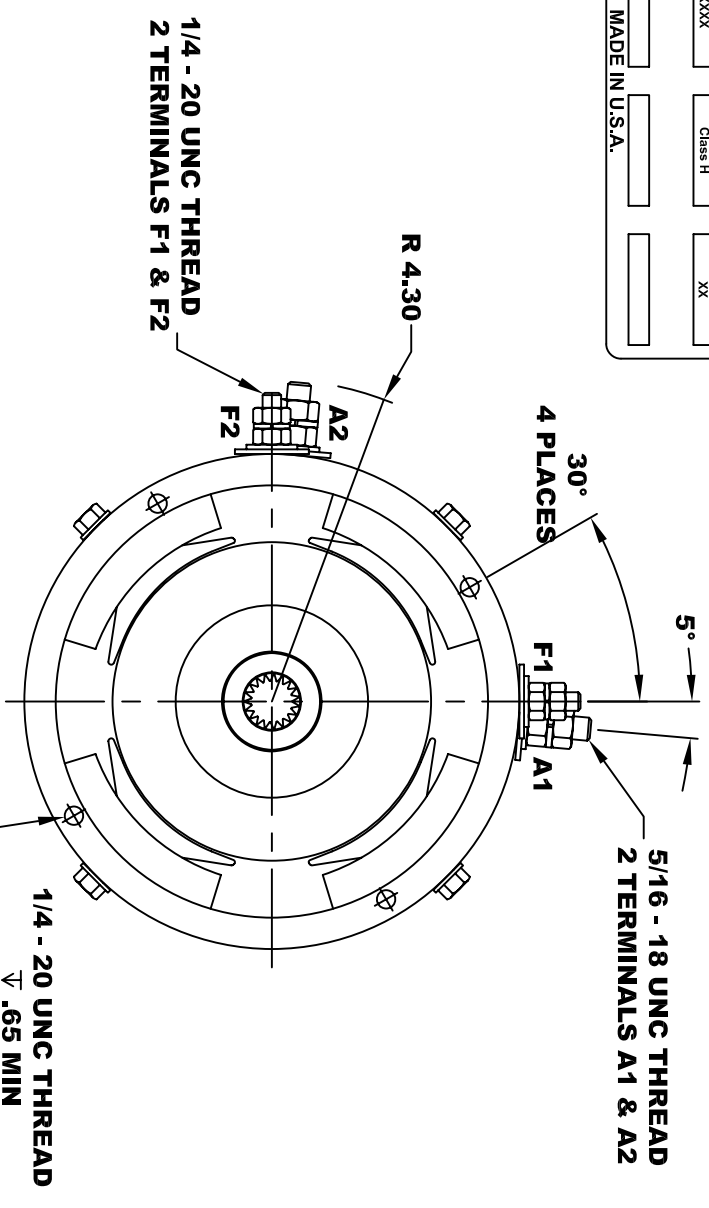


A2	D&D MOTOR SYSTEMS INC.			A1
F2	SYRACUSE N.Y.			F1
Model # ES-9E-8				
Mfg. Date	Serial #	Rating	Class H	Voltage
XX/XX/XX	XXXX	XX	XX	XX
MADE IN U.S.A.				

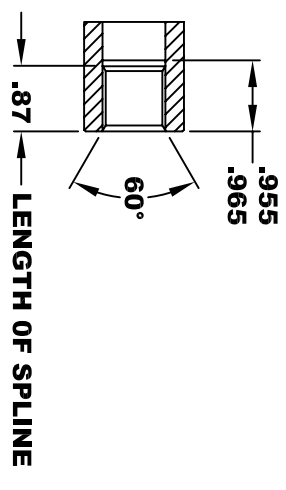


**TORQUE SPECIFICATION FOR
POWER CABLE SECURING TOP NUTS**
5/16-18 UNC (A1 / A2) - 110 IN / LBS MAX
1/4-20 UNC (F1 / F2) - 50 IN / LBS MAX

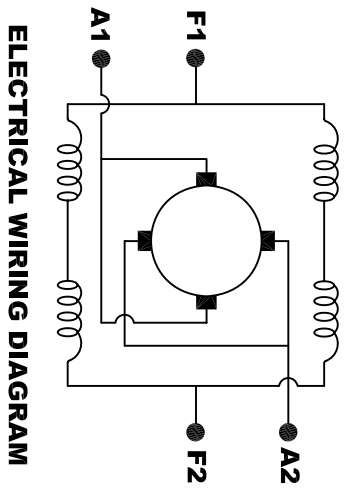
- SPEED SENSOR ELECTRICAL SPECIFICATION:**
- 4.5V TO 24V OPERATING VOLTAGE
 - 20°C TO 85°C OPERATING TEMPERATURE
 - CURRENT SINKING UP TO 25mA
 - AN EXTERNAL OUTPUT PULL UP RESISTOR IS REQUIRED
 - SENSOR IS DESIGNED TO OPERATE WITH 4 NIS POLEPAIRS
 - THE OPERATIONAL DISTANCE BETWEEN THE MAGNET AND THE HOUSING, INCLUDING ANY RUNOUT SHOULD NOT EXCEED .030 INCHES

**INTERNAL INVOLUTE SPLINE SPECIFICATION
CLASS 5 FILLET ROOT SIDE FIT (PER A.N.S.I. B92.1)**

NO. OF TEETH	19
SPLINE PITCH	24 / 48
PRESSURE ANGLE	45°
BASE Ø	.5597 REF
PITCH Ø	.7916 REF
MAJOR Ø	.850 - .859
FORM Ø	.835
MINOR Ø	.767 - .772
CIRCULAR SPACE WIDTH	.0764
EFFECTIVE SPACE WIDTH	.0738
MAX. DIMENSION BETWEEN TWO PINS	.6714
PIN Ø	.0800
SPLINE HARDNESS TO BE R/C 26-34	



**MOTOR WEIGHT 57 LBS
CLASS "H" INSULATION
PERFORMANCE SPEC: 8**



ELECTRICAL WIRING DIAGRAM

MOTOR WIRING CONNECTIONS:
CW ROTATION DRIVE END
CONNECT A1 & F1 TO ONE BATTERY TERMINAL
CONNECT A2 & F2 TO OTHER BATTERY TERMINAL
CCW ROTATION DRIVE END
SWITCH F1 & F2 CONNECTIONS

D & D MOTOR SYSTEMS INC

MOTOR OUTLINE

THIS PRINT IS THE PROPERTY OF D&D MOTOR SYSTEMS INC.
DO NOT SCALE
WORK TO DIMENSIONS
TOLERANCES UNLESS OTHERWISE SPECIFIED ARE AS FOLLOWS
.XX _____ .01
.XXX _____ .005
.XX ROUGH CASTING _____ .03
HOLES _____ -.001 / +.006
ANGLES _____ 0°30"

SIZE	DRAWN DATE	RELEASE DATE	DWG NO. / PART NO.	REV
B	12-4-08		ES-9E-8	R1
SCALE	STF	DRAWN BY	MJG	REV DATE
				4-29-13