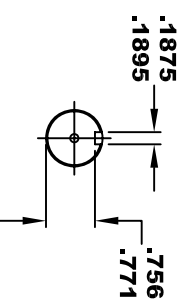
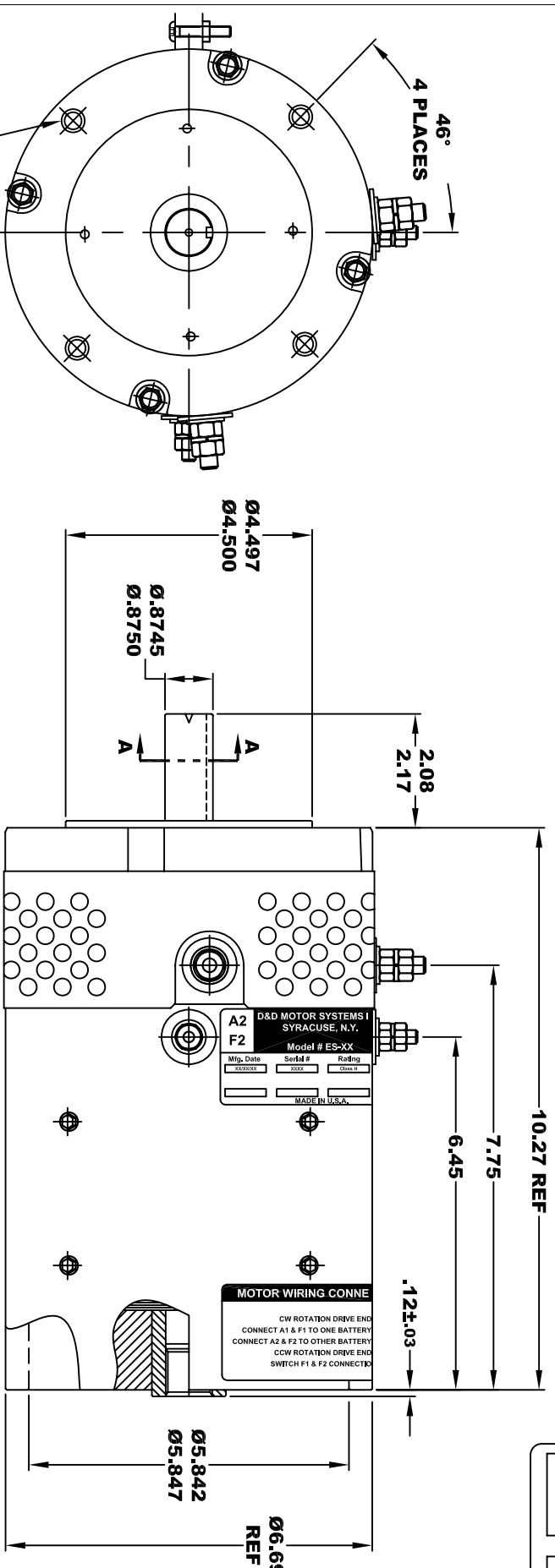
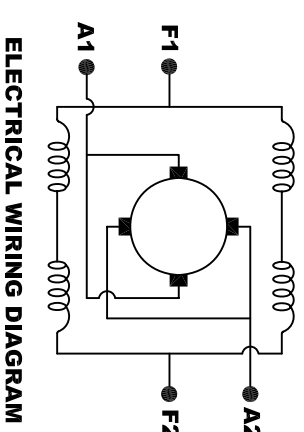


A2		D&D MOTOR SYSTEMS INC.		A1	
F2		SYRACUSE N.Y.		F1	
Model # ES-XX		Rating		Voltage	
Mfg. Date	Serial #	Rating	Class II	XX	
XXXXXX	XXXX	CLASS II			
MADE IN U.S.A.					

**TORQUE SPECIFICATION FOR
POWER CABLE SECURING TOP NUTS**
5/16-18 UNC (A1 / A2) - 110 IN / LBS MAX
1/4-20 UNC (F1 / F2) - 50 IN / LBS MAX



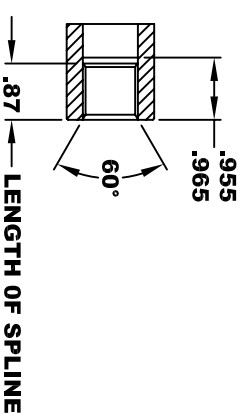
DRAFT



MOTOR WIRING CONNECTIONS:
CW ROTATION DRIVE END
CONNECT A1 & F1 TO ONE BATTERY TERMINAL
CONNECT A2 & F2 TO OTHER BATTERY TERMINAL
CCW ROTATION DRIVE END
SWITCH F1 & F2 CONNECTIONS

**INTERNAL INVOLUTE SPLINE SPECIFICATION
CLASS 5 FILLET ROOT SIDE FIT (PER A.N.S.I. B92.1)**

NO. OF TEETH	19
SPLINE PITCH	24 / 48
PRESSURE ANGLE	45°
BASE Ø	.5597 REF
PITCH Ø	.7916 REF
MAJOR Ø	.850 - .859
FORM Ø	.835
MINOR Ø	.767 - .772
CIRCULAR SPACE WIDTH	.0764
EFFECTIVE SPACE WIDTH	.0738
MAX. DIMENSION BETWEEN TWO PINS	.6714
PIN Ø	.0800
SPLINE HARDNESS TO BE R/C 26-34	



MOTOR WEIGHT: XX LBS
CLASS "H" INSULATION
PERFORMANCE SPEC: XX

THIS PRINT IS THE PROPERTY OF D&D MOTOR SYSTEMS INC.
DO NOT SCALE
WORK TO DIMENSIONS
TOLERANCES UNLESS OTHERWISE SPECIFIED ARE AS FOLLOWS
.XX ±.005
.XXX ±.01
.XX ROUGH CASTING ±.03
HOLES ±.001 / +.006
ANGLES 0°30"

D & D MOTOR SYSTEMS INC
MOTOR OUTLINE

SIZE	DRAWN DATE	RELEASE DATE	DWG NO. / PART NO.	REV
B	12-2-09			
SCALE	STF	DRAWN BY	MJG	REV DATE