1	0310-03141	GASKET, BEACON LAMP	1
2	0510-00342	O-RING, 3/32 C/S X 7/32 ID X 13/32 OD	2
3	0521-00240	NUT, BINDING POST # 8-32 WHITE	2
4	0523-00032	SCREW, HEX - WHSD 1/4 X .75 ZN WASHER HD SELF DRILLING	1
5	0523-00241	SCREW, BINDING POST #8-32 X .375 BLACK	2
6	0606-00176	CONNECTOR, T - WIRE	1
7	0606-00406	TERMINAL, RING 14-16 GAGE - 1/4”	1
8	0606-00904	TERMINAL, SPADE - MALE INSULATED 1/4 16-14 GA WIRE	1
9	0607-00902	LAMP, WARNING BEACON	1
10	0619-00359	BUSHING, OPEN/CLOSE -.50 INCH HOLE	2
11	0417-00067	MOLDING, BLACK - 1.34 X .25 FT (NOT SHOWN)	6 FT



ASSY, LIGHTBAR - LED

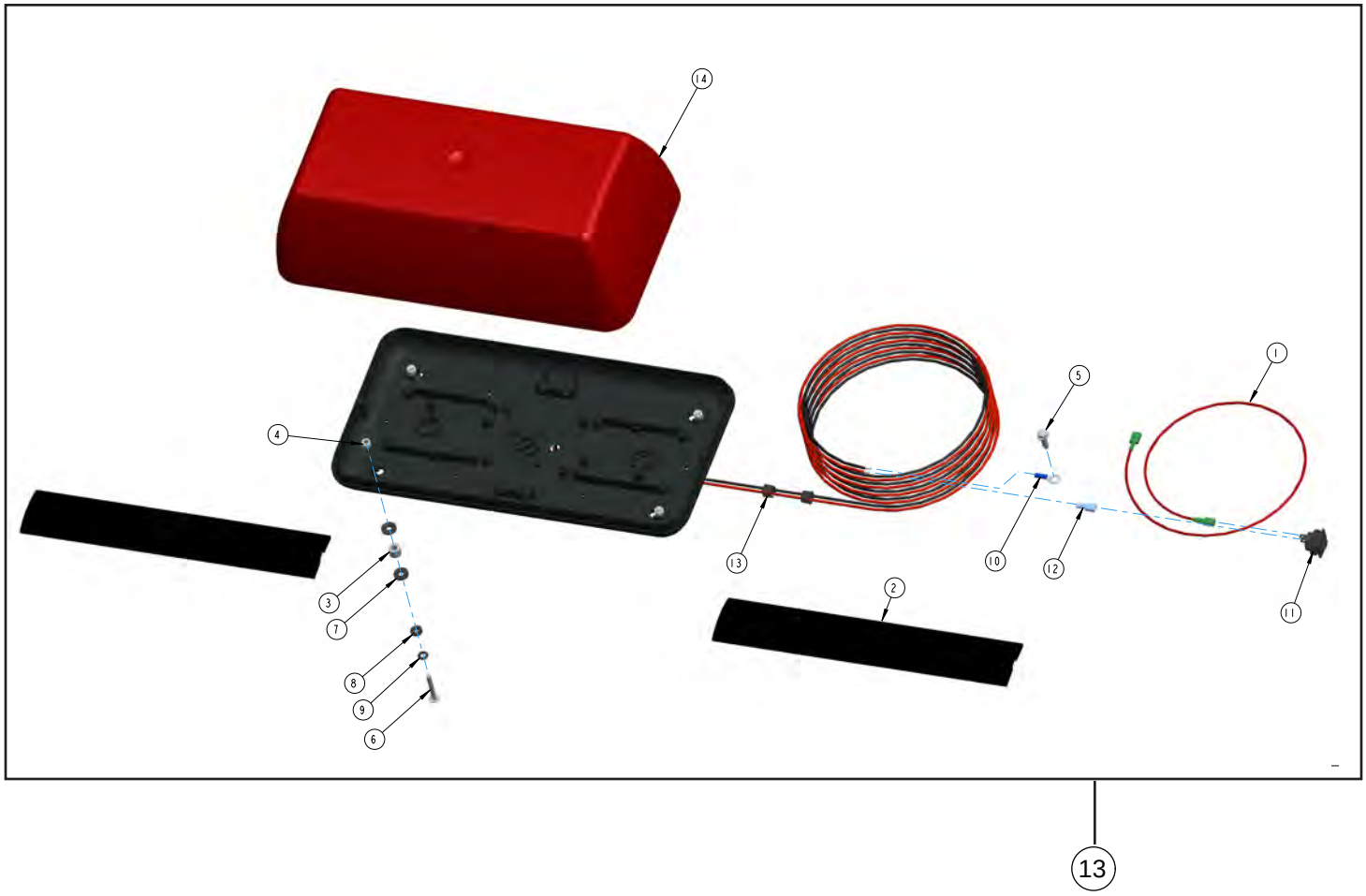
ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-01074	ASSY, WIRE HARNESS 2005 HEATER SWITCH	1
2	0317-01326	MOLDING, ROOF PANEL - LIGHTBAR	1
3	0317-03260	MOLDING, ROOF PANEL - LIGHTBAR	1
4	0351-03160	BRAKET, LIGHTBAR - UPPER MOUNT	2
5	0351-03161	BRAKET, LIGHTBAR - LOWER MOUNT	2
6	0521-00645	NUT, .25--20, HEX, NK, SS	4
7	0521-00112	NUT, HEX - NYLOCK M8 X 1.25	4
8	0521-00645	NUT, 25-20, HEX, NK, SS	4
9	0522-00146	BOLT, HEX - M8 X 1.25 X I6 LG HHCS - GR 8.8 ZN	4
10	0523-00032	SCREW, HEX - WHSD 1/4 X .75 ZN WASHER HD SELF DRILING	1
11	0523-00669	SCREW, .25-20 X .50, TRS, PH, SS	4
12	0523-00644	SCR, .25-20 X 1.50, TRS, PH, SS	4
13	0524-00636	WSH, .230, .500, .093, FLT, EPDM	4
14	0524-00653	WSH, .265, .500, .032, FLT, SS	4
15	0606-00406	TERMINAL, RING 14-16 GAGE - 1/4”	1
16	0606-00537	SWITCH, HEATER - THREADED ROUND ROCKER	1
17	0606-00926	TERMINAL, SPADE - 3/16” FEMALE INSULATED, 16-14 AWG	1
18	0610-00916	SPACER, RUBBER - .32 ID X 1.25 OD X .75	4
19	0619-00359	BUSHING, OPEN/CLOSE - .50 INCH HOLE	2
20	0652-00912	LIGHTBAR, LED - AMBER	1
	0652-00913	LIGHTBAR, LED - BLUE	1
	0652-00914	LIGHTBAR, LED - RED	1
	0652-00915	LIGHTBAR, LED - RED/BLUE	1
21	0152-03645	ASSY, LIGHTBAR - LED, AMBER	1
	0152-03646	ASSY LIGHTBAR - LED, BLUE	1
	0152-03647	ASSY LIGHTBAR - LED, RED	1
	0152-03648	ASSY LIGHTBAR - LED, RED/BLUE	1



13

ASSY, LIGHTBAR - AERO DUAL HALOGEN - AMBER

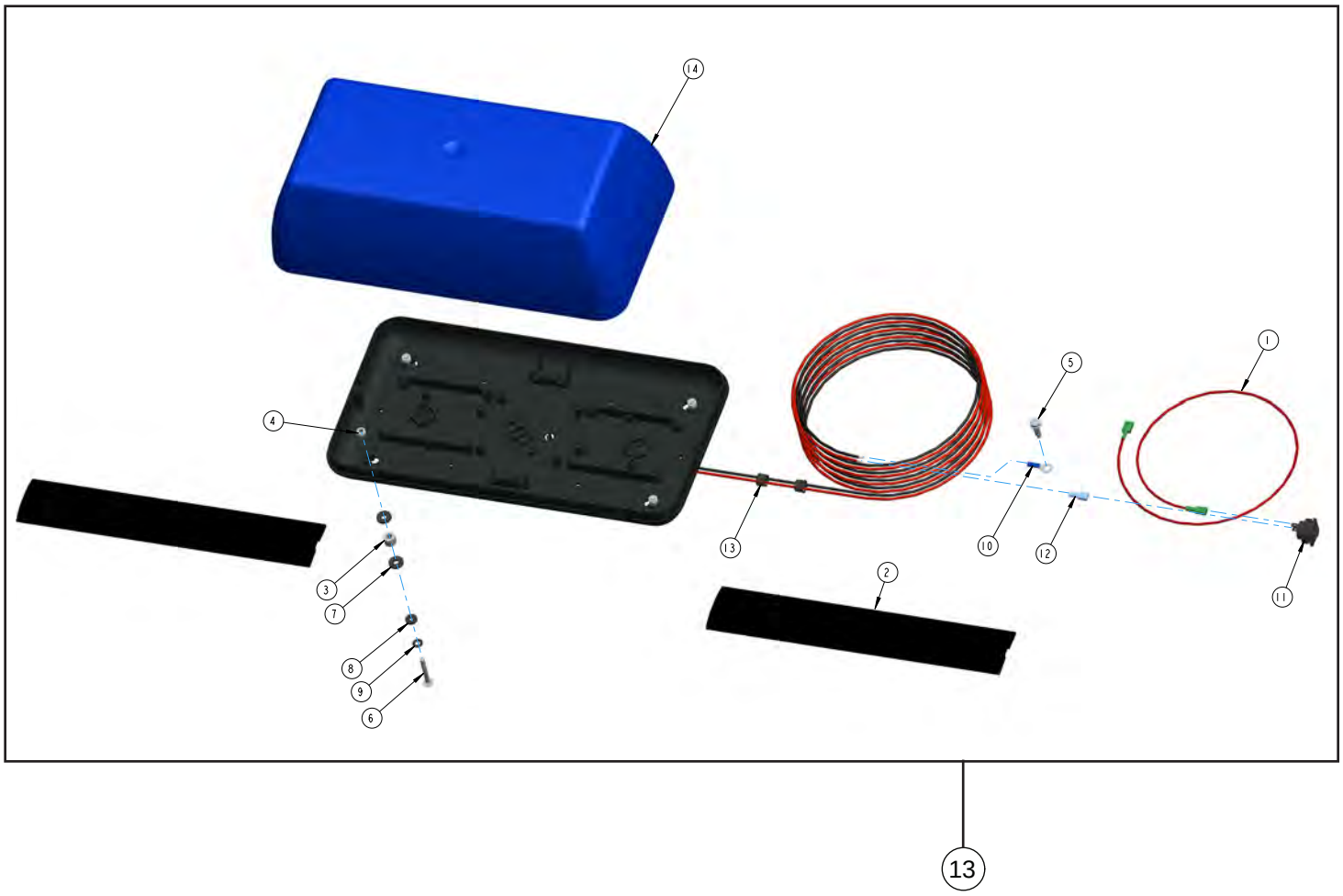
ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-01074	ASSY, WIRE HARNESS 2005 HEATER SWITCH	1
2	0317-01326	MOLDING, ROOF PANEL - LIGHTBAR	2
3	0519-00553	SPACER, BLACK -.50 OD X 25 ID X .375	4
4	0521-00188	NUT, HEX - NYLOCK 10 - 24 GR5	4
5	0523-00032	SCREW, HEX - WHSD 1/4 X .75 ZN WASHER HD SELF DRILLING	1
6	0523-00555	SCREW, MACH- TRUSS HEAD PHIL 10-24 X 1.50 SST 18-8	4
7	0524-00552	WASHER, RUBBER .625 X .23 X .093 NEOP	8
8	0524-00637	WSH, .170, .500, .093, FLT, EPDM	4
9	0524-00656	WSH, .203, .438, .032, FLT, SS	4
10	0606-00406	TERMINAL, RING 14-16 GAGE - 1/4”	1
11	0606-00537	SWITCH, HEATER - THREADED ROUND ROCKER	1
12	0606-00926	TERMINAL, SPADE - 3/16” FEMALE INSULATED, 16-14 AWG	1
13	0619-00359	BUSHING, OPEN/CLOSE - .50 INCH HOLE	2
14	0652-00909	LIGHTBAR, DUAL HALOGEN - AMBER	1



13

ASSY, LIGHTBAR - AERO DUAL HALOGEN - RED

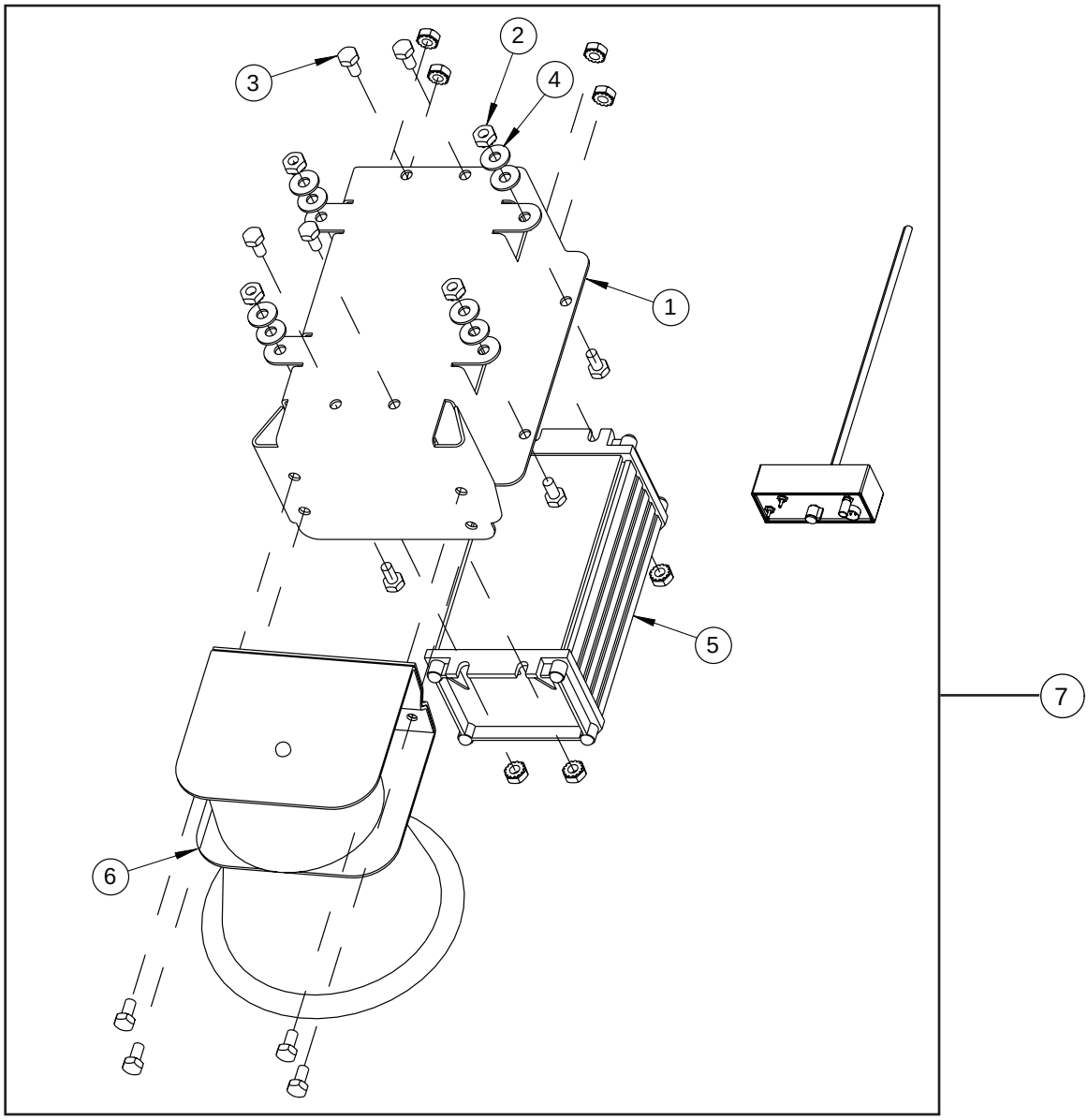
ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-01074	ASSY, WIRE HARNESS 2005	1
2	0317-01326	MOLDING, ROOF PANEL -LIGHTBAR	2
3	0519-00553	SPACER, BLACK - .50 OD X 25 ID X .375	4
4	0521-00188	NUT, HEX - NYLOCK 10 - 24 GR5	4
5	0523-00032	SCREW, HEX-WHSD 1/4 X .75 ZN WASHER HD SELF DRILING	1
6	0523-00555	SCREW, MACH-TRUSS HEAD PHIL 10-24 X 1.50 SST 18-8	4
7	0524-00552	WASHER, RUBBER .625 X .23 X .093 NEOP	8
8	0524-00637	WSH, .170, .500, .093, FLT, EPDM	4
9	0524-00656	WSH, .203, .438, .032, FLT, SS	4
10	0606-00406	TERMINAL, RING 14-16 GAGE-1/4”	1
11	0606-00537	SWITCH, HEATER - THREADED ROUND ROCKER	1
12	0606-00926	TERMINAL, SPADE - 3/16” FEMALE INSULATED, 16-14 AWG	1
13	0619-00359	BUSHING, OPEN/CLOSE -.50 INCH HOLE	2
14	0652-00911	LIGHTBAR, DUAL HALOGEN - RED	1



13

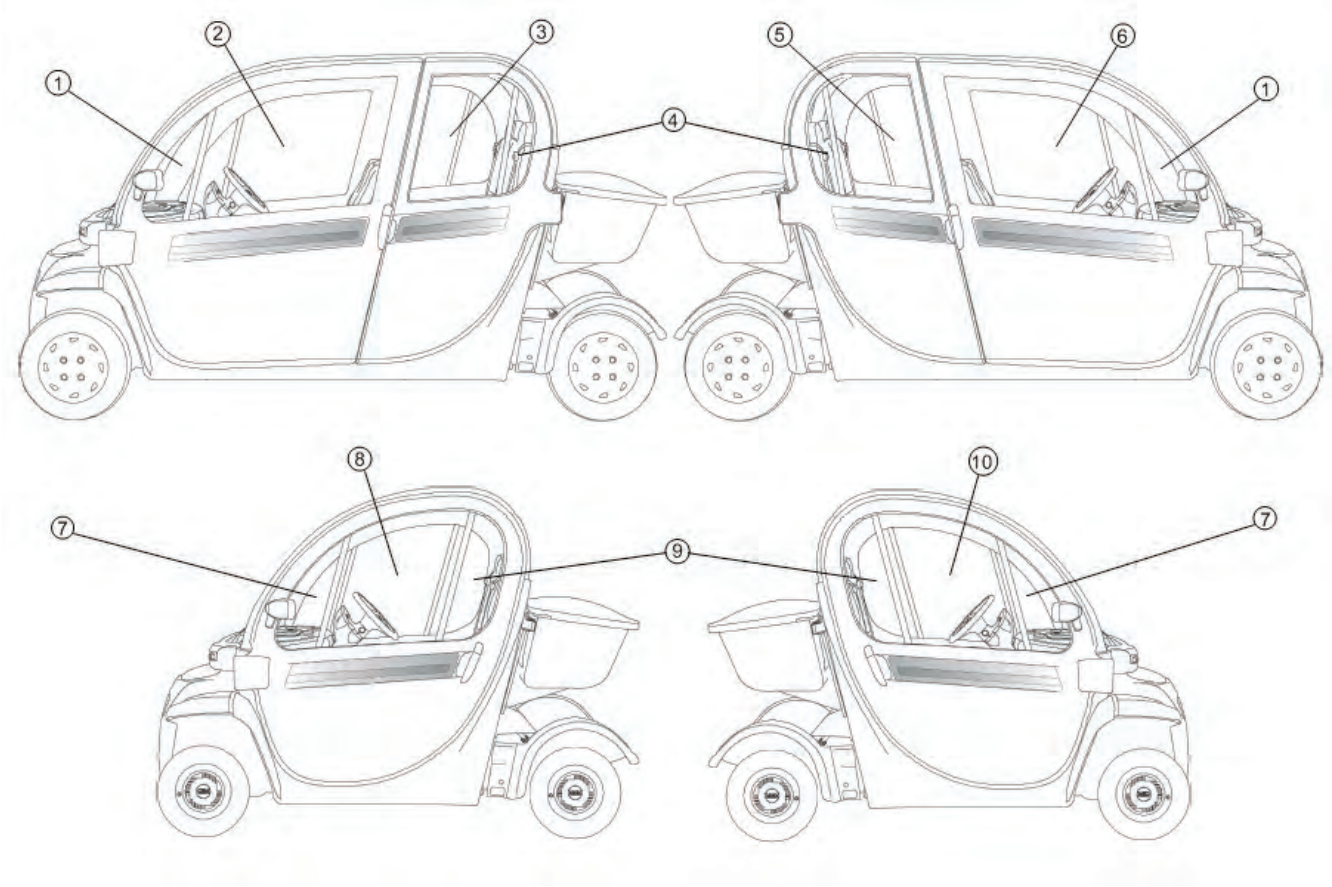
ASSY, LIGHTBAR - AERO DUAL HALOGEN - BLUE

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-01074	ASSY, WIRE HARNESS 2005 HEATER SWITCH	1
2	0317-01326	MOLDING, ROOF PANEL - LIGHTBAR	2
3	0519-00553	SPACER, BLACK - .50 OD X 25 ID X .375	4
4	0521-00188	NUT, HEX - NYLOCK 10 - 24 GR 5	4
5	0523-00032	SCREW, HEX -WHSD 1/4 X .75 ZN WASHER HD SELF DRILLING	1
6	0523-00555	SCREW, MACH -TRUSS HEAD PHIL 10-24 X 1.50 SST 18-8	4
7	0524-00552	WASHER, RUUBER .625 X .23 X .093 NEOP	8
8	0524-00637	WSH, .170, .500, .093, FLT, EPDM	4
9	0524-00656	WSH, .203, .438, .032, FLT, SS	4
10	0606-00406	TERMINAL, RING 14-16 GAGE - 1/4”	1
11	0606-00537	SWITCH, HEATER - THREADED ROUND ROCKER	1
12	0606-00926	TERMINAL, SPADE - 3/16” FEMALE INSULATED, 16-14 AWG	1
13	0619-00359	BUSHING, OPEN/CLOSE -.50 INCH HOLE	2
14	0652-00910	LIGHTBAR, DUAL HALOGEN - BLUE	1



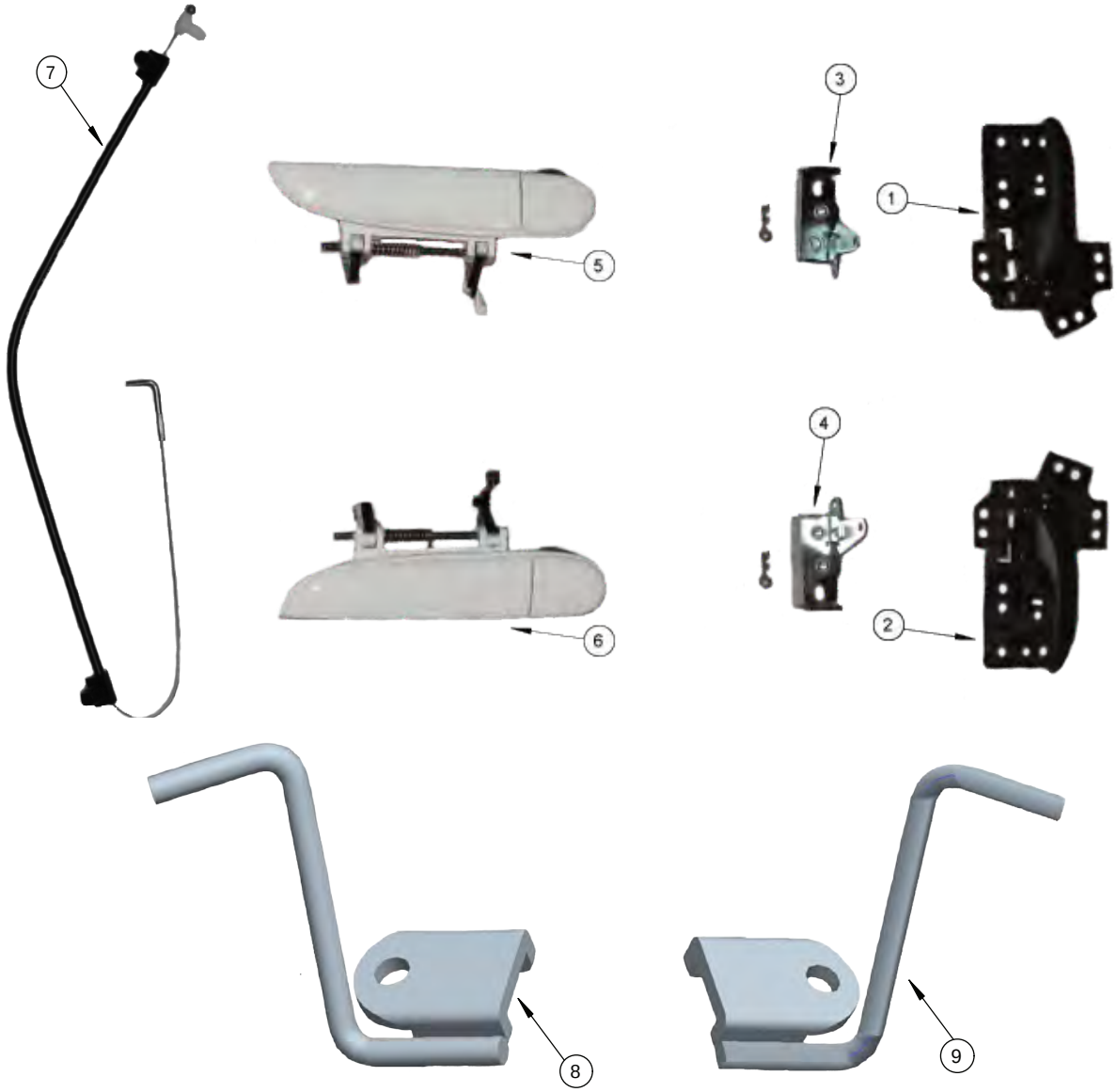
ASSY, PUBLIC ADDRESS - 56W RMS -0107-03568

ITEM	PART NO.	DESCRIPTION	QTY.
1	0351-01941	MOUNT, AMP / SPEAKER - PA	1
2	0521-00071	NUT, KEPS - 1/4 - 20 UNC ZINC PLATED	12
3	0522-00320	BOLT, HEX - 1/4 20 UNC X 0.5 LG, GR5 ZINC PLATED	12
4	0524-00062	WASHER, FLAT - 1/4 0.282 ID X 0.715 OD X 0.063 THK ZN	8
5	0606-00495	AMPLIFIER, PA SYSTEM	1
6	0606-00705	SPEAKER, PA - 100W RMS	1
–	0106-03192	WIRE HARNESS, CONTROL HEAD - PA	1
–	0523-00032	SCREW, HEX - WASHER HEAD SELF-DRILL 1/4	2
–	0350-02064	DECAL, WARNING - HEARING LOSS	1
–	0606-00176	CONNECTOR, T - WIRE 18-22	1
–	0606-00117	TERMINAL, SPADE-MALE INSULATED 1/4:” 18-22	2
-	0106-03193	ASSY, WIRE HARNESS, PA CONTROL	1
7	0107-03568	ASSY, PUBLIC ADDRESS - COMPLETE	1



ASSY, HARD DOOR OPTION

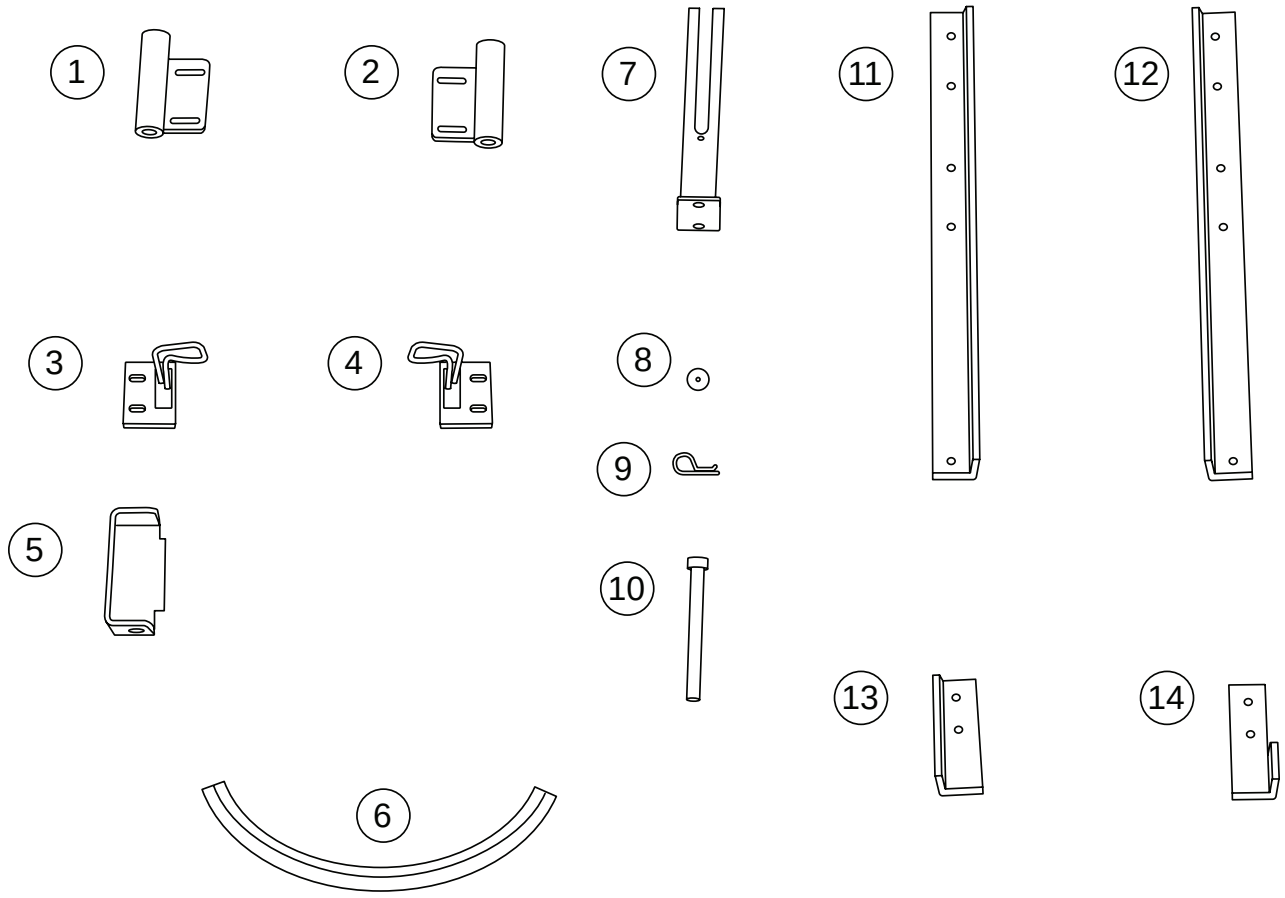
ITEM	PART NO.	DESCRIPTION	QTY.
1	0305-01003	WINDOW, STATIONARY FRONT 4 PASS - LH - RH	1
2	0105-00727	ASSY, WINDOW - SLIDING 4 PASS - FRONT - LH	1
3	0105-00729	ASSY, SLIDING WINDOW - 4 PASS - REAR LH	1
4	0305-01012	WINDOW, STATIONARY REAR 4 PASS - LH - RH	1
5	0105-00732	ASSY, SLIDING WINDOW - 4 PASS REAR - RH	1
6	0105-00762	ASSY, WINDOW - SLIDING 4 PASS - FRONT - RH	1
7	0305-01029	WINDOW, STATIONARY FRONT - 2 PASS LH - RH	1
8	0305-01035	ASSY, SLIDING WINDOW - 2 PASS - LH	1
9	0305-01032	WINDOW, STATIONARY REAR - 2 PASS LH - RH	1
10	0305-01030	ASSY, SLIDING WINDOW - 2 PASS - RH	1



COUPE SERVICE PARTS

ITEM	PART NO.	DESCRIPTION	QTY.
1	0605-00310	HANDLE, INNER - LH	1
2	0605-00319	HANDLE, INNER - RH	1
3	0605-00853	LATCH ASSY, 2 PASS LH	1
4	0605-00854	LATCH ASSY, 2 PASS RH	1
5	0605-00312	OUTER DOOR HANDLE HARD DOORS - LH 2 PASS (WHITE LINKAGE CLIP)	1
6	0605-00321	OUTER DOOR HANDLE HARD DOORS - RH 2 PASS (BLACK LINKAGE CLIP)	1
7	0605-00857	CABLE, OUTER HANDLE TO LATCH HARD DOORS - 2 PASS (LH OR RH DOOR)	1
8	0205-00346	WLD, LATCH ACTUATOR 2 PASS LH	1
9	0205-00347	WLD, LATCH ACTUATOR 2 PASS RH	1

2 PASS HARD DOOR REPLACEMENT HARDWARE

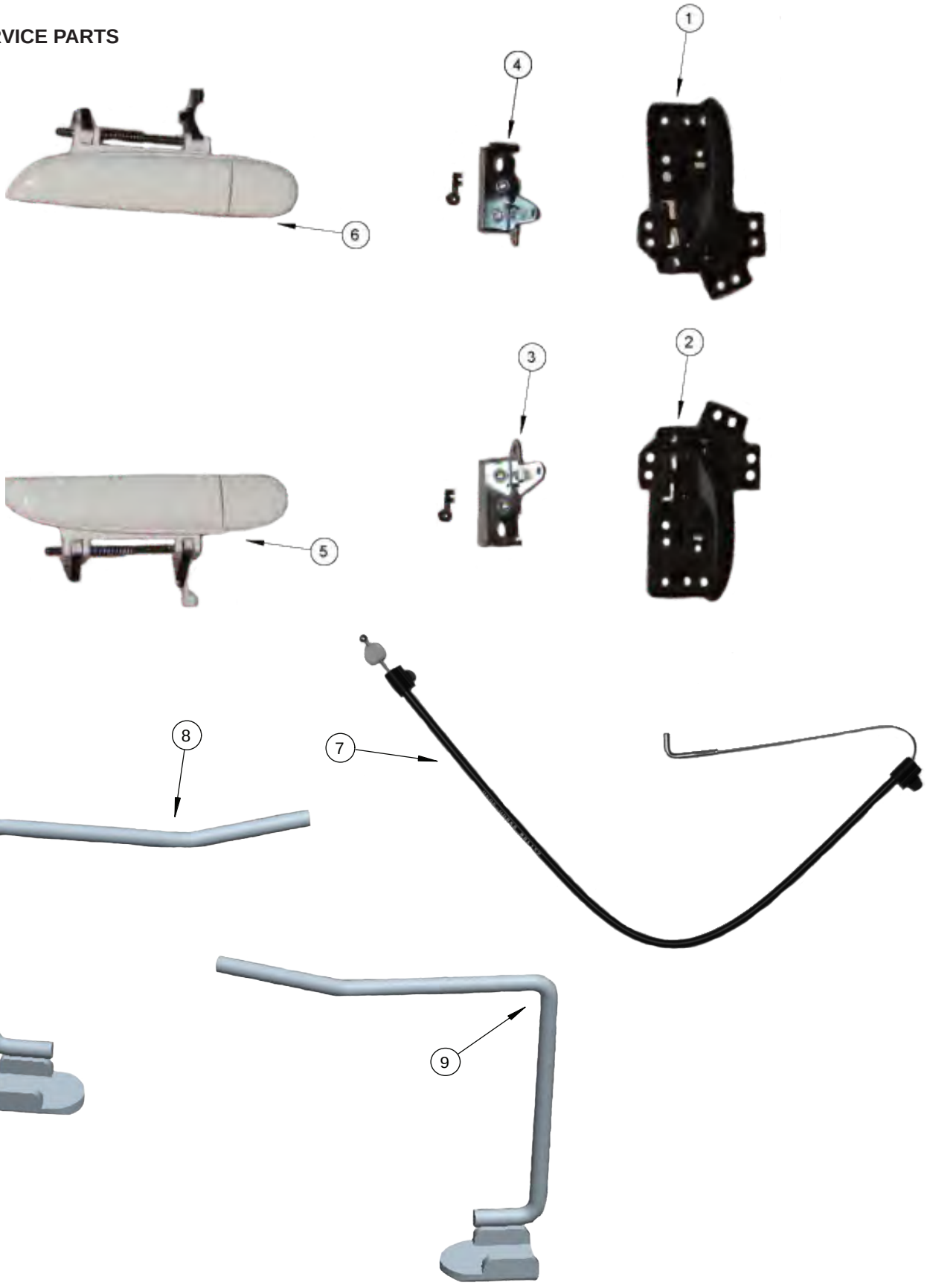


2 PASS HARD DOOR REPLACEMENT HARDWARE

ITEM	PART NO.	DESCRIPTION	QTY.
1	0205-00317	WLD, FRONT HINGE PLATE - LH	1
2	0205-00318	WLD, FRONT HINGE PLATE - RH	1
3	0205-00309	WLD, STRIKER - COUPE DOOR, LH	1
4	0205-00310	WLD, STRIKER - COUPE DOOR, RH	1
5	0205-00307	WLD, FRONT HINGE GUSSET (BLACK) RH/LH	2
6	0318-02555	SEAL, HARD DOOR - INNER D-TYPE	32 FT
7	0205-00296	WLD, HINGE STRUT (BLACK)	2
8	0305-01510	COVER, WHITE VINYL - 1.00”	2
9	0510-00289	CLIP, HINGE PIN	2
10	0510-00295	PIN, HINGE	1
11	0205-00320	ASSY, SUPPORT STRUCTURE - BODY LH	1
12	0205-00321	ASSY, SUPPORT STRUCTURE - BODY RH	1
13	0305-00983	FOOT, RH BODY	1
14	0305-00985	FOOT, LH BODY	1
*	0105-00618	ASSY, DOOR - LH - 2 PASS	1
*	0105-00619	ASSY, DOOR - RH - 2 PASS	1
*	0317-02625	TRIM, DRIP RAIL - e2	2
*	0305-00940	DECAL, NOTE-WINDOW OPENING INSTRUCTION	2
*	0521-00292	NUT-NYLOCK, M8	4
*	0522-00291	BOLT, M8 X 50 SOCKET HEAD	4
*	0522-00293	BOLT, HEX - M8 X 1.25 X 30mm LG BLK OX	10
*	0522-00307	BOLT, 0.5 - 13 UNC X 4.5 HHCB	2
*	0523-00350	SCREW, #10 X 1/2” - PH TRUSS HD SMS WHITE	4
*	0524-00294	WASHER, M8 30	10
*	0522-00546	BOLT, HEX FLANGE - M8 X 1.25 X 16 LG ZNC	6
*	0523-00573	SCREW, M8 X 1.25 X 20mm SERRATED HEX FLA	4

**MATERIAL NOT SHOWN*

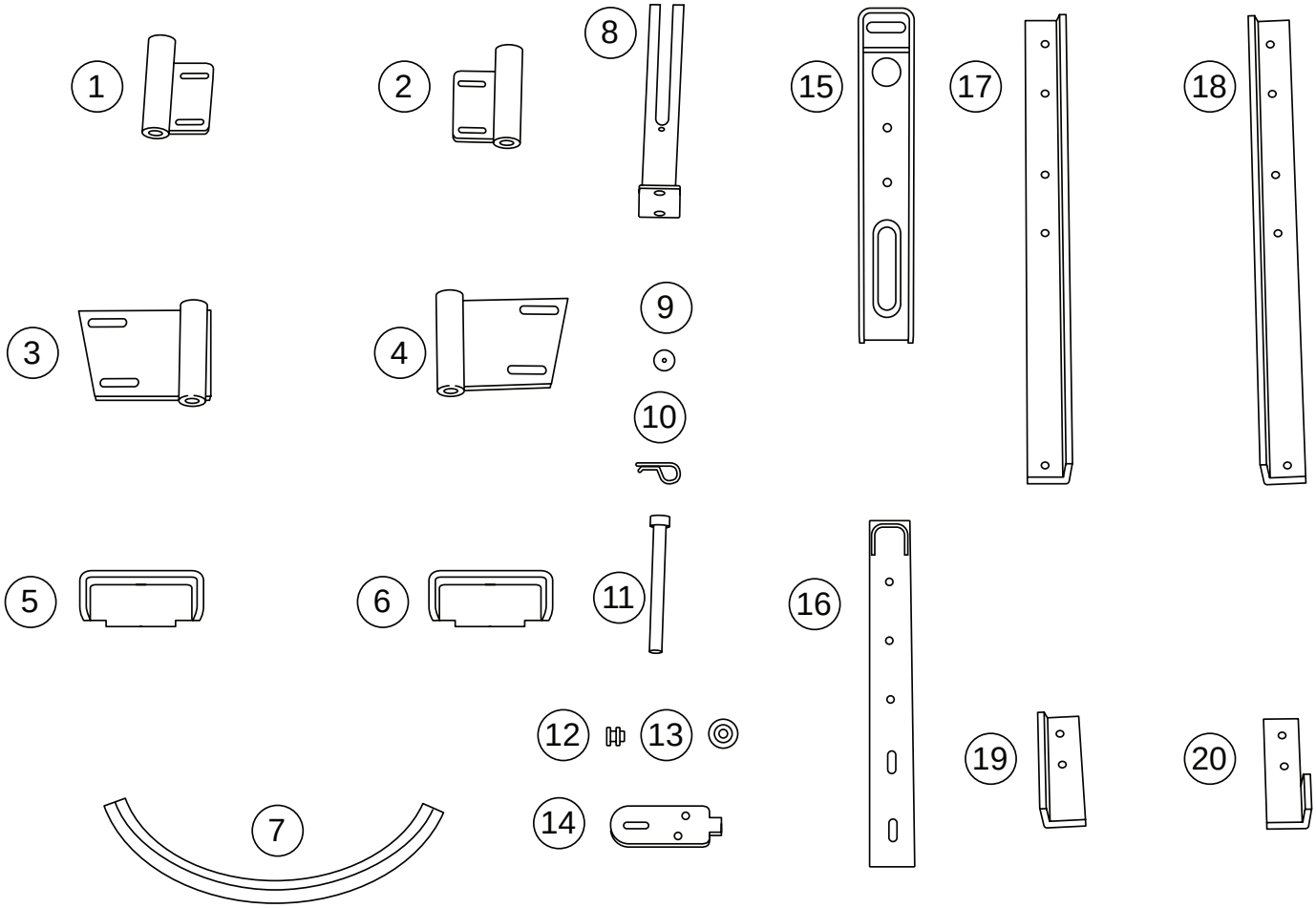
SEDAN SERVICE PARTS



SEDAN SERVICE PARTS

ITEM	PART NO.	DESCRIPTION	QTY.
1	0605-00310	HANDLE, INNER - LH	1
2	0605-00319	HANDLE, INNER - RH	1
3	0605-00855	LATCH ASSY, 4 PASS LH	1
4	0605-00856	LATCH ASSY, 4 PASS RH	1
5	0605-00321	OUTER DOOR HANDLE HARD DOORS - LH 4 PASS (WHITE LINKAGE CLIP)	1
6	0605-00312	OUTER DOOR HANDLE HARD DOORS - RH 4 PASS (BLACK LINKAGE CLIP)	1
7	0605-00858	CABLE, OUTER HANDLE TO LATCH HARD DOORS - 4 PASS (LH OR RH DOOR)	1
8	0205-00350	WLD, LATCH ACTUATOR 4 PASS LH	1
9	0205-00351	WLD, LATCH ACTUATOR 4 PASS RH	1

4 PASS HARD DOOR REPLACEMENT HARDWARE



4 PASS HARD DOOR REPLACEMENT HARDWARE

ITEM	PART NO.	DESCRIPTION	QTY.
1	0205-00317	WLD, FRONT HINGE PLATE - LH (PLATE)	1
2	0205-00318	WLD, FRONT HINGE PLATE - RH (PLATE)	1
3	0205-00305	WLD, REAR HINGE PLATE - LH (BLACK)	1
4	0205-00306	WLD, REAR HINGE PLATE - RH (BLACK)	1
5	0205-00307	WLD, FRONT HINGE GUSSET (BLACK) RH/LH	2
6	0205-00308	WLD, REAR HINGE GUSSET (BLACK) RH/LH	2
7	0318-02555	SEAL, HARD DOOR - INNER D-TYPE	36 FT
8	0205-00296	WLD, HINGE STRUT (BLACK)	2
9	0305-01510	COVER, WHITE VINYL - 1.00”	4
10	0510-00289	CLIP, HINGE PIN	4
11	0510-00295	PIN, HINGE	4
12	0605-00318	LATCH, FRICTION - FEMALE	2
13	0305-01016	LATCH, FRICTION - MALE	2
14	0305-01015	PLATE, TONGUE	2
15	0305-00984	COVER, TOWER	2
16	0205-00297	WLD, STRIKER TOWER	2
17	0205-00320	ASSY, SUPPORT STRUCTURE - BODY LH	1
18	0205-00321	ASSY, SUPPORT STRUCTURE - BODY RH	1
19	0305-00985	FOOT, LH BODY	1
20	0305-00983	FOOT, RH BODY	1
*	0105-00614	ASSY, DOOR - FRONT - LH 4 PASS	1
*	0105-00616	ASSY, DOOR - REAR - LH 4 PASS	1
*	0105-00615	ASS, DOOR - FRONT - RH 4 PASS	1
*	0105-00617	ASSY, DOOR - REAR - RH 4 PASS	1
*	0317-02626	TRIM, DRIP RAIL - e4	2
*	0524-00416	WASHER, FLAT - 1/2 0.5 ID X 1.3 OD X 0.109	4
*	0524-00009	WASHER, FLAT - 3/8 SAE	2
*	0524-00081	WASHER, LOCK - 5/16 ZINC PLATED	2
*	0521-00071	NUT, KEPS - 1/4-20 UNC ZINC PLATED	2
*	0522-00320	BOLT, HEX - 1/4-20 UNCX 0.5 LG, GR 5 ZNC	2
*	0522-00466	BOLT, HEX FLANGE - M8 X 1.25 X 30 mm LG	4
*	0522-00307	BOLT, 0.5 - 13 UNC X 4.5 HHCB	2
*	0522-00293	BOLT, HEX - M8 X 1.25 X 30mm LG BLK OX	10
*	0522-00291	BOLT, M8 X 50 SOCKET HEAD	4
*	0521-00292	BYT-NYLOCK, M8	4
*	0522-00546	BOLT, HEX FLANGE - M8 X 1.25 X 16 LG ZNC	6
*	0523-00350	SCREW, #10 X 1/2” - PH TRUSS HD SMS WHITE	4
*	0524-00294	WASHER, M8 30	18
*	0523-00672	SCREW, #10 X .75, SPL, PH-AB, ST, DWG	4
*	0523-00354	SCREW, ALLEN #6-32 X 1” FL, SH, BLACK OX	2
*	0521-00198	NUT, HEX - NYLOCK #6 - 32 UNC ZINC PLATE	2
*	0523-00539	SCREW, TAPPING - 10-24 X 3/8, PHIL PAN H	4
*	0350-00940	DECAL, NOTE-WINDOW OPENING INSTRUCTION	4
*	0408-00226	PRIMER, DOME LIGHT - 3M 94	1
*	0311-00089	BUSHING, PUSH ROD MNT	2
*	0523-00573	SCREW, M8 X 1.25 X 20mm SERRATED HEX FLA	4
*	0523-00669	SCREW, .25-20 X .50, TRS, PH, SS	2

**MATERIAL NOT SHOWN*



SOFT CANVAS DOOR KIT - 2 PASSENGER



ASSY, DOORS - FRAMED CANVAS 2 PASSENGER

ASSY, FRAMED AND SOFT CANVAS DOORS

ITEM	PART NO.	DESCRIPTION	QTY.
–	0107-03604	ASSY, DOORS - FRAMED CANVAS 2 PASSENGER (GRAY)	1
–	0107-03605	ASSY, DOORS - FRAMED CANVAS 2 PASSENGER (BLUE)	1
–	0107-03606	ASSY, DOORS - FRAMED CANVAS 2 PASSENGER (GREEN)	1
–	0107-03607	ASSY, DOORS - FRAMED CANVAS 2 PASSENGER (BLACK)	1
–	0107-03600	SOFT CANVAS DOOR KIT - 2 PASSENGER (GREY)	1
–	0107-03601	SOFT CANVAS DOOR KIT - 2 PASSENGER (BLUE)	1
–	0107-03602	SOFT CANVAS DOOR KIT - 2 PASSENGER (GREEN)	1
–	0107-03603	SOFT CANVAS DOOR KIT - 2 PASSENGER (BLACK)	1



SOFT CANVAS DOOR KIT -GEM e4



FRAMED CANVAS DOOR KIT GEM e4

ASSY, FRAMED AND SOFT CANVAS DOORS

ITEM	PART NO.	DESCRIPTION	QTY.
–	0107- 03612	ASSY, DOORS - FRAMED CANVAS GEM e4 (GRAY)	1
–	0107-03613	ASSY, DOORS - FRAMED CANVAS GEM e4 (BLUE)	1
–	0107-03614	ASSY, DOORS - FRAMED CANVAS GEM e4 (GREEN)	1
–	0107-03615	ASSY, DOORS - FRAMED CANVAS GEM e4 (BLACK)	1
–	0107-03608	ASSY, DOORS - SOFT CANVAS GEM e4 (GRAY)	1
–	0107-03609	ASSY, DOORS - SOFT CANVAS GEM e4 (BLUE)	1
–	0107-03610	ASSY, DOORS - SOFT CANVAS GEM e4 (GREEN)	1
–	0107-03611	ASSY, DOORS - SOFT CANVAS GEM e4 (BLACK)	1



SOFT CANVAS DOOR KIT -GEM e6®



FRAMED CANVAS DOOR KIT GEM e6®

ASSY, FRAMED AND SOFT CANVAS DOORS

ITEM	PART NO.	DESCRIPTION	QTY.
–	0107-01860	SOFT CANVAS DOOR KIT - GEM e6® (GREY)	1
–	0107-01959	SOFT CANVAS DOOR KIT - GEM e6® (BLUE)	1
–	0107-01960	SOFT CANVAS DOOR KIT - GEM e6® (GREEN)	1
–	0107-01961	SOFT CANVAS DOOR KIT - GEM e6® (BLACK)	1
–	0107-02083	FRAMED CANVAS DOOR KIT - GEM e6® (GREY)	1
–	0107-02084	FRAMED CANVAS DOOR KIT - GEM e6® (BLUE)	1
–	0107-02085	FRAMED CANVAS DOOR KIT - GEM e6® (GREEN)	1
–	0107-02086	FRAMED CANVAS DOOR KIT - GEM e6® (BLACK)	1

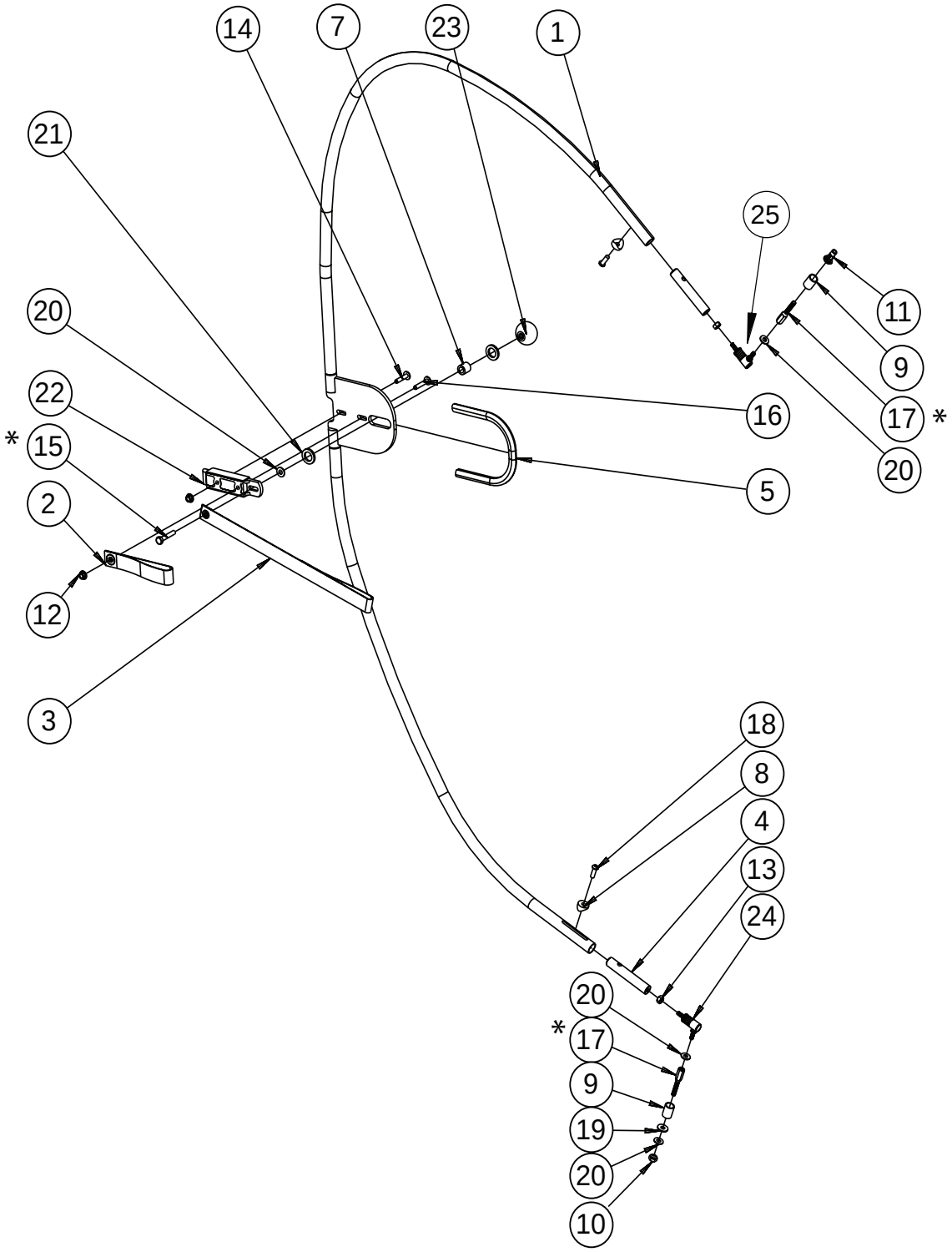


HARD DOOR PACKAGE - 2 PASSENGER

ASSY, HARD DOOR OPTION - 2 PASSENGER

ITEM	PART NO.	DESCRIPTION	QTY.
1	0105-02316	ASSY, HARD DOOR PACKAGE - 2 PASS DOMESTIC	1
1	0105-02757	ASSY, HARD DOOR PACKAGE - 2 PASS INTERNATIONAL	1

ASSY, FRAME LEFT/RIGHT - 2 PASSENGER



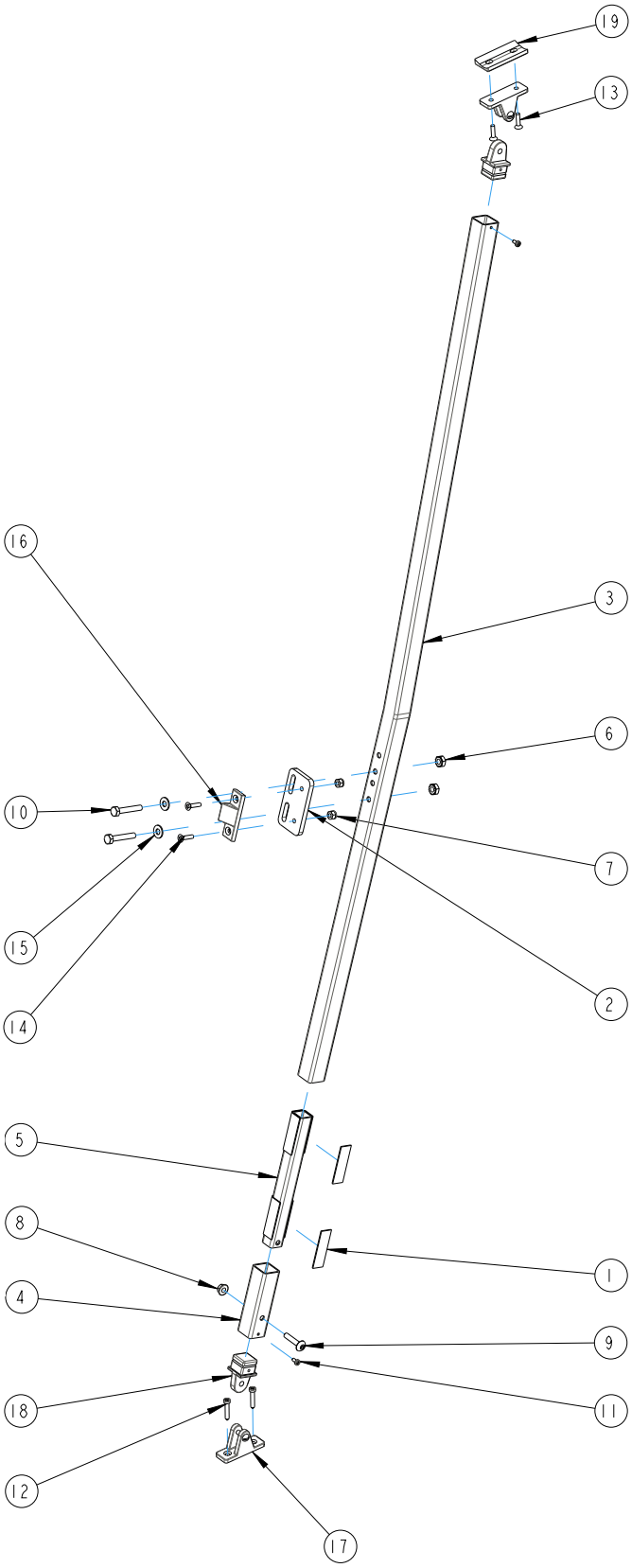
ASSY, FRAME LEFT/RIGHT - 2 PASSENGER

ITEM	PART NO.	DESCRIPTION	QTY.
1	0107-02885	ASSY, FRAME - DOOR - 2P	1
2	0307-02113	STRAP, HANDLE - DOOR SEMI-RIGID	1
3	0307-02114	STRAP, LATCH - DOOR SEMI-RIGID	1
4	0307-02723	SHAFT, ADJUSTMENT - HINGE	2
5	0417-00233	TRIM, RUBBER 12”	1
6	0408-00159	LOCTITE, BLUE - 242	0.10 ML
7	0519-00510	BUSHING, ID 0.38 X OD 0.625 X 0.625 NYLON 6/6	1
8	0519-00572	BUSHING, COVED 0.75 ID	2
9	0519-00575	BUSHING, ID 0.504 X OD 0.620 X 0.813 BLACK NYLON 6/6	2
10	0521-00071	NUT, KEPS - 1/4 - 20 UNC ZINC PLATED	1
11	0521-00141	RNT, 0.25 - 20,RD,.390P, 0.02 - 0.28,ST,YZ	1
12	0521-00493	NUT, HEX FLANGE METRIC M6 X 1.0, ZP	2
13	0521-00578	NUT, HEX - 1/4-28 UNF GR 5 CZN	2
14	0522-00488	BOLT, M6 X 1.0 X 30 BUTTON HEAD	1
15	0522-00496	BOLT, HEX - 1/4 - 20 UNC X 1.50 GR5 ZN	1
16	0522-00509	BOLT, M6 X 1.0 X 35 BUTTON HEAD	1
17	0522-00576	ADAPTER, 1/4-20 M TO 1/4-28 F -	2
18	0523-00566	SCREW, SOCKET - BUTTON HEAD CAP, 1/4-20 X 0.750 CZN	2
19	0524-00053	WASHER, FLAT - 1/4 BLACK PLASTIC	1
20	0524-00062	WASHER, FLAT - 1/4 .281 ID X 0.625 OD X 0.050 THK ZN	4
21	0524-00498	WASHER, FLAT ID 0.631 X OD 1.00 X 0.128 BLACK NYLON 6/6	2
22	0607-00633	LATCH, DOOR - SEMI-RIGID	1
23	0607-00639	KNOB, ROUND 1.5 DIA - 1/4-20 INSERT	1
24	0607-00934	BALL JOINT, QUICK DISCONNECT	2
25	0522-00662	BLT, .25-28X1.50,DWG, FT, G2, CZ	2

**ADD LOCKTITE 0408-00140 TO THESE LOCATIONS*

NOTE: THE LH VERSION IS REPRESENTED IN THE PICTURE

ASSY, B-PILLAR - FRAMED CANVAS LEFT/RIGHT

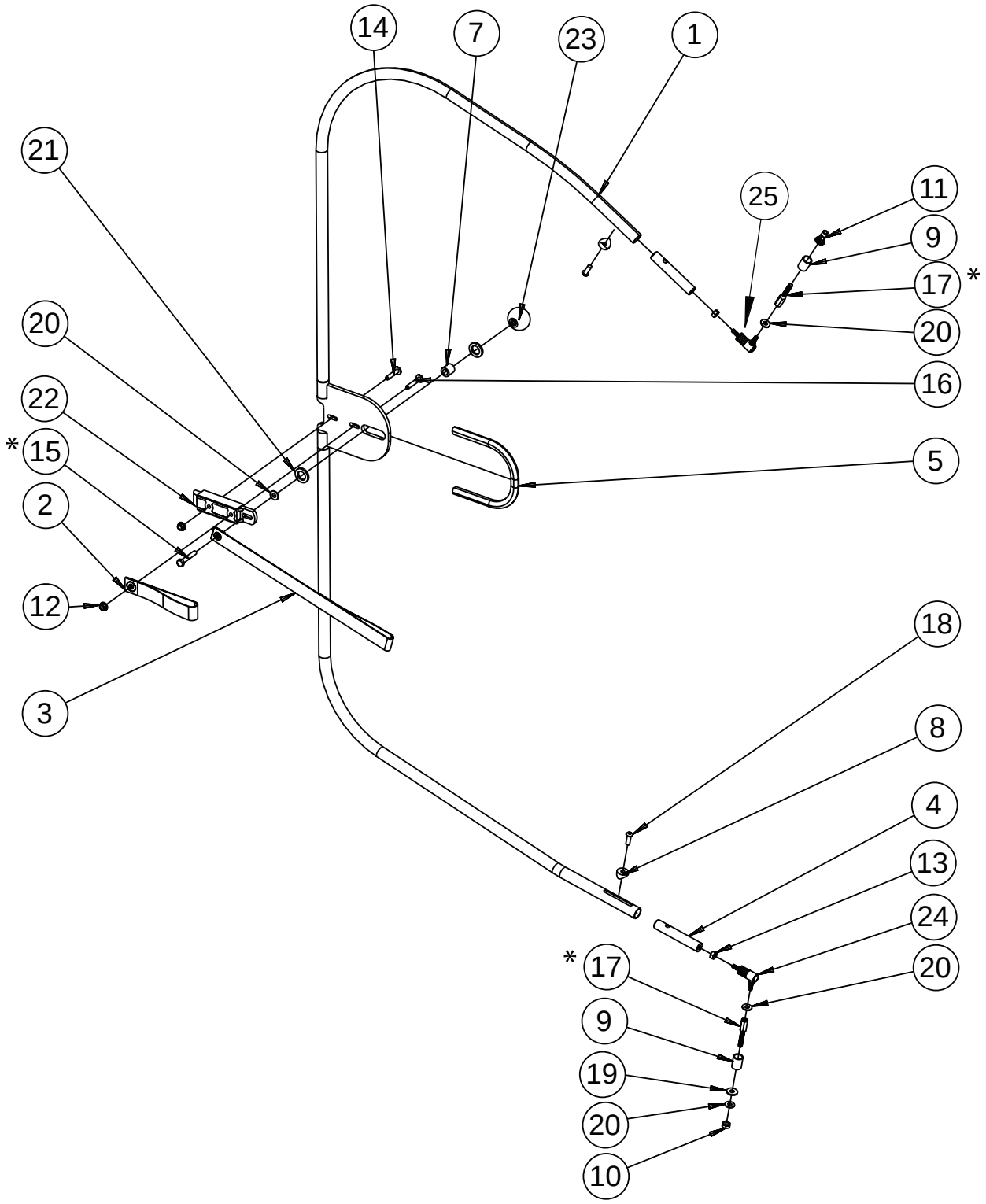


ASSY, B-PILLAR - FRAMED CANVAS LEFT/RIGHT

ITEM	PART NO.	DESCRIPTION	QTY.
1	0307-02109	PAD, WEAR	8
2	0307-02112	PLATE, MOUNT STRIKER SEMIRIGID	1
3	0307-02774	TUBE, B-PILLAR UPPER - DOOR	1
4	0307-03375	TUBE, B-PILLAR - BOTTOM DOOR SEMI-RIGID	1
5	0307-03376	TUBE, B-PILLAR - SLIDE DOOR SEMI- RIGID	1
6	0521-00071	NUT, KEPS - 1/4 - 20 UNC ZINC PLATED	2
7	0521-00340	NUT, HEX - NYLOCK 10-32 SS	2
8	0521-00493	NUT, HEX - FLANGE METRIC M6 X 1.0 ZP	1
9	0522-00488	BOLT, M6 X 1.0 X 30 BUTTON HEAD	1
10	0522-00496	BOLT, HEX - 1/4 - 20 UNC X 1.50 GR5 ZN	2
11	0523-00066	SCREW, PHIL PAN HEAD- #6 X 3/8 LG BLACK - -	2
12	0523-00177	SCREW, HI-LOW - PHIL PAN #10 X 1 BLANK ZINC - -	2
13	0523-00337	SCREW, 10-32 x 3/4 PH FH - SS SELF-THREAD -	2
14	0523-00562	SCREW, 10-32 x 3/4 PH FH - SS - -	2
15	0524-00062	WASHER, FLAT - 1/4 0.281 ID X 0.625 OD X 0.050 THK ZN	2
16	0607-00028	PLATE, STRIKER	1
17	0607-00636	MOUNT, BRACKET - B-PILLAR DOOR SEMIRIGID	2
18	0607-00637	MOUNT, END - B-PILLAR DOOR SEMI- RIGID	2
19	0607-00647	SHIM, ROOF RAIL - DOOR MOUNTING	1

NOTE: THE LH VERSION IS REPRESENTED IN THE PICTURE

ASSY, FRAME LEFT/RIGHT - FRONT



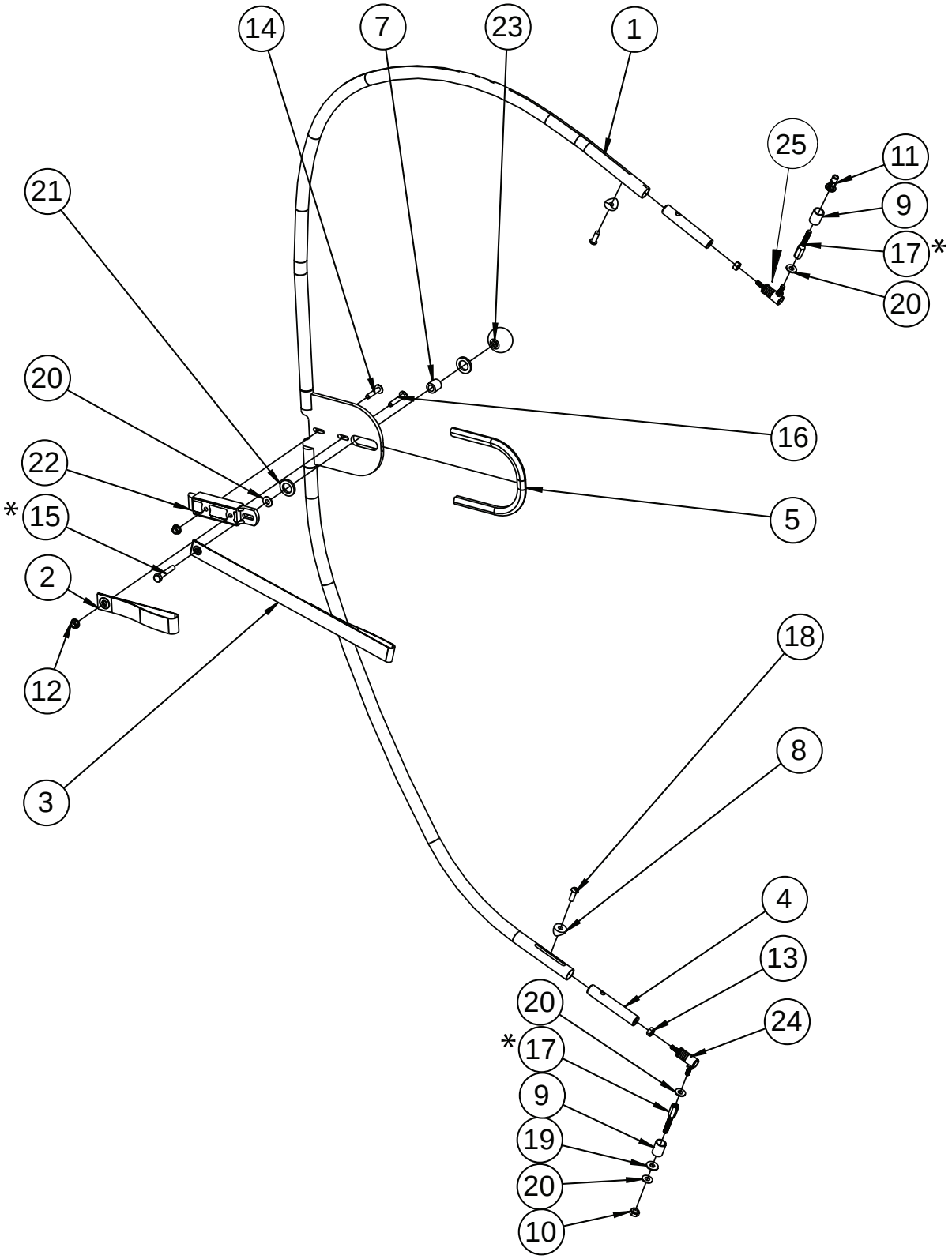
ASSY, FRAME LEFT/RIGHT - FRONT

ITEM	PART NO.	DESCRIPTION	QTY.
1	0107-02882	ASSY, FRAME - DOOR - FRONT	1
2	0307-02113	STRAP, HANDLE - DOOR SEMI-RIGID	1
3	0307-02114	STRAP, LATCH - DOOR SEMI-RIGID	1
4	0307-02723	SHAFT, ADJUSTMENT - HINGE	2
5	0417-00233	TRIM, RUBBER 12”	1
6	0408-00159	LOCTITE, BLUE - 242	0.10 ML
7	0519-00510	BUSHING, ID.38 X OD.625 X .625 NYLON 6/6	1
8	0519-00572	BUSHING, COVED 0.75 ID	2
9	0519-00575	BUSHING, ID 0.504 X OD 0.620 X 0.813 BLACK NYLON 6/6	2
10	0521-00071	NUT,KEPS - 1/4 - 20 UNC ZINC PLATED	1
11	0521-00141	RNT,.25-20,RD,.390P,.02-.28,ST,YZ	1
12	0521-00493	NUT, HEX FLANGE METRIC M6 X 1.0, ZP	2
13	0521-00578	NUT, HEX - 1/4-28 UNF GR 5 CZN	2
14	0522-00488	BOLT, M6 X 1.0 X 30 BUTTON HEAD	1
15	0522-00496	BOLT, HEX - 1/4 - 20 UNC X 1.50 GR5 ZN	1
16	0522-00509	BOLT, M6 X 1.0 X 35 BUTTON HEAD	1
17	0522-00576	ADAPTER, 1/4-20 M TO 1/4-28 F -	2
18	0523-00566	SCREW, SOCKET - BUTTON HEAD CAP, 1/4-20 X 0.750 CZN	2
19	0524-00053	WASHER, FLAT - 1/4 BLACK PLASTIC	1
20	0524-00062	WASHER, FLAT - 1/4 .281 ID X .625 OD X .050 THK ZN	4
21	0524-00498	WASHER, FLAT ID 0.631 X OD 1.00 X 0.128 BLACK NYLON 6/6	2
22	0607-00633	LATCH, DOOR - SEMI-RIGID	1
23	0607-00639	KNOB, ROUND 1.5 DIA - 1/4-20 INSERT	1
24	0607-00934	BALL JOINT, QUICK DISCONNECT	2
25	0522-00662	BLT, .25-28X1.50,DWG, FT, G2, CZ	2

**ADD LOCTITE 0408-00140 TO THESE LOCATIONS*

NOTE: THE LH VERSION IS REPRESENTED IN THE PICTURE

ASSY, FRAME LEFT/RIGHT - REAR

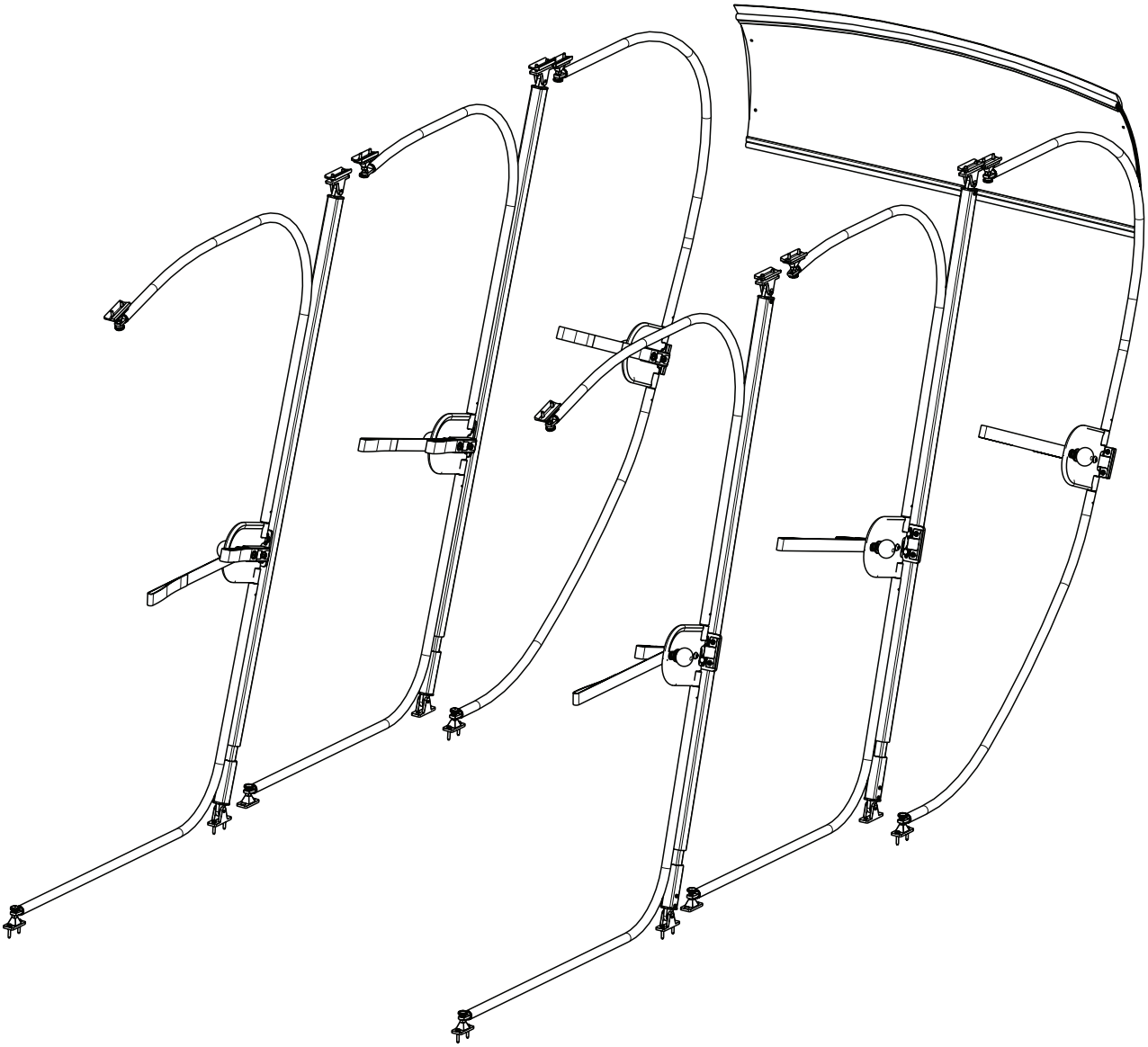


ASSY, FRAME LEFT/RIGHT - REAR

ITEM	PART NO.	DESCRIPTION	QTY.
1	0107-02884	ASSY, FRAME - DOOR - REAR	1
2	0307-02113	STRAP, HANDLE - DOOR SEMI-RIGID	1
3	0307-02114	STRAP, LATCH - DOOR SEMI-RIGID	1
4	0307-02723	SHAFT, ADJUSTMENT - HINGE	2
5	0417-00233	TRIM, RUBBER 12”	1
6	0408-00159	LOCTITE, BLUE - 242	0.10 ML
7	0519-00510	BUSHING, ID.38 X OD.625 X .625 NYLON 6/6	1
8	0519-00572	BUSHING, COVED 0.75 ID	2
9	0519-00575	BUSHING, ID 0.504 X OD 0.620 X 0.813 BLACK NYLON 6/6	2
10	0521-00071	NUT,KEPS - 1/4 - 20 UNC ZINC PLATED	1
11	0521-00141	RNT,.25-20,RD,.390P,.02-.28,ST,YZ	1
12	0521-00493	NUT, HEX FLANGE METRIC M6 X 1.0, ZP	2
13	0521-00578	NUT, HEX - 1/4-28 UNF GR 5 CZN	2
14	0522-00488	BOLT, M6 X 1.0 X 30 BUTTON HEAD	1
15	0522-00496	BOLT, HEX - 1/4 - 20 UNC X 1.50 GR5 ZN	1
16	0522-00509	BOLT, M6 X 1.0 X 35 BUTTON HEAD	1
17	0522-00576	ADAPTER, 1/4-20 M TO 1/4-28 F -	2
18	0523-00566	SCREW, SOCKET - BUTTON HEAD CAP, 1/4-20 X 0.750 CZN	2
19	0524-00053	WASHER, FLAT - 1/4 BLACK PLASTIC	1
20	0524-00062	WASHER, FLAT - 1/4 .281 ID X .625 OD X .050 THK ZN	4
21	0524-00498	WASHER, FLAT ID 0.631 X OD 1.00 X 0.128 BLACK NYLON 6/6	2
22	0607-00633	LATCH, DOOR - SEMI-RIGID	1
23	0607-00639	KNOB, ROUND 1.5 DIA - 1/4-20 INSERT	1
24	0607-00934	BALL JOINT, QUICK DISCONNECT	2
25	0522-00662	BLT, .25-28X1.50,DWG, FT, G2, CZ	2

*ADD LOCKTITE 0408-00140 TO THESE LOCATIONS

NOTE: THE LH VERSION IS REPRESENTED IN THE PICTURE



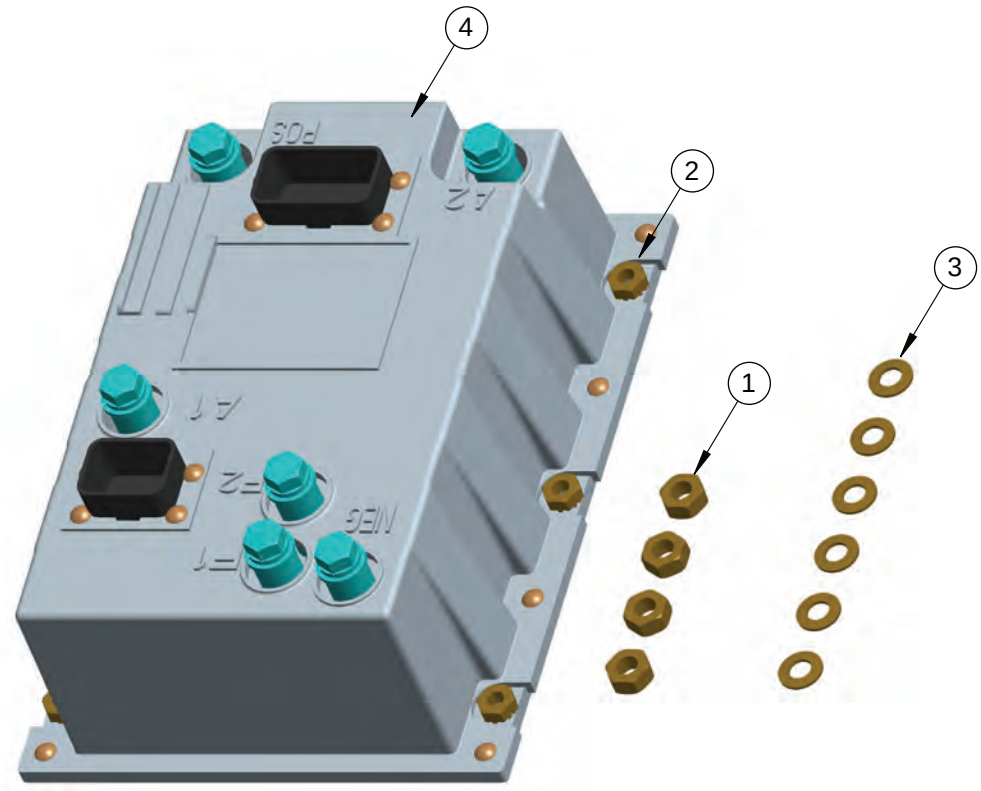
ASSY, DOOR FRAMED CANVAS 6 PASSENGER

ITEM	PART NO.	DESCRIPTION	QTY.
*	0107-01834	ASSY, FRAME - CANVAS DOOR FRONT	2
*	0107-01835	ASSY FRAME - CANVAS - DOOR REAR	2
*	0107-02067	ASSY, FRAME - CANVAS DOOR CENTER	2
4	0307-02774	TUBE, B-PILLAR - TOP DOOR SEMI-RIGID	4
5	0307-03375	TUBE, B-PILLAR - BOTTOM DOOR SEMI RIGID	4
6	0307-03376	TUBE, B-PILLAR SLIDE DOOR SEMI-RIGID	4
7	0307-02109	PAD, WEAR	32
8	0307-02112	PLATE, MOUNT STICKER SEMI-RIGID	4
9	0307-02113	STRAP, HANDLE - DOOR SEMI-RIGID	6
10	0307-02114	STRAP, LATCH - DOOR SEMI-RIGID	6
11	0417-00233	TRIM, RUBBER 12”	6
12	0350-02032	DECAL, WARNING DOOR	6
13	0350-02143	DECAL, OPEN - DOOR	6
*	0408-00140	LOCKTITE, RED - 27140	1.2 ML
15	0519-00510	BUSHING, ID 0.38 X OD 0.625 X 0.625 NYLON 6/6	6
16	0521-00050	NUT, HEX - NYLOCK 1/4-20 UNC GR5	2
17	0521-00071	NUT, KEPS - 1/4 - 20 UNC ZINC PLATED	8
18	0521-00099	NUT, HEX - 1/4 - 20 UNC GR 5 ZN	12
19	0521-00493	NUT, HEX FLANGE METRIC M6 X 1.0 ZP	16
20	0522-00488	BOLT, HEX - 1.0 X 30 BUTTON HEAD	10
21	0522-00496	BOLT, HEX - - 1/4 - 20 UNC X 1.50 GR5 ZN	14
22	0522-00509	BOLT, M6 X 1.0 X 35 BUTTON HEAD	6
23	0523-00066	SCREW, PHIL PABN HEAD - #6 X 3/8 LG BLACK	8
24	0523-00177	SCREW, HI-LOW - PHIL PAN #10 X 1 BLACK ZINC	24
25	0523-00337	SCREW, 10-32 X 3/4 PH FH - SS	16
26	0523-00492	SCREW, MACHINE - THB 1/4 X 0.85 BLACK NYLON HEAD ZP	12
27	0523-00577	STUD, DOT SNAP - SCREW TYPE #8-15 X 3/8 PHIL	14
28	0524-00062	WASHER, FLAT - 1/4 0.281 ID X 0.625 OD X 0.050 THK ZN	14
29	0524-00315	WASHER, FENDER - 0.25 ID X 1.0 OD ZN	2
30	0607-00498	WASHER, FLAT ID 0.631 X OD 1.00 X 0.128 BLACK NYLON 6/6	12
31	0607-00028	PLATE, STRIKER	6
32	0607-00629	MOUNT, HINGE - SEM I- RIGID DOOR	12
33	0607-00633	LATCH, DOOR - SEMI - RIGID	6
34	0607-00636	MOUNT, BRACKET - B-PILLAR DOOR SEMI - RIGID	8
35	0607-00637	MOUNT, END - B-PILLAR DOOR SEMI-RIGID	8
36	0607-00639	KNOB, ROUND 1.5 DIA - 1/4-20 INSERT	6
37	0607-00647	SHIM, ROOF RAIL - DOOR MOUNTING	12

* NOT SHOWN

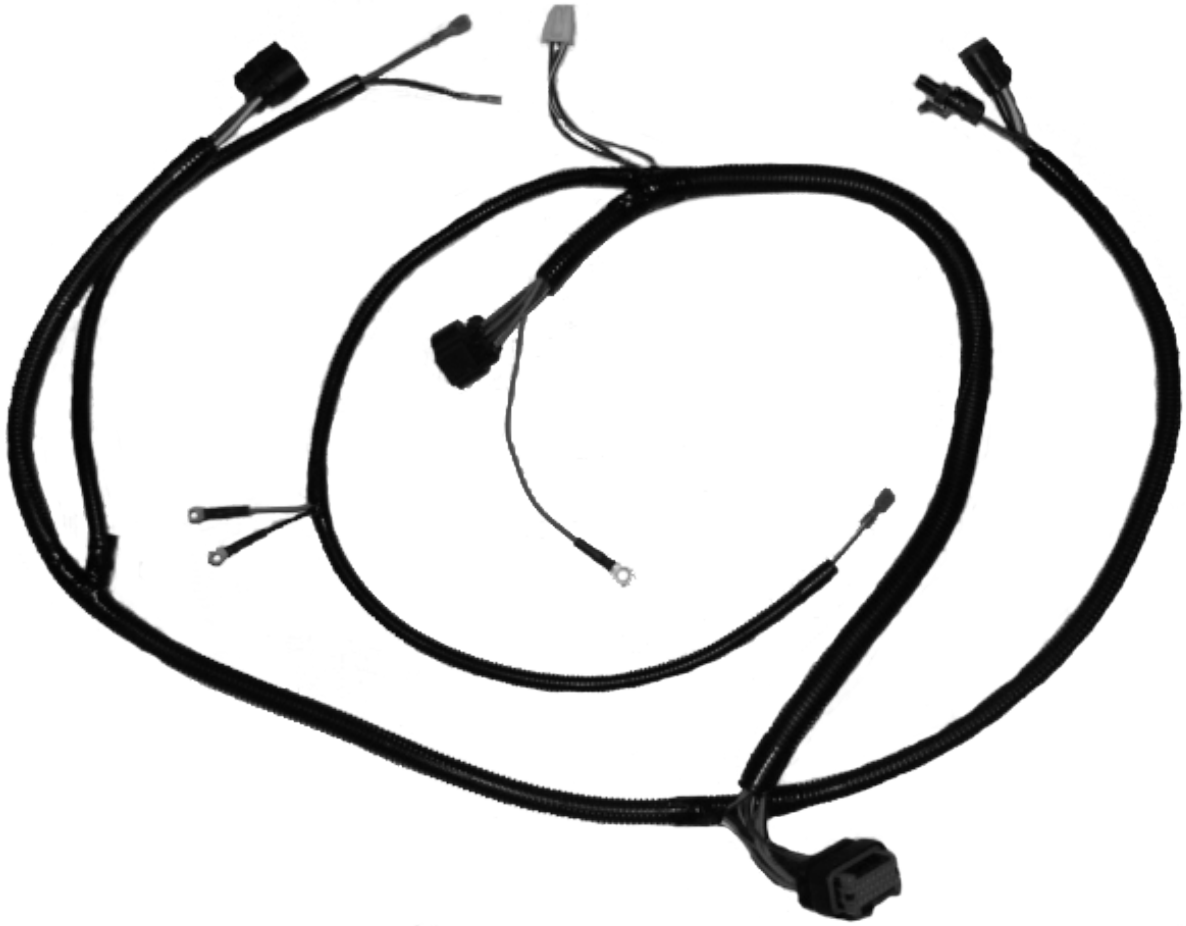
Parts Catalog

SECTION 12 - EUROPEAN COMPONENTS



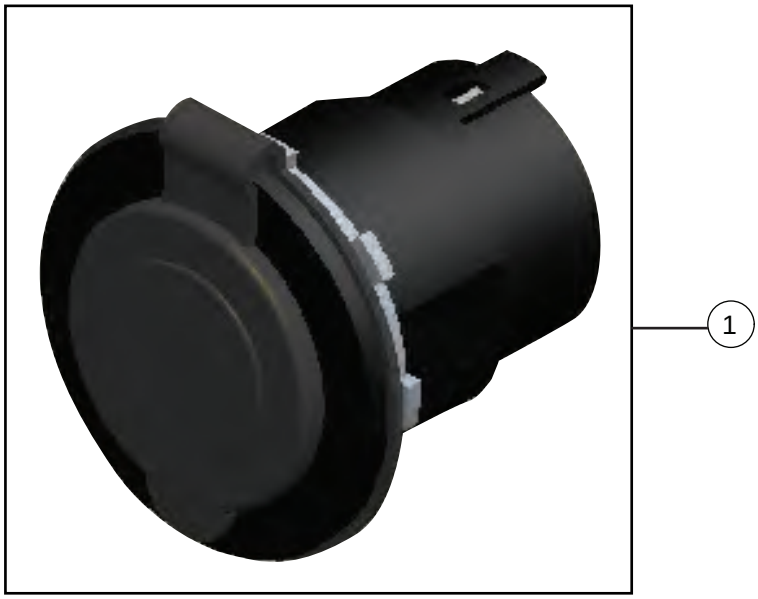
ASSY, CONTROLLER - T5

ITEM	PART NO.	DESCRIPTION	QTY.
1	0521-00031	NUT, HEX - 5/16-18 UNC GR 5 ZN	4
2	0521-00071	NUT, KEPS - 1/4 - 20 UNC ZINC PLATED	6
3	0524-00477	WASHER, CONICAL - ID 0.317, OD 0.625, H 0.059, T 0.047, ZN	6
4	0606-00778	CONTROL, MOTOR, SEPEX - 50A FLD, 450A ARM	1



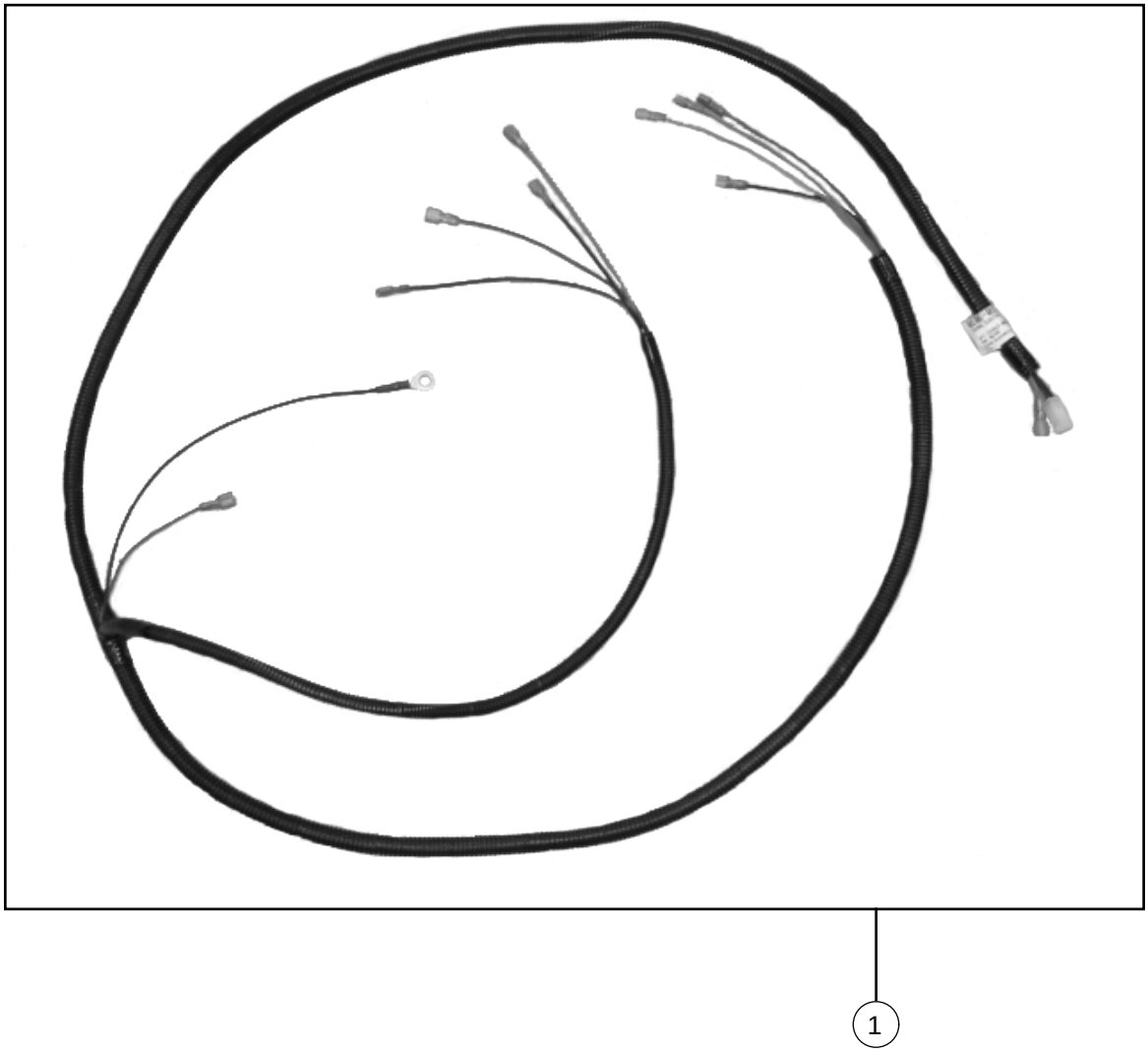
ASSY, WIREHARNESS-CONTROLLER-EU

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-03124	ASSY, WIREHARESS CONTROLLER T5	1



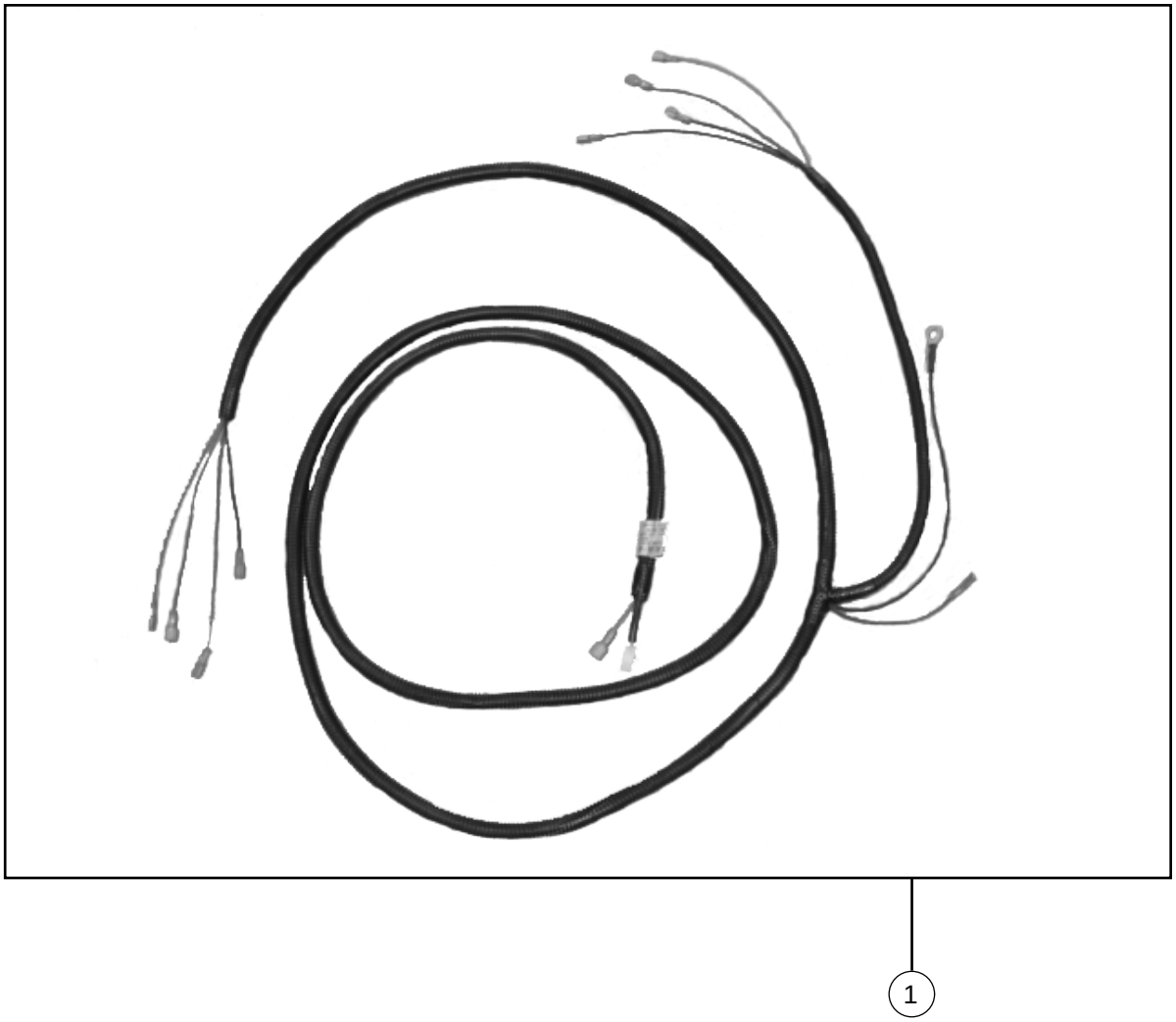
ASSY, CHARGING INLET HOUSING

ITEM	PART NO.	DESCRIPTION	QTY.
1	0110-01607	ASSY, CHARGING INLET HOUSING	1



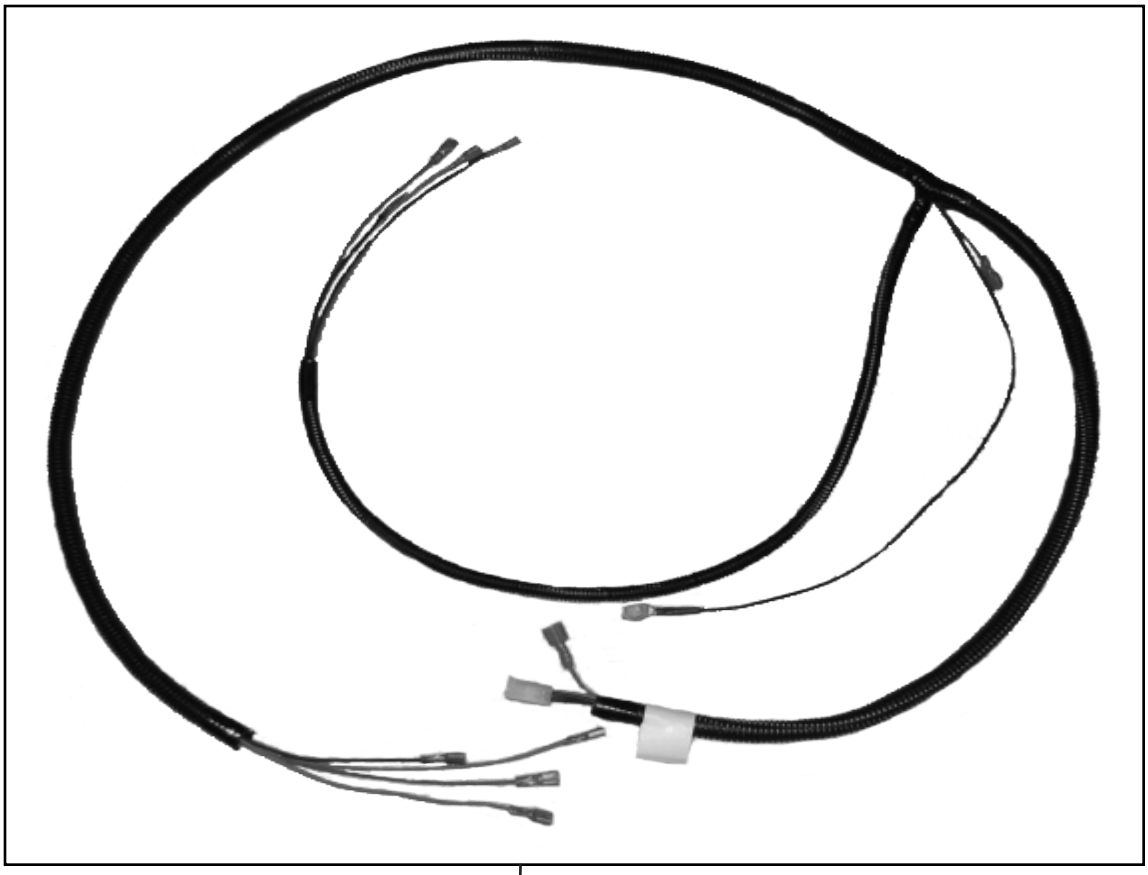
ASSY, WIRE HARNESS - TAIL LIGHT

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-01617	ASSY, WIRE HARNESS - TAIL LIGHT	1



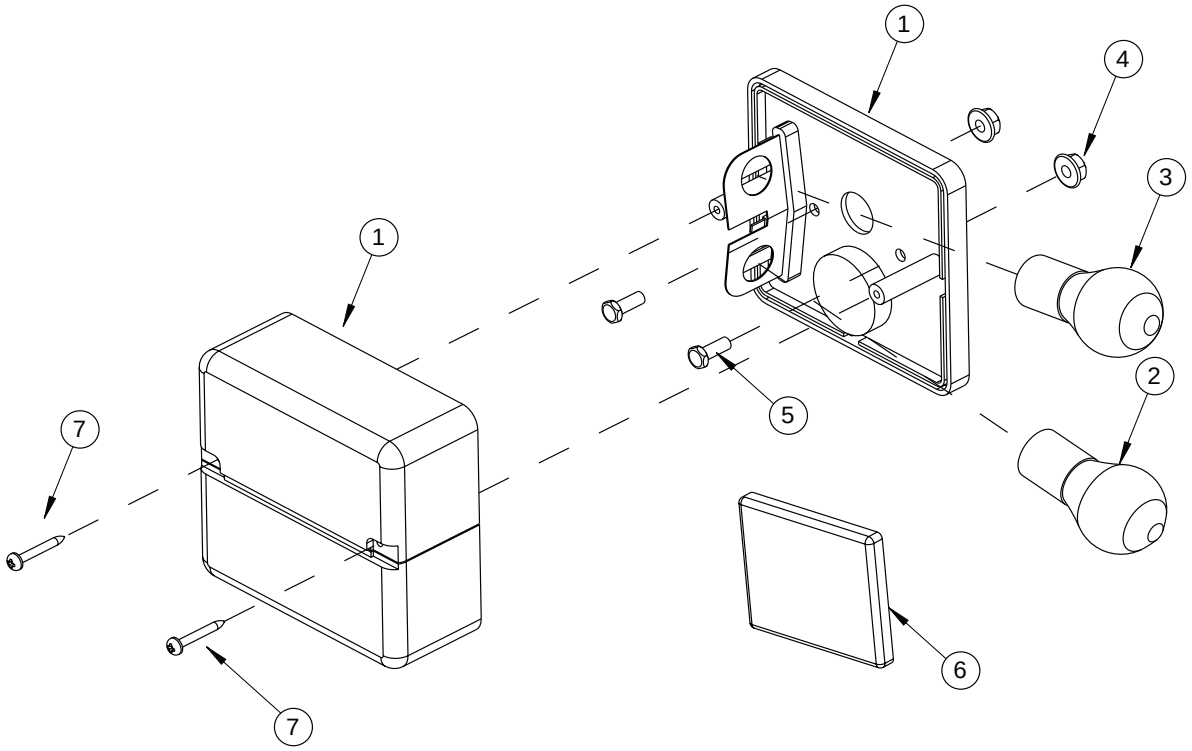
ASSY, WIRE HARNESS - TAIL LIGHT LONG BACK

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-01408	ASSY, WIRE HARNESS - TAIL LIGHT	1



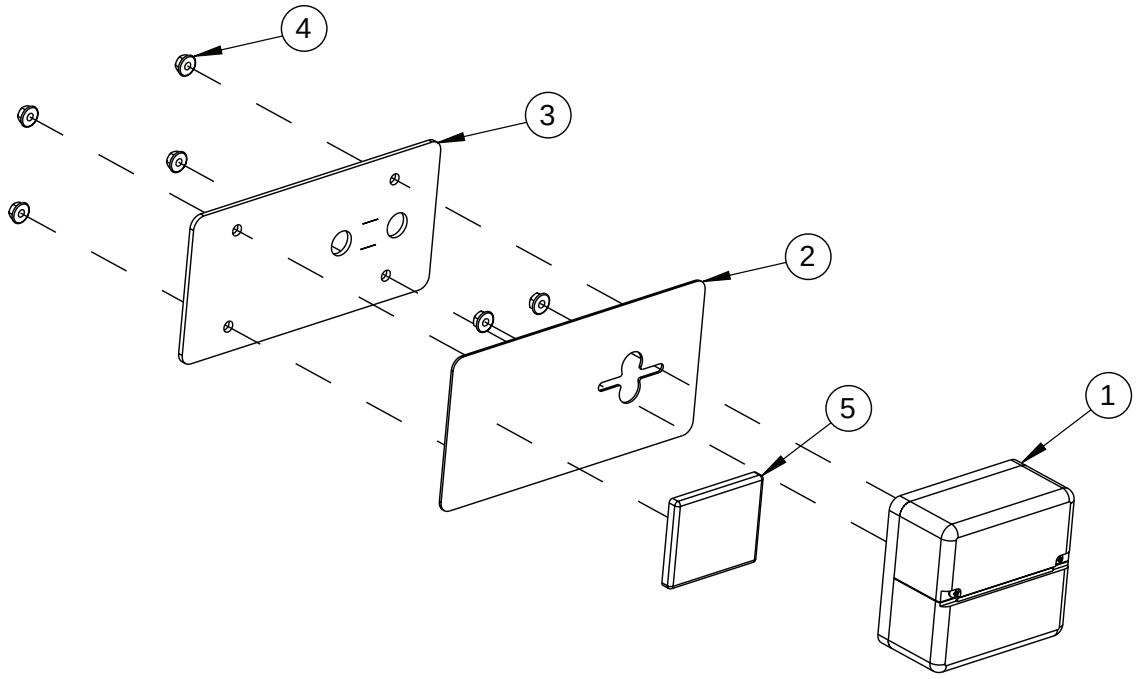
ASSY, TAIL LIGHT HARNESS

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-02265	ASSY, TAIL LIGHT HARNESS	1



ASSY, TAILLAMP - ECE

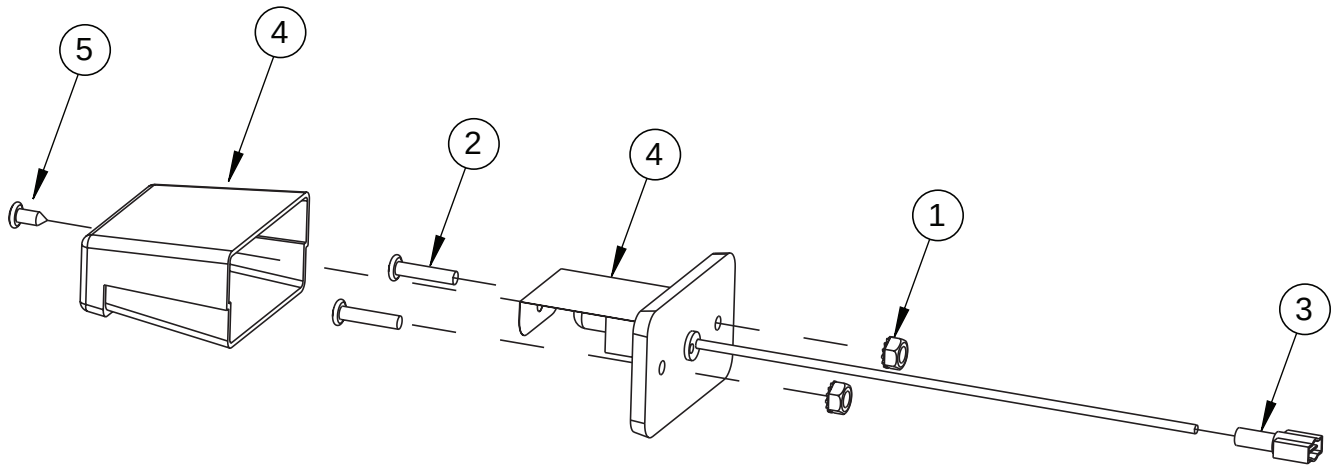
ITEM	PART NO.	DESCRIPTION	QTY.
1	0152-01294	ASSY, LAMP - STOP/TURN/TAIL - ECE	1
2	0352-01688	BULB, DUAL FILAMENT	1
3	0352-01689	BULB, SIGNAL FILAMENT	1
4	0521-00518	NUT, HEX #10-24 SERRATED FLANGE C2	2
5	0522-00519	BOLT, HEX - #10-24 X 0.50, GRC ZP	2
6	0610-00526	REFLECTOR PLASTIC - 57mm X 7mm, RED	1
7	0523-00676	SCREW, M3 .5 X 25, PAN, PH-AB, SS	2



ASSY, LIGHTS - REAR EU

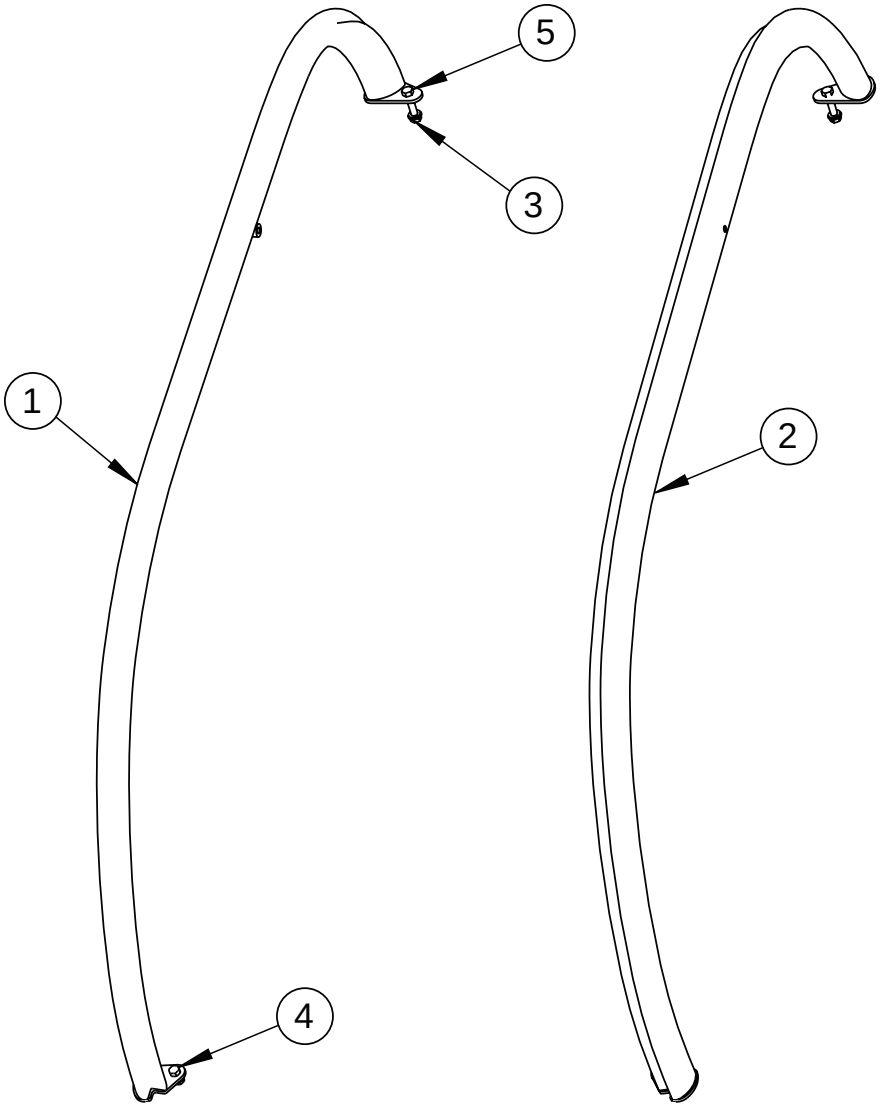
ITEM	PART NO.	DESCRIPTION	QTY.
1	0152-01294	ASSY, TAILLAMP - ECE	2
2	0205-00252	WLD, MOUNT - TAILLIGHT EU	2
3	0352-02316	GASKET, MOUNT - TAILLIGHT	2
4	0521-00518	NUT, HEX #10-24 SERRATED FLANGE C2	8
5	0610-00526	REFLECTOR, PLASTIC - 57mm X 70mm, RED ECE	2

SEE PREIVIOUS PAGE FOR ITEM #1



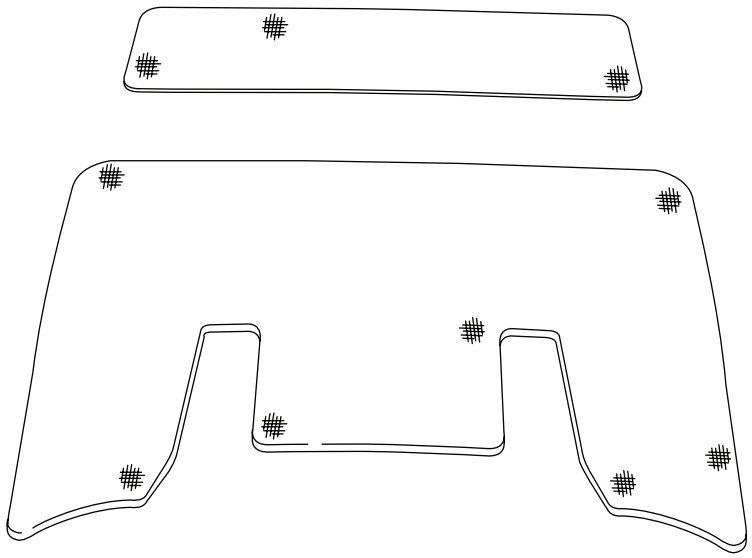
ASSY, LICENSE PLATE LAMP

ITEM	PART NO.	DESCRIPTION	QTY.
1	0521-00317	NUT, KEPS - 8-32 ZINC PLATED	2
2	0523-00282	SCREW, MACH PAN HEAD PHIL 8-32 X 3/4 ZN	2
3	0606-00117	TERMINAL, SPADE - MALE INSULATED 1/4 22 - 18 GA WIRE	1
4	0606-00206	KIT, LICENSE PLATE LAMP	1
5	0523-00675	SCREW, #8 X .38, PAN, PH-AB, SS	1



ASSY, ROOF RAILS - EU

ITEM	PART NO.	DESCRIPTION	QTY.
1	0204-00204	WLDMNT, ROOF RAIL LH 4 PASS	1
2	0204-00205	WLDMNT, ROOF RAIL RH 4 PASS	1
3	0521-00024	NUT, HEX FLANGE 1/2-13 UNC GR 6 TECH LOCK	4
4	0522-00021	BOLT, HEX - 1/2 - 13 UNC X 1.0 GR 8 ZN YL ZINC PLATED	2
5	0522-00059	BOLT, HEX - 1/2 - 13 UNC X 2.5 LG GR 8 ZINC PLATED	2
6	0524-00115	WASHER, FLAT - M12 13mm ID X 24mm OD X 2.5mm THK (NOT SHOWN)	4



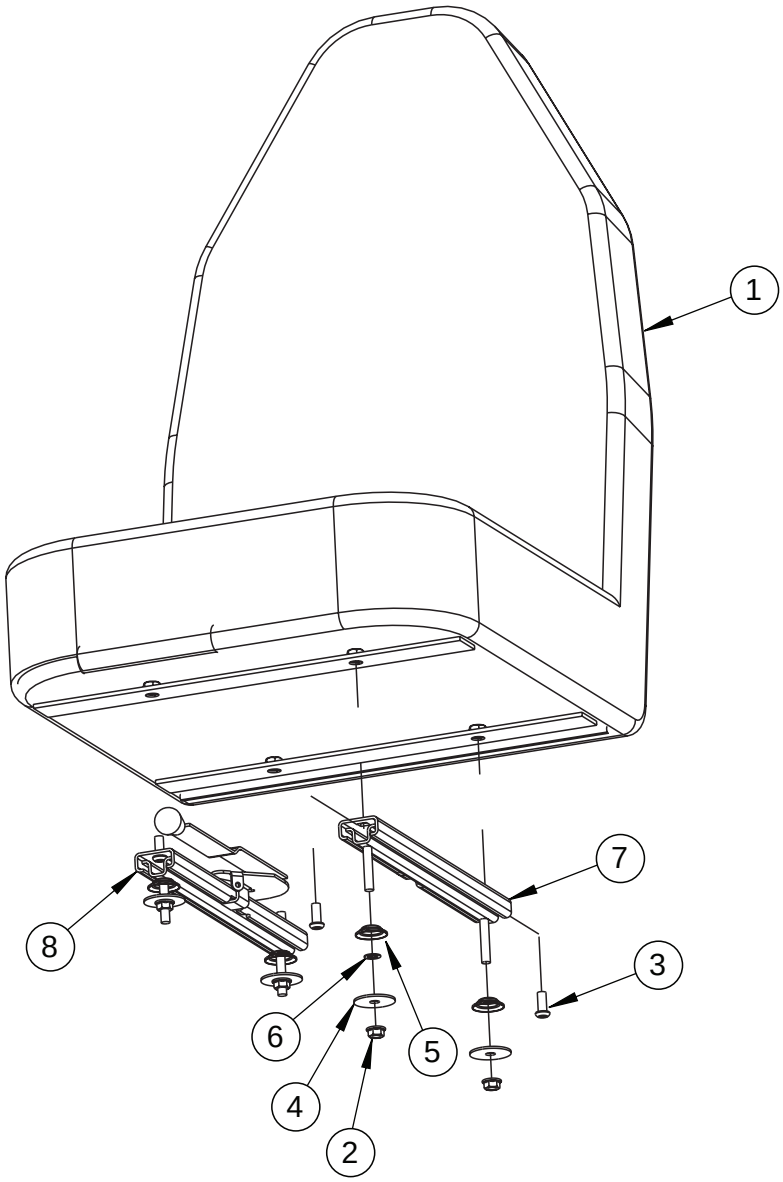
ASSY, MATS - FLOOR - 4 PASSENGER

ITEM	PART NO.	DESCRIPTION	QTY.
1	0318-02129	MAT, FLOOR - FRONT	1
2	0318-02138	MAT, FLOOR - REAR	1
3	0524-00054	WASHER, COUNTER SINK - PLASTIC BLK	4
4	0521-00050	NUT, HEX - NYLOCK - 1/4 - 20 UNC GR5 ZINC	4
5	0524-00062	WASHER, FLAT - 1/4 0.281 ID X 0.625 OD X 0.05 ZINC PLATED	4
6	0523-00052	SCREW, MACH - C'SINK OVAL PHIL 1/4 - 20	4



ASSY, HARD DOOR OPTION

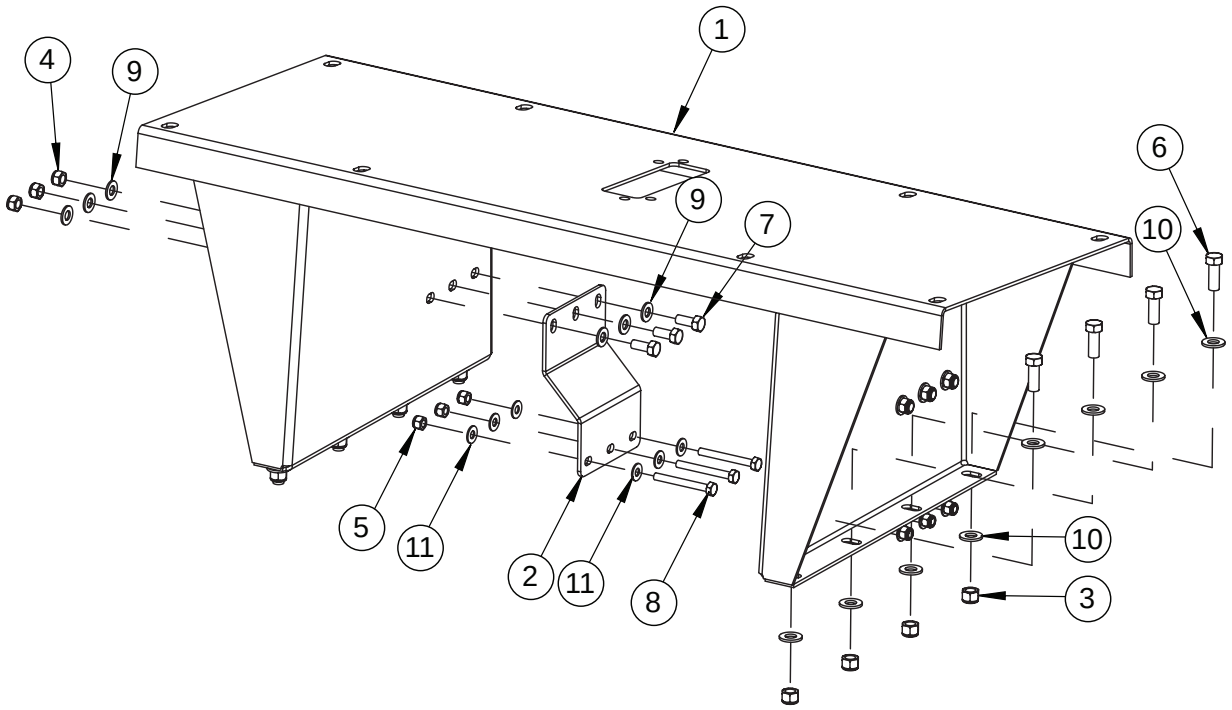
ITEM	PART NO.	DESCRIPTION	QTY.
–	0105-02758	ASSY, HARD DOOR PACKAGE - GEM e4 INTERNATIONAL	1



ASSY, SEAT - FRONT EU

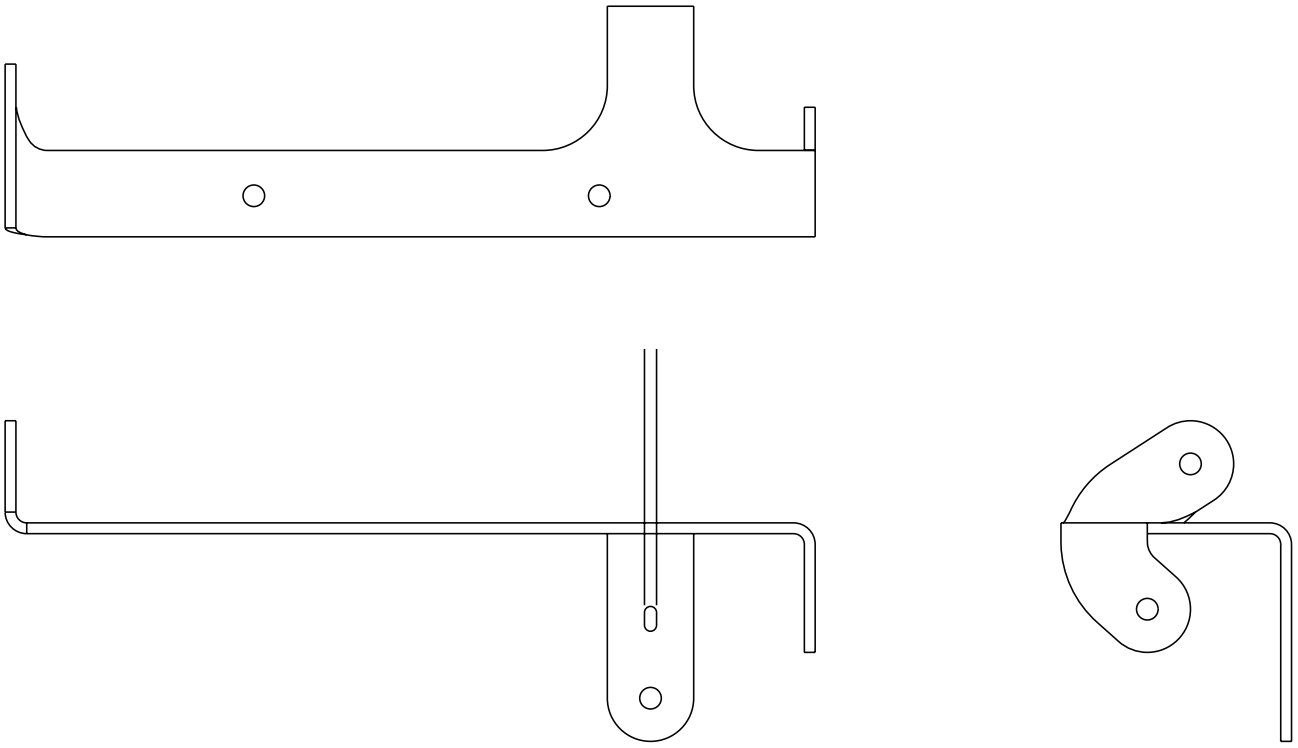
ITEM	PART NO.	DESCRIPTION	QTY.
1	0105-01685	ASSY, BUCKET SEAT	1
2	0521-00203	NUT, HEX FLANGE - TECH LOCK 5/16 - 18 ZINC	4
3	0523-00316	SCREW, MACHINE - 5/16 - 18 UNC X 0.75 6LI BU M/S XPR	4
4	0524-00167	WASHER, FLAT - 5/16 X 1.5 OD ZINC PLATED - ZN	4
5	0524-00310	WASHER, BELL - 5/16 - -	4
6	0524-00563	WASHER, RETAINING 0.25-0.313	2
7	0605-00357	SLIDE, SEAT - NO HANDLE	1
8	0605-00358	SLIDE, SEAT - WITH HANDLE	1

NOTE: LEFT AND RIGHT



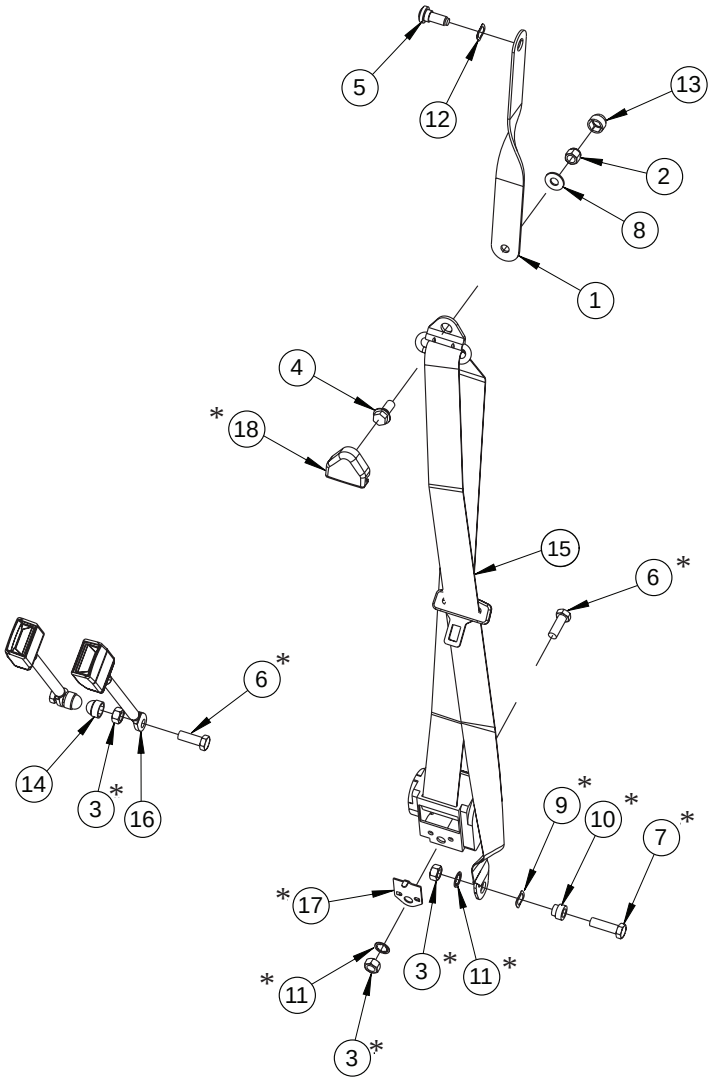
ASSY, SEAT BASE - WITH STRAP

ITEM	PART NO.	DESCRIPTION	QTY.
1	0201-00090	WLD, SEAT BASE FRAME	1
2	0351-02955	BRACKET, SEAT BASE	2
3	0521-00010	NUT, HEX - NYLOCK 3/8-16 UNC GR5	8
4	0521-00017	NUT, HEX - NYLOCK 5/16-18 UNC GR5	6
5	0521-00050	NUT, HEX - NYLOCK 1/4-20 UNC GR5	6
6	0522-00063	BOLT, HEX - 3/8-16 UNC x 1.0 LG GR 5	8
7	0522-00144	BOLT, HEX - 5/16 - 18 UNC X .75 GR 5	6
8	0522-00201	BOLT, HEX - 1/4 - 20 UNC X 2.25 GR5 ZN	6
9	0524-00003	WASHER, FLAT - 5/16 SAE .344 ID X 0.688 OD X 0.065 THK ZN	12
10	0524-00009	WASHER, FLAT - 3/8 SAE 0.406 ID X 0.8125 OD X 0.080 THK ZN	16
11	0524-00062	WASHER, FLAT - 1/4 0.281 ID X 0.625 OD X 0.050 THK ZN	12



ASSY, SEAT BELT BRACKET - LOWER EU

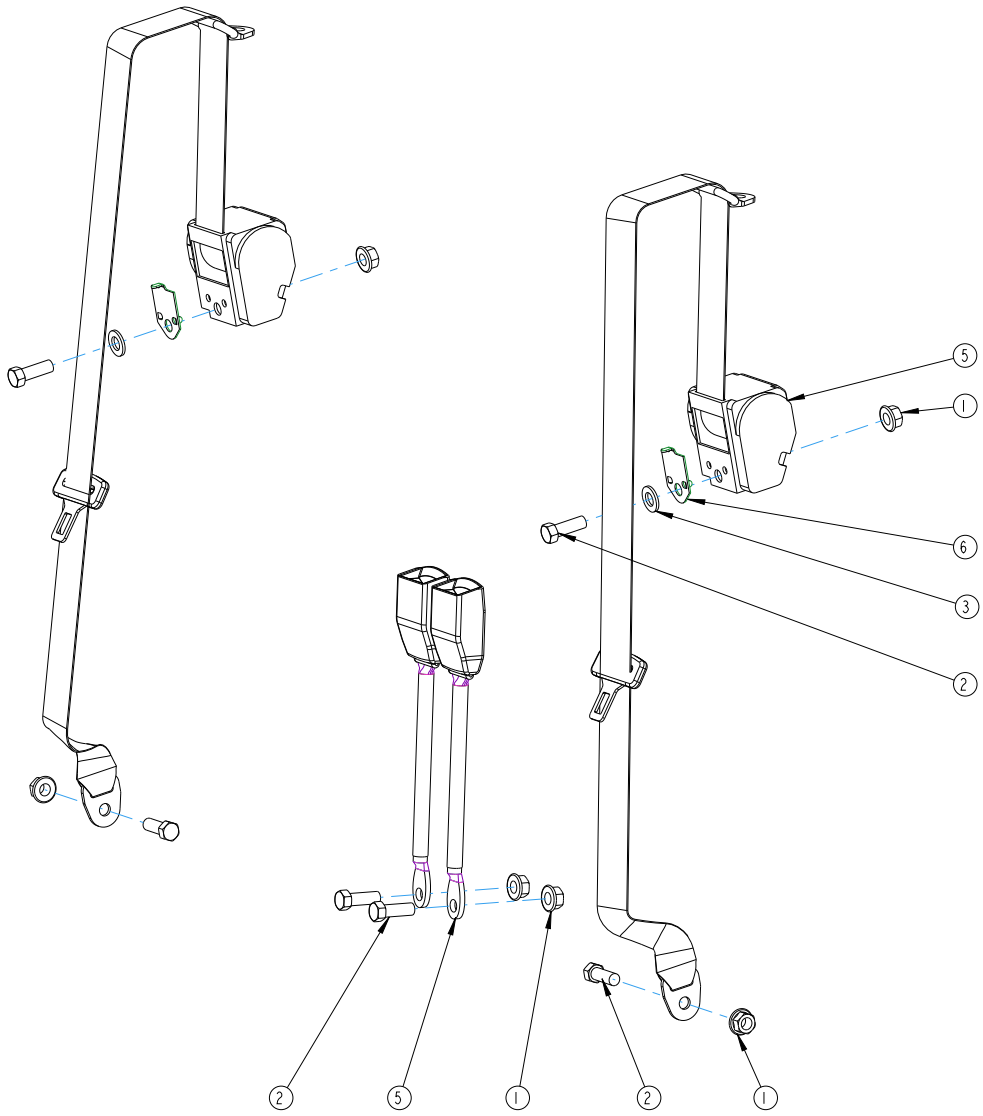
ITEM	PART NO.	DESCRIPTION	QTY.
–	0305-01817	BRACKET, SEAT BELT - RH	1
–	0305-01816	BRACKET, SEAT BELT LH	1



ASSY, SAFETY RESTRAINT - RAIL MOUNT

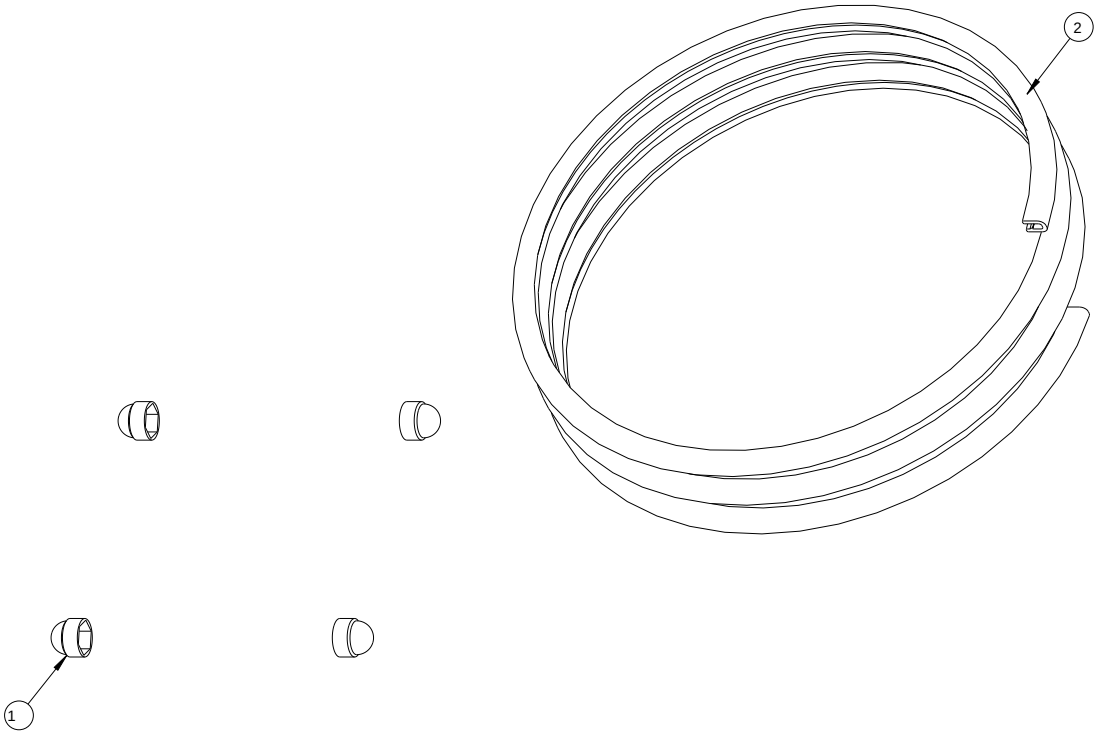
ITEM	PART NO.	DESCRIPTION	QTY.
1	0305-01826	HANGER, D-RING - SAFETY RESTRAINT	2
2	0521-00499	NUT, HEX - NYLOCK - 7/16 - 20 UNF GR 5 ZINC PLATED	2
3	–	NUT, .44-20, HEX, G8, CZ	6
4	0522-00459	BOLT, SHOULDER - HEX FLANGE 7/16 UNF	2
5	0522-00460	BOLT, SHOULDER - HEX FLANGE BUTTON HEAD TORX	2
6	–	BOLT, HEX - 7/16 - 20 UNF X 1.25 LG GR B13 ZN	4
7	–	BLT, .43-20 X1.50, HEX, G8, CZ	2
8	0524-00461	WASHER, FLAT 3/8 USS - ZN	2
9	–	WSH, 0.605, 0.875, 0.011,SP,WAV-DWG, ,CZ	2
10	–	BUSHING STEP	2
11	–	WSH, 0.495, 0.793, 0.04, INT, CZ ZINC PLATED	4
12	0524-00610	WSH, 0.609, 0.859, 0.010, SP, WAV-DWG, SS	2
13	0605-00508	COVER, NUT - 5/8” - BLACK	2
14	0605-00572	COVER, NUT - 17mm - BLACK	2
15	0605-00576	ASSY, RETRACTOR - SAFETY RESTRAINT, 3 POINT BUCKET	2
16	0605-00580	RECEIVER, SAFETY RESTRAINT-	2
17	–	BRACKET, ANTI ROTATION	2
18	–	CAP, SAFETY RESTRAINT	2

*STARRED ITEMS ONLY AVAILABLE WITH 0605-00794 HARDWARE KIT



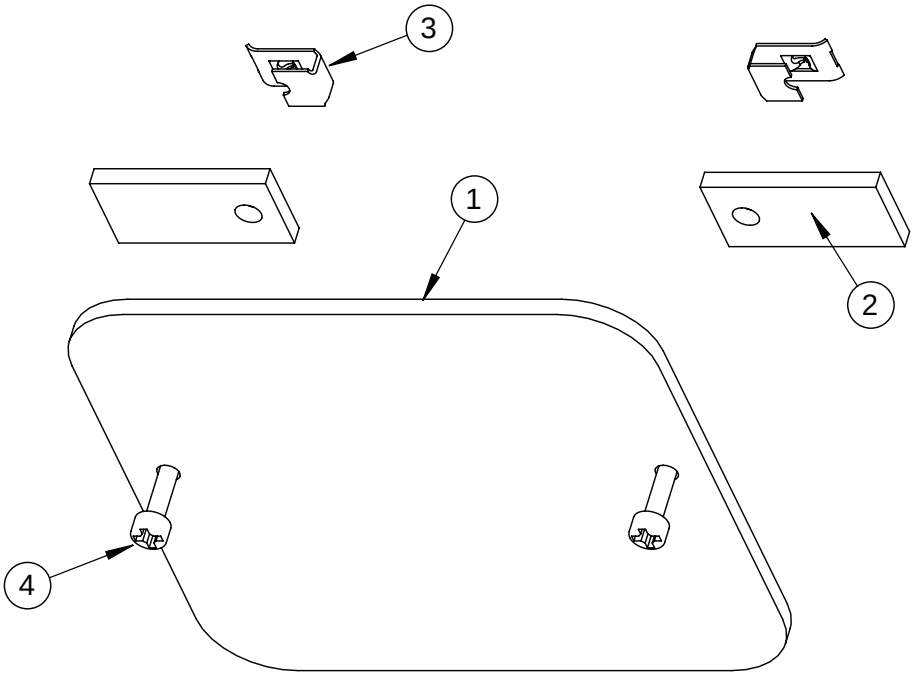
ASSY, SAFETY RESTRAINT - BENCH

ITEM	PART NO.	DESCRIPTION	QTY.
1	0521-00129	NUT, HEX FLANGE 7/16-14 UNC GR 5 ZN TECH LOCK	6
2	0522-00164	BOLT, HEX - 7/16 - 14 UNC X 1.25 GR 8	6
3	0524-00115	WASHER, FLAT - M12 13mm ID X 24mm OD X 2.5mm THK	2
4	0605-00577	ASSY, RETRACTOR - SAFETY RESTRAINT, 3 POINT BENCH	2
5	0605-00580	RECEIVER, SAFETY RESTRAINT	2
6	0605-00792	BRACKET, ANTI-ROTATION	2



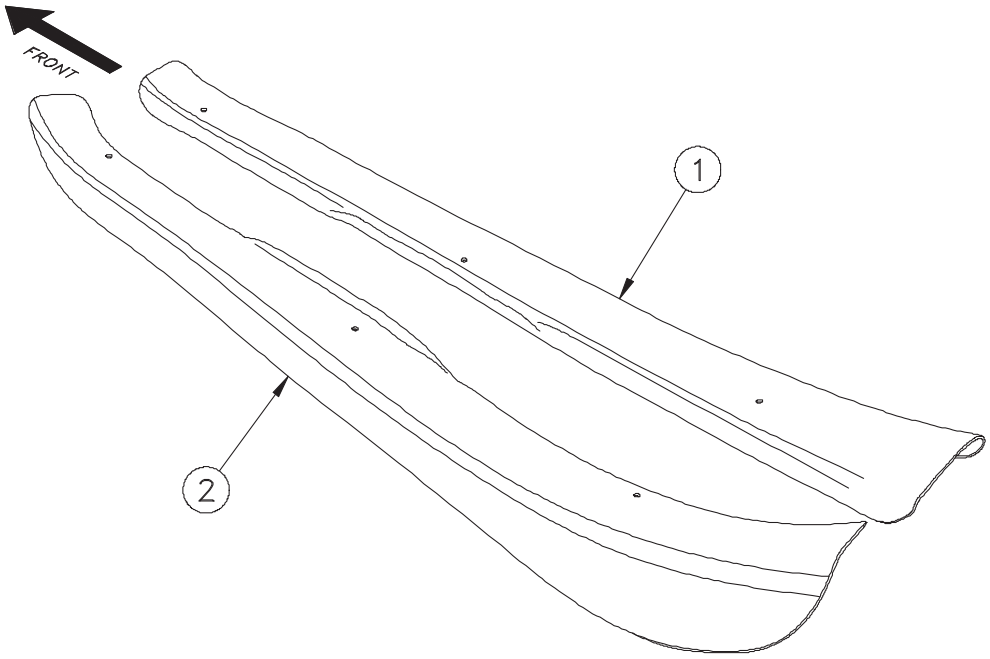
ASSY, TRIM PACKAGE - EU

ITEM	PART NO.	DESCRIPTION	QTY.
1	0605-00572	COVER, NUT - 17mm - BLACK	4
2	0417-00291	TRIM, EDGE-PVC-METAL REINFORCED-BLACK	14 FT



ASSY, COVER - SWIVELPACK LATCH - 0105-01488

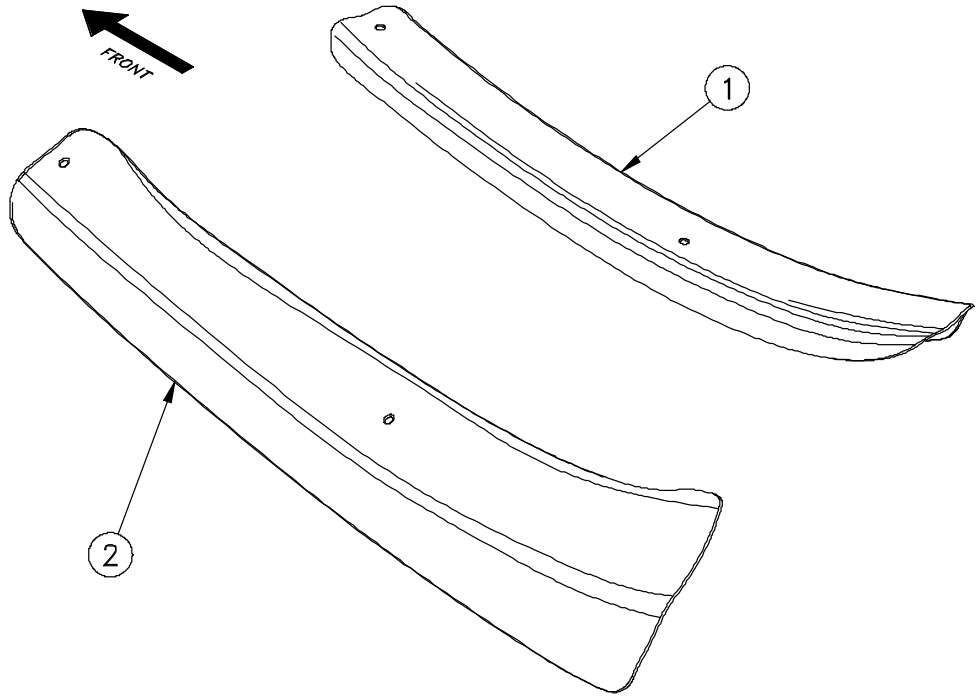
ITEM	PART NO.	DESCRIPTION	QTY.
1	0305-01796	PLATE, COVER - PACK LATCH	1
2	0305-01797	TAB, PACK LATCH CLOSEOFF	2
3	0521-00385	NUT, EXTRUDED J - #8 - BLK	4
4	0523-00458	SCREW, #8 X 1” PAN PHILLIPS T/A - STAINLESS	4



ASSY, SCUFF GUARDS - GEM e4 - EU - 0107-02681

ITEM	PART NO.	DESCRIPTION	QTY.
1	0307-02734	GUARD, SCUFF - RH BLACK HOPE - E4 EU	1
2	0307-02735	GUARD, SCUFF - LH BLACK HOPE - E4 EU	1
*3	0521-00071	NUT, KEPS - /14 20 UNC ZINC PLATED	6
*4	0522-00333	BOLT, TORX - TRUSS HEAD - 1/4 - 20 X 1	6

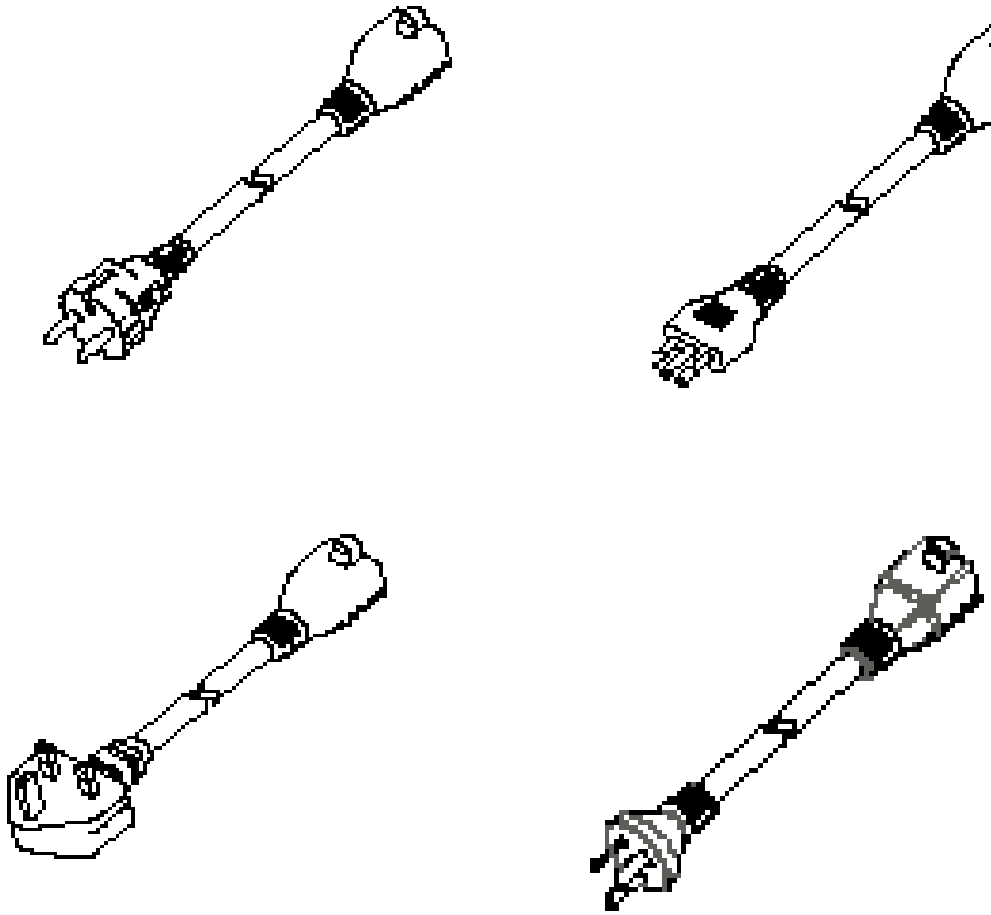
**NOT SHOWN*



ASSY, SCUFF GUARDS - GEM e2 GEM eS GEM eL - EU - 0107-02680

ITEM	PART NO.	DESCRIPTION	QTY.
1	0307-02732	GUARD, SCUFF - RH BLACK HDPE - GEM e2 EU	1
2	0307-02733	GUARD, SCUFF - LH BLACK HDPE - GEM e2 EU	1
*3	0521-00071	NUT, KEPS - 1/4 - 20 UNC ZINC PLATED	4
*4	0523-00333	BOLT, TORX - TRUSS HEAD - 1/4 - 20 X 1	4

**NOT SHOWN*

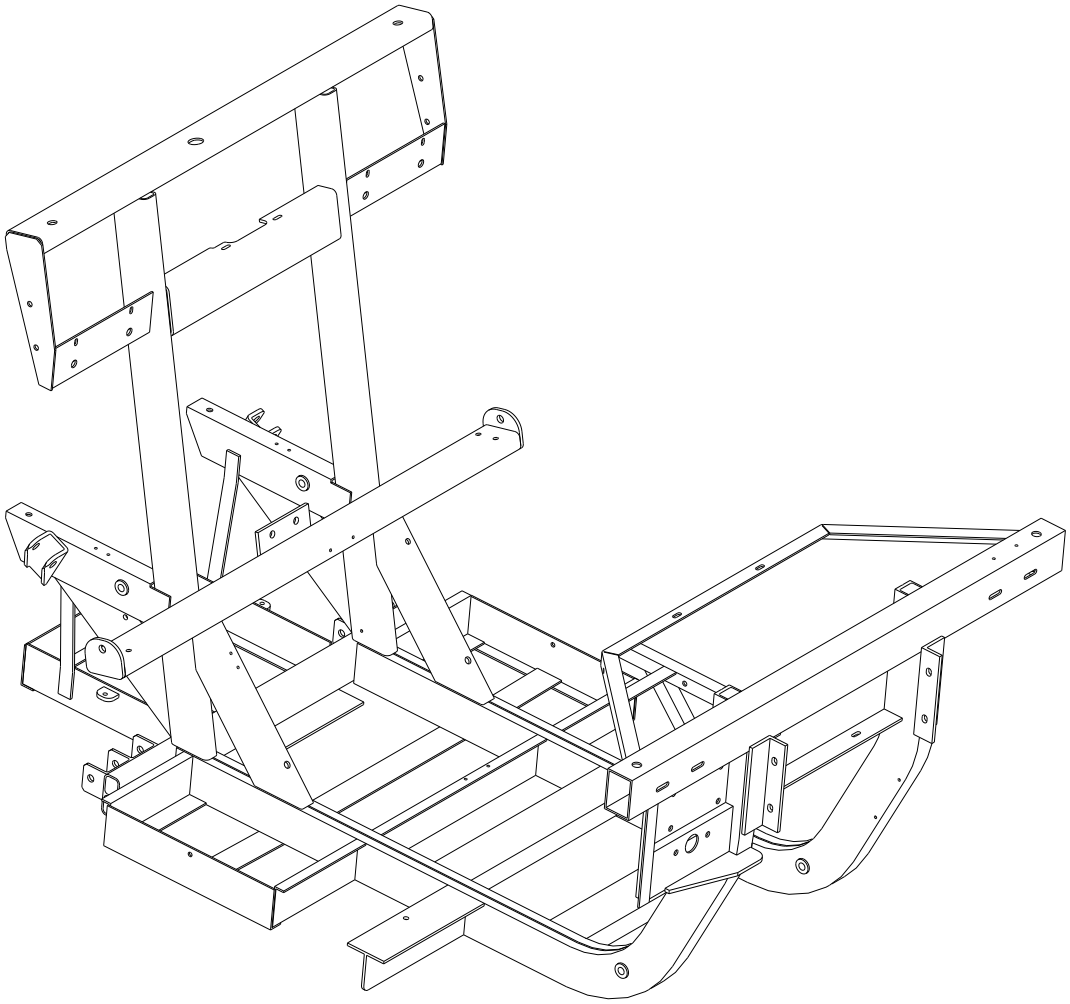


ASSY, CORDSET - CHARGING

ITEM	PART NO.	DESCRIPTION	QTY.
1	0606-00670	CORDSET, CHARGING - TYPE F SCHUKO PLUG EU	1
2	0606-00671	CORDSET, CHARGING - TYPE L PLUG ITALY	1
3	0606-00672	CORDSET, CHARGING - TYPE G PLUG UK	1
4	0606-01147	CORDSET, CHARGING - TYPE I PLUG AUSTRALIA	1

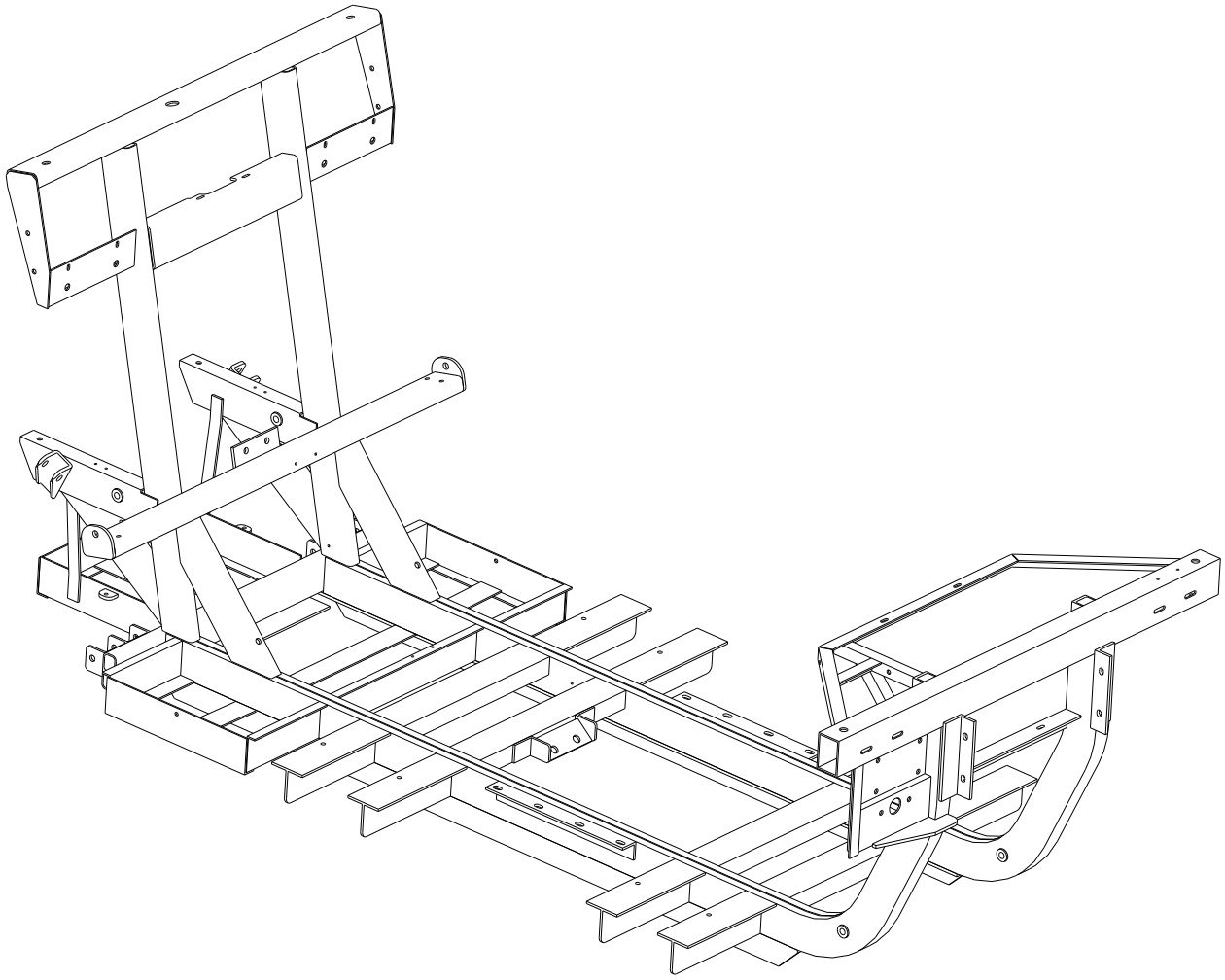
Parts Catalog

SECTION 13 - RIGHT HAND DRIVE



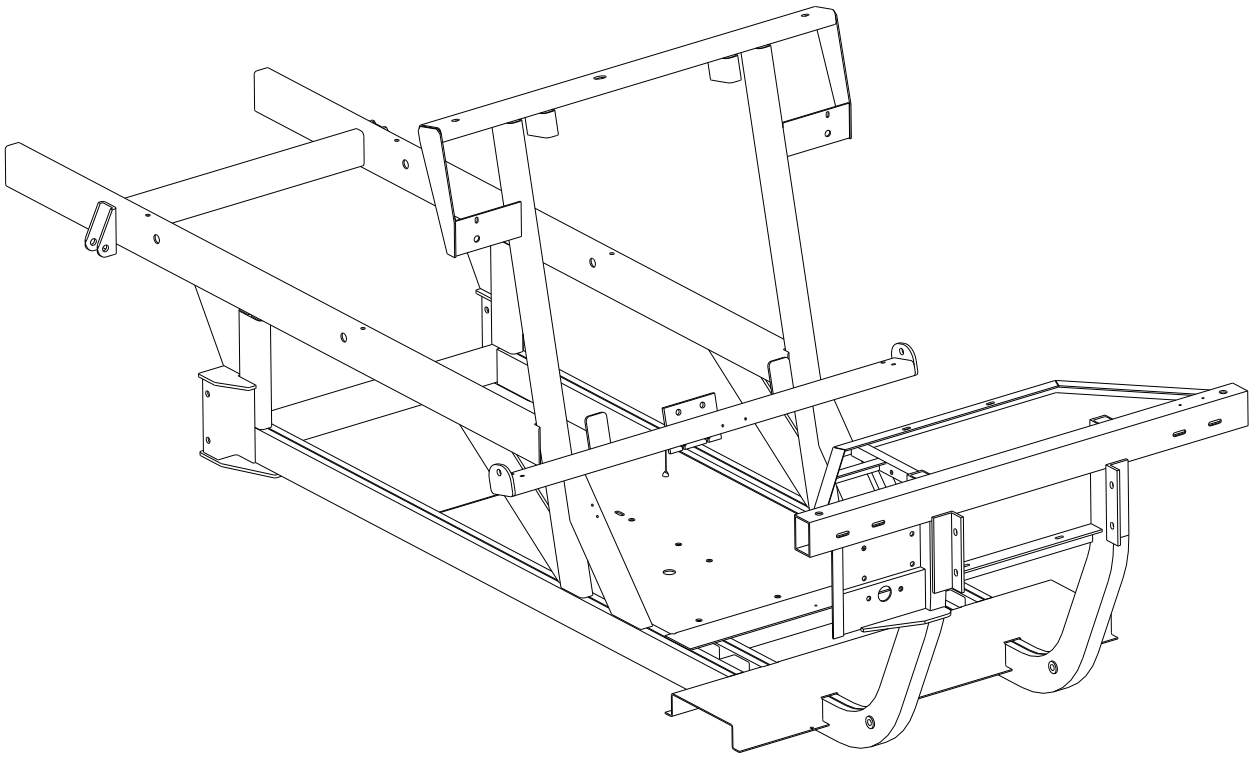
WELD, FRAME - 2 PASSENGER - RIGHT HAND DRIVE

ITEM	PART NO.	DESCRIPTION	QTY.
1	0201-00377	WLD, FRAME - 2 PASS RHD	1



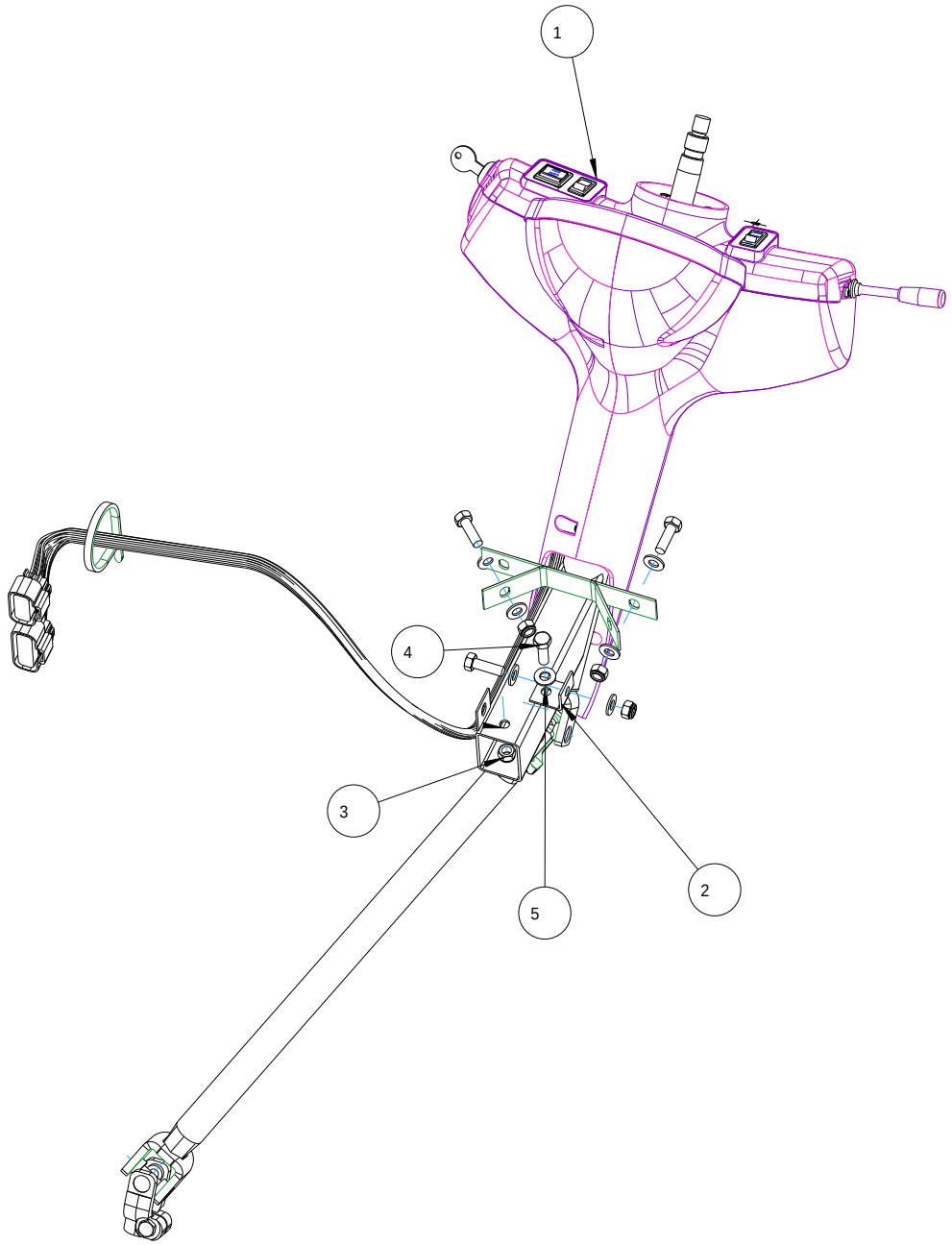
WELD, FRAME - 4 PASSENGER - RIGHT HAND DRIVE

ITEM	PART NO.	DESCRIPTION	QTY.
1	0201-00379	WLD, FRAME - 4 PASS RHD	1



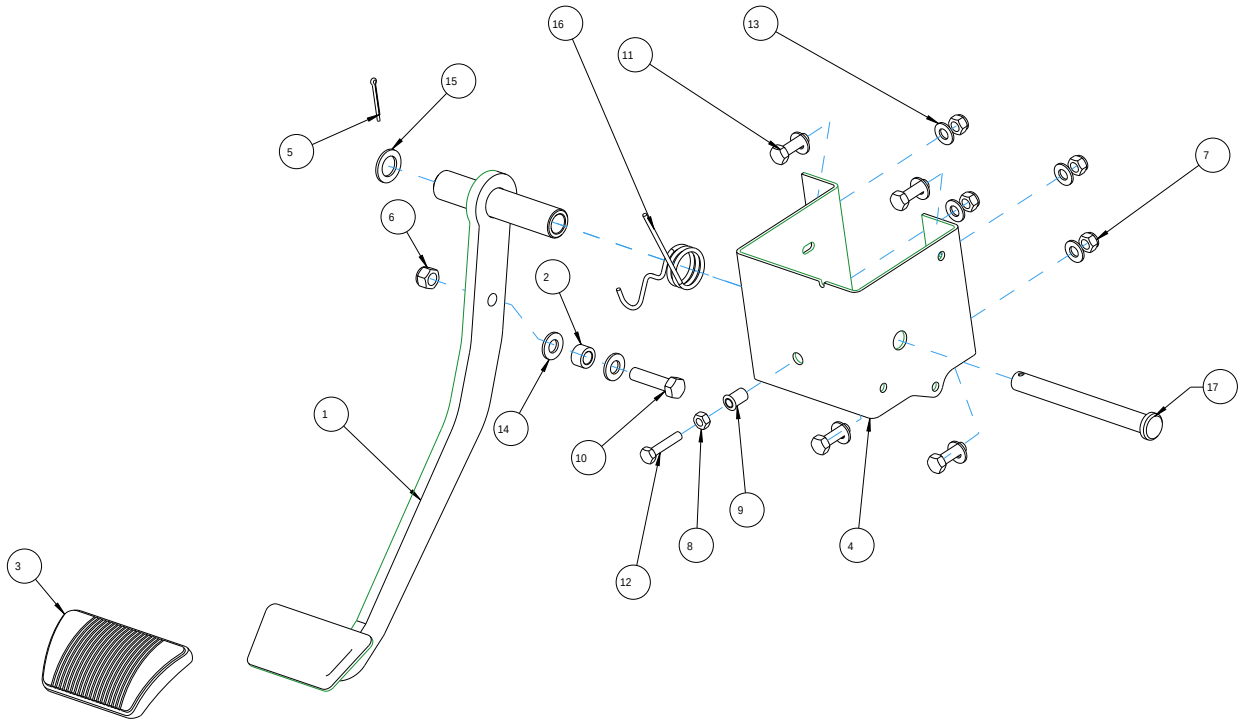
WELD, FRAME - GEM eL - GEM eL XD - RIGHT HAND DRIVE

ITEM	PART NO.	DESCRIPTION	QTY.
1	0201-00361	WLD, FRAME GEM eL, GEM eL XD RHD	1



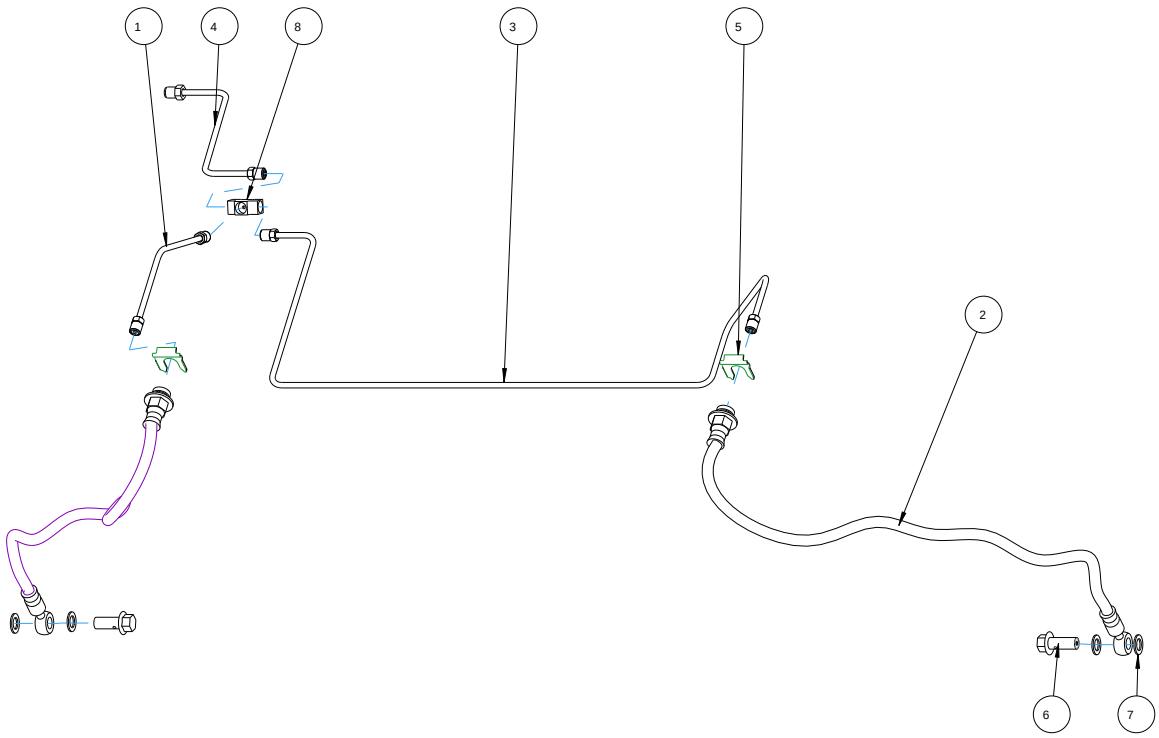
ASSY, STEERING COLUMN RIGHT HAND DRIVE

ITEM	PART NO.	DESCRIPTION	QTY.
1	0112-00987	ASSY, COLUMN STEERING 2 AND 4 PASS	1
2	0312-03105	TAB, STEERING MOUNT	1
3	0521-00017	NUT, HEX - NYLOCK 5/16 - 18 UNC GR5	1
4	0522-00016	BOLT, HEX - 5/16 - 18 UNC X 1.0 GR 5	1
5	0524-00003	WASHER, FLAT - 5/16 SAE .344 ID X .688 OD X .065 THK ZN	1



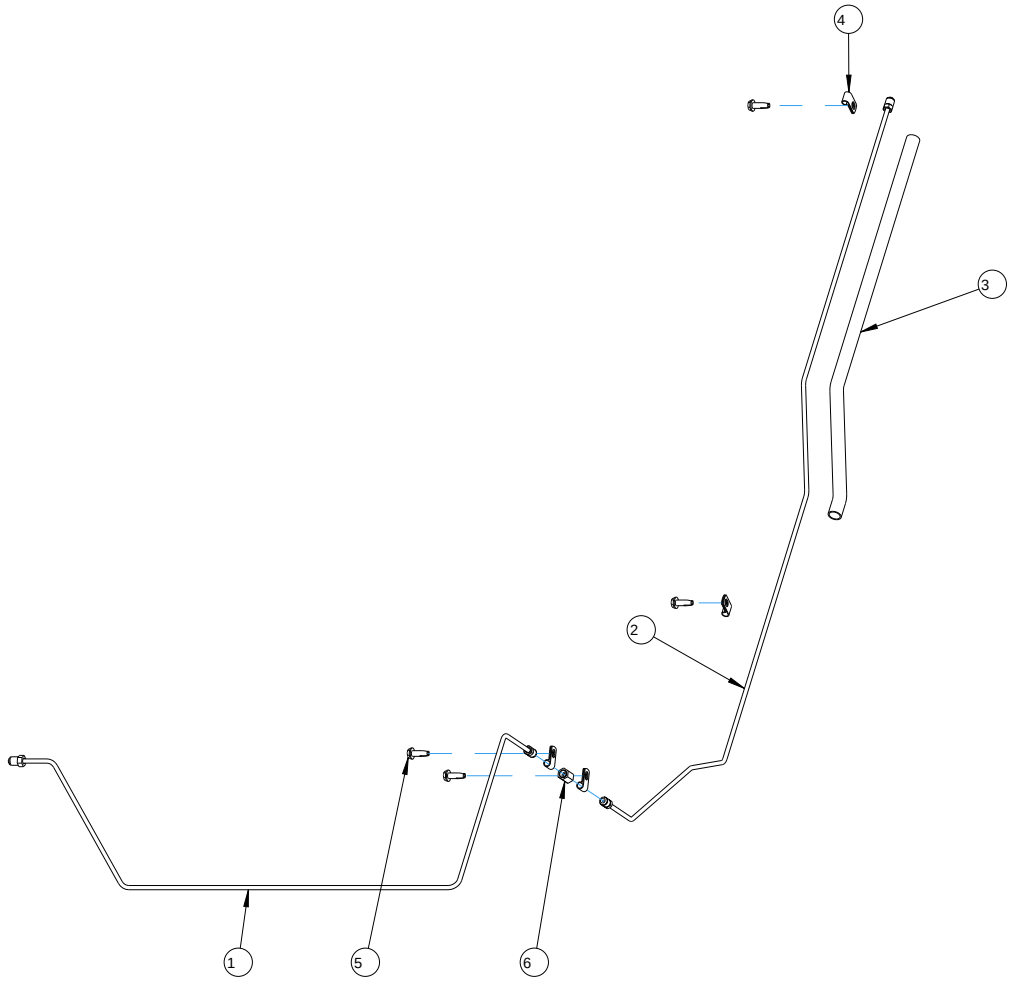
ASSY, BRAKE PEDL RIGHT HAND DRIVE

ITEM	PART NO.	DESCRIPTION	QTY.
1	0211-00358	WLDMT, BRAKE PEDAL	1
2	0311-00089	BUSHING, PUSH ROD MNT	1
3	0311-03099	PAD, PEDAL - BRAKE	1
4	0311-03100	BRKT, BRAKE PEDAL	1
5	0510-00007	PIN, COTTER 3/32 X 1.0 LONG	1
6	0521-00010	NUT, HEX - NYLOCK 3/8 - 16 UNC GR5	1
7	0521-00017	NUT, HEX - NYLOCK 5/16 - 18 UNC GR5	4
8	0521-00099	NUT, HEX - 1/4-20 UNC GR 5 ZN	1
9	0521-00514	RIVNUT, 1/4- 20 GRIP .027 - .165 P .3906	1
10	0522-00008	BOLT, HEX - 3/8 - 16 UNC X 1.5 LG GR5	1
11	0522-00016	BOLT, HEX - 5/16 - 18 UNC X 1.0 GR5	4
12	0522-00535	BOLT, HEX - 1/4 - 20 X 1.25 GR 5, ZP	1
13	0524-00003	WASHER, FLAT - 5/16 SAE .344 ID X .688 OD X .065 THK ZN	8
14	0524-00009	WASHER, FLAT - 3/8 SAE .406 ID X .8125 OD X .080 THK ZN	2
15	0524-00153	WAHER, FLAT - 5/8 MACH BUSHING 5/8 ID X 1.0 OD X .080 ZN	1
16	0611-00684	SPRING, TORSION BRAKE PEDAL	1
17	0611-00864	PIN, CLEVIS	1



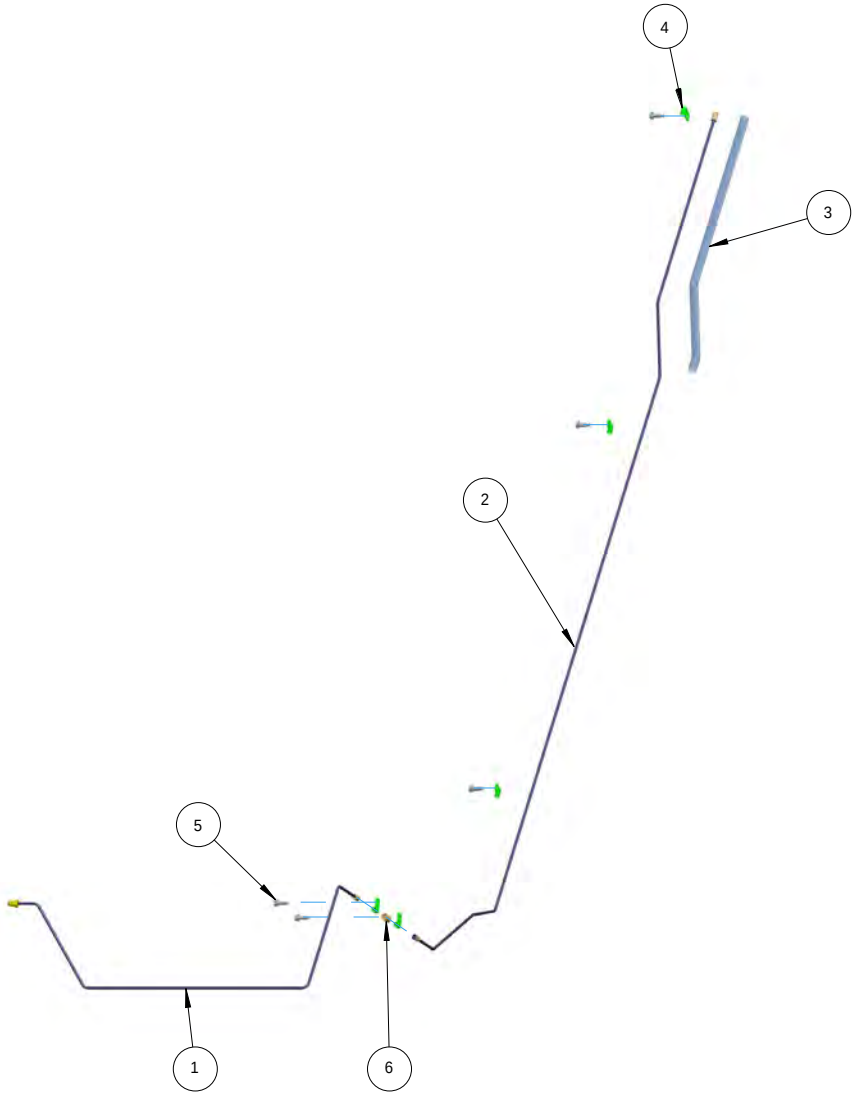
ASSY, BRAKE LINES FRONT RIGHT HAND DRIVE

ITEM	PART NO.	DESCRIPTION	QTY.
1	0111-01107	ASSY, BRAKE LINE LH FRONT	1
2	0111-01111	ASSY, BRAKE LINE SLA - FRONT	2
3	0111-03364	ASSY, BRAKE LINE - LH FRONT	1
4	0111-03367	ASSY, BRAKE LINE - MC TO TEE	1
5	0510-00169	CLIP, HORSE SHOE	2
6	0522-00183	BOLT, BANJO	2
7	0524-00173	WASHER, COPPER .408 ID X .670 OD X .050 THK	4
8	0611-00132	FITTING, TEE UNION BRASS 3/8 - 24 THD	1



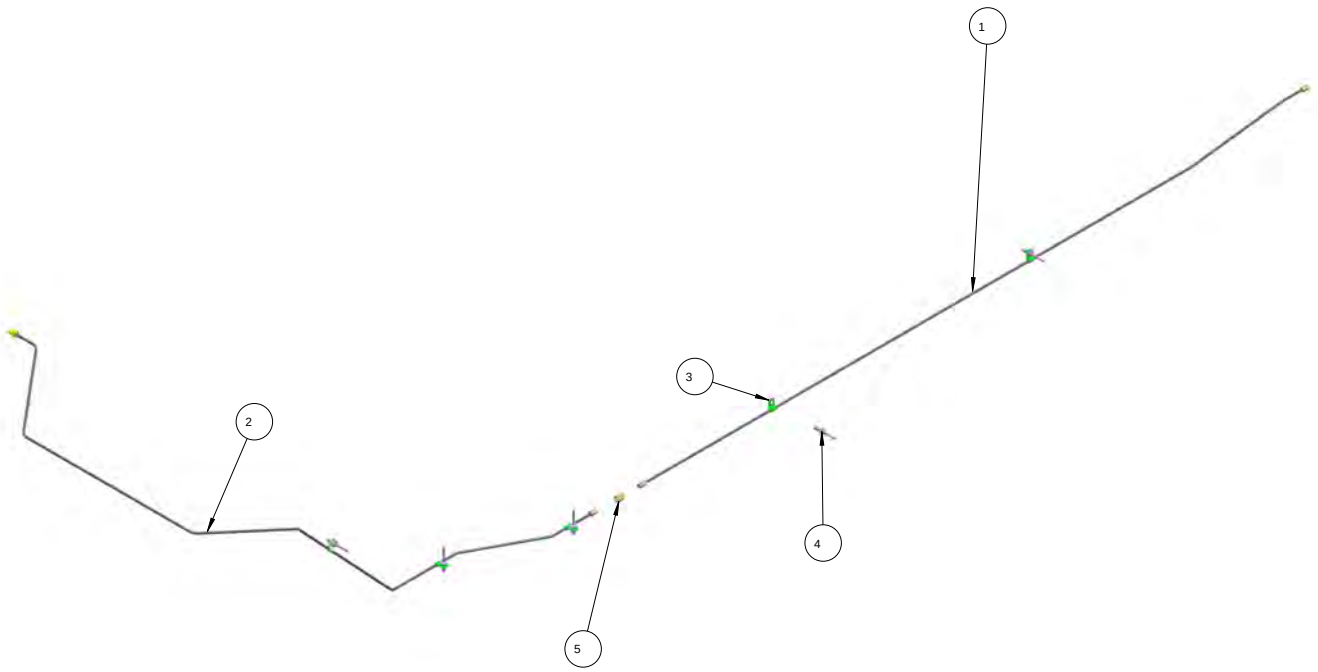
ASSY, BRAKE LINES MID RIGHT HAND DRIVE

ITEM	PART NO.	DESCRIPTION	QTY.
1	0111-03847	ASSY, BRAKE LINE - MID FRONT - GEM e2	1
2	0111-03848	ASSY, BRAKE LINE - MID REAR - GEM e2	1
3	0319-00534	HOSE, COVER	1
4	0510-00171	CLAMP, P - 3/16 WIRE STL/BLK VINYL COATED	4
5	0523-00032	SCREW, HEX - WHSH 1/4 X .75 ZN WASHER HD SELF DRILLING	4
6	0611-00472	FITTING, UNION - BRASS 3/8 - 24 THD FOR 3/16 TUBE DIA	1



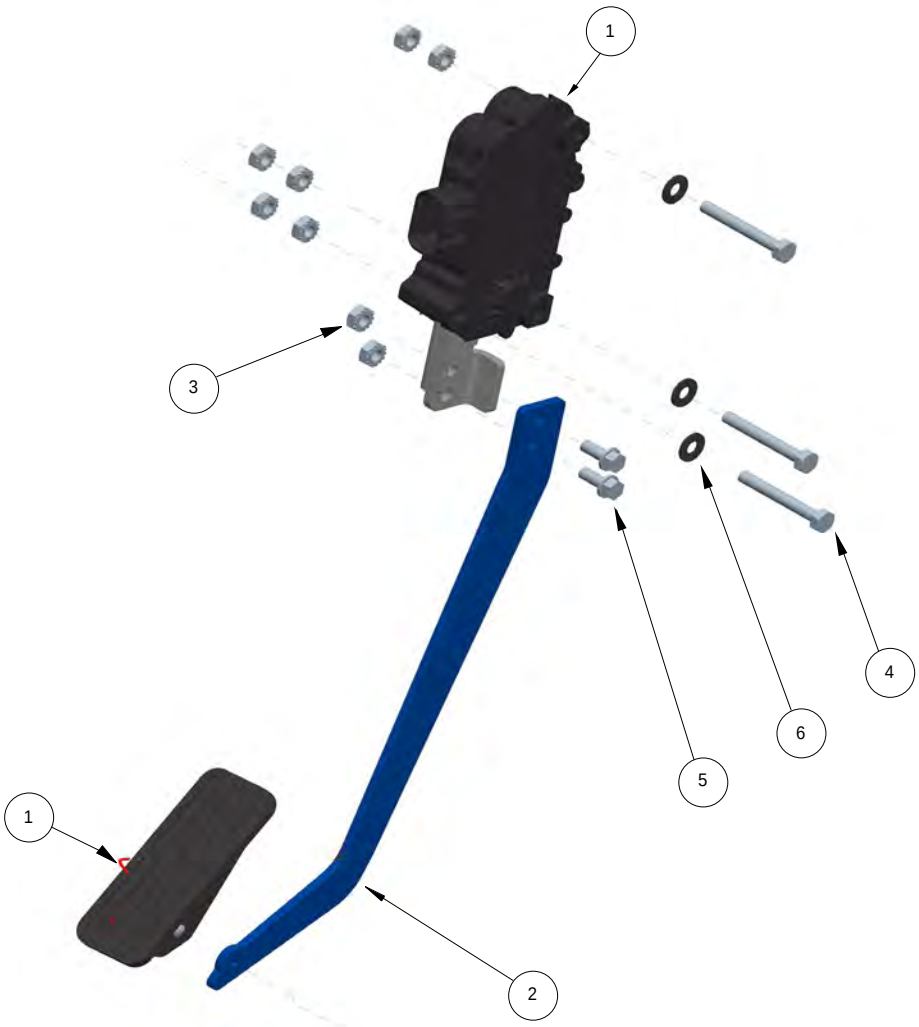
ASSY, BRAKE LINES MID GEM e4 RIGHT HAND DRIVE

ITEM	PART NO.	DESCRIPTION	QTY.
1	0111-03847	ASSY, BRAKE LINE - MID FRONT GEM e4	1
2	0111-03849	ASSY, BRAKE LINE - MID REAR - GEM e4	1
3	0319-00534	HOSE, COVER	1
4	0510-00171	CLAMP, P - 3/16 WIRE STL/BLK VINYL COATED	5
5	0523-00032	SCREW, HEX - WHSD 1/4 X .75 ZN WASHER HD SELF DRILLING	5
6	0611-00472	FITTING, UNION - BRASS 3/8 - 24 THD FOR 3/16 TUBE DIA	1



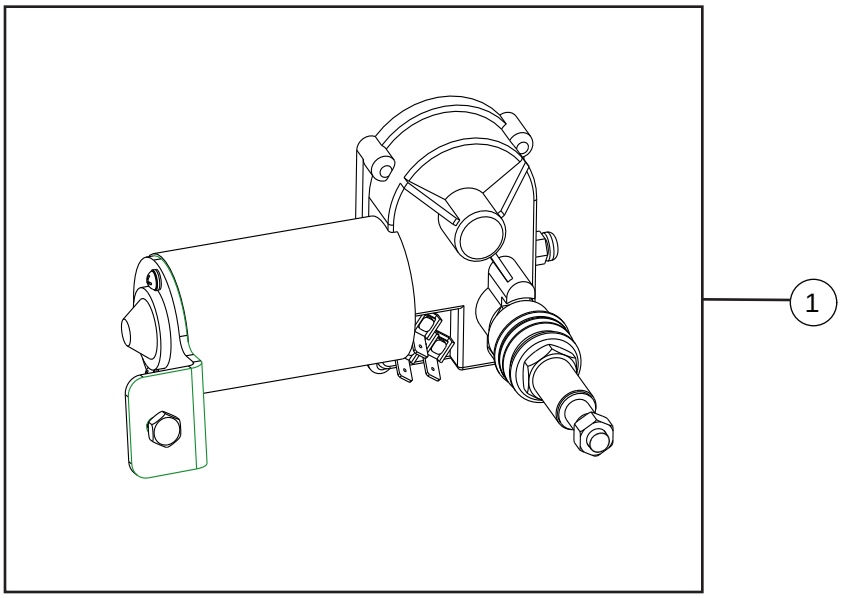
ASSY, BRAKE LINES MID GEM eL, GEM eL XD RIGHT HAND DRIVE

ITEM	PART NO.	DESCRIPTION	QTY.
1	0111-01656	ASSY, BRAKE LINE - MID REAR	1
2	0111-03366	ASSY, BRAKE LINE - MID FRONT GEM eL - RD -	1
3	0510-00171	CLAMP, P - 3/16 WIRE STL/BLK VINYL COATED	5
4	0520-00361	RIVET, BLND - 1/4” BDY DIA, 1/2” DMD HD, 1/16-1/4 GRP	5
5	0611-00472	FITTING, UNION - BRASS 3/8 - 24 THD FOR 3/16 TUBE DIA	1



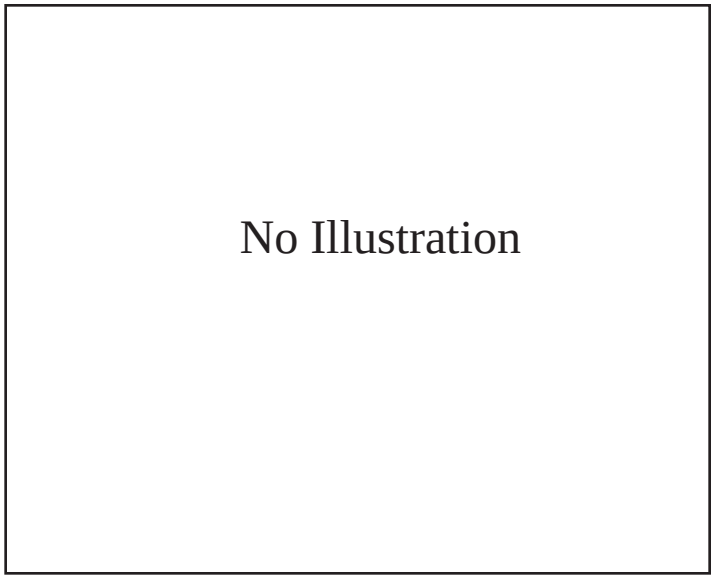
ASSY, ACCELERATOR PEDAL RIGHT HAND DRIVE

ITEM	PART NO.	DESCRIPTION	QTY.
1	0148-03361	KIT, ACCELERATOR PEDAL	1
2	0348-03089	ARM, ACCELERATOR	1
3	0521-00071	NUT, KEPS - 1/4 - 20 UNC ZINC PLATED	8
4	0522-00207	BOLT, HEX - 1/4 - 20 X 2.00 UNC GR5	3
5	0522-00405	BOLT, HEX - 1/4 20 UNSLT X 5/8 LG WSR HD ZN	2
6	0524-00062	WASHER, FLAT - 1/4 .281 ID X .625 OD X .050 THK ZN	3



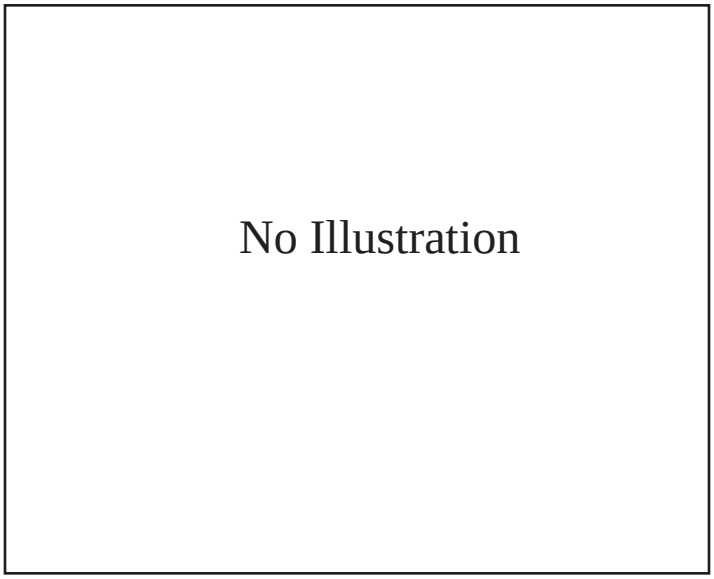
ASSY, WIPER MOTOR RIGHT HAND DRIVE

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-03585	ASSY, WIPER MOTOR RHD	1



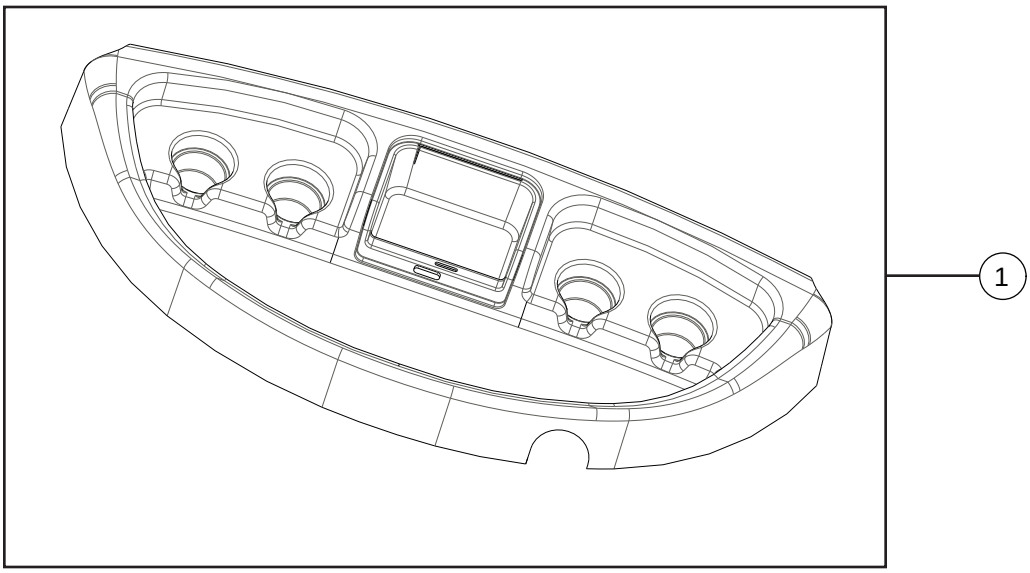
ASSY, WIRE HARNESS CONTROLLER RIGHT HAND DRIVE

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-03582	ASSY, WIRE HARNESS CONTROLLER - RHD	1



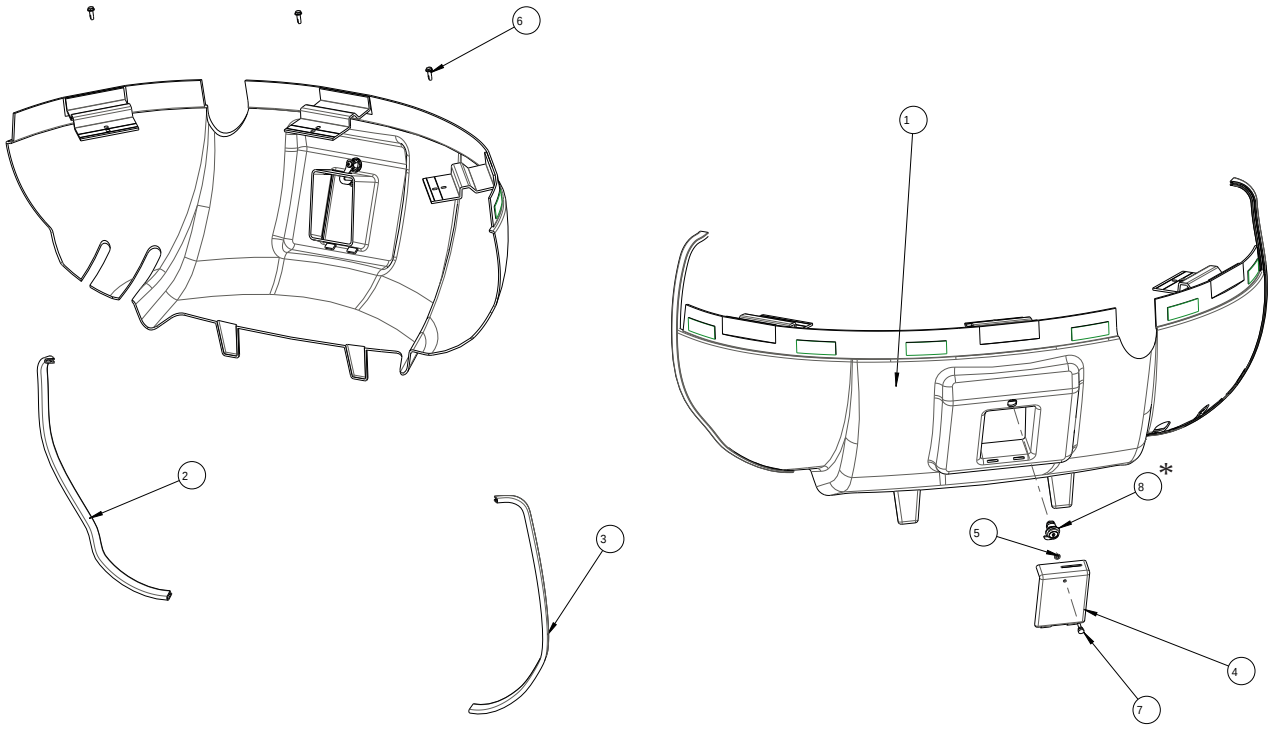
ASSY, WIRE HARENESS - FRONT RIGHT HAND DRIVE

ITEM	PART NO.	DESCRIPTION	QTY.
1	0106-03583	ASSY, WIRE HARNESS - FRONT RIGHT HAND DRIVE	1



ASSY, DASH - UPPER RIGHT HAND DRIVE

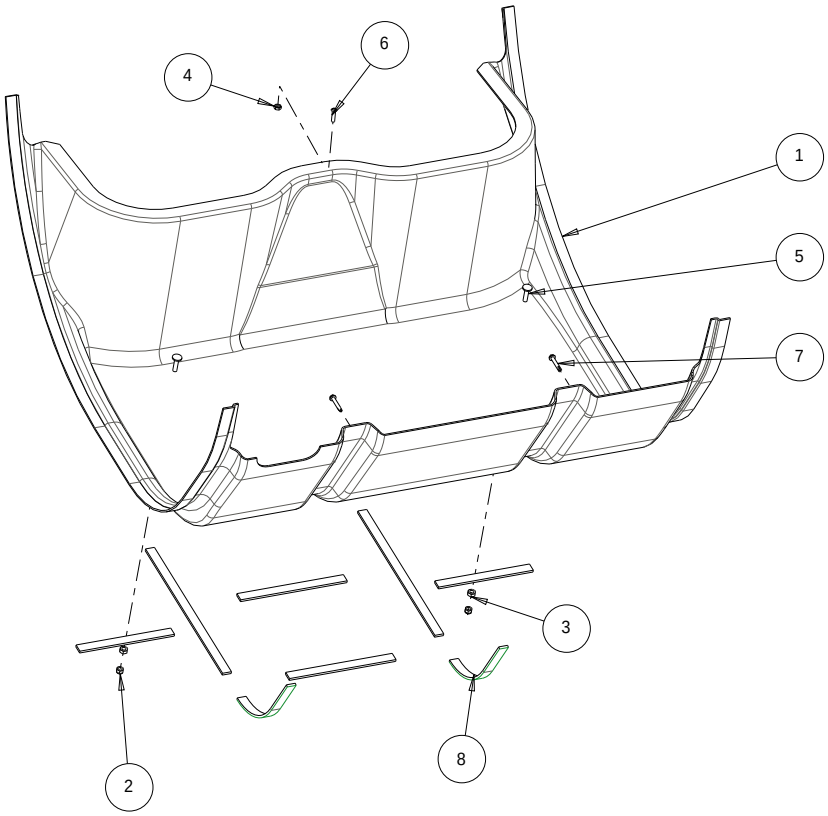
ITEM	PART NO.	DESCRIPTION	QTY.
1	0105-03570	ASSY, DASH - UPPER RHD	1



ASSY, LOWER DASH RIGHT HAND DRIVE

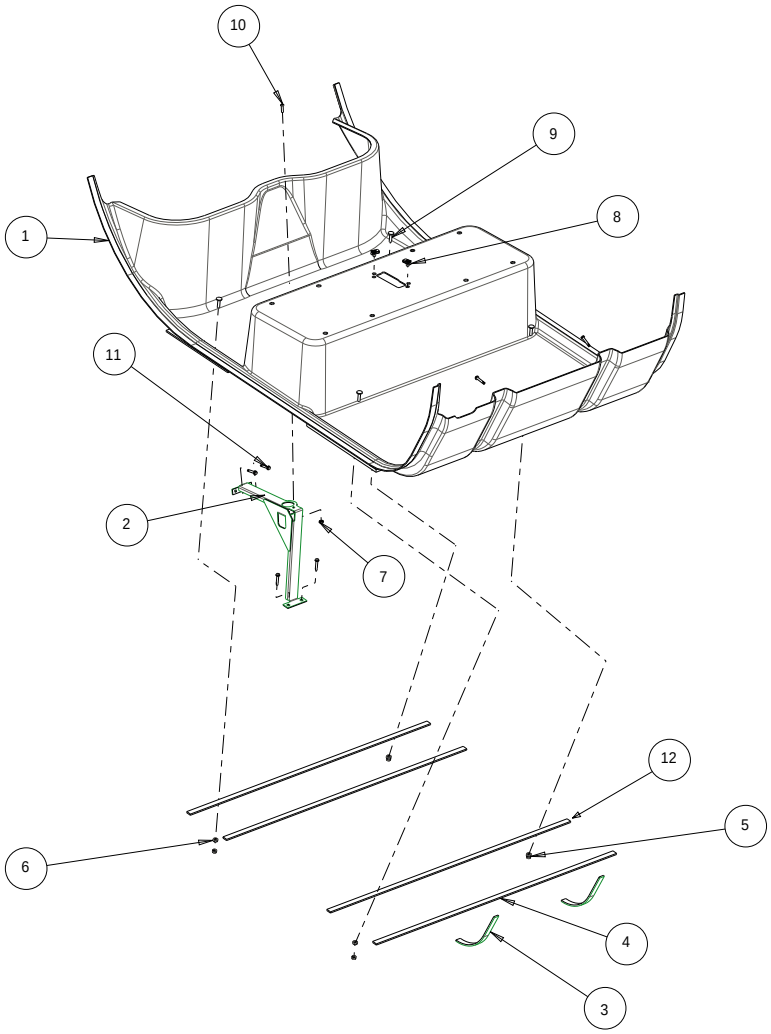
ITEM	PART NO.	DESCRIPTION	QTY.
1	0105-03571	ASSY, DASH - LOWER	1
2	0417-00089	TRIM, LOWER DASH - RH	3
3	0417-00089	TRIM, LOWER DASH - LH	3
4	0305-01355	DOOR, FUSE ACCESS PANEL	1
5	0521-00442	NUT, HEX - LOCK NYLON 6/6 #10 - 32 UNF BLK	1
6	0523-00032	SCREW, HEX - WHSD 1/4 X .75 ZN WASHER HD SELF DRILLING	3
7	0523-00392	SCREW, MACHINE - THB #10 X 32 UNF X .50 LG BLK NYLON 6/6	1
8	NA	LOCK, DOOR - FUSE ACCESS PANEL	1

*ONLY SERVICED IN LOCK SET SEE SECTION 9 MISCELANEOUS



ASSY, PANEL - FLOOR, PLASTIC 2 PASSENGER RIGHT HAND DRIVE

ITEM	PART NO.	DESCRIPTION	QTY.
1	0105-03616	ASSY, FLOOR PANEL - 2 PASS -	1
2	0521-00017	NUT, HEX - NYLOCK 5/16-18 UNC GR5	2
3	0521-00031	NUT, HEX - 5/16-18 UNC GR 5 ZN	2
4	0521-00071	NUT,KEPS - 1/4 - 20 UNC ZINC PLATED	1
5	0522-00121	BOLT, WELD - PROJECTION 5/16 - 18 UNC X 1.25 GR 5 BLK	2
6	0522-00333	BOLT, TORX - TRUSS HD - 1/4 - 20 X 1 - 18-8 S.S.	1
7	0532-00122	SCREW, HEX - WHSD 1/4 X 1.5 ZINC PLATED	
		WASHER HD SELF DRILLING	2
8	0417-00066	FOAM,VINYL -PVC VF-5100 SERIES .187X.750 (30 FT ROLL)	1 ROLL



ASSY, PANEL - FLOOR, PLASTIC - 4 PASSENGER RIGHT HAND DRIVE

ITEM	PART NO.	DESCRIPTION	QTY.
1	0105-03853	ASSY, PANEL FLOOR - E4 -	1
2	0211-00117	WLDMT, BRACKET REAR SEAT HOLDDOWN	1
3	0317-00858	STRIP, VINYL - FOAM PVC VF-5100 SERIES .187 X .75 X 11	2
4	0317-00973	STRIP, VINYL - FOAM PVC VF-5100 SERIES .187 X .75 X 41	4
5	0521-00017	NUT, HEX - NYLOCK 5/16-18 UNC GR5	4
6	0521-00031	NUT, HEX - 5/16-18 UNC GR 5 ZN	4
7	0521-00071	NUT,KEPS - 1/4 - 20 UNC ZINC PLATED	1
8	0521-00225	NUT, EXTRUDED U-NUT 5/16 - 18 -	2
9	0522-00121	BOLT, WELD - PROJECTION 5/16 - 18 UNC X 1.25 GR 5 BLK	4
10	0522-00333	BOLT, TORX - TRUSS HD - 1/4 - 20 X 1 - 18-8 S.S.	1
11	0532-00122	SCREW, HEX - WHSD 1/4 X 1.5 ZINC PLATED	
		WASHER HD SELF DRILLING	6
12	0417-00066	FOAM, VINYL PVC UF 5100 (30 FT ROLL)	1 ROLL

SECTION 14 - PART NUMBER INDEX

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